

LPT 613 LHD, EURO II, 24 V
(PARTS LIST)

MARCH 2008

PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Front Axle, Rear Axle, Frame, Cab, Cowl, Hydraulics etc. of the following versions of LPT 613 LHD Model..

CHASSIS TYPE	VC NO	VARIANT DESCRIPTION	VARIANT DETAILS	ENGINE TYPE
381325	26434338000L	LPT 613/38	Full Forward Control Chassis with Cab and without Load Body, LHD Truck Version with 697 TCIC Euro-II /Bharat Stage-II Engine, with Full Air S'Cam Brake, with Heating and Demisting, 3800 mm W.B., LHD	697 TCIC Euro-II / Bharat Stage-II

INSTRUCTIONS

The designation "Left and Right" as well as "Front" and "Rear" refer to the driving direction

The indication "First", "Second" (e.g. Cross member of frame) are counter from the radiator side

The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending on availability, the item will be supplied under any one of these part numbers

The designation "AR" in column "Quantity" stands for "As Required"

The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.

The parts fitted on the vehicle are subject to modification without prior notice.

This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

**Technical Cell
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane-400 604.**

INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. - See Column "PART NUMBER"

Precise Description - See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. -

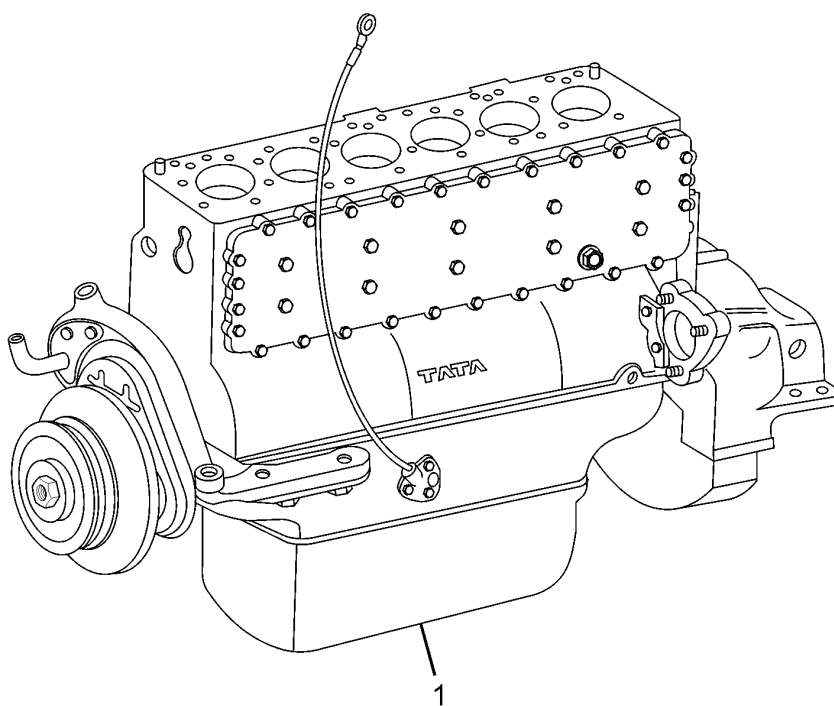
Rear Axle Unit No. -

Steering Unit No. -

00.01.01	ENGINE	GROUP 01
CHASSIS TYPE: ALL		
NO IMAGE		
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00.01.01		ENGINE		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	252501600387	ASSY ENGINE 697 TC WITH CLUTCH, EURO II, 613 LHD 24V, ROTARY FIP, POWER STEERING, TILT CAB, FLAME START	1	FOR LPT 613, 24V

CHASSIS TYPE: ALL



00.01.02		HALF BLOCK AND LONG BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252501990177	HALF BLOCK HALF BLOCK (ROTARY FIP)	1	
—	252501990178	LONG BLOCK LONG BLOCK (ROTARY FIP)	1	

00.01.03	ENGINE OVERHAULING GASKET KIT	GROUP 01
CHASSIS TYPE: ALL		
NO IMAGE		
NAR		H07

00.01.03		ENGINE OVERHAULING GASKET KIT		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	252501990115	ENGINE OVERHAULING GASKET KIT	1	
—	-	CONSISTS OF :		
—	-	SEALING RING HALF	2	
—	-	SEALING WASHER 10X1	6	
—	-	SEALING WASHER 12X1	4	
—	-	SEALING WASHER 14X1	15	
—	-	SEALING WASHER 16X2	2	
—	-	SEALING WASHER 14X2	5	
—	-	SEALING WASHER 22X2	1	
—	-	SEALING WASHER 8X14	16	
—	-	SEALING WASHER 16X2	2	
—	-	SEALING WASHER 18X2	2	
—	-	SEALING WASHER A10X14	1	
—	-	SEALING WASHER A14X20	1	
—	-	SEALING WASHER C24X32	1	
—	-	SEALING WASHER C8X12	4	
—	-	GASKET, CYLINDER HEAD COVER	1	
—	-	SEALING FLANGE	1	
—	-	SEALING WASHER D8X12	12	
—	-	GASKET (TIMING GEAR HSG.)	1	
—	-	GASKET PUSH ROD CHAMBER COVER	1	
—	-	GASKET CYLINDER HEAD	1	
—	-	GASKET EXHAUST MANIFOLD	2	
—	-	GASKET TOP COVER	1	
—	-	GASKET SUPPORT, FIP	1	
—	-	GASKET WATER PUMP	1	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	SEALING WASHER	6	
—	-	GASKET	1	
—	-	SEALING WASHER	6	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	GASKET	1	
—	-	GASKET (94 DIA. A.C.HEAD)	1	
—	-	GASKET OIL COOLER	1	
	-	GASKET WATER PUMP	1	

00.01.03

ENGINE OVERHAULING GASKET KIT

GROUP 01

CHASSIS TYPE: ALL

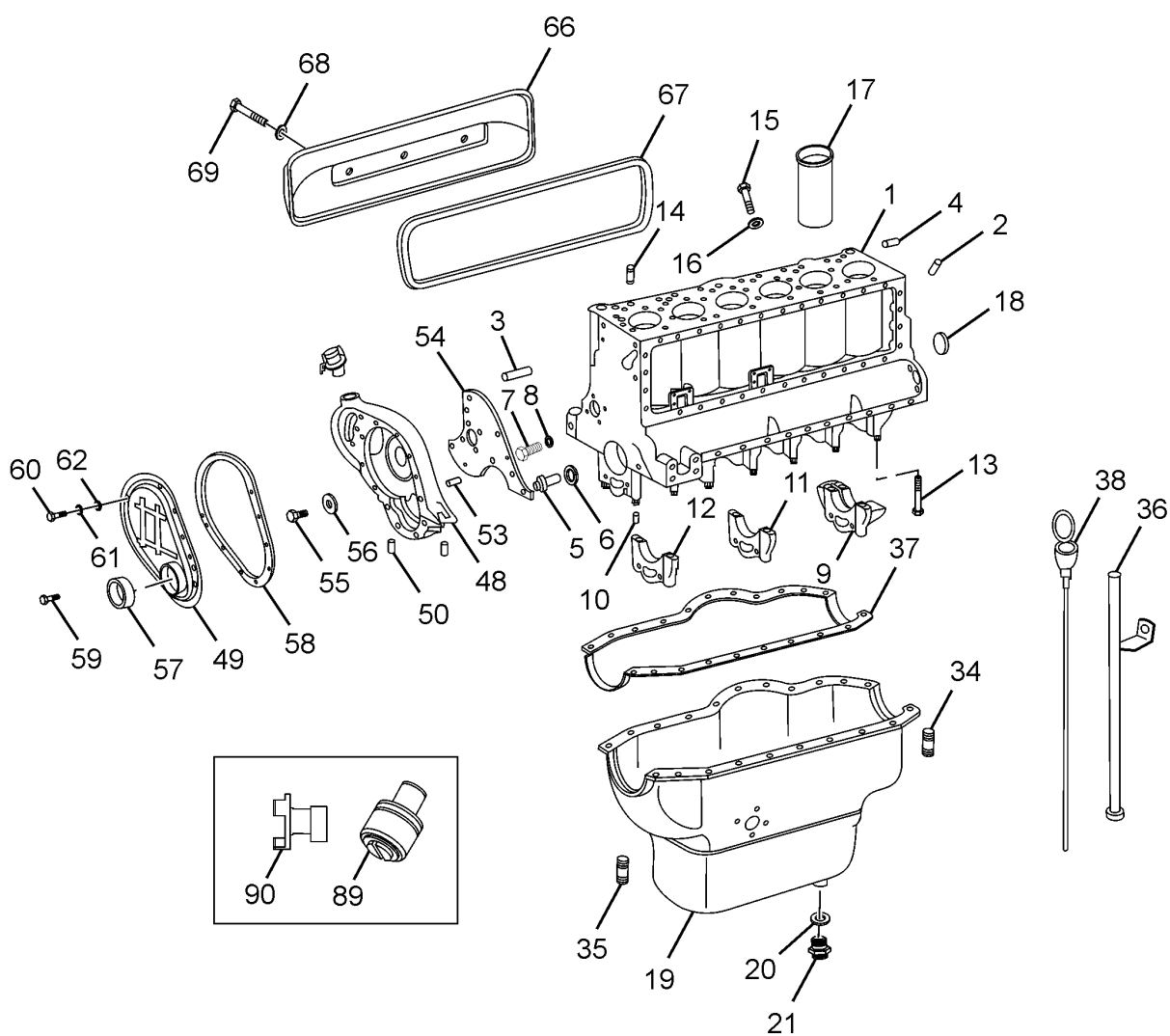
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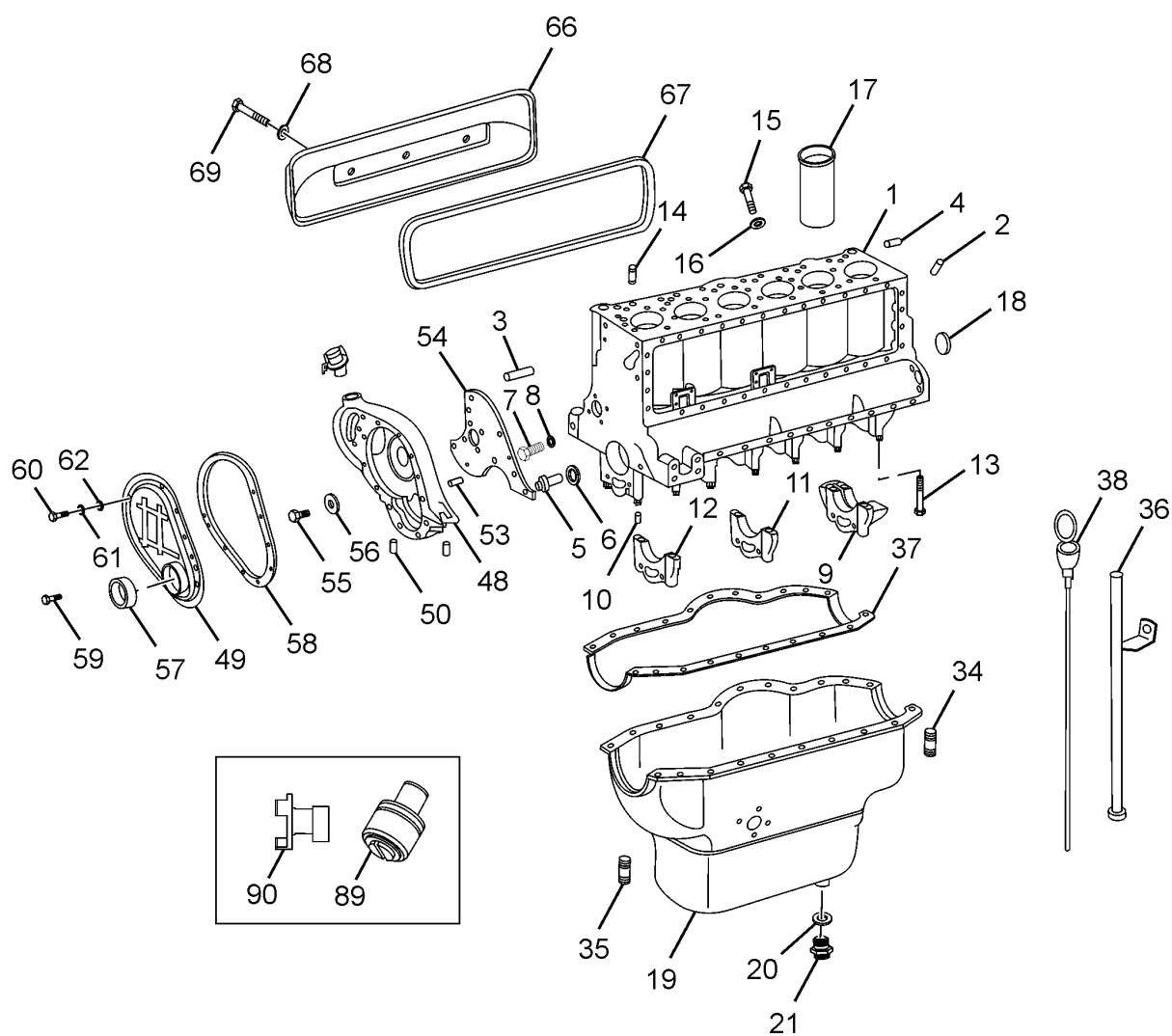
00.01.03		ENGINE OVERHAULING GASKET KIT		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	-	GASKET	1	
	252501990176	DECARBONISING GASKET KIT	1	
		CONSISTING OF :		
	-	GASKET, CYLINDER HEAD	1	
	-	GASKET, CYLINDER HEAD COVER	1	
	-	GASKET, EXHAUST MANIFOLD	2	
	-	GASKET, TURBO CHARGER	1	
-	GASKET, EXHAUST PIPE	1		

CHASSIS TYPE: ALL



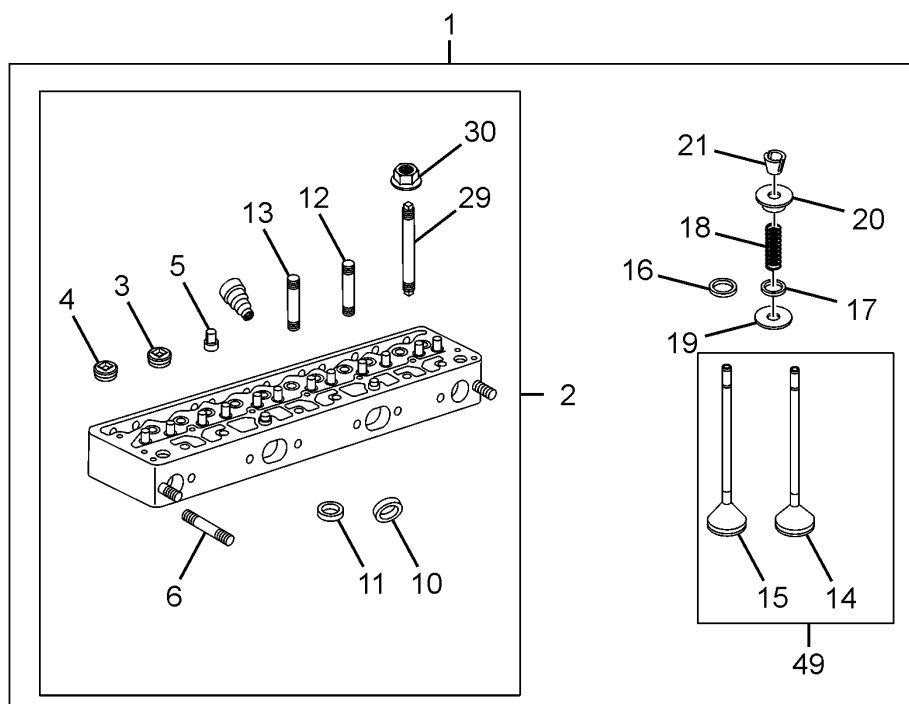
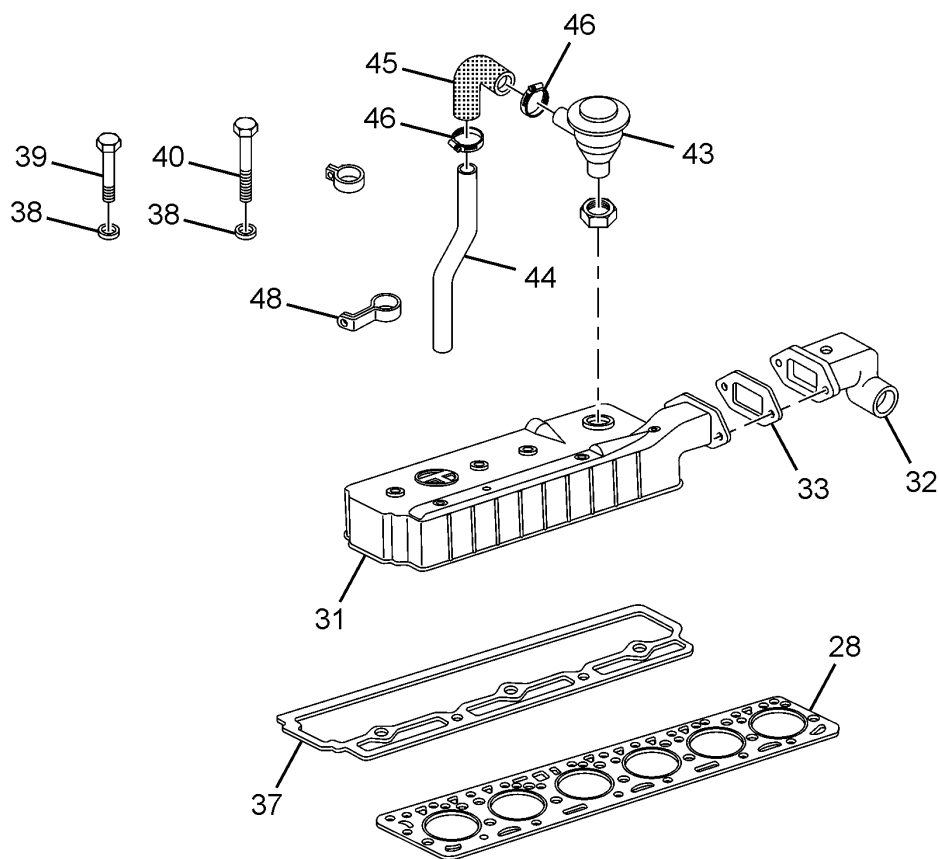
00.01.04		CYLINDER BLOCK		GROUP 01	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252501100268	ASSY. CYL. BLOCK WITH LINER	1		
17	252501103702	LINER	6		
2	3121881135P	SLEEVE	1		
3	3219920025	SLEEVE, CLAMPING	1		
4	13050910304	PIN CYLINDRICAL 12X30 (TO LOCATE CLUTCH HOUSING)	2		
5	3520110335	SCREW PLUG	1		
6	16220710282	SEALING WASHER A 18X22 CU	1		
7	16081001603	SEALING PLUG AM 16X1.5	2		
8	16220710258	SEALING WASHER A 16X22 CU	2		
9	-	MAIN BEARING CAP NO. 7	1		
10	13050508166	CYL. PIN 8 M 6X16	14		
11	-	MAIN BEARING CAP NO. 4	1		
12	-	MAIN BEARING CAP NO. 1, 2, 3, 5 & 6	5		
13	252501159910	HEX. HEAD SCREW (FOR MAIN BEARING CAP)	14		
14	3129910260	PIN CYLINDRICAL (TO LOCATE CYL. HEAD ON BLOCK)	2		
15	252301107201	SEALING PLUG	1		
16	16220710282	SEALING WASHER 18X22 CU	1		
18	3219970020	LOCKING COVER (FOR CAMSHAFT BORE)	1		
19	252501130158	ASSY. OIL SUMP	1		
20	16220710282	SEALING, WASHER 18X22 CU	1		
21	253401130111	MAGNETIC DRAIN PLUG	1		
37	3520101980	ASSY. GASKET OIL SUMP	1		
34	11632496011	STUD BM 8X20 (ON FRONT & LAST HOLES OF OIL SUMP GASKET)	2		
35	252301130114	ASSY. COMBI SCREW	18		
36	252501170235	ASSY. TUBE DIPSTICK (330 LONG)	1		
38	252501170236	ASSY. DIPSTICK	1		
-	17050500101	O' RING 6X1.80 (FOR DIPSTICK)	1		
-	254701179901	DIPSTICK TUBE ADAPTER	1		
48	252701140117	ASSY. TIMING GEAR HOUSING	1		
49	252701143706	COVER, TIMING GEAR (FRONT), W/O OIL HOLE	1		
49	252501140169	ASSY TGH COVER WITH HELICOIL	1	FOR MECHNICAL FEED PUMP	

CHASSIS TYPE: ALL

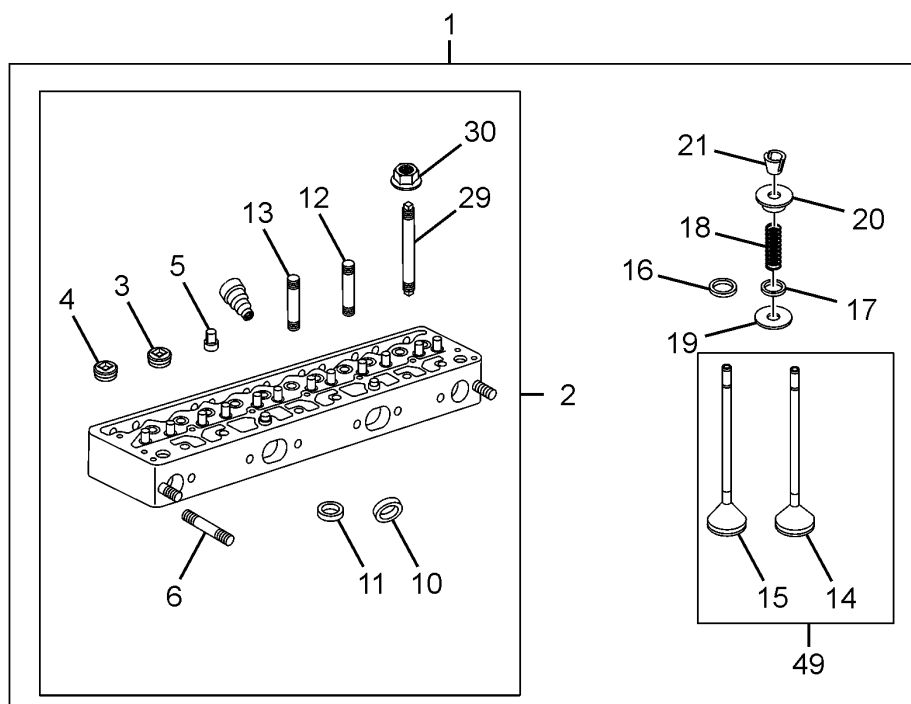
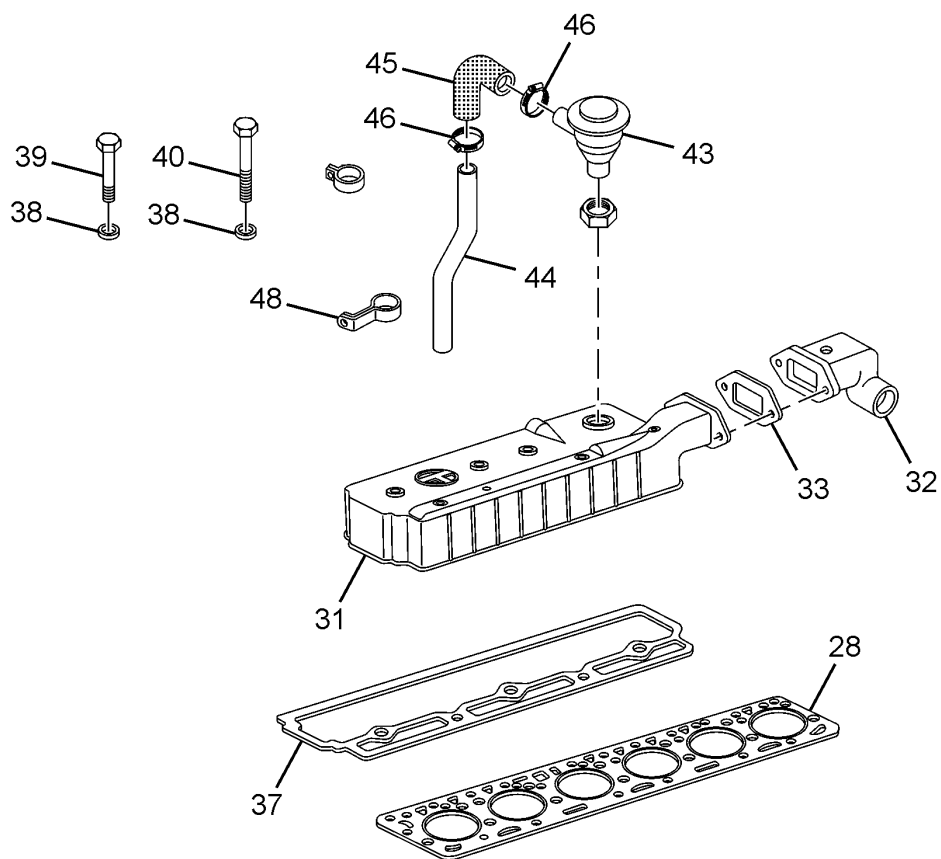


00.01.04		CYLINDER BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	13050508166	PIN CYLINDRICAL 8 M 6X16	2	FOR MECHNICAL FEED PUMP FOR MECHNICAL FEED PUMP
53	13050909250	PIN CYLINDRICAL (ON CYL. BLOCK MTG. FACE)	4	
54	252701145305	GASKET (T.G. HSG.)	1	
55	11323998045	SCREW M 10X25	3	
56	3129940310	LOCKING PLATE	3	
57	253403107801	SEAL (CRANKSHAFT FRONT)	2	
58	3120150580	GASKET (T.G.H. COVER)	1	
59	11323998061	SCREW M 6X12	8	
60	11063806601	BOLT M 6X60	5	
61	12520698017	SPG. WASHER B 6	13	
62	12650600647	WASHER A 6.4 (COVER TO T.G. HSG.)	13	
66	252501140114	ASSY. COVER (PUSH ROD CHAMBER)	1	
67	252501146301	GASKET (PUSH ROD CHAMBER)	1	
68	16220710096	SEALING WASHER 8X11.5 CU	4	
69	11323908453	SCREW M 8X45	4	
89	252507103102	INTEGRAL SHAFT BEARING	1	
90	252507109901	CAM	1	

CHASSIS TYPE: ALL

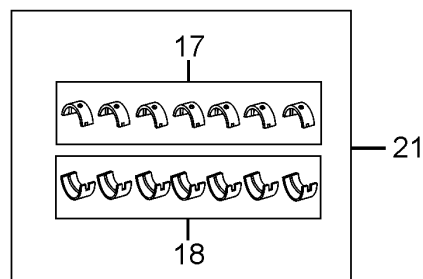
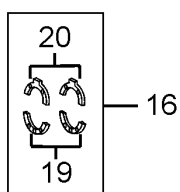
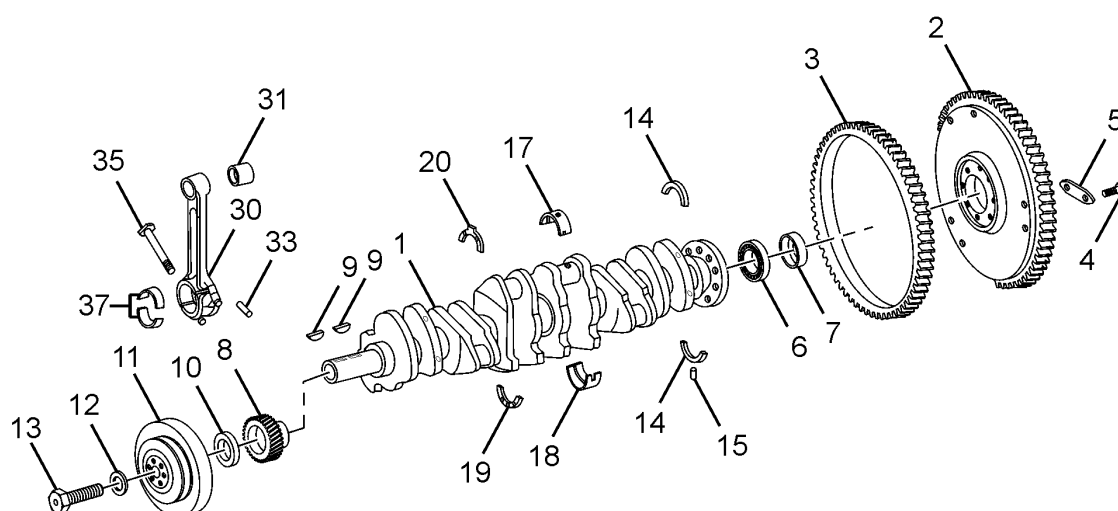
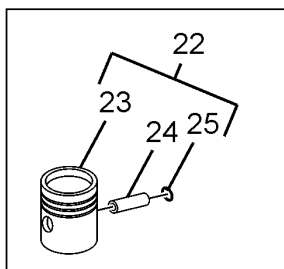
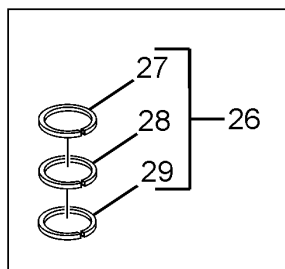


CHASSIS TYPE: ALL



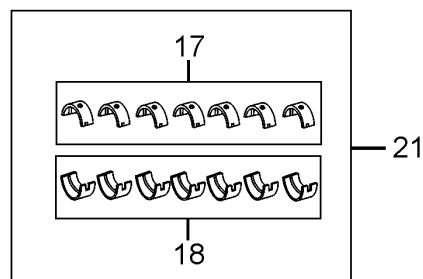
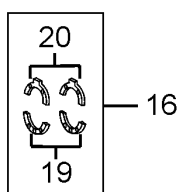
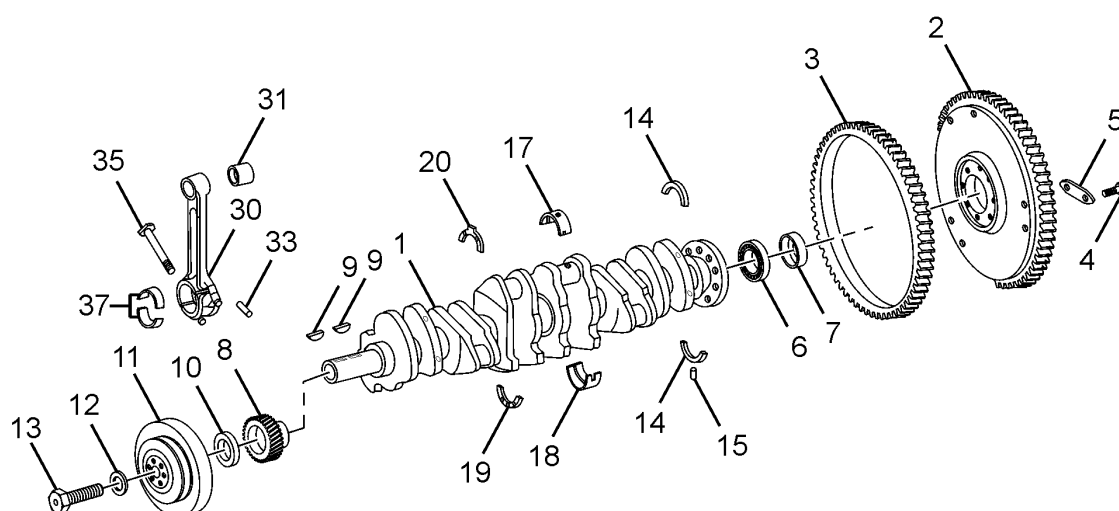
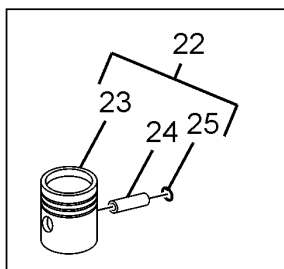
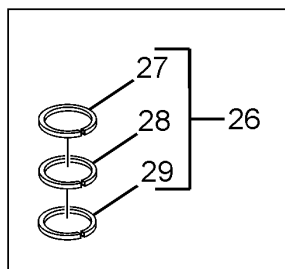
00.01.05		CYLINDER HEAD AND COVER		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
49	252505990103	SET INLET & EXHAUST VALVE, CONSISTS OF :	1	OLD SET, OPTIONAL TO NEW SET
14	-	INLET VALVE	6	
15	-	EXHAUST VALVE	6	
49	885405072525	SET INLET & EXHAUST VALVE TUFFRIDED, CONSISTS OF :	1	NEW SET, OPTIONAL TO OLD SET
14	-	INLET VALVE	6	LOOSE NOT SERVICED
15	-	EXHAUST VALVE	6	LOOSE NOT SERVICED
—	252501150148	SET OF VALVE SEAT RINGS (STD) CONSISTS OF :	1	LOOSE NOT SERVICED
10	-	VALVE SEAT RING INLET STD	6	
11	-	VALVE SEAT RING EXHAUST STD	6	

CHASSIS TYPE: ALL



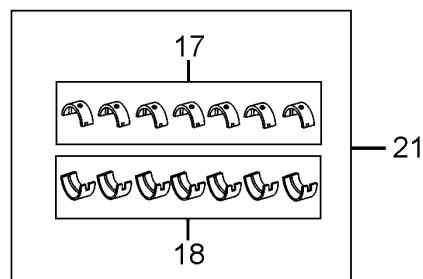
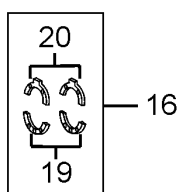
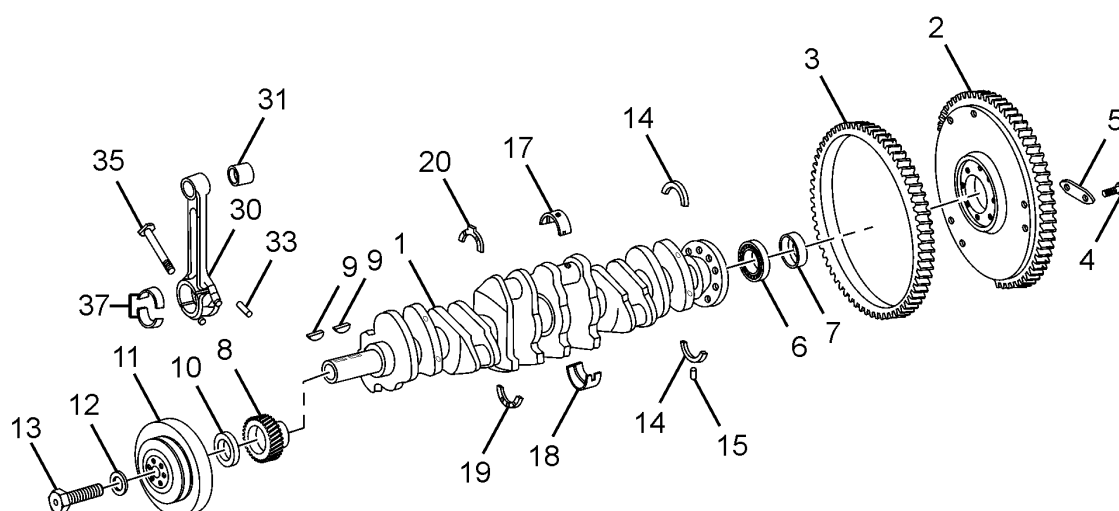
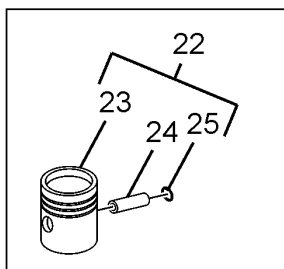
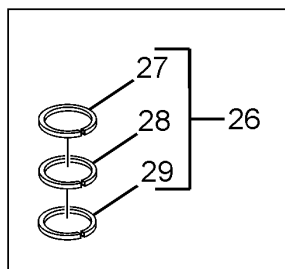
00.03.01		MOVING PARTS		GROUP 03	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252503107934	CRANK SHAFT STD. (INTEGRAL TYPE)	1		
2	252503110133	ASSY. FLYWHEEL WITH RING GEAR	1		
3	3520321105	RING GEAR	1		
4	3129900301	BOLT	8		
5	3129940232	LOCKING PLATE	4		
6	253403103102	BALL BEARING	1		
7	3120310533	LOCKING RING (IN CRANKSHAFT TO FIX THE BEARING)	1		
8	3520520003	CRANK SHAFT GEAR	1		
9	13650510091	WOODRUFF KEY 8X13	2		
10	252503138603	SPACER	1		
-	252503138201	OIL SLINGER	1		
11	3520303103	ASSY. VIBRATION DAMPER (DOUBLE GROOVE)	1		
12	252303138603	THRUST SPACER	1		
13	252303133202	LOCK (V. DAMPER)	1		
14	252503107801	SEALING RING HALF	2		
15	1869910055	PIN	2		
		MAIN BEARING SET			
21	885403702525	MAIN BEARING SET (STD) CONSISTING OF :	1	FOR SELECTION	
17	-	BEARING UPPER HALF STD	7		
18	-	BEARING LOWER HALF STD	7		
21	885403722525	MAIN BEARING SET (RS I) CONSISTING OF :	1		
17	-	BEARING UPPER HALF RS I	7		
18	-	BEARING LOWER HALF RS I	7		
21	885403732525	MAIN BEARING SET (RS II) CONSISTING OF :	1		
17	-	BEARING UPPER HALF RS II	7		
18	-	BEARING LOWER HALF RS II	7		
21	885403742525	MAIN BEARING SET (RS III) CONSISTING OF :	1		
17	-	BEARING UPPER HALF RS III	7		
18	-	BEARING LOWER HALF RS III	7		
21	885403752525	MAIN BEARING SET (RS IV) CONSISTING OF :	1		
17	-	BEARING UPPER HALF RS IV	7		
18	-	BEARING LOWER HALF RS IV	7		

CHASSIS TYPE: ALL



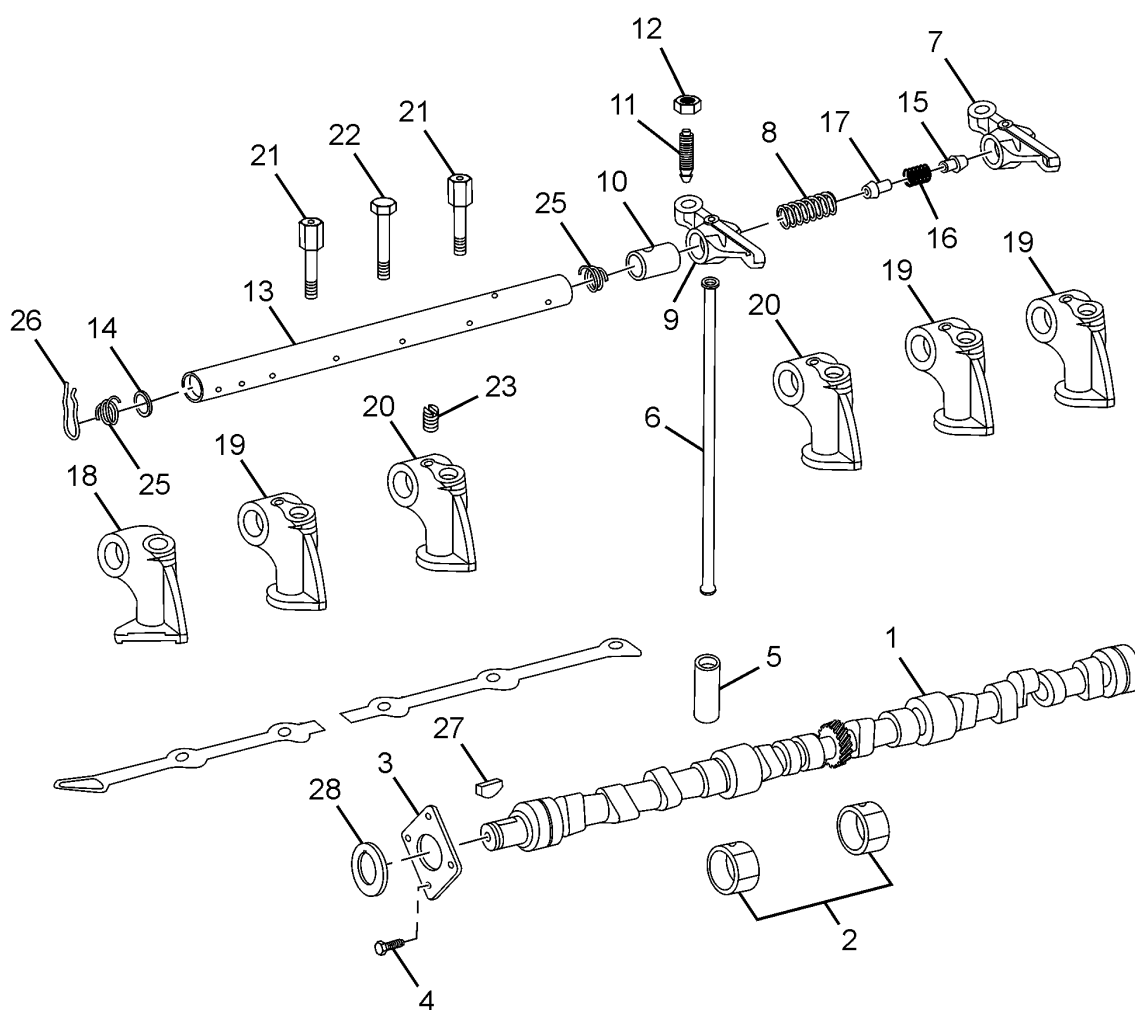
00.03.01		MOVING PARTS		GROUP 03
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
16	885403762525	THRUST WASHER SET (STD)	1	FOR SELECTION
		CONSISTING OF :		
20	-	THRUST WASHER UPPER HALF (116 MM DIA.) STD	2	
19	-	THRUST WASHER LOWER HALF (116 MM DIA.) STD	2	FOR SELECTION
16	885403772525	THRUST WASHER SET (RS I) CONSISTING OF :	1	
20	-	THRUST WASHER UPPER HALF (116 MM DIA.) RS I	2	
19	-	THRUST WASHER LOWER HALF (116 MM DIA.) RS I	2	FOR SELECTION
16	885403782525	THRUST WASHER SET (RS II)	1	
		CONSISTING OF :		
20	-	THRUST WASHER UPPER HALF (116 MM DIA.) RS II	2	FOR SELECTION
19	-	THRUST WASHER LOWER HALF (116 MM DIA.) RS II	2	
		PISTON SET		
22	252503990148	BARE PISTON SET STD (BS II)	1	OPTIONAL
		CONSISTING OF :		
23	-	PISTON	6	
24	-	PISTON PIN	6	OPTIONAL
25	-	CIRCLIP	12	
22	252503990150	BARE PISTON SET STD (BS II)	1	
		CONSISTING OF :		OPTIONAL
23	-	PISTON	6	
24	-	PISTON PIN	6	
25	-	CIRCLIP	12	OPTIONAL
		RING SET		
26	252503990129	SET OF PISTON RING STD CONSISTING OF :	1	
27	-	DOUBLE TRAPEZ RING (GR I)	6	OPTIONAL
28	-	COMPRESSION RING (GR II)	6	
29	-	ASSY. OIL CONTROL RING (GR III)	6	
26	252503990150	SET OF PISTON RINGS CONSISTING OF:	1	OPTIONAL
27	-	DOUBLE TRAPEZ RING (GR I)	6	
28	-	COMPRESSION RING (GR II)	6	
29	-	ASSY. OIL CONTROL RING (GR III)	6	OPTIONAL
26	252503990151	SET OF PISTON RINGS CONSISTING OF:	1	
27	-	DOUBLE TRAPEZ RING (GR I)	6	

CHASSIS TYPE: ALL



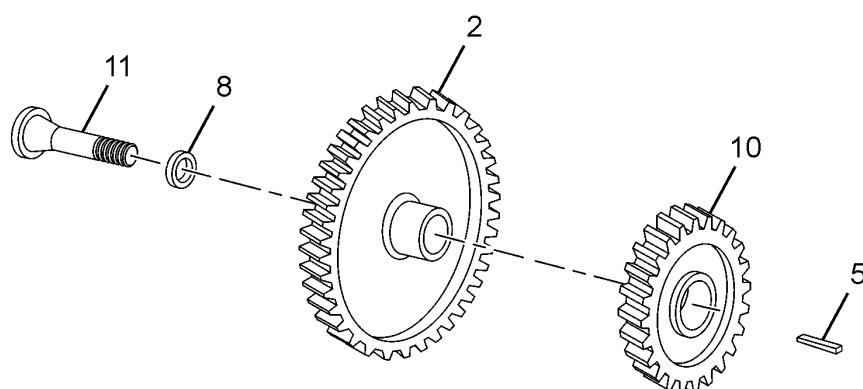
00.03.01		MOVING PARTS		GROUP 03
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
28	-	COMPRESSION RING (GR II)	6	
29	-	ASSY. OIL CONTROL RING (GR III)	6	
		CONNECTING ROD		
30	252503150125	ASSY. CON. ROD (STD) WITH BUSH	6	
30	252503150107	ASSY. CON. ROD SERRATED (STD) WITH BUSH	6	
31	885403682525	CON. ROD BUSH SET STD CONSISTING OF :	1	
		CON. ROD BUSH STD	6	
33	13050507143	PIN CYLINDRICAL 6X14	12	
35	252503153205	SCREW CON. ROD	12	
		CONNECTING ROD BEARING SET		
37	885403622525	BEARING SET FOR CON. ROD (STD) CONSISTING OF :	1	
—	-	BEARING HALF (UPPER & LOWER) STD	12	
37	885403642525	BEARING SET FOR CON. ROD. RS I CONSISTING OF :	1	
—	-	BEARING HALF (UPPER & LOWER) RS I	12	
37	885403652525	BEARING SET FOR CON. ROD. RS II CONSISTING OF :	1	
—	-	BEARING HALF (UPPER & LOWER) RS II	12	
37	885403662525	BEARING SET FOR CON. ROD. RS III CONSISTING OF :	1	
—	-	BEARING HALF (UPPER & LOWER) RS III	12	
37	885403672525	BEARING SET FOR CON. ROD. RS IV CONSISTS OF :	1	
—	-	BEARING HALF (UPPER & LOWER) RS IV	12	
—	885403082525	KIT, CRANKSHAFT SEALING RING WITH LOCATING PINS CONSISTING OF :	1	
14	-	SEALING RING HALF	2	
15	-	LOCATING PIN	2	

CHASSIS TYPE: ALL



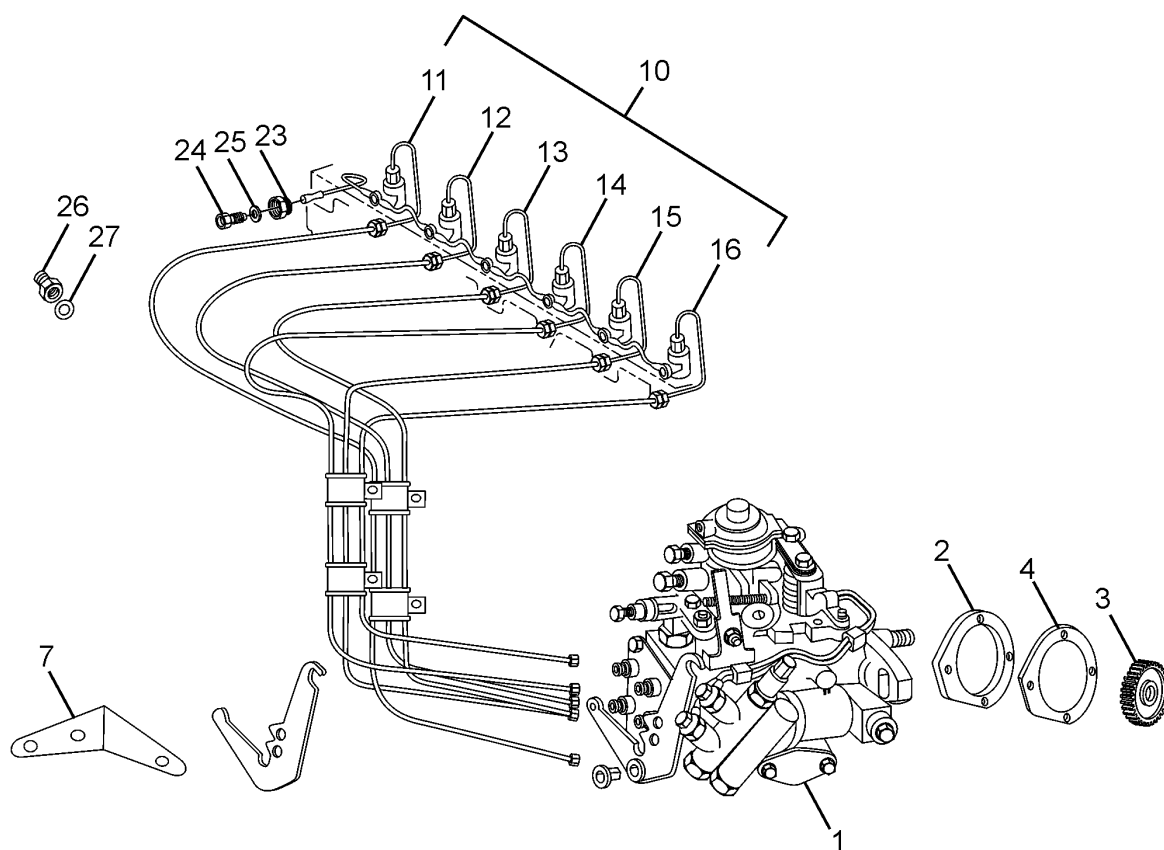
00.05.01		ENGINE TIMING (CAM SHAFT AND COMPONENTS)		GROUP 05	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252505100140	CAMSHAFT WITH CYLINDER PIN STD	1	LOOSE NOT SERVICED LOOSE NOT SERVICED	
2	885405042525	SET OF BEARINGS CAMSHAFT	1		
	-	CONSISTING OF :			
	-	BEARING NO. 1	1		
	-	BEARING NO. 2, 3 AND 4	3		
3	3520520762	THRUST WASHER (CAMSHAFT TO CYL. BLOCK)	1		
4	3129900004	HEX SCREW (TO THRUST WASHER)	4		
5	253405139902	VALVE TAPPET	12		
6	3520540205	PUSH ROD	12		
7	3520501033	ROCKER ARM LEFT WITH BUSH	6		
8	3129930701	SPRING (LONG)	5		
9	3520500634	ROCKER ARM RIGHT WITH BUSH	6		
10	3120550050	BUSH	6		
11	252305146701	BALL END TAPPET ADJUSTER	12		
12	3129900251	HEX. NUT (BALL PIN)	12		
-	252305140102	ASSY ROCKER ARM SHAFT WITH BUSH FRONT	1		
-	252305140103	ASSY ROCKER ARM SHAFT WITH BUSH REAR	1		
13	3120500231	ROCKER ARM SHAFT	2		
14	17071001407	SEALING CAP	2		
15	3120550653	CONNECTING NIPPLE, INNER	1		
16	3129934701	SPRING, CONNECTING NIPPLE	1		
17	3120550553	CONNECTING NIPPLE, OUTER	1		
18	3520550610	ROCKER ARM SUPPORT NO. 1	1		
19	3520550410	ROCKER ARM SUPPORT NO. 2, 5, 6	3		
20	3520550510	ROCKER ARM SUPPORT NO. 3, 4	2		
21	3120550171	BOLT (TO ROCKER ARM BRACKETS)	4		
22	11064012632	HEX BOLT M 12X75 (TO ROCKER ARM BRACKET AS WELL AS FOR TAPPER COVER)	2		
23	11433206101	GRUB SCREW AM 6X10, (ROCKER ARM SUPPORT TO ROCKER ARM SHAFT)	2		
25	3129930005	SPRING (SHORT)	2		
26	3129930025	SPRING CLIP (TO SPRINGS AND ROCKER ARM SHAFT)	2		
27	252305105901	PARALLEL KEY	1		
28	3520510062	BUTTING RING (TIMER TO CAMSHAFT)	1		

CHASSIS TYPE: ALL



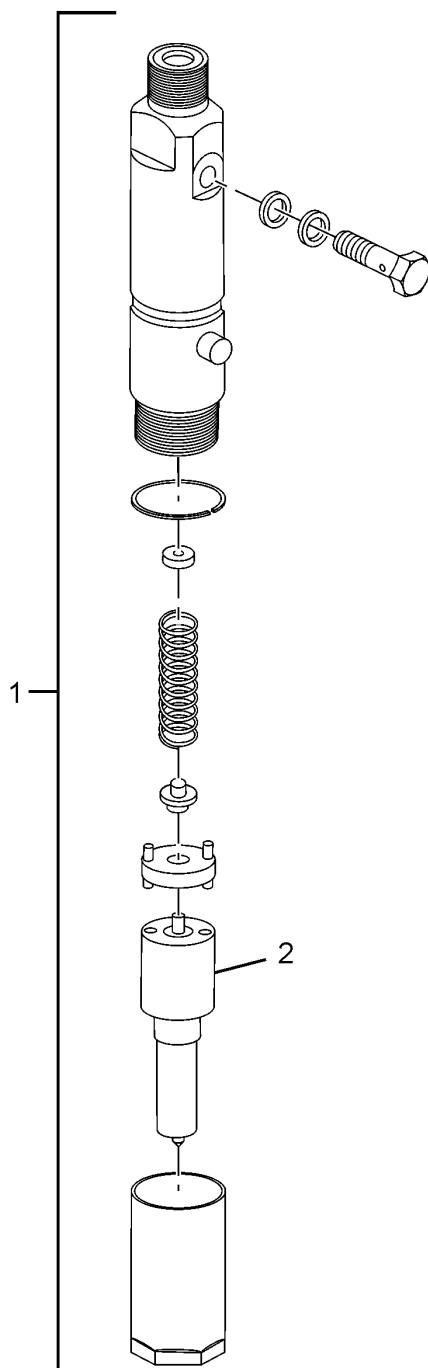
00.05.02		INJECTION TIMER		GROUP 05
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
2	252707135401	DRIVE GEAR, FIP EURO II	1	
5	252305105901	PARALLEL KEY (TIMER TO CAMSHAFT)	1	
8	3520510062	BUTTING RING (TIMER TO CAMSHAFT)	1	
10	252705115403	GEAR CAMSHAFT EURO II	1	
11	3520750071	PIN (TIMER MOUNTING)	1	

CHASSIS TYPE: ALL



00.07.01		FUEL INJECTION EQUIPMENT (EURO II)		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	0460426387	ASSY. FIP (ROTARY) EURO II	1	
2	252707123701	SUPPORT, INJECTION PUMP EURO II	1	
3	252707135402	INJECTION PUMP GEAR EURO II	1	
4	252707125302	GASKET, SUPPORT EURO II	1	
—	254707129201	HARDENED WASHER EURO II	3	
—	13650505063	WOODRUFF KEY 4X6.5	1	
7	252507123301	REAR SUPPORT BRACKET (FIP TO CYL. BLOCK)	1	
—	254707128401	LOCKING SLEEVE	1	
—	254707126501	SELF LOCKING NUT	1	
10	252507140165	ASSY.SET OF HIGH PRESSURE LINES CONSISTING OF :	1	
11	-	HIGH PRESSURE LINE 1ST CYL.	1	
12	-	HIGH PRESSURE LINE 2ND CYL.	1	
13	-	HIGH PRESSURE LINE 3RD CYL.	1	
14	-	HIGH PRESSURE LINE 4TH CYL.	1	
15	-	HIGH PRESSURE LINE 5TH CYL.	1	
16	-	HIGH PRESSURE LINE 6TH CYL.	1	
-	0120780085J	CLAMP UPPER	2	
-	0120700066J	ASSY. CLAMP LOWER	2	
-	252507140139	ASSY. FUEL LEAKAGE LINE CMVR 2000	1	
23	3129970230	PLUG	6	
24	3129970330	PLUG	6	
25	3129970840	GASKET RING	6	
26	252007144203	SEAL CLAMP	6	
27	252007148001	HOLLOW SCREW	6	

CHASSIS TYPE: ALL



00.07.02		INJECTOR		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	F002C8Z860	INJECTOR ASSY. EURO II	6	
2	F002C40547	NOZZLE	6	

00.07.03

FLAME START

GROUP 07

CHASSIS TYPE: ALL

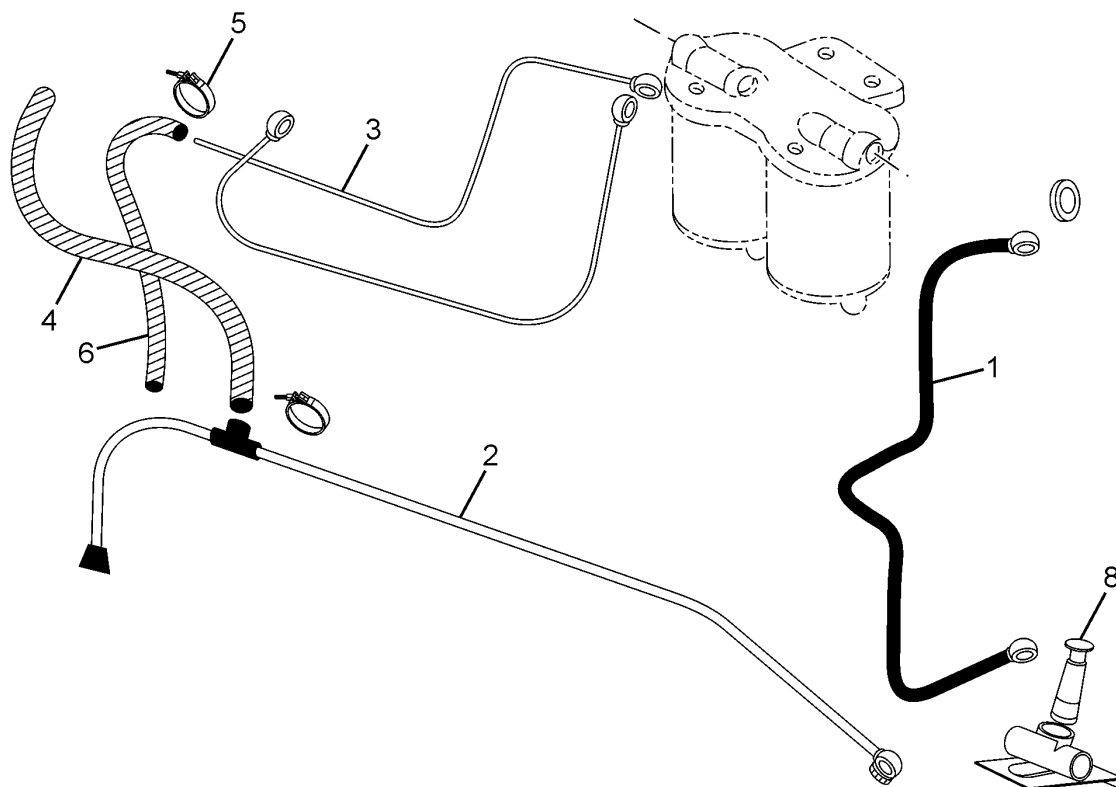
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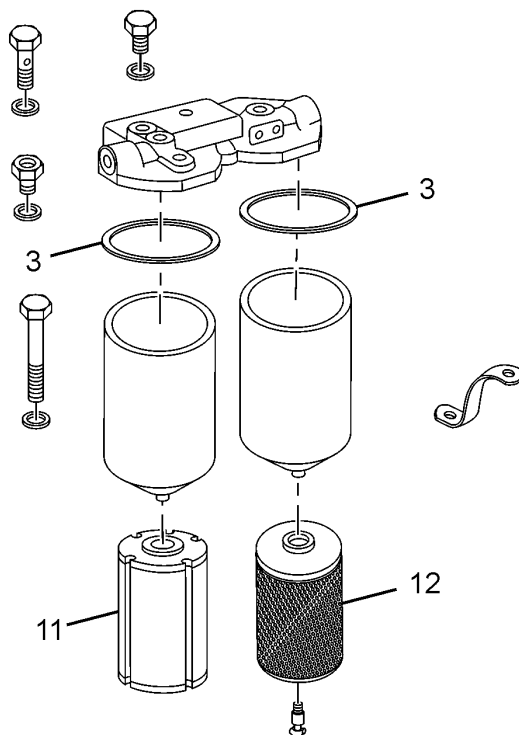
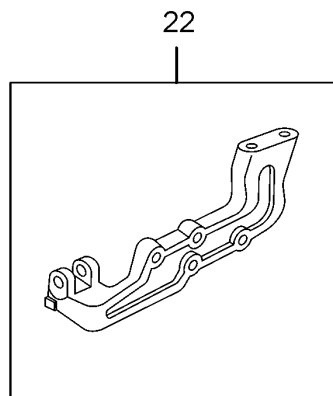
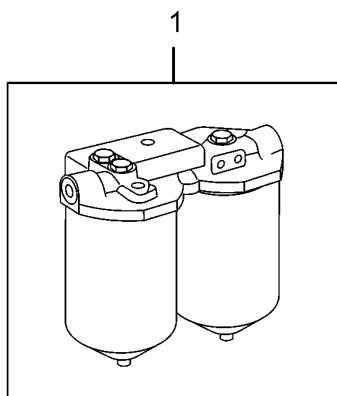
00.07.03		FLAME START		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	252507153303	BRACKET-ELECTROMAGNETIC VALVE(24V)MTG.	1	
	264354249904	ELECTROMAGNETIC VALVE 24V	1	
	270754249919	FLAME GLOW PLUG 24V	1	
	16221710383	SEALING WASHER 24X29	1	
	252507150103	ASSY.CONNECTING PIPE	1	
	252507155802	HOSE (340L)	1	
	252507155801	HOSE (400L)	1	
	254707144201	CLAMP (INJECTOR OVERFLOW TUBE)	4	
	252507150102	ASSY.PIPE UNION (FLAME START)	2	
	264354200120	ASSY BRACKET (BLOCK HEATER CONTROL MTG.)	1	

CHASSIS TYPE: ALL



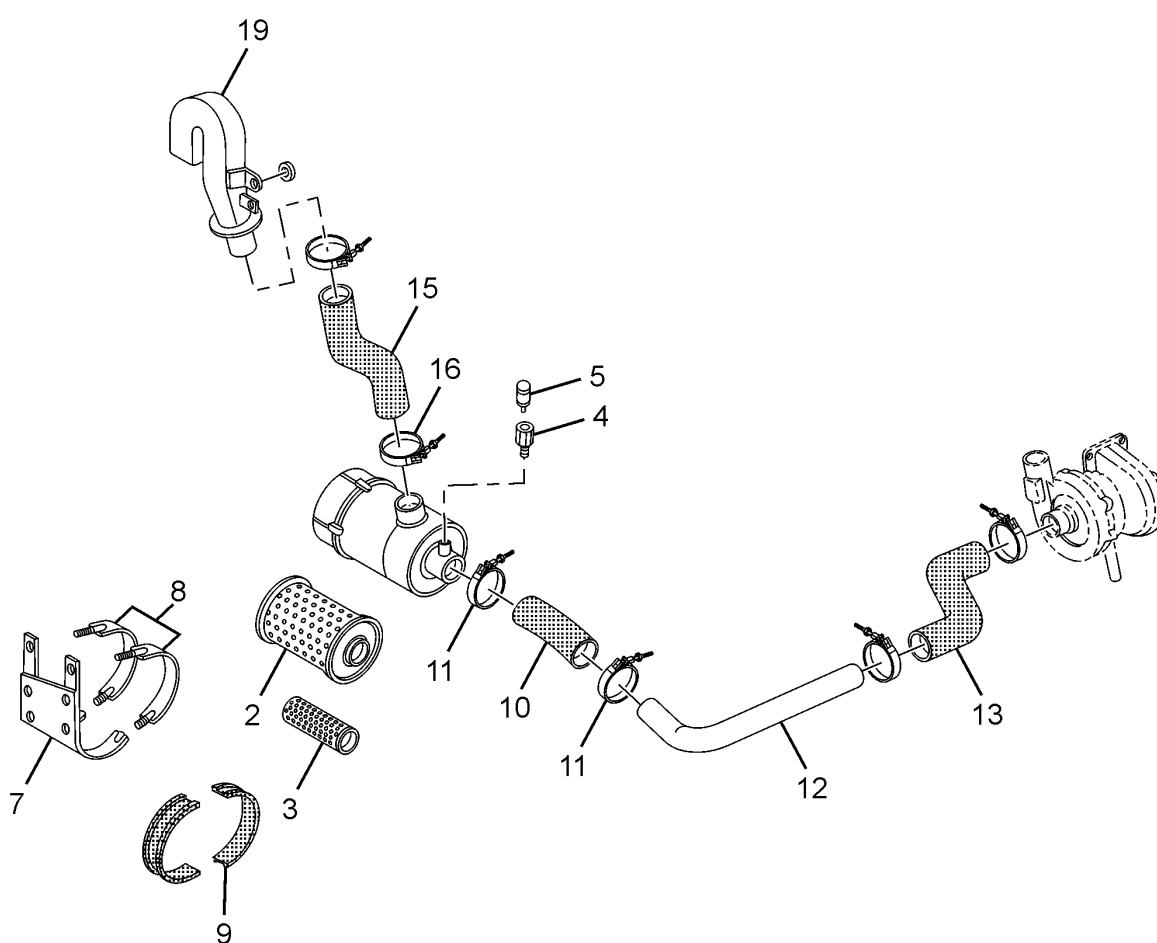
00.09.01		FUEL FEED AND LEAKAGE LINE (EURO II)		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252509120170	FUEL LINE (FUEL FILTER TO F.I.P.)	1	
2	252509120226	OVERFLOW LINE (COMBINED) (ON FIP)	1	
3	252509120225	ASSY. OVERFLOW LINE (FROM FUEL FILTER)	1	
4	252709125804	HOSE	1	
5	14280500128	HOSE CLAMP 12	4	
6	252709125804	RUBBER HOSE (OERFLOW LINE)	1	
8	252707100189	ELECTRIC FUEL FEED PUMP	1	

CHASSIS TYPE: ALL



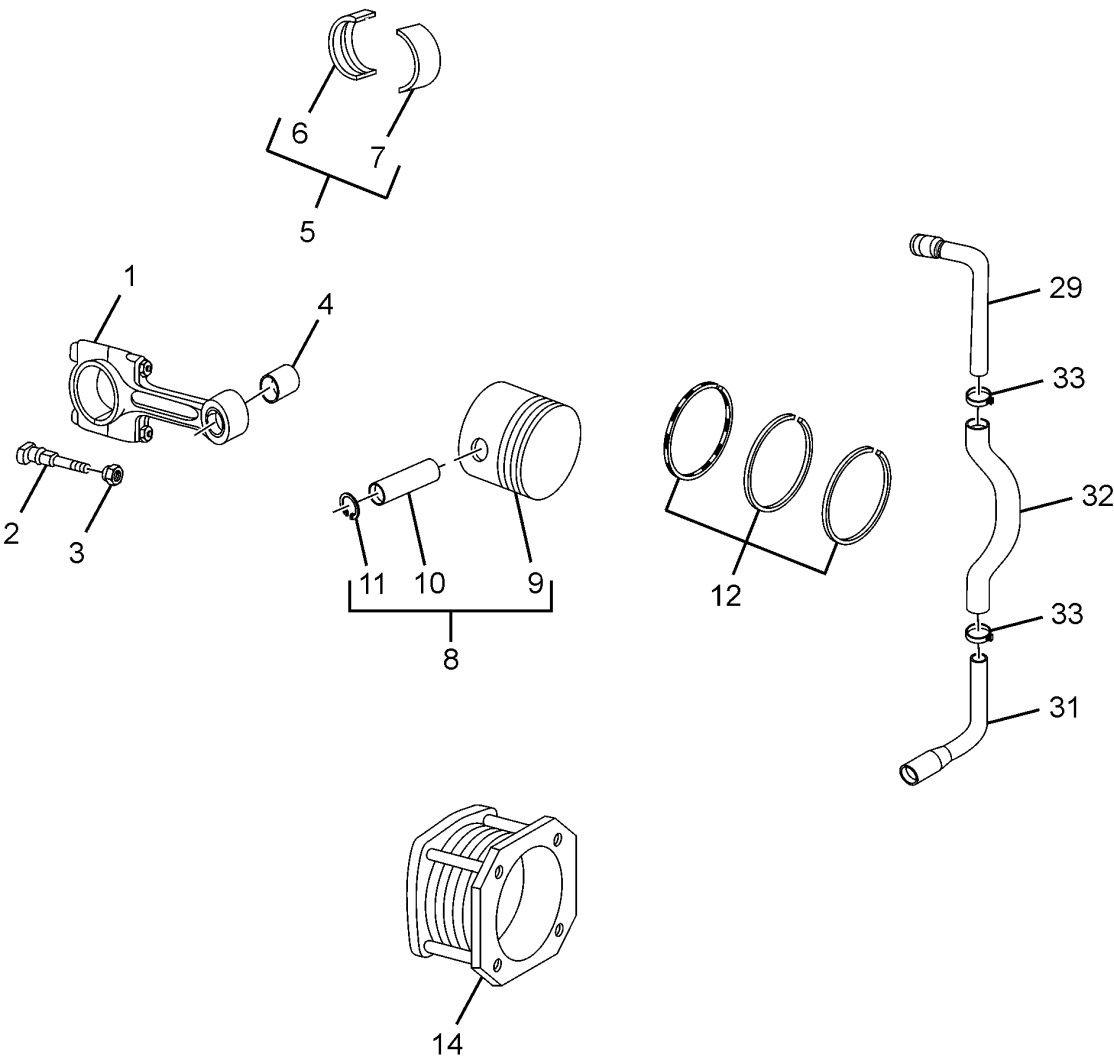
00.09.02		FUEL FILTER		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	0450226029	ASSY. FUEL FILTER EURO II	1	
3	1450109001	SEALING RING	2	
11	1457431003	FILTER INSERT STAGE I	1	
12	9451037409	PAPER FILTER INSERT STAGE II	1	
22	252509113711	BRACKET FUEL FILTER BS II	1	

CHASSIS TYPE: ALL



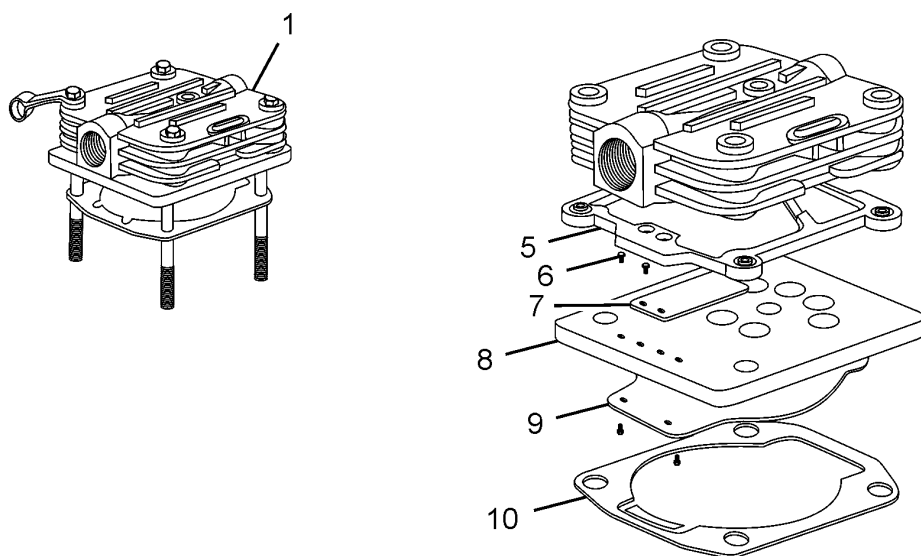
00.09.03		AIR FILTER (EURO II)		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252509140175	ASSY.AIR FILTER	1	
2	278609139910	AIR FILTER ELEMENT-PRIMARY	1	
3	278609139911	AIR FILTER ELEMENT-SAFETY	1	
4	278609130181	ASSY ADAPTOR FOR SERVICE INDICATOR	1	
5	254709130135	ASSY.SERVICE INDICATOR	1	
---	252509140174	SUPPORT(AIR FILTER)	1	
7	252509140161	ASSY.AIR FILTER MTG.BRACKET	1	
8	278509130101	ASSY.STRAP WITH SHACKLE	1	
9	278509139901	RUBBER STRAP	2	
10	278609135826	HOSE (102 ID X 120 L) (ON AIR FILTER OUTLET)	1	
11	14280598209	HOSE CLAMP TB 112	2	
12	252509133818	AIR INTAKE PIPE (AIR FILTER TO TC)	1	
13	252509145802	HOSE (ON TC INLET).	1	
14	14280598322	HOSE CLAMP TB 66	2	
15	278509135823	HOSE (ON AIR FILTER INLET) (114 IDX130L)	1	
16	14280598144	HOSE CLAMP TB-126	2	
---	252509140140	ASSY. CLAMP BOTTOM (AIR INLET PIPE)	1	
---	252509140139	ASSY. CLAMP-TOP (FOR AIR INLET PIPE)	1	
19	252509140138	ASSY. SNORKEL (AIR INLET DUCT)	1	

00.13.01	AIR COMPRESSOR 94 DIA	GROUP 13
CHASSIS TYPE: ALL		



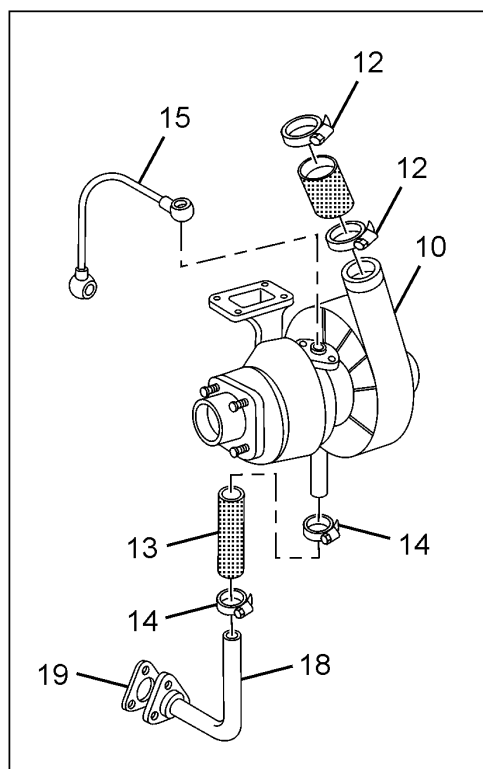
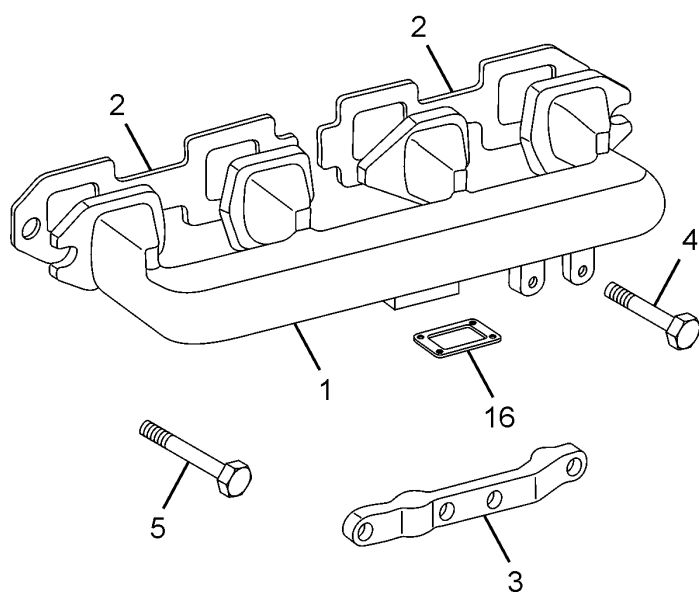
00.13.01		AIR COMPRESSOR 94 DIA		GROUP 13	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	3521300216	ASSY. CONNECTING ROD (AIR COMPRESSOR)	1		
2	3211310171	GUIDE SCREW, CON. ROD	2		
3	3219900251	HEX. NUT	2		
4	885413262525	BUSH (CON. ROD A/C)	1		
5	885413222525	SET OF CON. ROD BEARING STD	1		
6	-	BEARING HALF LOWER STD	1	LOOSE NOT SERVICED	
7	-	BEARING HALF UPPER STD	1	LOOSE NOT SERVICED	
8	885413102525	ASSY. PISTON STD. (W/O RINGS)	1		
9	-	PISTON STD.	1	LOOSE NOT SERVICED	
10	-	PISTON PIN	1	LOOSE NOT SERVICED	
11	-	INTERNAL CIRCLIP	2	LOOSE NOT SERVICED	
12	885413132525	SET OF PISTON RINGS CONSISTING OF :	1		
		SCRAPER RING	3		
14	252513103707	CYL. SLEEVE STD	1		
29	252513136904	ASSY. TUBE	1		
31	252513130112	ASSY. TUBE	1		
32	252513135806	RUBBER HOSE	1		
33	14270202501	HOSE CLIP 25	2		
—	3521340056	ADAPTOR	1		

CHASSIS TYPE: ALL



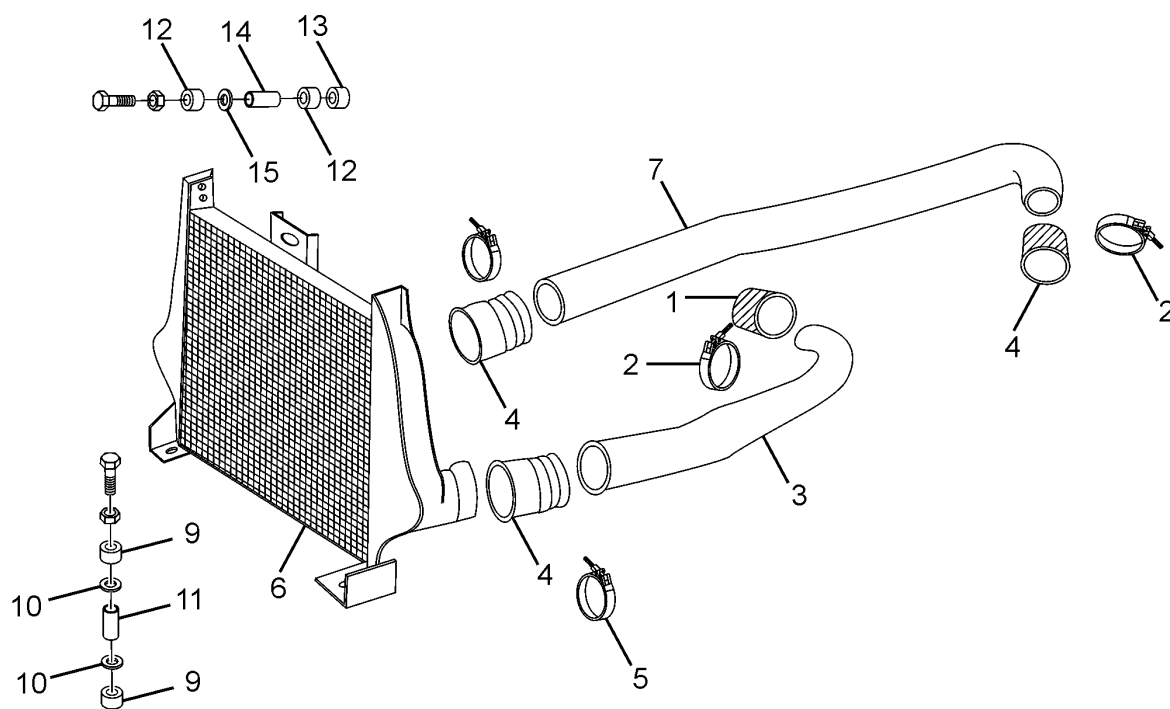
00.13.02		AIR COMPRESSOR HEAD (REED VALVE TYPE) 94 DIA		GROUP 13
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252513100126	ASSY. AIR COMPRESSOR HEAD (REED VALVE TYPE) 94 DIA	1	
—	252513100149	ASSY. REED VALVE ASSY CONSISTING OF :	1	
6	-	LOCATING PIN	4	
7	-	DELIVERY REED	1	
8	-	VALVE PLATE	1	
9	-	INLET REED	1	
10	252513100127	GASKET (JOINT) (BET.. HEAD ASSY. AND CYL. SLEEVE)	1	
	252513990105	REPAIR KIT, AIR COMPRESSOR HEAD CONSISTING OF :	1	
5	-	GASKET (JOINT)	1	
6	-	LOCATING PIN	4	
10	-	GASKET (JOINT) (BET.. HEAD ASSY. AND CYL. SLEEVE)	1	

CHASSIS TYPE: ALL



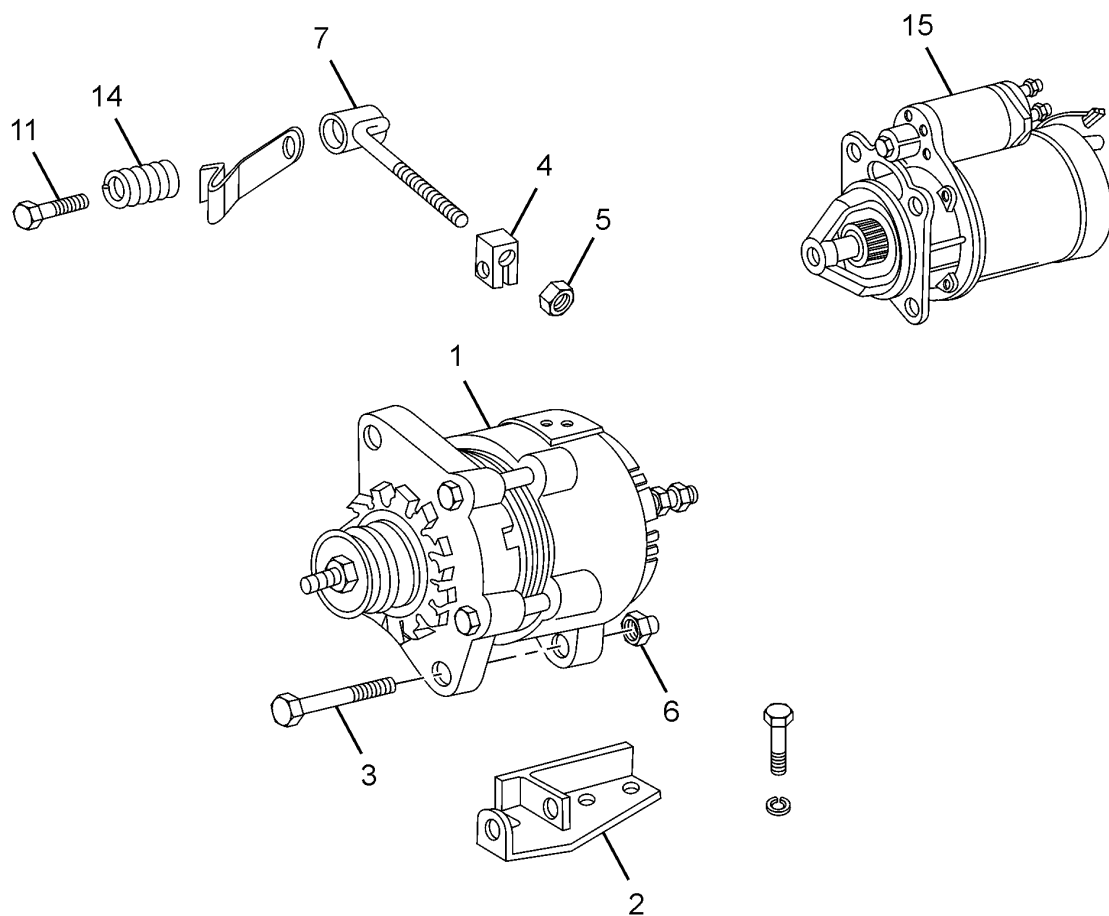
00.14.01		EXHAUST MANIFOLD AND TURBOCHARGER		GROUP 14
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252514113777	EXHAUST MANIFOLD	1	
2	252514115308	GASKET (EXHAUST MANIFOLD TO CYL. HEAD)	2	
3	252514115102	CLAMP (EXHAUST MANIFOLD)	2	
4	11064010699	HEX. BOLT M 10X110	6	
5	252514113203	HEX. BOLT (115 MM LONG)	2	
—	252514119201	WASHER	4	
10	252514510114	ASSY. TURBOCHARGER	1	
12	14280599221	HOSE CLAMP SLTB 44	2	
13	252518175802	HOSE	1	
14	14280500357	HOSE CLAMP 35	2	
15	252518170182	ASSY. LUBE LINE (OIL COOLER TO TC)	1	
16	252514115301	GASKET (TURBO TO EXHAUST MANIFOLD)	1	
—	252518175101	FLANGE (ON TURBO)	1	
—	252518175301	GASKET, FLANGE TO TURBO (OIL SUPPLY FROM OIL COOLER TO TURBO)	1	
18	252518170157	OIL OUTLET TUBE (TURBO TO CYL. BLOCK)	1	
19	252518175302	GASKET, FLANGE TO TURBO (OIL RETURN FROM TURBO TO CYL. BLOCK)	1	

CHASSIS TYPE: ALL



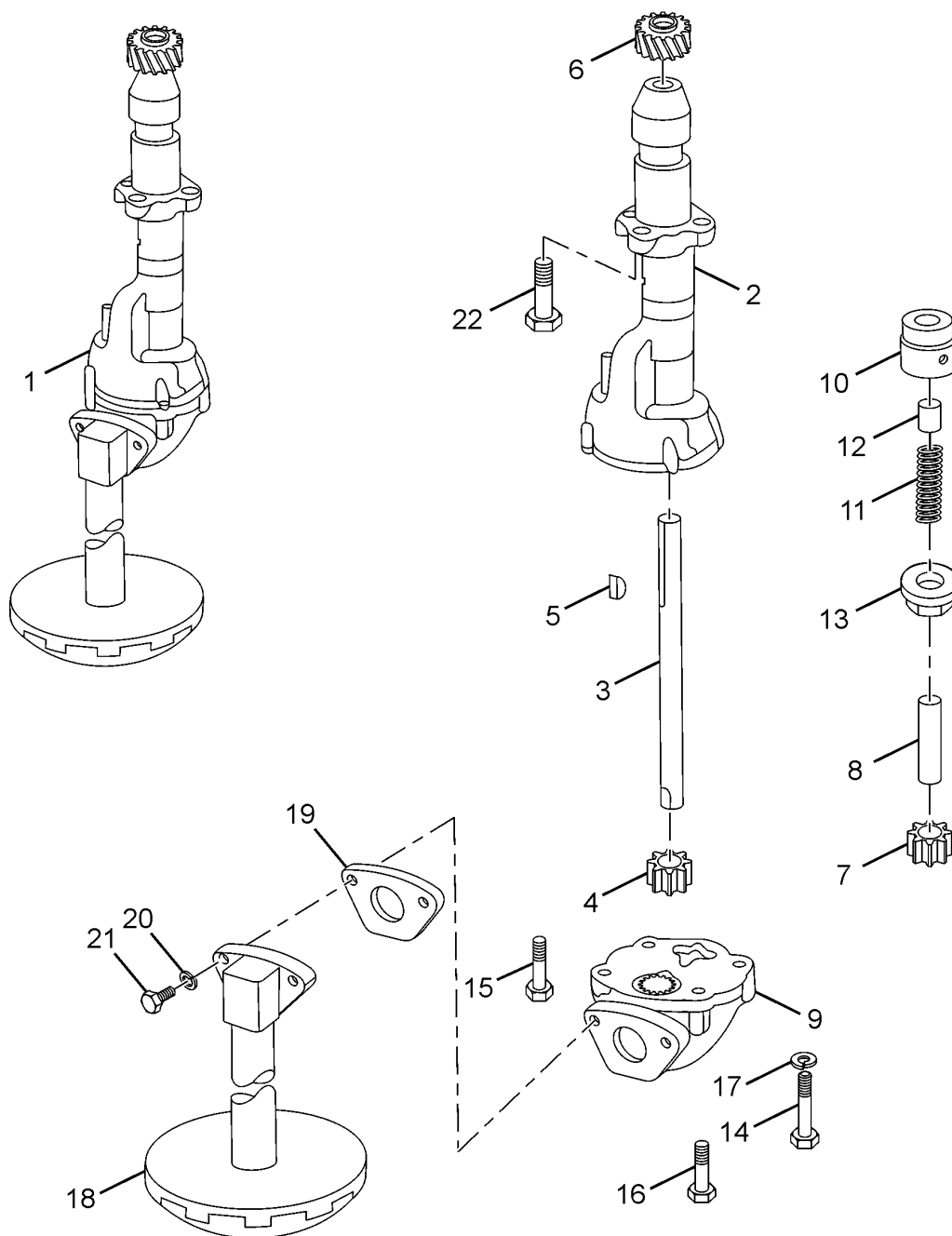
00.14.02		INTERCOOLER AND CONNECTIONS		GROUP 14
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252514605801	RUBBER HOSE (AT TC DELIVERY)	1	
2	14280599221	HOSE CLAMP SLTB 44	2	
3	252514603809	CAST PIPE(TC TO IC)	1	
4	278614605802	HOSE HUMP	3	
5	14280599272	HOSE CLAMP SLTB 84	6	
6	252514609906	INTERCOOLER	1	
7	252514603808	CAST PIPE (IC TO AIR INTAKE ELBOW)	1	
—	278609134204	ASSY. CLAMP	4	
9	278614607501	RUBBER BUFFER.	4	
10	278614609201	WASHER	2	
11	257450006906	SPACER TUBE (25.5 LONG)	1	
12	278650006301	RUBBER BUFFER (40 OD X 24)	2	
13	278650006302	RUBBER BUFFER (38 DIA X 12THK)	1	
14	257350006902	SPACER TUBE (60 LONG)	2	
15	278614609201	WASHER	1	

CHASSIS TYPE: ALL



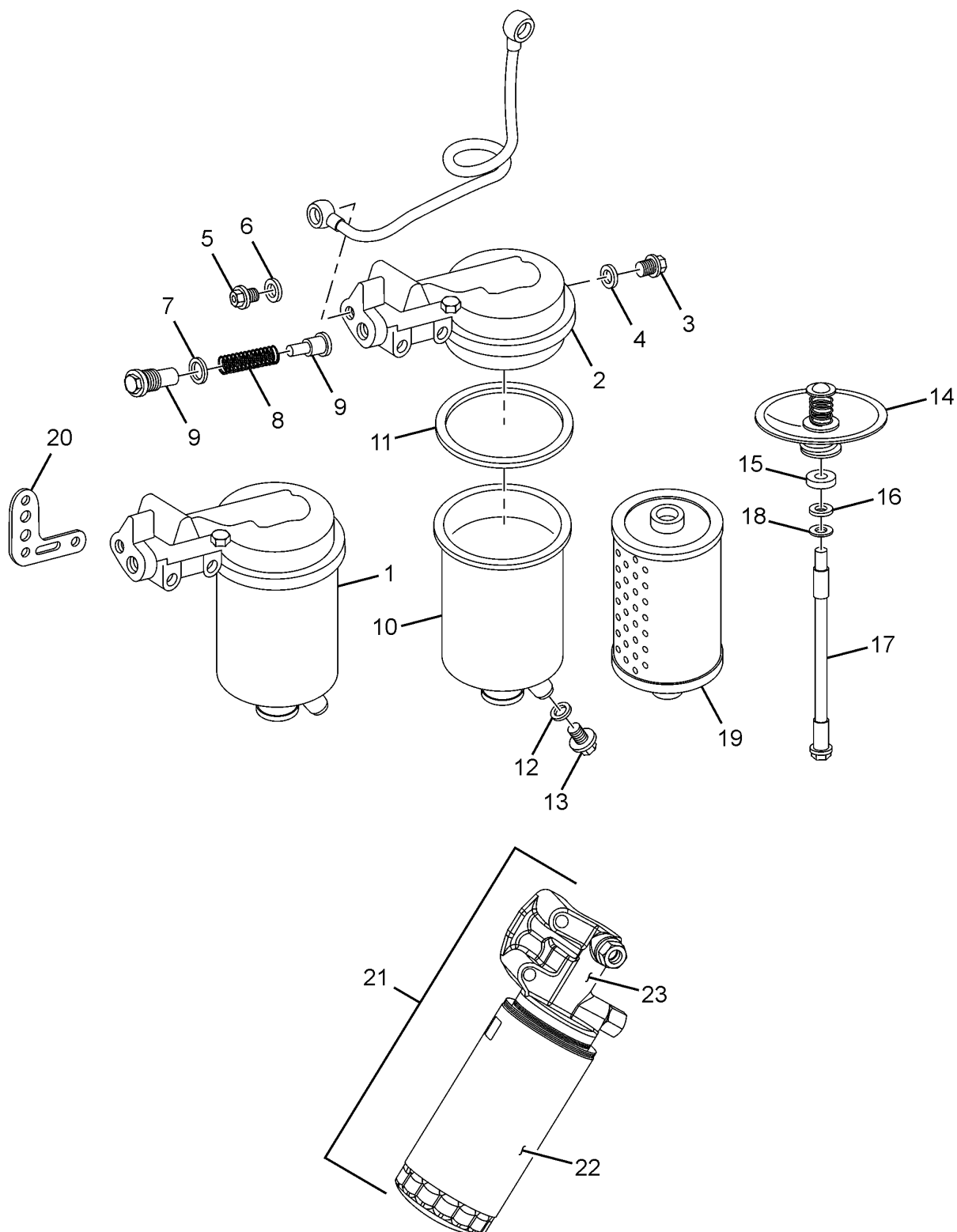
00.15.01		ALTERNATOR AND STARTER		GROUP 15
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	261815400102	ALTERNATOR 24V,75A	1	
2	252515140147	ASSY. BRACKET, (ALTERNATER MOUNTING)	1	
3	11063896677	HEX. BOLT M10X130	1	
4	253315144204	CLAMPING PIECE	1	
5	252415146501	CLAMPING NUT	1	
6	12140501008	NYLOC NUT M 10	2	
7	253315140108	ASSY. CLAMP ROD	1	
11	3121550174	BOLT (FOR FIXING ALTERNATOR)	1	
14	3129932801	SPRING ALTERNATOR	1	
15	261815140102	STARTER MOTOR (24V)	1	

CHASSIS TYPE: ALL



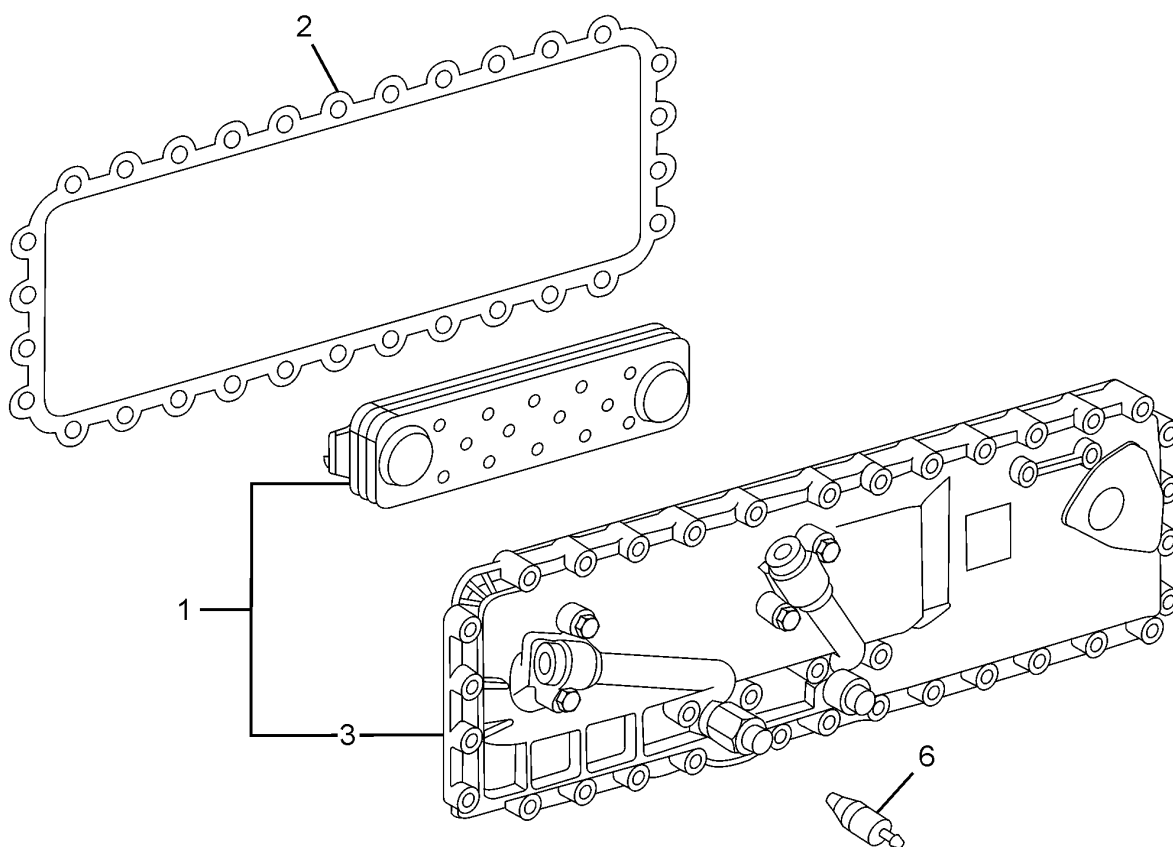
00.18.01		OIL PUMP		GROUP 18
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252518100149	ASSY. OIL PUMP WITH STRAINER	1	
2	252518103704	OIL PUMP HOUSING	1	
3	252518107902	DRIVE SHAFT	1	
4	252518105405	GEAR, DRIVE SHAFT	1	
5	13650505055	WOODRUFF KEY 3X6.5	2	
6	3121810308	DRIVE, GEAR	1	
7	252518105406	DRIVEN GEAR, OIL PUMP	1	
8	252518107901	SHAFT FOR DRIVE GEAR	1	
9	3521811220	COVER, OIL PUMP	1	
10	3521840329	VALVE HOUSING	1	
11	3269930401	SPRING	1	
12	3211810042	PLUNGER	1	
13	3529970730	SCREW PLUG	1	
14	11324196031	SCREW M 8X22	2	
15	11064096011	BOLT M 8X35	1	
16	11064096038	BOLT M 8X45	1	
17	12520698025	SPG. WASHER B 8	4	
18	252518150115	ASSEMBLY STRAINER (OIL PUMP)	1	
19	3121860080	GASKET	1	
20	12520698025	SPG. WASHER B 8	2	
21	11324196023	SCREW M 8X20	2	
22	11342408283	SCREW M 8X28	3	
—	885418082525	GEAR KIT OIL PUMP (50MM LG)	1	
		CONSISTS OF :		
4	-	GEAR, DRIVE SHAFT	1	
7	-	DRIVEN GEAR, OIL PUMP	1	

CHASSIS TYPE: ALL



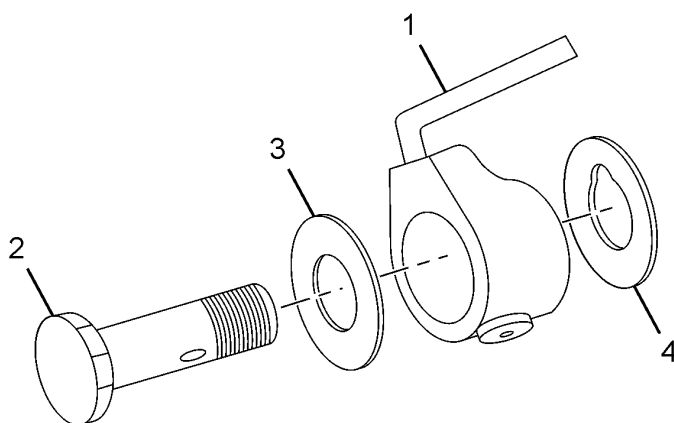
00.18.02		ASSY. OIL FILTER		GROUP 18	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252518130128	ASSY. OIL FILTER	1		
2	252318130139	ASSY. COVER (FOR OIL FILTER)	1		
3	16081001808	SCREW PLUG AM 18X1.5	1		
4	16220710240	SEALING WASHER 16X20 CU	1		
5	252018137203	SCREW PLUG (FOR RELIEF VALVE)	1		
6	16220710380	SEALING WASHER 24X29 CU	1		
7	16220710282	SEALING WASHER 18X22 CU	1		
8	252018138701	SPRING (FOR PRESSURE RELIEF VALVE)	1		
9	3521840032	OIL FILTER BYE - PASS VALVE PLUNGER	1		
10	252218130103	ASSY. HOUSING (FOR OIL FILTER)	1		
11	252018137701	SEALING RING	1		
12	16220710240	SEALING WASHER 16X20 CU	1		
13	0129970030J	SEALING PLUG	1		
14	252318130113	ASSY. SPG. RETAINER (FOR OIL FILTER)	1		
15	252018137702	OIL SEAL	1		
16	252018137703	SEALING RING	1		
17	252318133201	CENTRE PIN	1		
18	16220610229	SEALING WASHER A 14X20	1		
19	252518130124	OIL FILTER CARTRIDGE (30 MICRONS)	1		
20	252318135301	GASKET (OIL FILTER TO CYLINDER BLOCK)	1		
21	252508170137	OIL FILTER COMPLETE (SPIN-ON)	1	NEW INTRODUCTION	
22	252508170139	OIL FILTER CARTRIDGE (SPIN-ON)	1	NEW INTRODUCTION	
23	252508170138	HEAD OIL FILTER (SPIN-ON)	1	NEW INTRODUCTION	

CHASSIS TYPE: ALL



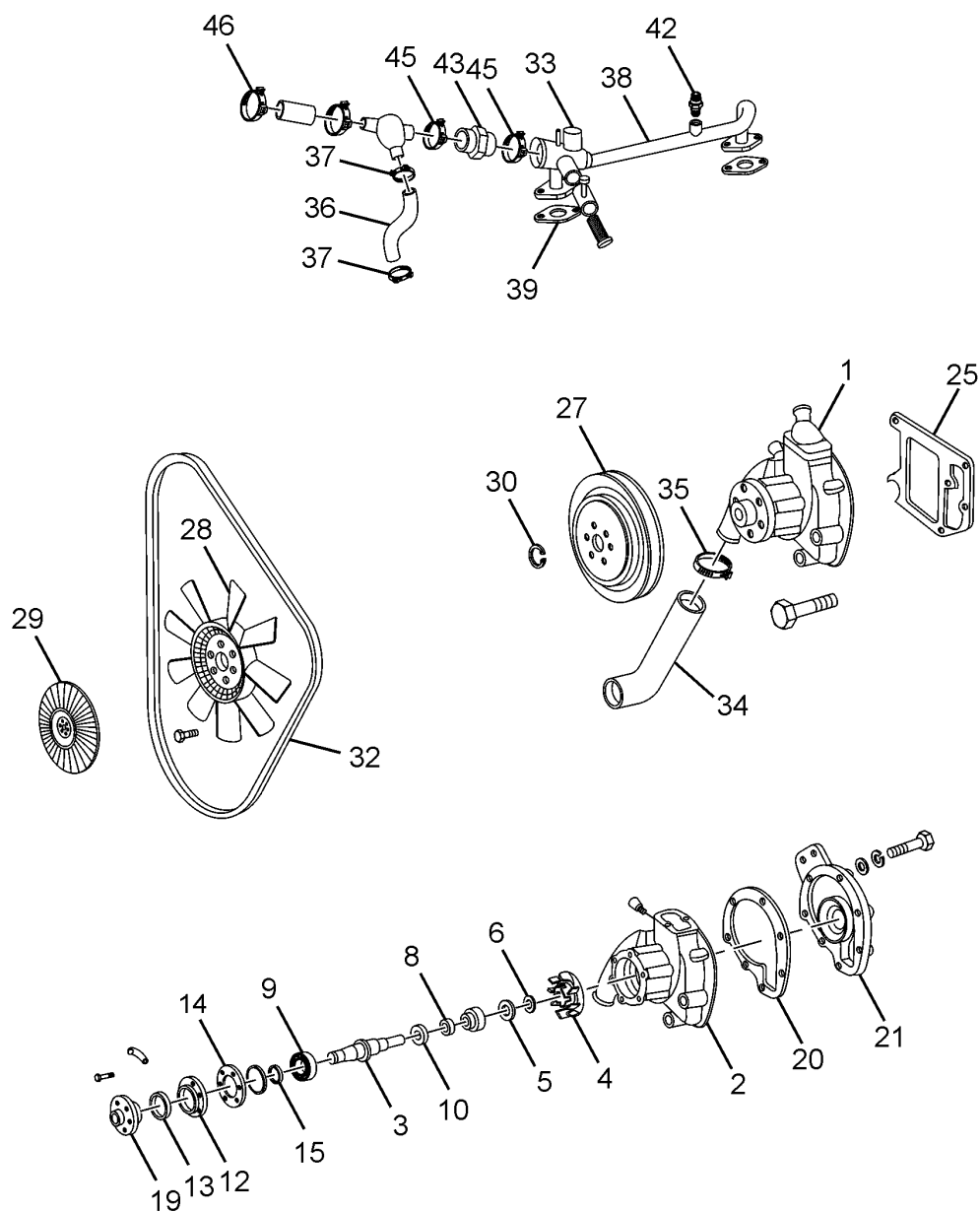
00.18.03		OIL COOLER (PLATE TYPE)		GROUP 18
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252518170169	ASSY. OIL COOLER WITH ALUMINIUM COVER (PLATE TYPE)	1	
2	3521880780	GASKET OIL COOLER	1	
3	252518173805	COVER, OIL COOLER	1	
6	265454509913	LOW OIL PRESSURE SWITCH	1	

CHASSIS TYPE: ALL



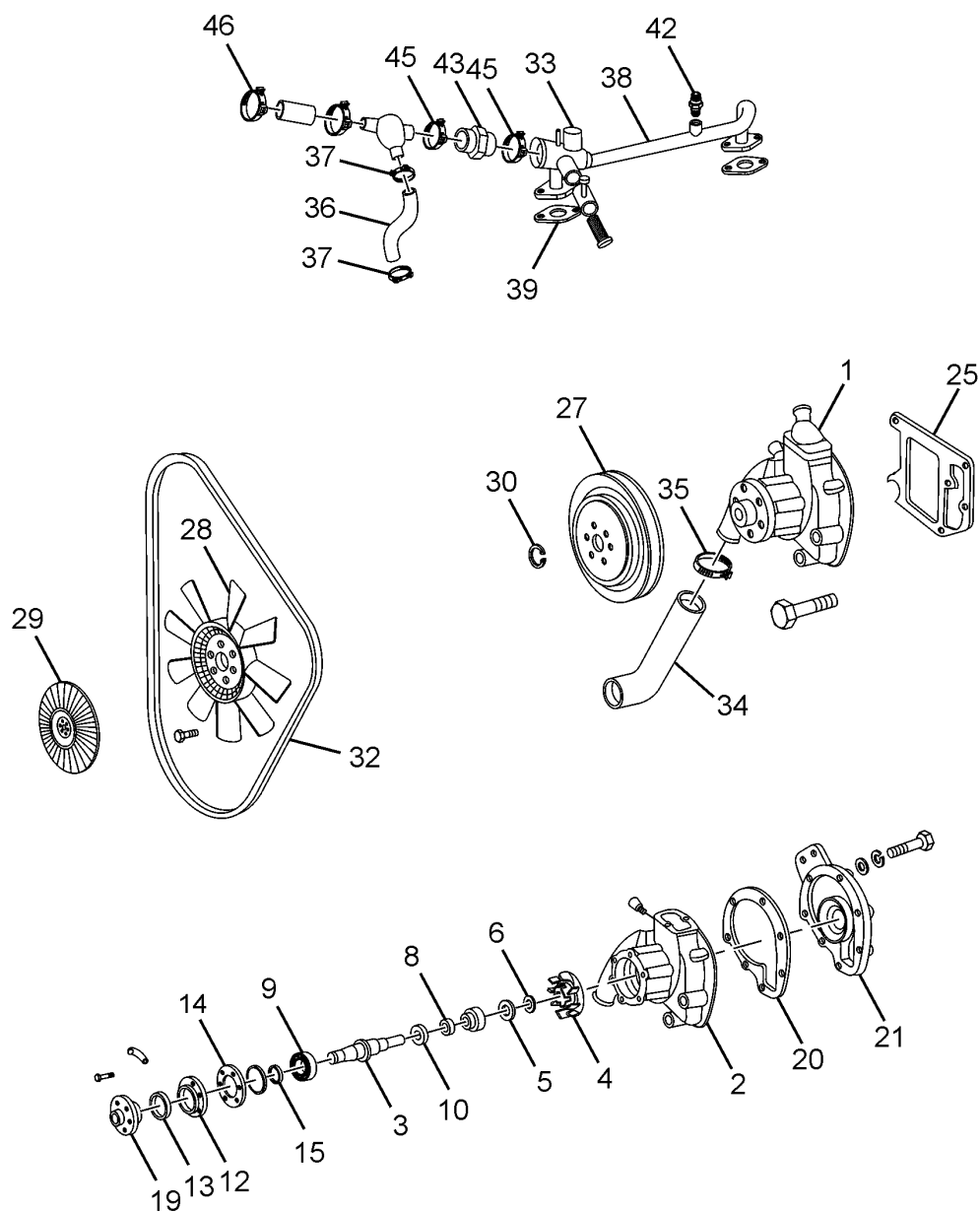
00.18.04		PISTON COOLING		GROUP 18
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252518170160	ASSY PISTON COOLING NOZZLE	6	
2	252518170150	ASSY RELIEF VALVE (FOR NOZZLE)	6	
3	252518179201	SEALING WASHER	6	
4	252518179202	SEALING WASHER	6	

CHASSIS TYPE: ALL



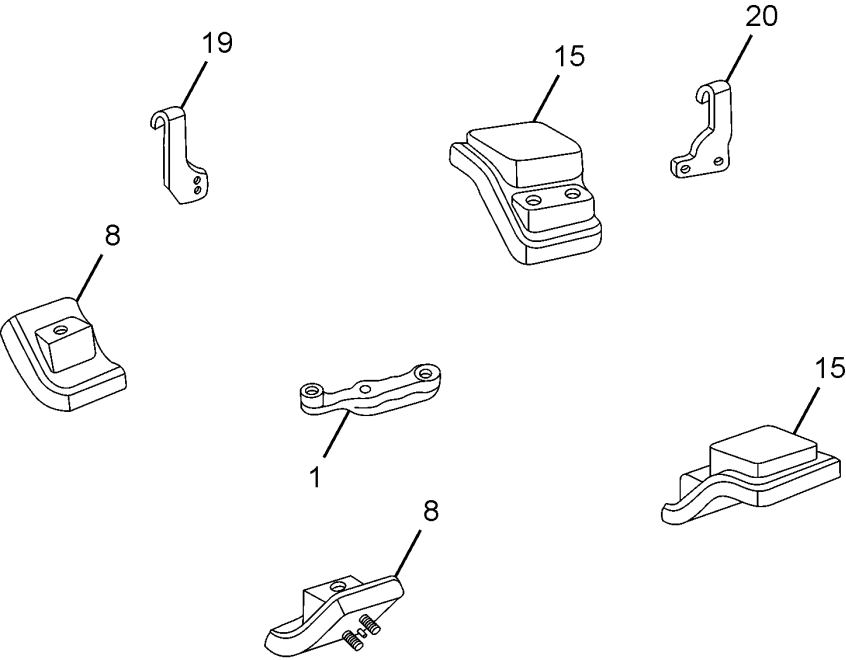
00.20.01		WATER PUMP		GROUP 20
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252520100116	ASSY. WATER PUMP (POWER STEERING)	1	
2	252520103704	HOUSING, WATER PUMP	1	
12	252520105102	COVER	1	
21	252520103701	BACK COVER	1	
		PULLEY, FAN & V-BELT		
27	252520147011	PULLEY (THREE GROOVE)	1	
28	252520140109	ASSY FAN (WITHOUT VISCOUS COUPLING)	1	
29	252520140111	VISCOUS COUPLING	1	
30	14550502802	CIRCLIP A 28X2 (HUB LOCKING ON W/P SHAFT)	1	
32	252520156305	COGGED V. BELT (1325 MM LONG)	2	
33	252520120196	ASSY. THERMOSTAT	1	
34	252550105857	RUBBER HOSE (RADIATOR BOTTOM TO WATER PUMP)	1	
35	14280598217	HOSE CLIP TB 54	1	
-	252550100292	ASSY. CONNECTOR (RADIATOR BOTTOM TO WATER PUMP)	1	
-	252550105858	RUBBER HOSE (RADIATOR BOTTOM TO WATER PUMP)	1	
-	14280599264	HOSE CLIP TB 34	3	
36	252520125817	REDUCER HOSE (THERMOSTAT TO WATER PUMP)	1	
37	254750104222	HOSE CLAMP (50 DIA)	3	
38	252520120178	ASSY. UPPER COOLING LINE LPT 613		
38	252520120199	ASSY. UPPER COOLING LINE LPT 613 (FLAME START)	1	
39	252020125301	GASKET (UPPER COOLING LINE)	2	
42	263254209903	TEMP. TRANSDUCER	1	
43	253450005801	RUBBER BELLOW (U.C. LINE TO THERMOSTAT)	1	
-	252550105856	Z HOSE (THERMOSTAT TO RADIATOR)	1	
45	254750104222	HOSE CLAMP (50 MM DIA.)	3	
46	14280599302	HOSE CLAMP TB 36	1	
-	264154509908	TEMPARATURE SWITCH	1	
-	264354249903	TEMPARATURE SENSOR	1	
		REPAIR KITS		
-	252520100118	MINOR REPAIR KIT (WATER PUMP) CONSISTING OF :	1	

CHASSIS TYPE: ALL



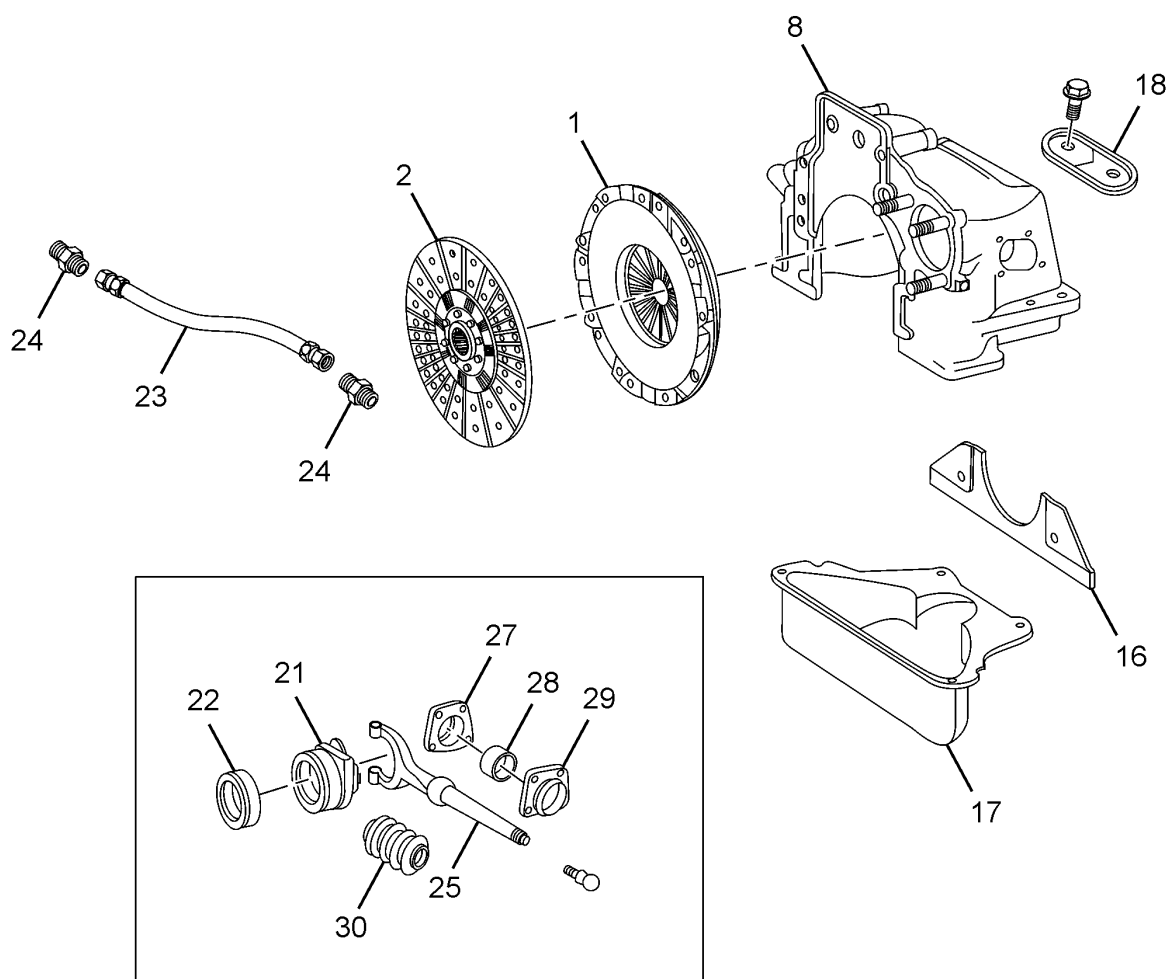
00.20.01		WATER PUMP		GROUP 20
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
6	-	SEALING MEMBER	1	
5	-	SLIDING RING	1	
-	-	SEAL SLIDING RING	1	
13	-	OIL SEAL	1	
14	-	GASKET WATER PUMP	1	
20	-	GASKET WATER PUMP	1	
25	-	GASKET CLUTCH	1	
30	-	CIRCLIP A 28X2	1	
-	252520100119	MAJOR REPAIR KIT (WATER PUMP) CONSISTING OF :	1	
6	-	SEALING MEMBER	1	
5	-	SLIDING RING	1	
-	-	AXLE SLIDE RING SEAL	1	
-	-	CYCLAM SLIDE RING SEAL	1	
8	-	RUBBER SEAL RING	1	
9	-	TAPER ROLLER BEARING	1	
10	-	TAPER ROLLER BEARING	1	
4	-	IMPELLER, PLASTIC	1	
3	-	SHAFT	1	
13	-	OIL SEAL	1	
14	-	GASKET WATER PUMP	1	
15	-	SHIM 0.05 MM THICK	1	FOR SELECTION
15	-	SHIM 0.10 MM THICK	1	FOR SELECTION
15	-	SHIM 0.15 MM THICK	1	FOR SELECTION
15	-	SHIM 0.20 MM THICK	1	FOR SELECTION
15	-	SHIM 0.50 MM THICK	1	FOR SELECTION
20	-	GASKET	1	
25	-	GASKET	1	
30	-	CIRCLIP A 28X2 (HEAVY DUTY)	1	
19	-	HUB	1	

CHASSIS TYPE: ALL



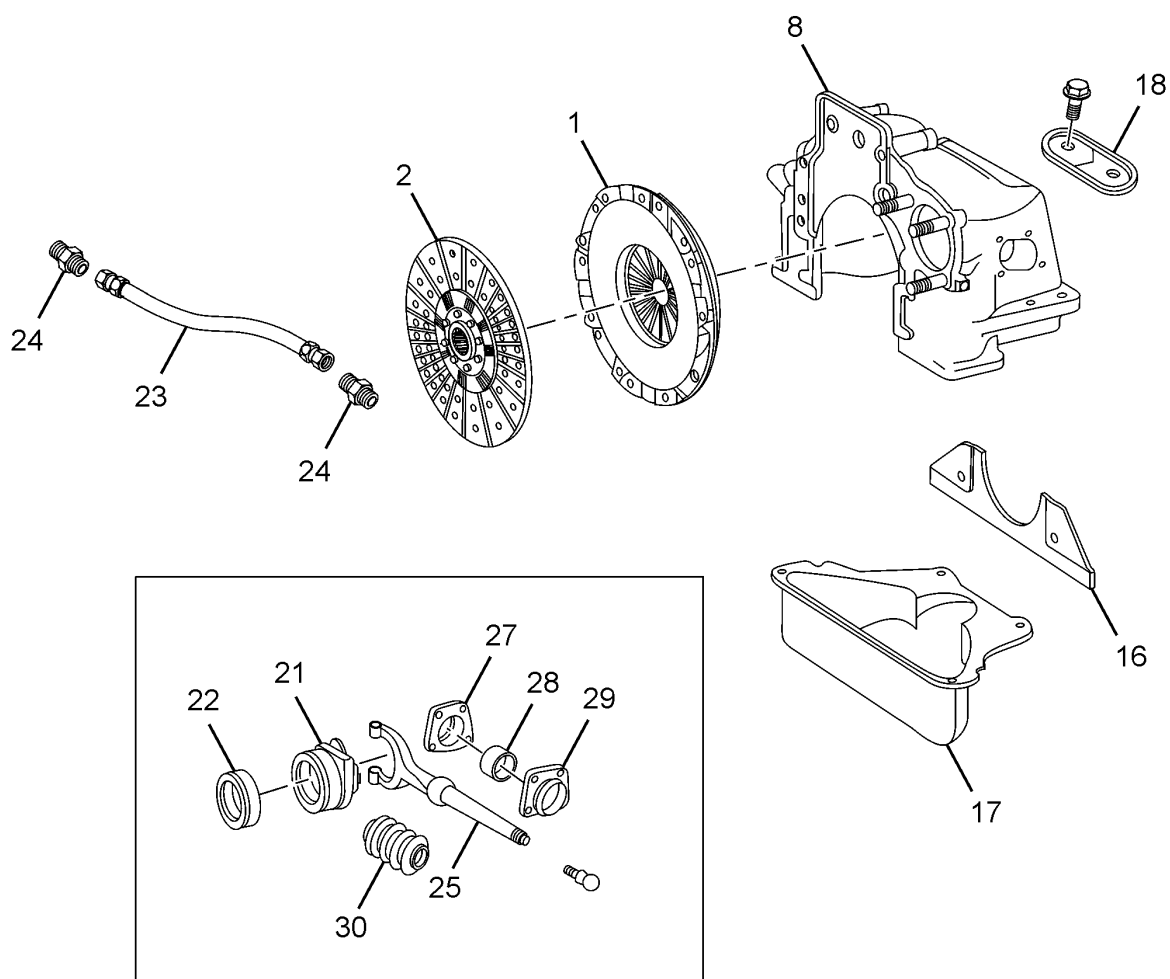
00.24.01		ENGINE SUSPENSION		GROUP 24
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252922125101	ENGINE MOUNTING ARM, FRONT	2	
—	252322123204	HEX COLLER SCREW	2	
—	252322123205	HEX COLLER SCREW	2	
-	264324100101	ASSY. RUBBER SUPPORT, FRONT LH	1	
—	3522420509	TORQUE SUPPORT	2	
—	3129900640	WASHER	4	
8	257324100103	ASSY. ENGINE MTG. PAD FRONT	2	
15	264024200110	ASSY. RUBBER SUPPORT, REAR	2	
—	3129940132	LOCKING PLATE	4	
—	3129900540	WASHER	4	
19	252522107108	LIFTING HOOK, FRONT	1	
20	252522107109	LIFTING HOOK, REAR	1	

CHASSIS TYPE: ALL



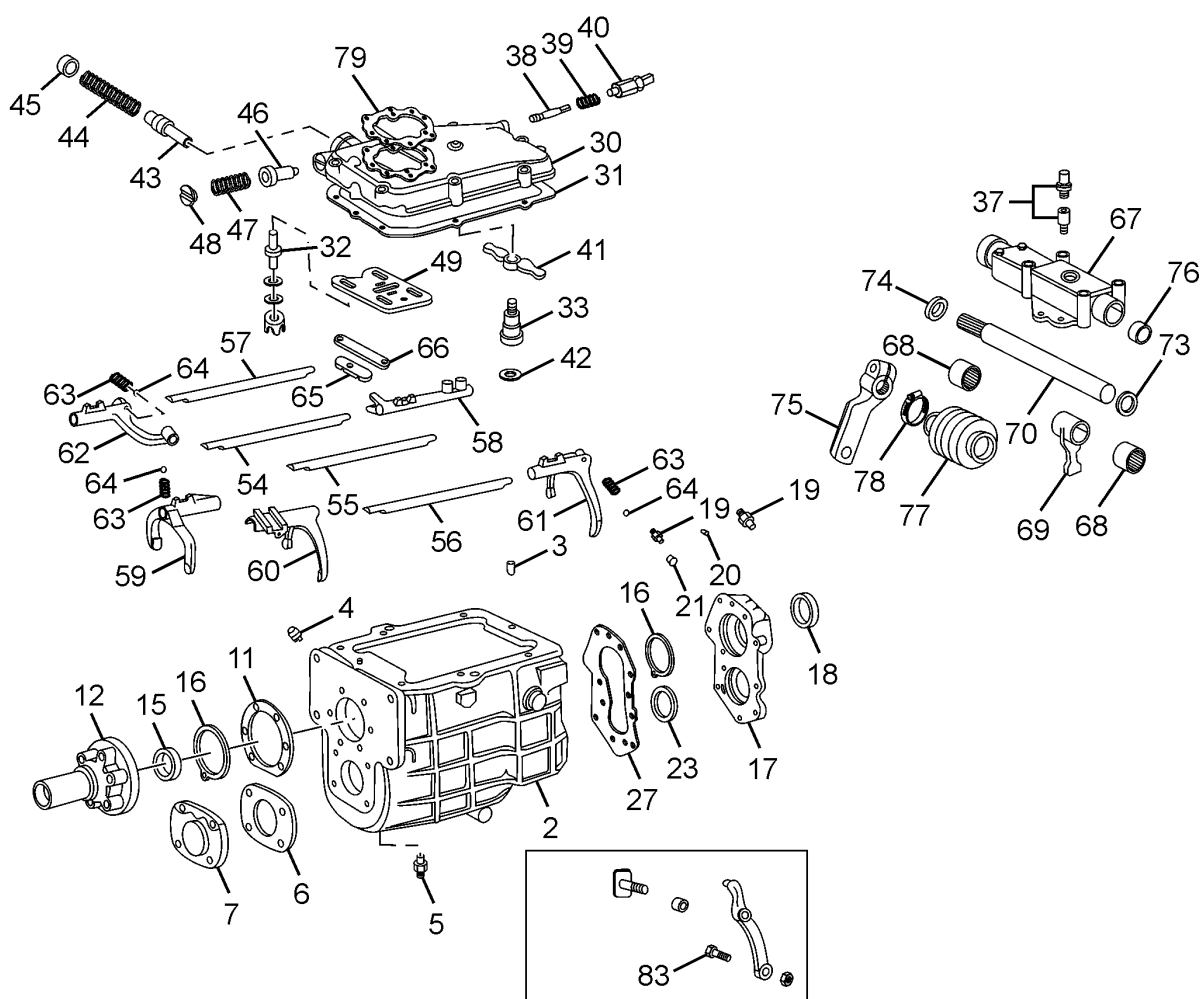
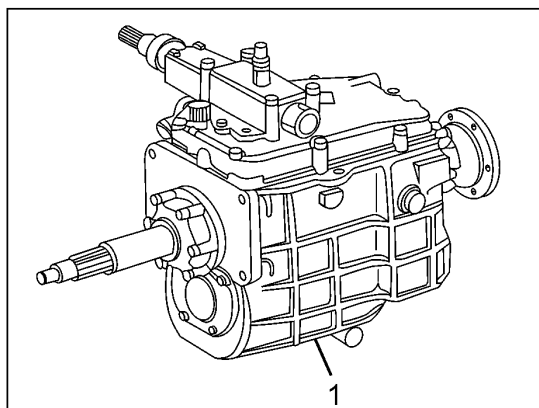
00.25.01		CLUTCH		GROUP 25	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	276325400105	ASSY. COVER PLATE 310 DIA. (REINFORCED)	1		
2	276325200105	DRIVEN PLATE ASSY. 310 DIA.(REINFORCED)	1		
8	252525103735	CLUTCH HOUSING	1		
16	252325108203	PROTECTIVE COVER (CLUTCH HOUSING FRONT)	1		
17	252525108201	CLUTCH HOUSING LOWER PART	1		
18	0422510004J	CLUTCH COVER HOUSING UPPER	1		
—	252325106701	PIN	1		
21	257525600110	CLUTCH RELEASE BEARING WITH SLEEVE	1		
22	257525603106	CLUTCH RELEASE BEARING	1		
23	257525600121	ASSY. HOSE	1		
24	257625606801	DOUBLE SOCKET	1		
25	272425605106	CLUTCH RELEASE FORK	1		
—	3029910015	BALL PIN	1		
27	272425608201	BRACKET INSIDE	1		
28	272425600103	OUTER RACE	1		
29	272425600102	ASSY. BRACKET OUTSIDE	1		
30	3522540097	RUBBER BELLOW (CLUTCH RELEASE FORK)	1		
—	257525600104	ASSY. COVER	1		
—	3124211068	COVER (FOR INSPECTION WINDOW)	1		
—	276325400114	COVER DIAPHRAGM SUB ASSY. CONSISTING OF :	1		
—	-	COVER PLATE	1	LOOSE NOT SERVICED	
—	-	CLUTCH COVER HOUSING	1	LOOSE NOT SERVICED	
—	-	FULCRUM PLATE	1	LOOSE NOT SERVICED	
—	-	DIAPHRAGM PLATE	1	LOOSE NOT SERVICED	
—	-	DIAPHRAGM SPRING	1	LOOSE NOT SERVICED	
—	-	DIAPHRAGM RIVETS	18	LOOSE NOT SERVICED	
—	276325400115	KIT FOR STRAP AND RIVETS CONSISTING OF :	1		

CHASSIS TYPE: ALL



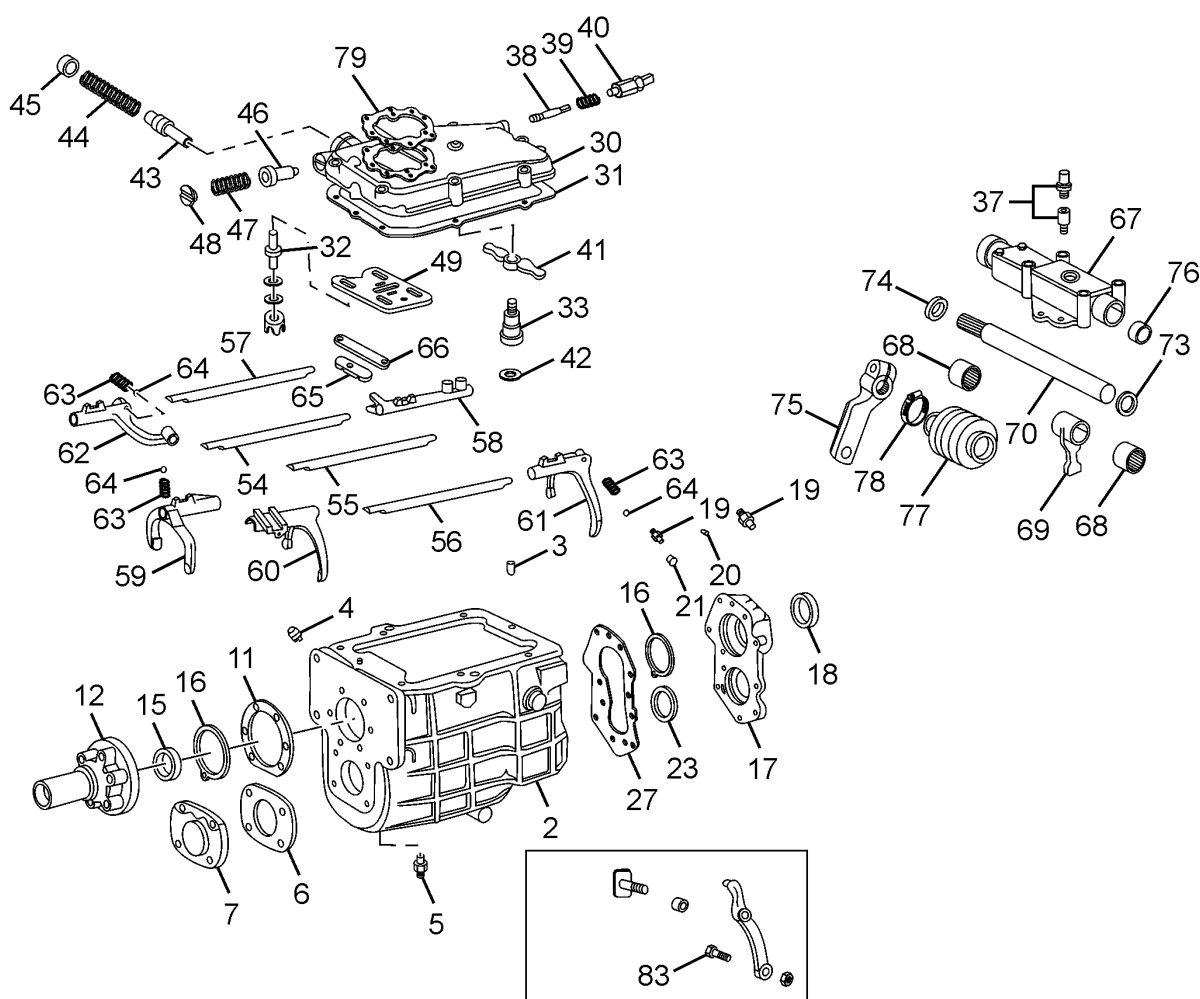
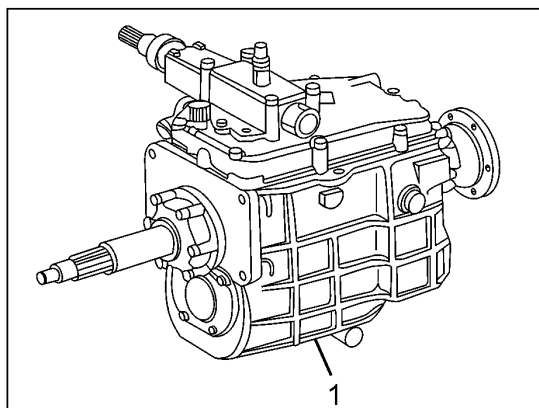
00.25.01		CLUTCH		GROUP 25
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	-	STRAP	8	LOOSE NOT SERVICED
—	-	RIVET (PRESSURE PLATE)	4	LOOSE NOT SERVICED
—	-	RIVET (COVER)	4	LOOSE NOT SERVICED
—	276325200113	KIT FOR CLUTCH DISC CONSISTING OF :	1	
—	-	CLUTCH FACINGS (310 DIA.)	2	LOOSE NOT SERVICED
—	-	FACING RIVET	40	LOOSE NOT SERVICED
—	-	FACING RIVET	40	LOOSE NOT SERVICED

CHASSIS TYPE: ALL



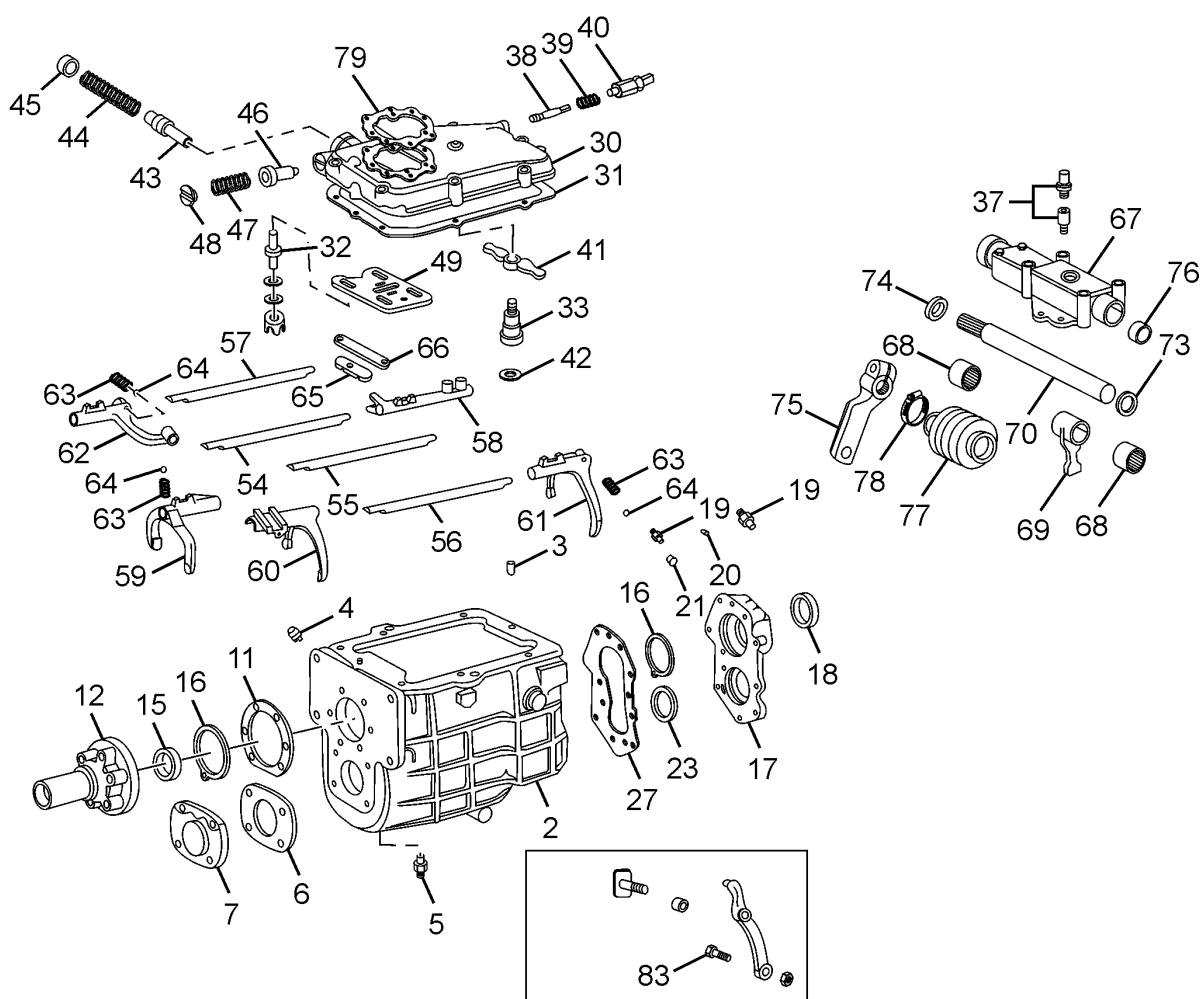
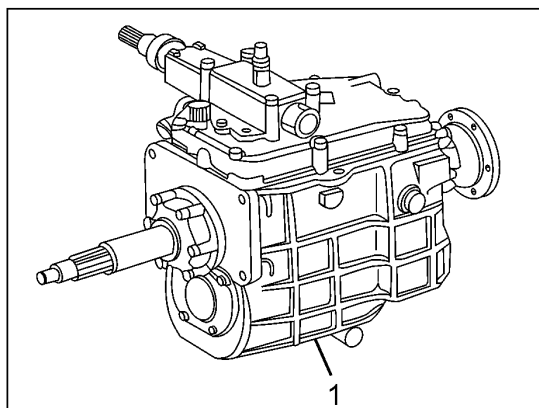
26.26.01		GEAR BOX HOUSING		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526040180	ASSY. GBS - 40, 6.34, PTO PROVISION, FULL REMOTE LHD	1		
2	250526103724	GEAR BOX HOUSING (6.34 RATIO)	1		
3	13050909209	CYLINDRICAL PIN 10 H 8X20	2		
4	0009970006J	FILLING PLUG	1		
5	250626107203	MAGNETIC DRAIN PLUG (HEX HEAD TYPE)	1		
6	250530145301	GASKET, FRONT COVER LOWER	1		
7	250530144701	FRONT COVER LOWER	1		
11	250526255301	GASKET (FR. COVER TOP TO HSG.)	1		
12	250530134701	GEAR BOX HOUSING COVER FRONT TOP	1		
—	250526258201	OIL SLINGER (FRONT COVER)	1		
15	250526257808	OIL SEAL	1		
16	250530138601	BUTTING RING 2.90 MM THICK	1	FOR SELECTION	
16	250526258601	BUTTING RING 2.95 MM THICK	1	FOR SELECTION	
16	250530138602	BUTTING RING 3.00 MM THICK	1	FOR SELECTION	
16	250526258602	BUTTING RING 3.05 MM THICK	1	FOR SELECTION	
16	250530138603	BUTTING RING 3.10 MM THICK	1	FOR SELECTION	
16	250526258603	BUTTING RING 3.15 MM THICK	1	FOR SELECTION	
16	250530138604	BUTTING RING 3.20 MM THICK	1	FOR SELECTION	
16	250526258604	BUTTING RING 3.25 MM THICK	1	FOR SELECTION	
16	250530138605	BUTTING RING 3.30 MM THICK	1	FOR SELECTION	
16	250526258605	BUTTING RING 3.35 MM THICK	1	FOR SELECTION	
16	250530138606	BUTTING RING 3.40 MM THICK	1	FOR SELECTION	
16	250526258606	BUTTING RING 3.45 MM THICK	1	FOR SELECTION	
16	250530138607	BUTTING RING 3.50 MM THICK	1	FOR SELECTION	
16	250530138608	BUTTING RING 3.60 MM THICK	1	FOR SELECTION	
17	250530153701	GEAR CASE COVER REAR	1		
18	250526207803	OIL SEAL	1		
19	3212610031	ADAPTER	1		
20	3212600086	ASSY. THREADED BUSH	1		
21	1532640055	PLUG SPEEDO DRIVE	1		
23	3122831752	SHIM 0.05 MM THICK	AR	FOR SELECTION	
23	3122831052	SHIM 0.1 MM THICK	AR	FOR SELECTION	
23	3122831152	SHIM 0.2 MM THICK	AR	FOR SELECTION	
23	3122831252	SHIM 0.4 MM THICK	AR	FOR SELECTION	
23	3122832152	SHIM 0.8 MM THICK	AR	FOR SELECTION	
—	3212610333	COVER (FOR PTO APPLICATION)	1		
—	250526405303	GASKET (FOR COVER)	1		
27	3522610780	GASKET (GEAR CASE COVER REAR)	1		

CHASSIS TYPE: ALL



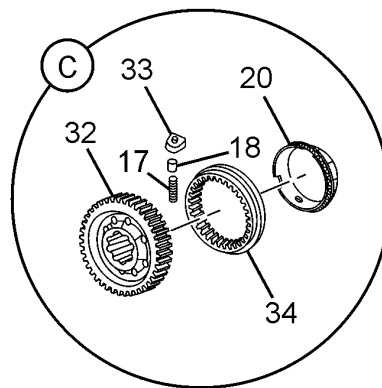
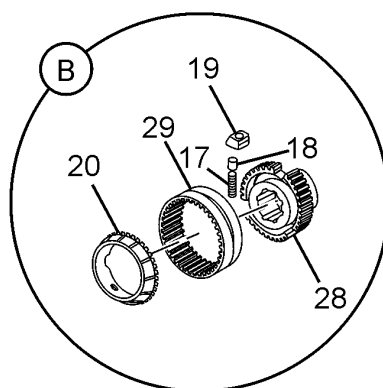
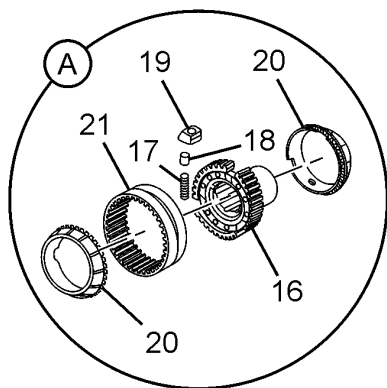
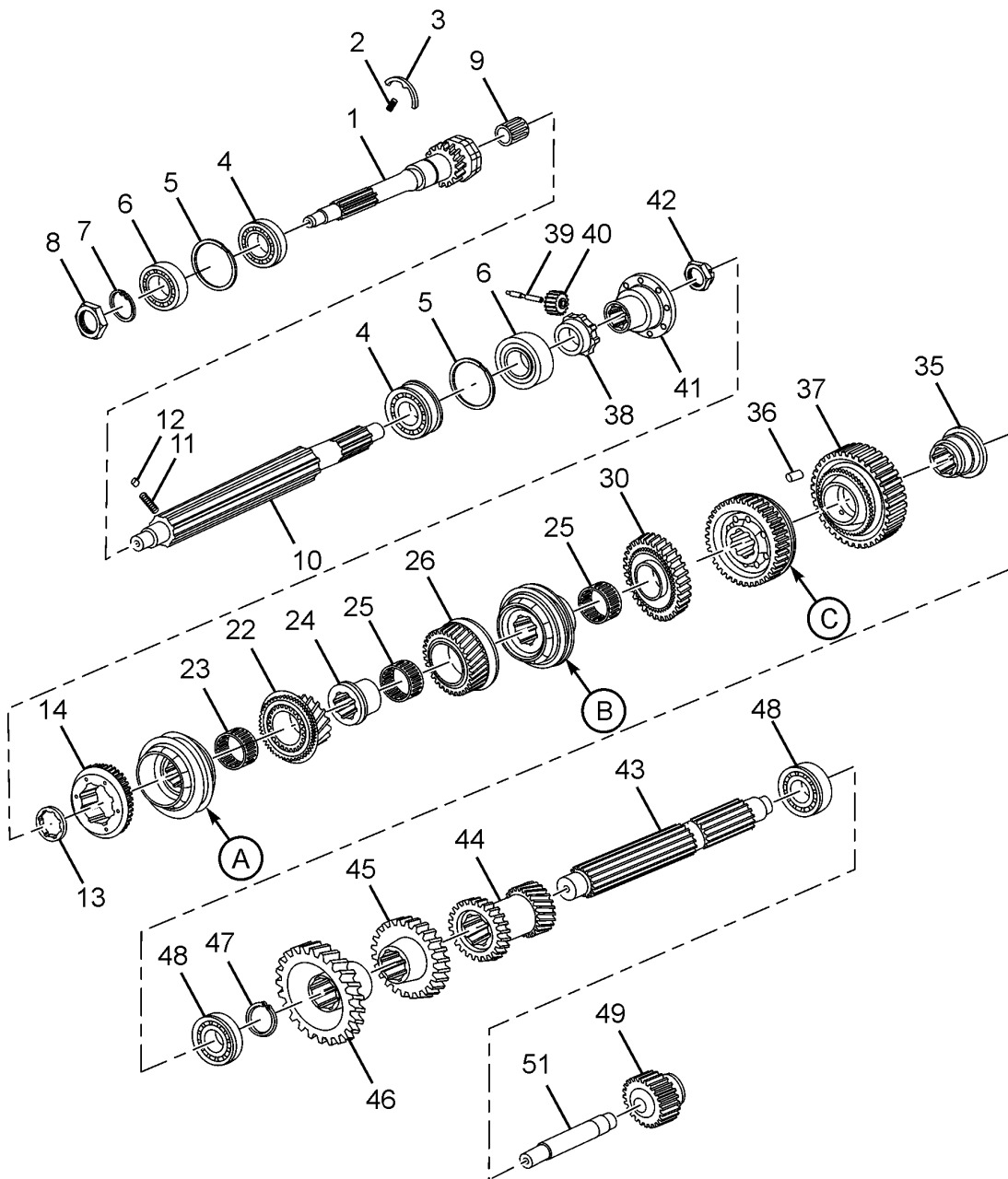
26.26.01		GEAR BOX HOUSING		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
30	250526713755	GEAR CASE COVER TOP (LOWER HALF)	1	
31	250530145301	GASKET	1	
32	250530128801	STUD	4	
33	250526716701	PIN SWING LEVER	1	
37	266835150102	PRESSURE RELIEF VALVE	1	
38	250530116701	THRUST PIN (REVERSE INDICATOR SWITCH)	1	
39	3129934201	PRESSURE SPRING (REVERSE INDICATOR SWITCH)	1	
40	265454500134	REVERSE INDICATOR SWITCH	1	
41	250526705105	SWING LEVER - 1ST SPEED	1	
42	250530129201	WASHER (SWING LEVER)	1	
43	250526713409	PRESSURE PIECE FOR CHECK PLATE	1	
44	250526718702	PRESSURE SPRING FOR PRESSURE PIECE	1	
45	3219970103	SLOTTED PLUG	1	
46	250526713410	INTERLOCKING PIN	1	
47	3219930601	PRESSURE SPRING FOR INTERLOCKING PIN	1	
48	16082502401	SEALING PLUG M 24X1.5	1	
49	3212600846	ASSY. CHECK PLATE	1	
—	250526713407	STOPPER PIECE CHECK PLATE	4	
—	250526713403	SUPPORT PIECE CHECK PLATE	4	
54	3212650805	SELECTOR SHAFT FOR FIRST SPEED	1	
55	3212651805	SELECTOR SHAFT (2/3)	1	
56	3212651905	SELECTOR SHAFT (4/5)	1	
57	3222650305	SELECTOR SHAFT (FOR REVERSE GEAR)	1	
58	3222650123	GEAR SHIFT DOG (FOR FIRST GEAR)	1	
59	3212651202	SELECTOR FORK (2/3)	1	
60	250526515102	SELECTOR FORK (4/5)	1	
61	3212651301	SELECTOR FORK (FOR 1ST SPEED GEAR)	1	
62	250526515101	SELECTOR FORK (FOR REVERSE GEAR)	1	
63	3129931001	PRESSURE SPRING	4	
64	15950101102	STEEL BALL 11 MM DIA.	4	
65	3122651036	CLAMP (SELECTOR SHAFT TO GEAR BOX HOUSING)	4	
66	3129940332	LOCKING PLATE (SELECTOR SHAFT TO GEAR BOX HOUSING)	2	

CHASSIS TYPE: ALL



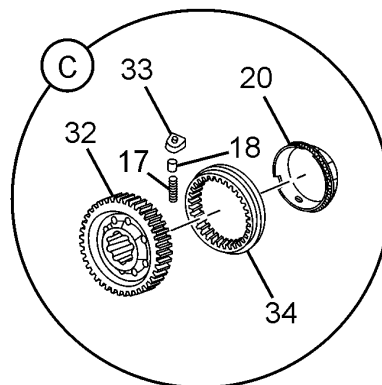
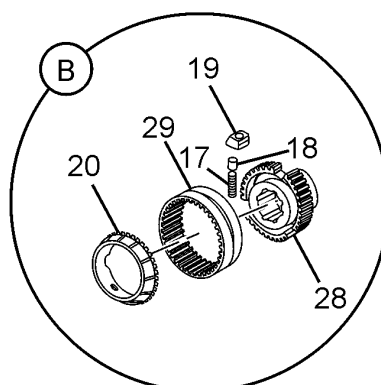
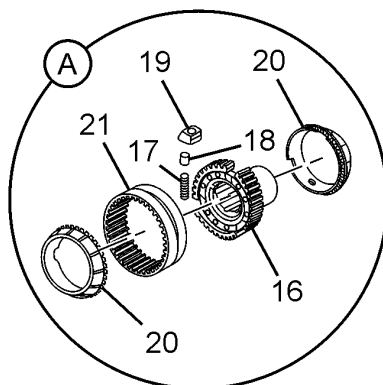
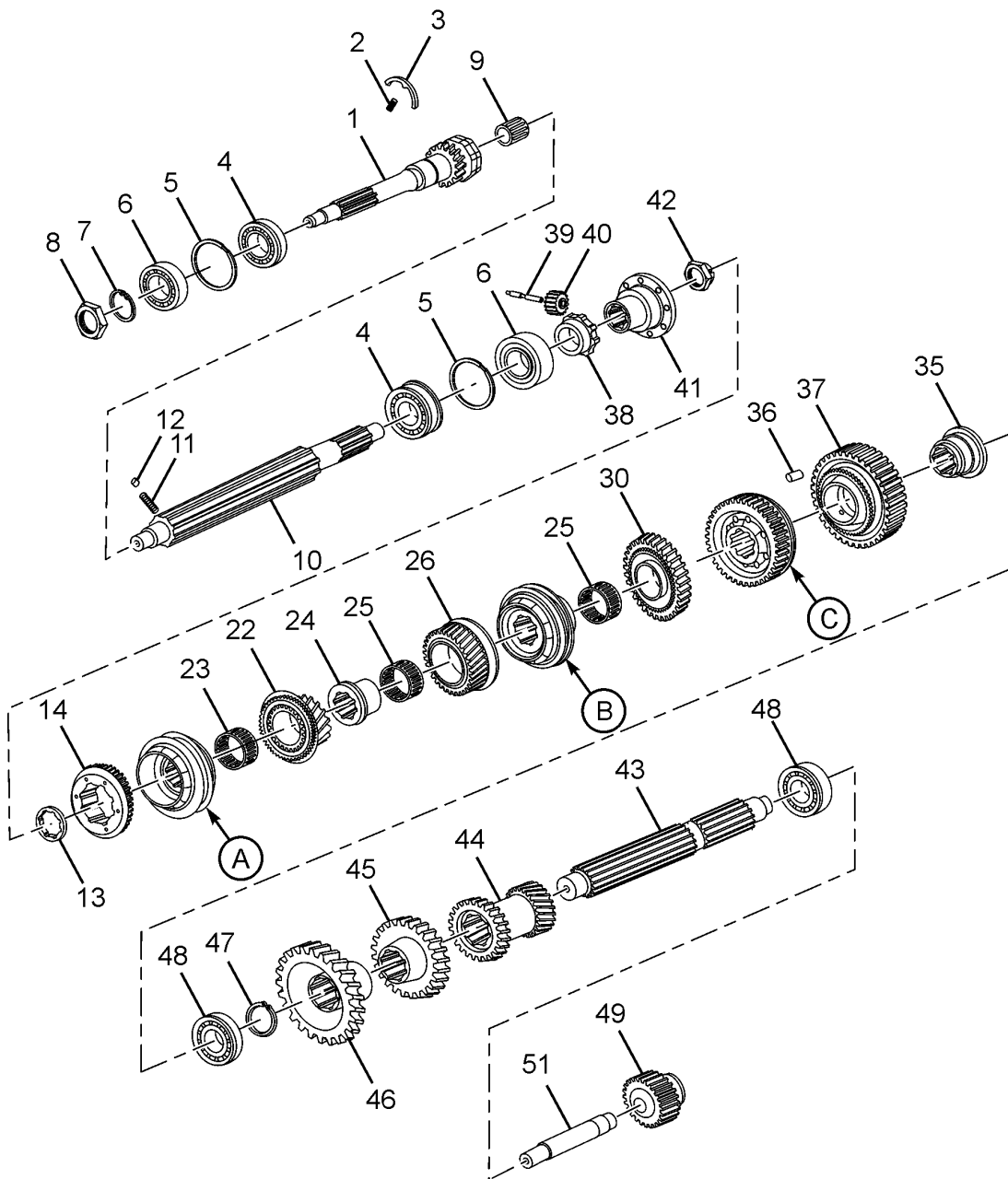
26.26.01		GEAR BOX HOUSING		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
		TOP COVER		
67	250526713756	COVER TOP (UPPER HALF)	1	
68	250726713105	NEEDLE BEARING	2	
69	250526705104	SHIFTER FINGER	1	
70	250526707909	SELECTOR & SHIFTER SHAFT	1	
73	17061602518	OIL SEAL	1	
74	250726717803	SCRAPER RING	1	
75	250726706013	SHIFTING LEVER	1	
76	250526718222	CAP	1	
77	250526717701	BELLOW	1	
78	14270202501	HOSE CLIP 25	1	
79	250626715301	GASKET (BETWEEN UPPER & LOWER HALF)	1	
83	3212650849	SLIDING KEY	1	
		GASKET KIT		
	250526000101	GEAR BOX GASKET KIT CONSISTING OF :	1	
6	-	GASKET FRONT COVER LOWER	1	
11	-	GASKET FRONT COVERUPPER	1	
27	-	GASKET REAR COVER	1	
31	-	GASKET TOP COVER	1	
--	885426051613	OVERHAULING KIT - GB 40 CONSISTING OF :	1	
--	-	OIL SEAL	1	
--	-	OIL SEAL (FRONT COVER)	1	
--	-	SHIM 0.10 MM THICK	1	
--	-	SHIM 0.20 MM THICK	1	
--	-	SHIM 0.40 MM THICK	1	
--	-	SHIM 0.05 MM THICK	1	
--	-	SHIM 0.80 MM THICK	1	
--	-	GASKET (GB COVER LOWER TO GB HOUSING)	1	
--	-	GASKET (FRONT COVER TOP TO GB HOUSING)	1	
--	-	GASKET (GB COVER RR)	1	
--	-	GASKET (GB TOP COVER)	1	
--	-	HEX COLLAR NUT	1	
--	-	HEX NUT	1	
--	-	PRESSURE SPRING	1	
--	-	PIN MAIN SHAFT	1	

CHASSIS TYPE: ALL



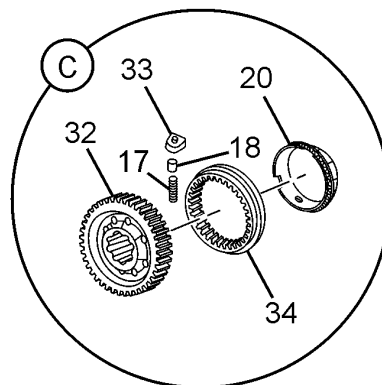
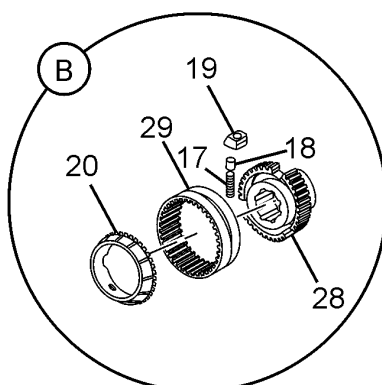
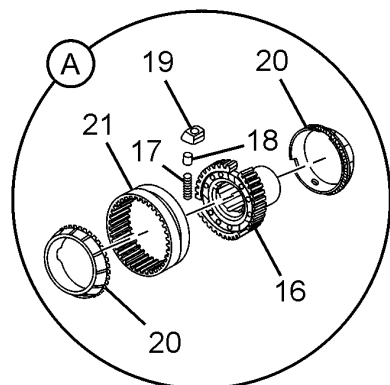
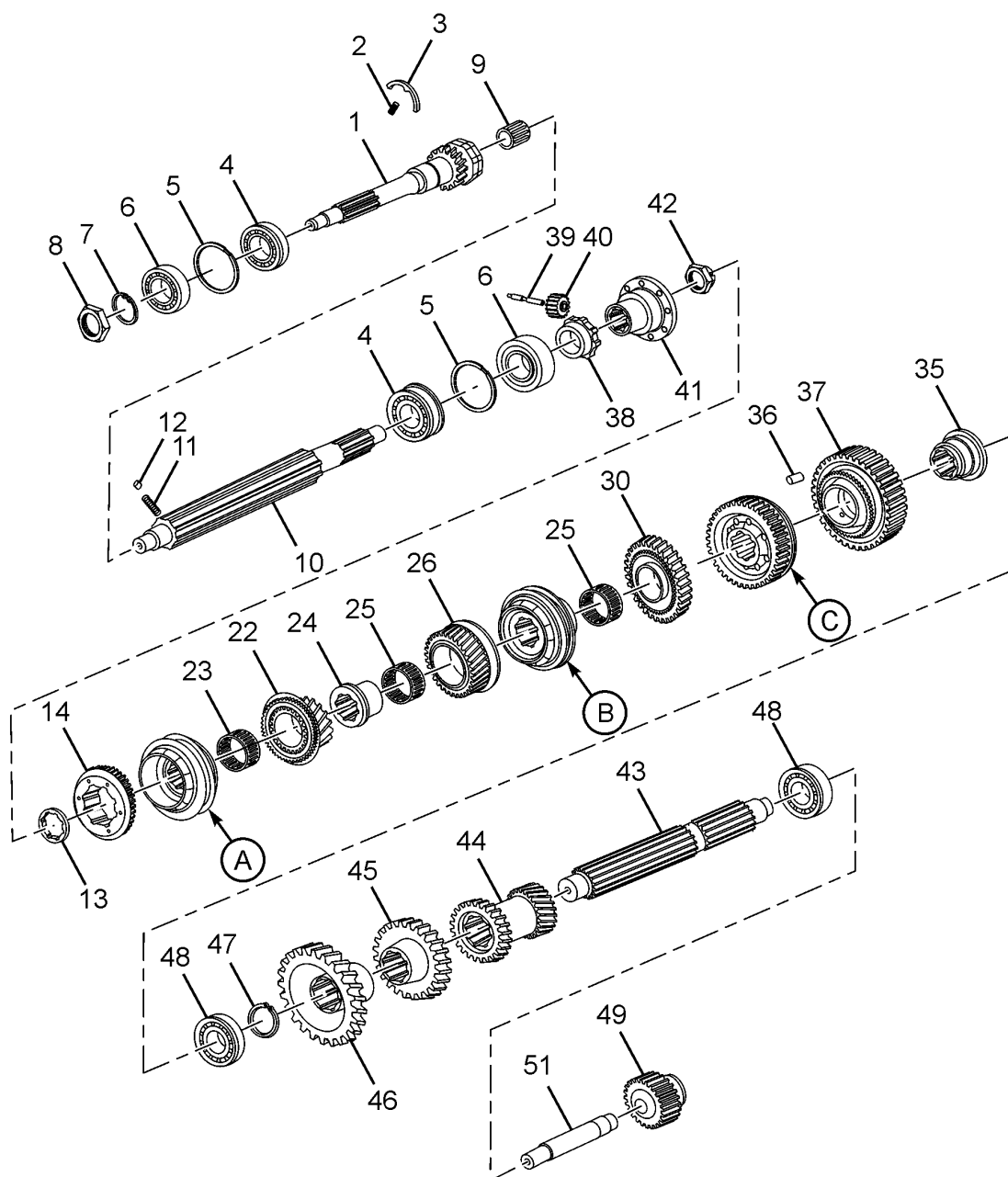
26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	250526257904	DRIVE SHAFT (6.34)	1	
2	3219931201	COMPRESSION SPRING	1	
3	3212620073	CLAMPING PLATE	1	
4	0009811201	CYLINDRICAL ROLLER BEARING	1	
5	250526204302	SNAP RING 2.68 MM THICK	2	
5	250526204303	SNAP RING 2.73 MM THICK	2	
5	250526204304	SNAP RING 2.78 MM THICK	2	
5	250526204305	SNAP RING 2.83 MM THICK	2	
5	250526204306	SNAP RING 2.88 MM THICK	2	
5	250526204307	SNAP RING 2.93 MM THICK	2	
6	250526203106	FOUR POINT BALL BEARING	2	
7	250726258601	SPACER ON DRIVE SHAFT	1	
8	3122621172	LOCK NUT LH THREAD	1	
9	250526203118	ROLLER CAGE (31MM LONG)	1	
10	250526207903	MAIN SHAFT (W/O GROOVE)	1	
11	3129931701	PRESSURE SPRING	1	
12	3212620374	PIN ON MAIN SHAFT	1	
13	3212622162	BUTTING RING 6.90 MM THICK	1	FOR SELECTION
13	250526208608	BUTTING RING 6.95 MM THICK	1	FOR SELECTION
13	3212622062	BUTTING RING 7.00 MM THICK	1	FOR SELECTION
13	250526208609	BUTTING RING 7.05 MM THICK	1	FOR SELECTION
13	3212621962	BUTTING RING 7.10 MM THICK	1	FOR SELECTION
13	250526208610	BUTTING RING 7.15 MM THICK	1	FOR SELECTION
13	3212621862	BUTTING RING 7.20 MM THICK	1	FOR SELECTION
13	250526208611	BUTTING RING 7.25 MM THICK	1	FOR SELECTION
13	3212621762	BUTTING RING 7.30 MM THICK	1	FOR SELECTION
13	250526208612	BUTTING RING 7.35 MM THICK	1	FOR SELECTION
13	3212620462	BUTTING RING 7.40 MM THICK	1	FOR SELECTION
13	3212622862	BUTTING RING 7.45 MM THICK	1	FOR SELECTION
13	3212620562	BUTTING RING 7.50 MM THICK	1	FOR SELECTION
13	3212622962	BUTTING RING 7.55 MM THICK	1	FOR SELECTION
13	3212620662	BUTTING RING 7.60 MM THICK	1	FOR SELECTION
13	3212623062	BUTTING RING 7.65 MM THICK	1	FOR SELECTION
13	3212620762	BUTTING RING 7.70 MM THICK	1	FOR SELECTION
13	250526208613	BUTTING RING 7.75 MM THICK	1	FOR SELECTION
13	3212622562	BUTTING RING 7.80 MM THICK	1	FOR SELECTION
13	250526208614	BUTTING RING 7.85 MM THICK	1	FOR SELECTION
13	3212622662	BUTTING RING 7.90 MM THICK	1	FOR SELECTION
13	250526208615	BUTTING RING 7.95 MM THICK	1	FOR SELECTION
13	3212622762	BUTTING RING 8.00 MM THICK	1	FOR SELECTION
14	3222620134	SYNCHRONISING RING	1	

CHASSIS TYPE: ALL



26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
16	250530155403	SYNCHRONISING SLEEVE 4TH & 5TH	1	FOR SELECTION
20	250526203802	SYNCHRONISING CONE	2	
21	3212620823	SHIFTING SLEEVE	1	
22	250526200135	ASSY. HELICAL GEAR 4TH SPEED	1	
23	250526203123	DOUBLE ROW NEEDLE CAGE	1	
24	3222624050	COLLAR BUSHING 44.5 MM LONG (FOR THIRD SPEED GEAR)	1	
24	3222624150	COLLAR BUSHING 44.6 MM LONG (FOR THIRD SPEED GEAR)	1	
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
26	250526200118	ASSY. HELICAL GEAR 3RD SPEED	1	
28	3222620435	SYNCHRONISING SLEEVE 2/3	1	
20	250526203802	SYNCHRONISING CONE	2	
29	3212620823	SHIFTING SLEEVE	1	
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
30	3222620112	HELICAL GEAR 2ND SPEED	1	
32	3222630333	REVERSE GEAR ON MAIN SHAFT	1	
20	250526203802	SYNCHRONISING CONE	1	
34	3212620723	SHIFTER SLEEVE 1ST SPEED	1	
35	250530153401	COLLAR BUSHING 47.2 MM LONG	1	
35	250530153402	COLLAR BUSHING 47.3 MM LONG	1	
35	250530153403	COLLAR BUSHING 47.4 MM LONG	1	
35	250530153404	COLLAR BUSHING 47.5 MM LONG	1	
35	250530153405	COLLAR BUSHING 47.6 MM LONG	1	
35	250530153406	COLLAR BUSHING 47.7 MM LONG	1	
35	250530153407	COLLAR BUSHING 47.8 MM LONG	1	
35	250530153408	COLLAR BUSHING 47.9 MM LONG	1	
36	250526203001	CYLINDRICAL ROLLER 4X8	115	
37	250530155401	GEAR WHEEL 1ST SPEED	1	
38	3522640130	GEAR SPEEDOMETER DRIVE	1	
39	250526207902	SHAFT (SPEEDO DRIVE)	1	
40	3522640130	SPEEDO PINION (NYLON)	1	
41	3222620045	COUPLING FLANGE (8 HOLES)	1	
42	3222620072	HEX. NUT	1	
43	250530147901	COUNTER SHAFT (WITH PTO PROVISION)	1	
44	250526305402	TWIN GEAR (COUNTER SHAFT) (2/3)	1	
45	250526305401	4TH GEAR (ON COUNTER SHAFT)	1	
46	250526305407	CONSTANT MESH GEAR (ON COUNTER SHAFT) (6.34)	1	
47	14550699053	CIRCLIP A 52X2.5	1	
48	250526303104	TAPER ROLLER BEARING	2	

CHASSIS TYPE: ALL

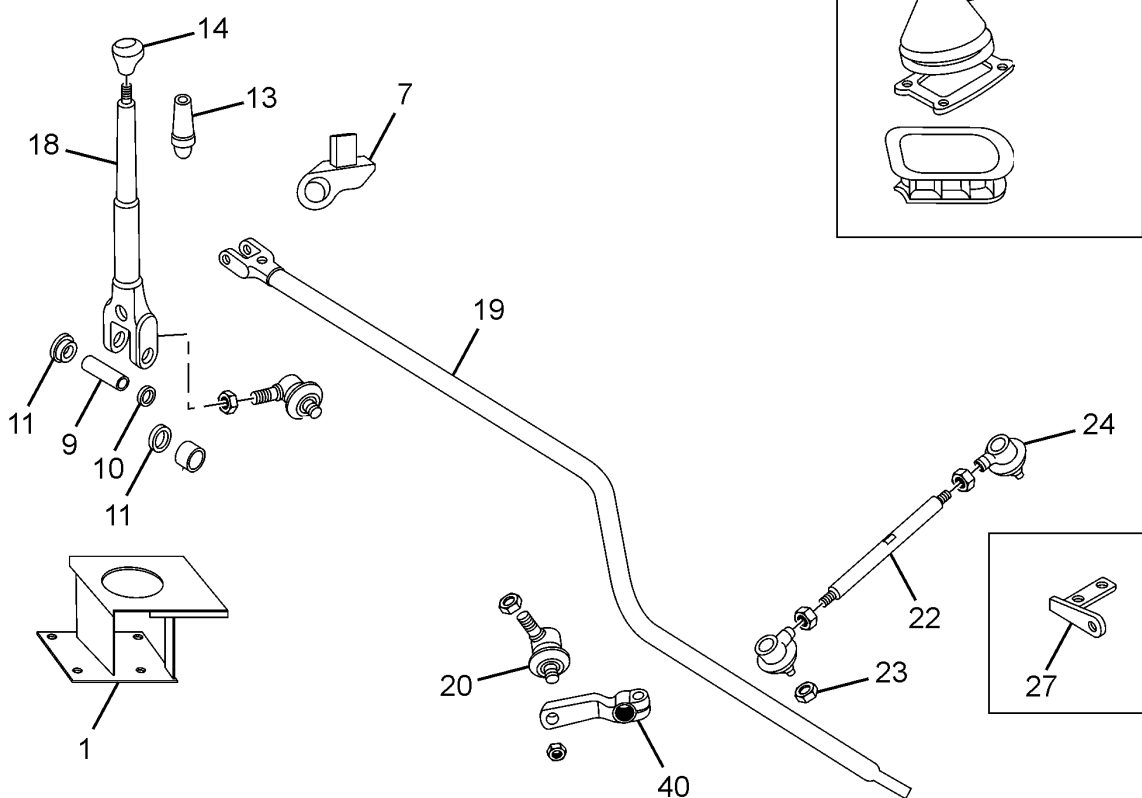


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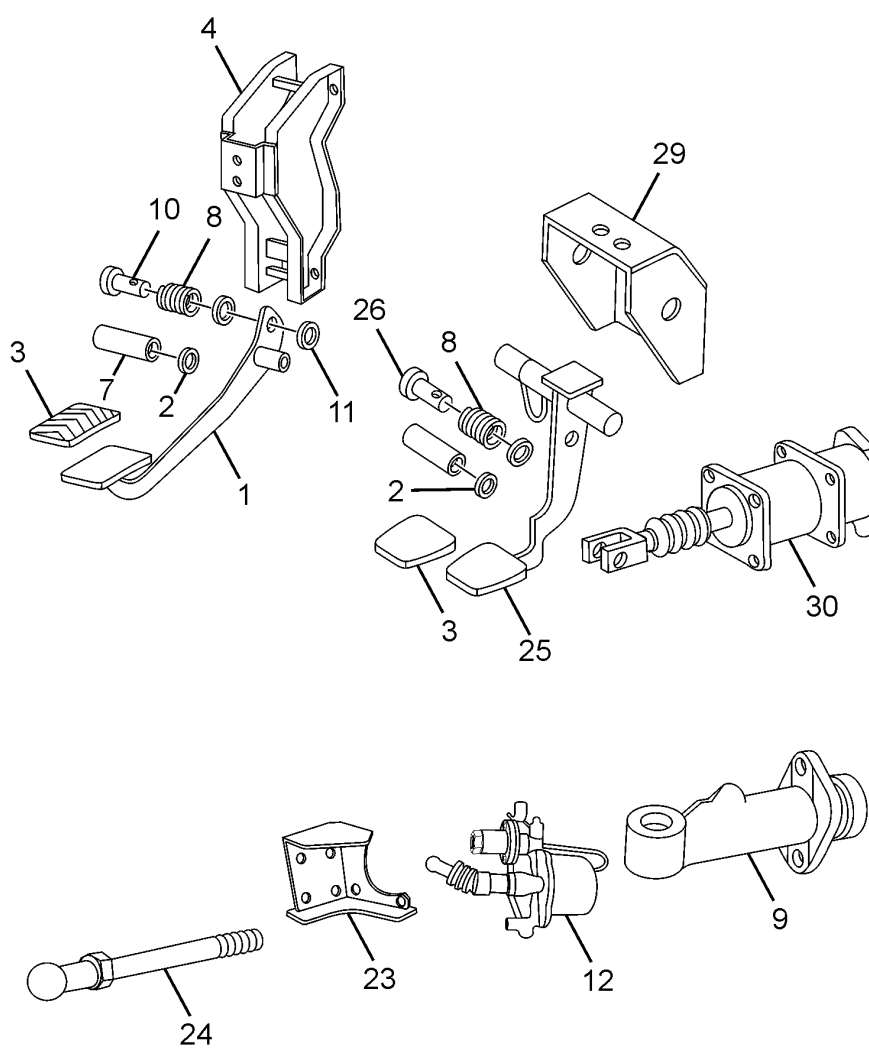
26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
49	250526350102	REVERSE IDLER GEAR WITH BUSH	1	
—	250526353401	BUSH (REVERSE IDLER GEAR)	1	
51	250530177901	REVERSE IDLER GEAR SHAFT	1	
—	885426041612	SYNCHRO KIT GBS 40 CONSISTING OF :	1	
19	-	CARRIER 4/5 & 2/3	6	
33	-	CARRIER 1ST	3	
18	-	RETENTION PIN 4/5, 2/3	6	
18	-	RETENTION PIN 1ST	3	
17	-	COMP. SPRING	9	

CHASSIS TYPE: ALL



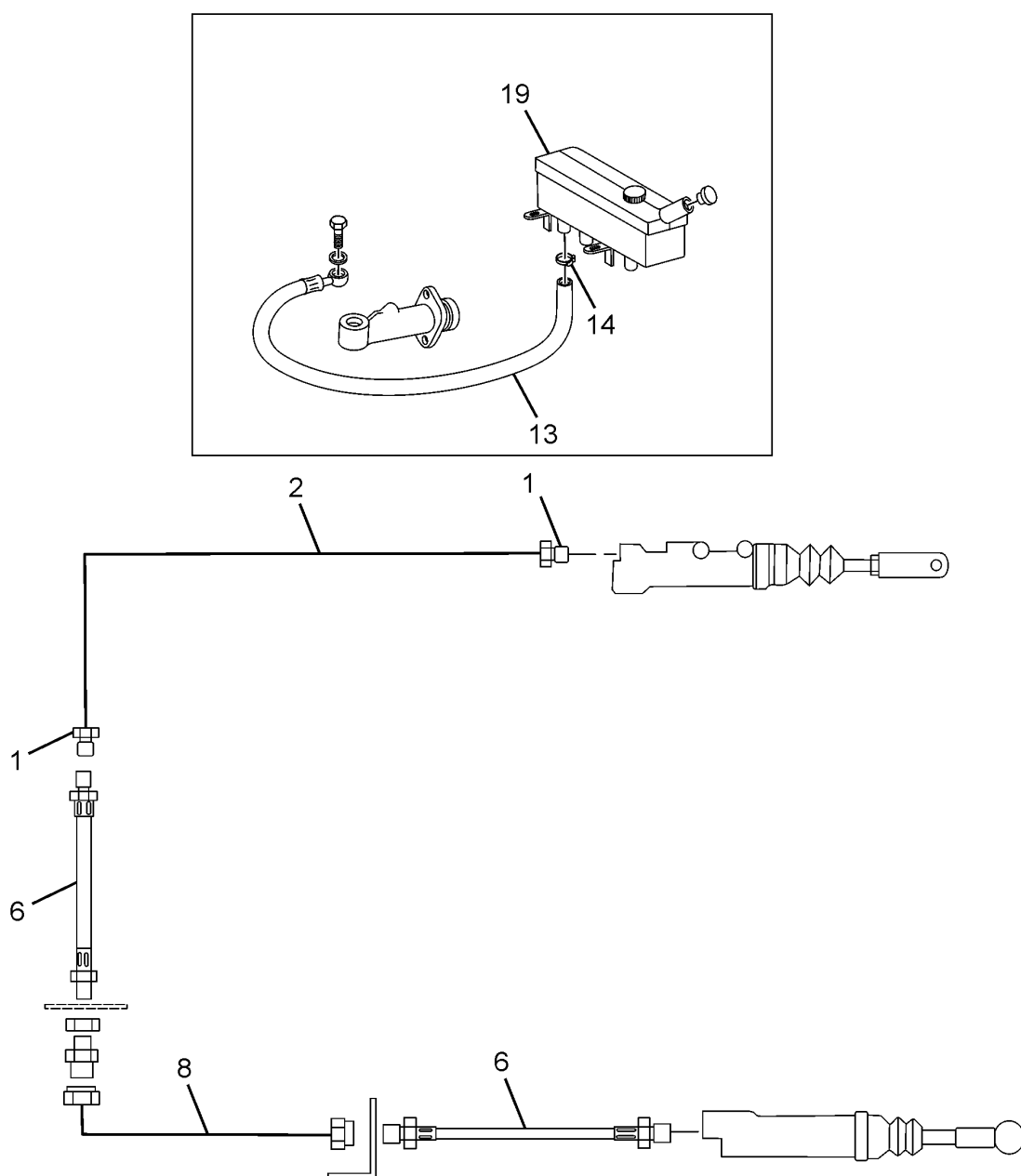
26.26.03		GEAR SHIFT LINKAGE		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264326810105	ASSY. BRACKET	1	
—	264126803412	BUSH (SPHERICAL SEAT G.S.LEVER)	1	
-	264126800204	SUB ASSY. CUP	1	
—	268426713403	BUSH (EXTENSION ARM)	1	
7	264126803409	BUSH (G.S.L.BALL SEAT)	1	
11	3522540097	RUBBER BELLOW	1	
9	264126808238	RETAINING PLATE	1	
10	264126808702	SPRING RING	1	
—	264126808234	BELLOW HOLDER	1	
13	264126806304	ASSY. SPACER	1	
14	263026700102	ASSY. GEAR SHIFT LEVER KNOB	1	
15	264126807717	RUBBER SEAL	1	
-	264126807715	FLAP (FOR CAB VERSION)	1	
-	264126800188	ASSY. RUBBER BELLOW	1	
18	264126800227	ASSY. GEAR SHIFT LEVER WITH BUSHES	1	
19	264326800133	ASSY. TURNING TUBE (WITHOUT BALL JOINT)	1	
20	250726700152	SUB. ASSY. BALL AND SOCKET JOINT BIG	1	
22	276326807901	LINK ROD	1	
23	264126800224	ASSY. BALL JOINT, RH THREADS	1	
24	264126800225	ASSY. BALL JOINT, LH THREADS	1	
27	250526710260	ASSY. BRACKET GEAR SHIFT LEVER	1	
40	250726706013	ASSY. SHIFTING LEVER	1	
----	264326810107	SUB ASSY. GUSSET (G S LEVER BKT)	1	

CHASSIS TYPE: ALL



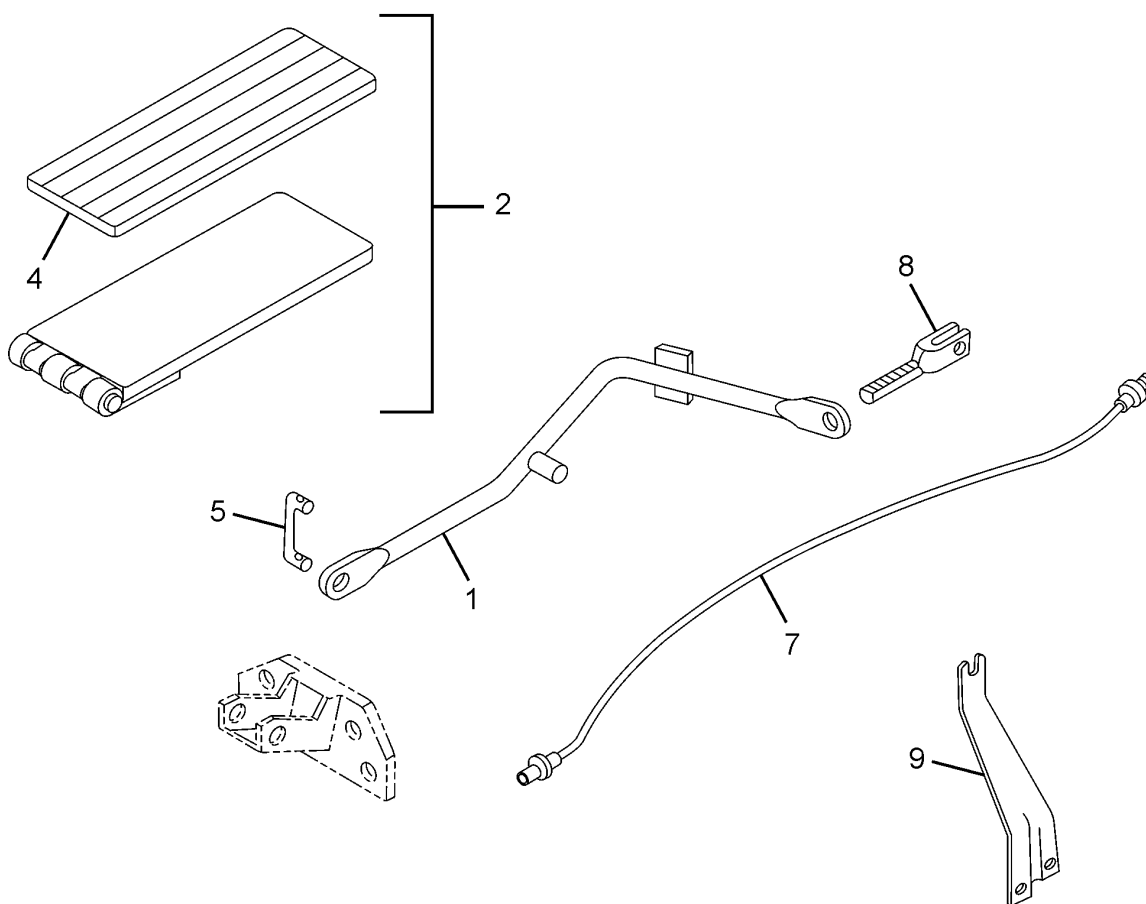
29.29.01		CLUTCH AND BRAKE CONTROLS		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264329200106	ASSY. CLUTCH PEDAL COMPLETE	1	
2	265129103401	SINTERED BUSH	2	
3	265129107703	RUBBER COVER	1	
4	264329200104	ASSY. SUPPORT COMPLETE (CLUTCH)	1	
7	264129108602	SPACER	1	
8	264129108701	TORSION SPRING	1	
9	264129100117	ASSY. CLUTCH MASTER CYL.	1	
10	264129106702	PIN CLUTCH PEDAL	1	
11	264129106301	BUSH (CLUTCH PEDAL)	1	
12	264129200101	ASSY. CLUTCH BOOSTER	1	
23	264329200101	ASSY. BRACKET (CLUTCH BOOSTER MOUNTING)	1	
24	264129300104	ASSY. PUSH ROD	1	
		BRAKE PEDAL		
25	264329100135	ASSY. BRAKE PEDAL COMPLETE, LHD	1	
2	265129103401	SINTERED BUSH	2	
—	264129109902	SLEEVE	1	
3	265129107703	RUBBER COVER	1	
26	264129106703	BRAKE PIN	1	
8	264129108701	TORSION SPRING	1	
29	264129100186	ASSY. COVER CONTROLS	1	
30	278243700159	ASSY. DUAL BRAKE VALVE	1	
—	264129100155	MAJOR REPAIR KIT CLUTCH MASTER CYLINDER, CONSISTING OF :	1	
	-	MINOR REPAIR KIT CLUTCH MASTER CYLINDER	1	
	-	CRIMPING SLEEVE	1	
	-	SEAL	1	
	-	PUSH ROD	1	
	-	FORK	1	
	-	CIRCLIP	1	
	-	RUBBER BELLOW	1	
—	264129100156	MINOR REPAIR KIT CLUTCH MASTER CYLINDER	1	

CHASSIS TYPE: ALL



29.29.02		CLUTCH PIPE LINES		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	0004280172J	COUPLING NUT	4	
2	264329200108	ASSY. TUBE	1	
6	264129100199	ASSY. HOSE	2	
8	264329200107	ASSY. TUBE	1	
13	264129100127	ASSY CONNECTING LINE	1	
14	14270201700	HOSE CLIP 17	2	
19	264129100182	ASSY. FLUID CONTAINER	1	
—	264129200104	ASSY NYLON PIPE (6 OD)	1	

CHASSIS TYPE: ALL



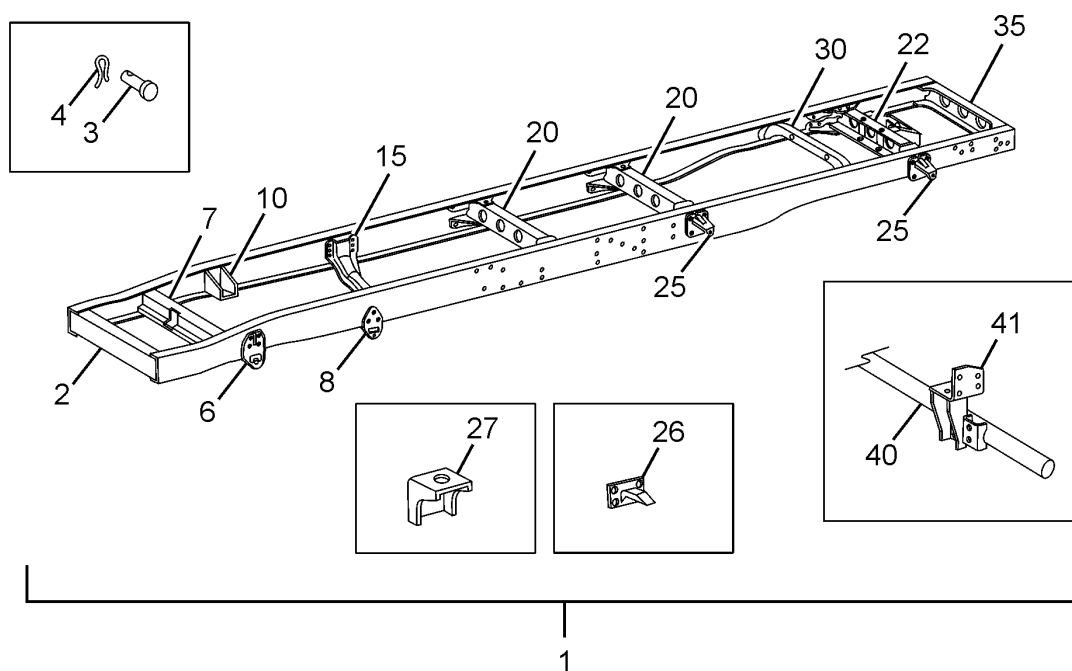
30.30.01		ACCELERATOR CONTROL		GROUP 30
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264130100131	ASSY. LEVER ACCELERATOR	1	
2	264330100119	ASSY. ACCELERATOR PEDAL WITH COVER	1	
4	264330107701	COVER (FOR ACCL. PEDAL)	1	
5	264130106004	LINK ROD	1	
7	264330100122	ASSY PULL CABLE	1	
8	264130109902	FORK	1	
9	265142804201	HOLDER BRAKE HOSE (CABLE TO FIP LEVER)	1	

31.31.01

FRAME

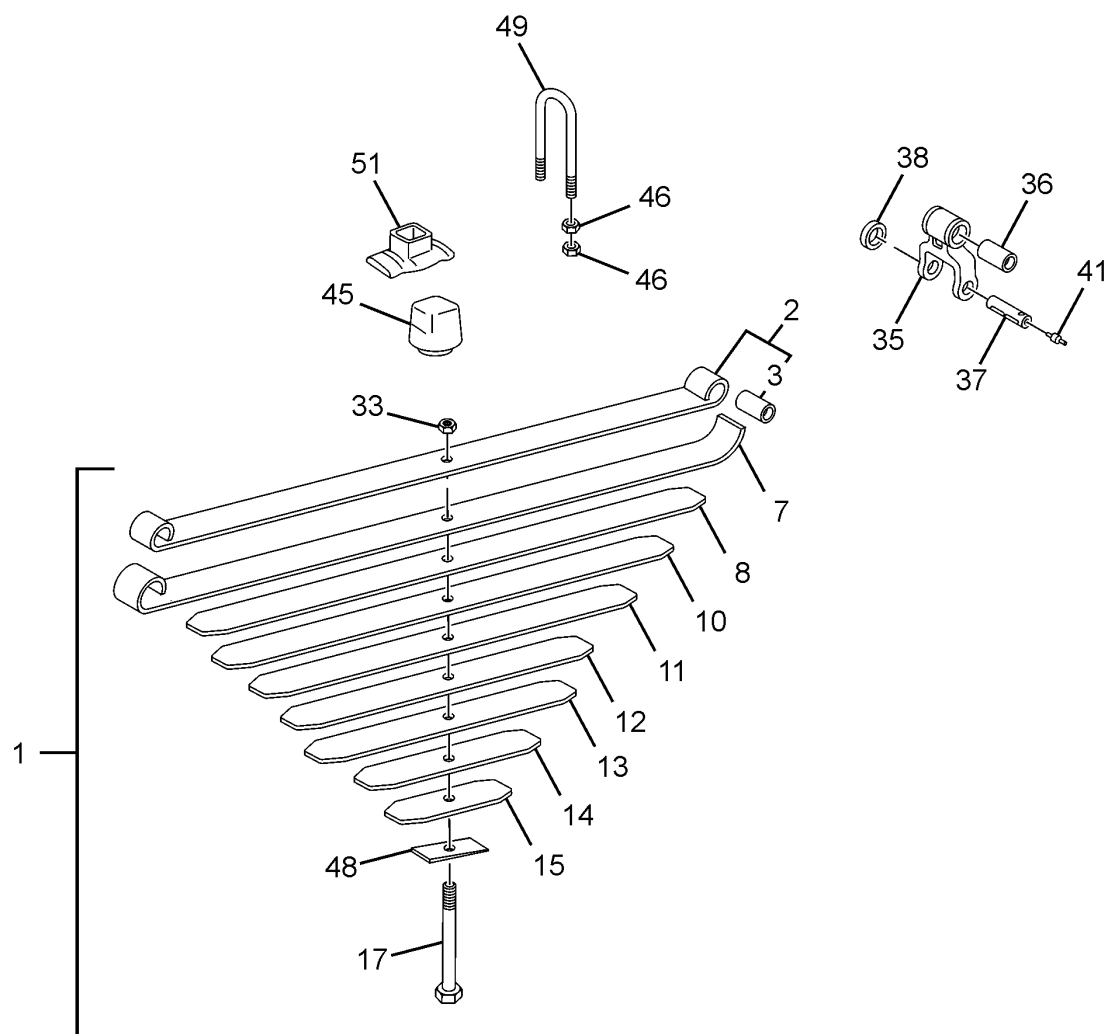
GROUP 31

CHASSIS TYPE: ALL



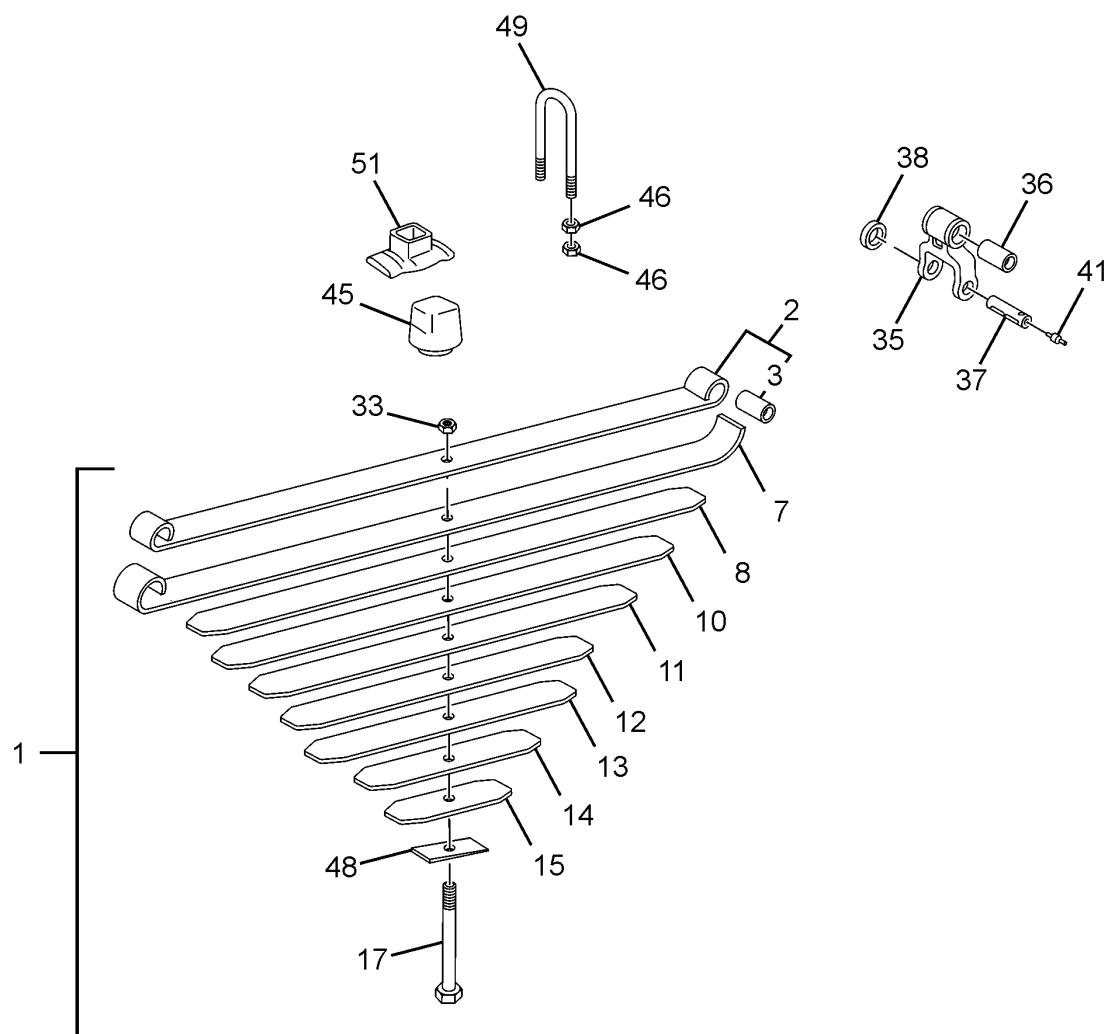
31.31.01		FRAME		GROUP 31
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264331000102	ASSY. FRAME (LPT 613 LHD)	1	
2	264131200109	ASSY. FRONT CROSS MEMBER	1	
3	265131406701	PIN	1	
4	265131406702	PIN	1	
6	264132100103	ASSY. BRACKET FRONT SPRING (FRONT)	2	
7	264331200101	ENGINE CROSS MEMBER (FRONT)	1	
8	264032100101	ASSY. FRONT SPRING BRACKET (REAR)	2	
10	264131200111	ASSY. SUPPORT (ENG. C.M. - REAR)	2	
15	264131208256	ENGINE CROSS MEMBER (REAR)	1	
—	264131300102	ASSY. BRACKET (BUMP STOP FRT. SPRING)	2	
20	264031208206	CROSS MEMBER	2	
22	264131200113	ASSY. CROSS MEMBER (SPARE WHEEL)	1	
25	264032403701	SPRING HANGER BRACKET (REAR)	4	
26	264132403702	SLIDE SUPPORT	4	
27	264131400111	ASSY. CLEAT	14	
30	264131200120	ASSY. CROSS MEMBER (RR SH. ABSORBER)	1	
35	264131208255	END CROSS MEMBER	1	
40	270531700106	ASSY. RUPD	1	
41	270731700101	ASSY. BRACKET LH	1	
41	270731700102	ASSY. BRACKET RH	1	
		ENGINE BLOCK HEATER MTG.		
--	264331200115	ASSY. BRACKET REAR (ENGINE BLOCK HEATER MTG.)	1	
--	264331200114	ASSY. BRACKET FRONT (ENGINE BLOCK HEATER MTG.)	1	
--	264331200116	ASSY. BRACKET (COVER SUPPORT)	1	
--	264331200110	ASSY. BOTTOM COVER (ENG. BLOCK HEATER)	1	
--	264331200111	ASSY. TUBE (ENG. BLOCK HEATER MTG.)	1	
--	264331200109	ASSY. COVER TOP (ENG. BLOCK HEATER)	1	

CHASSIS TYPE: ALL



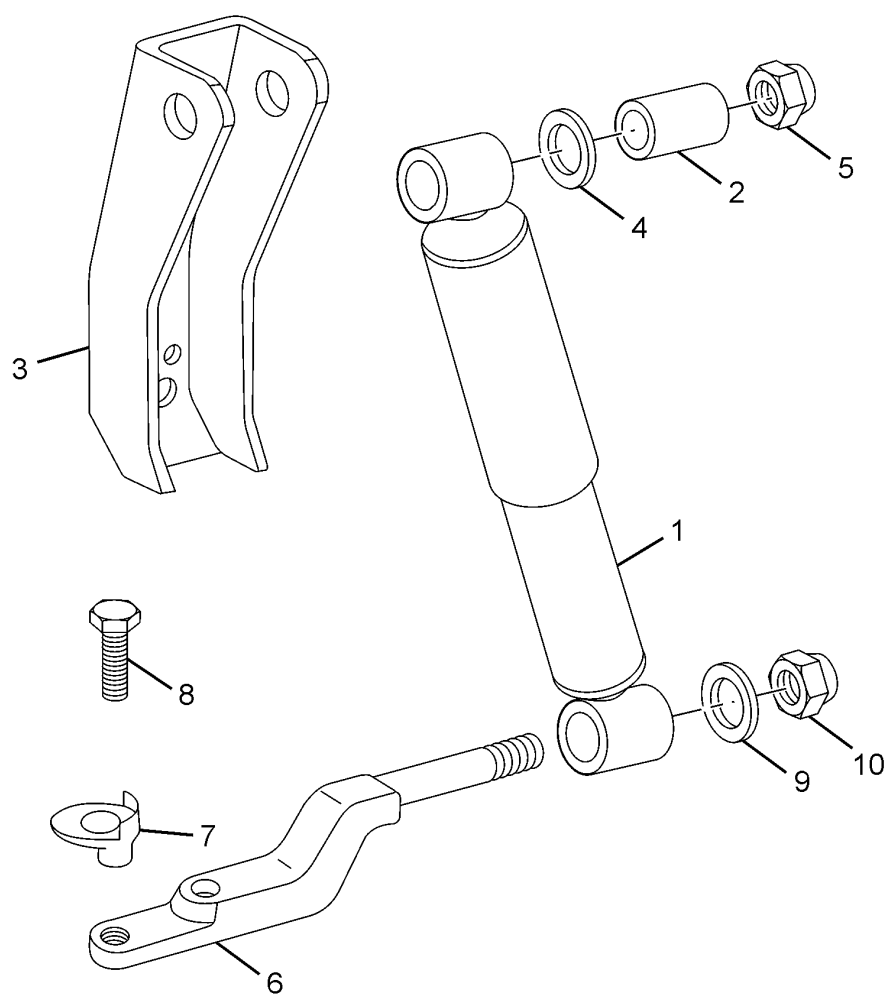
32.32.01		FRONT SPRING		GROUP 32	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264132100133	FRONT SPRING (NORMAL CAMBER) ASSY. FRONT SPRING (NORMAL CAMBER)	1		
2	-	ASSY. FIRST LEAF WITH BUSH	1	NOT SERVICED LOOSE	
3	-	BUSH	2	NOT SERVICED LOOSE	
7	-	SECOND LEAF	1	NOT SERVICED LOOSE	
8	-	THIRD LEAF	1	NOT SERVICED LOOSE	
10	-	FOURTH LEAF	1	NOT SERVICED LOOSE	
11	-	FIFTH LEAF	1	NOT SERVICED LOOSE	
12	-	SIXTH LEAF	1	NOT SERVICED LOOSE	
13	-	SEVENTH LEAF	1	NOT SERVICED LOOSE	
14	-	EIGHTH LEAF	1	NOT SERVICED LOOSE	
15	-	NINTH LEAF	1	NOT SERVICED LOOSE	
—	-	PLATE	1	NOT SERVICED LOOSE	
17	-	CENTRE BOLT M 12X100X11	1	NOT SERVICED LOOSE	
33	-	HEX NUT M 12	1	NOT SERVICED LOOSE	
		ASSY FRONT SPRING (HIGHER CAMBER)		NOT SERVICED LOOSE	
1	264132100134	ASSY. FRONT SPRING (HIGHER CAMBER)	1		
2	-	ASSY. FIRST LEAF WITH BUSHES	1	NOT SERVICED LOOSE	
3	-	BUSH	2	NOT SERVICED LOOSE	
7	-	SECOND LEAF	1	NOT SERVICED LOOSE	
8	-	THIRD LEAF	1	NOT SERVICED LOOSE	

CHASSIS TYPE: ALL



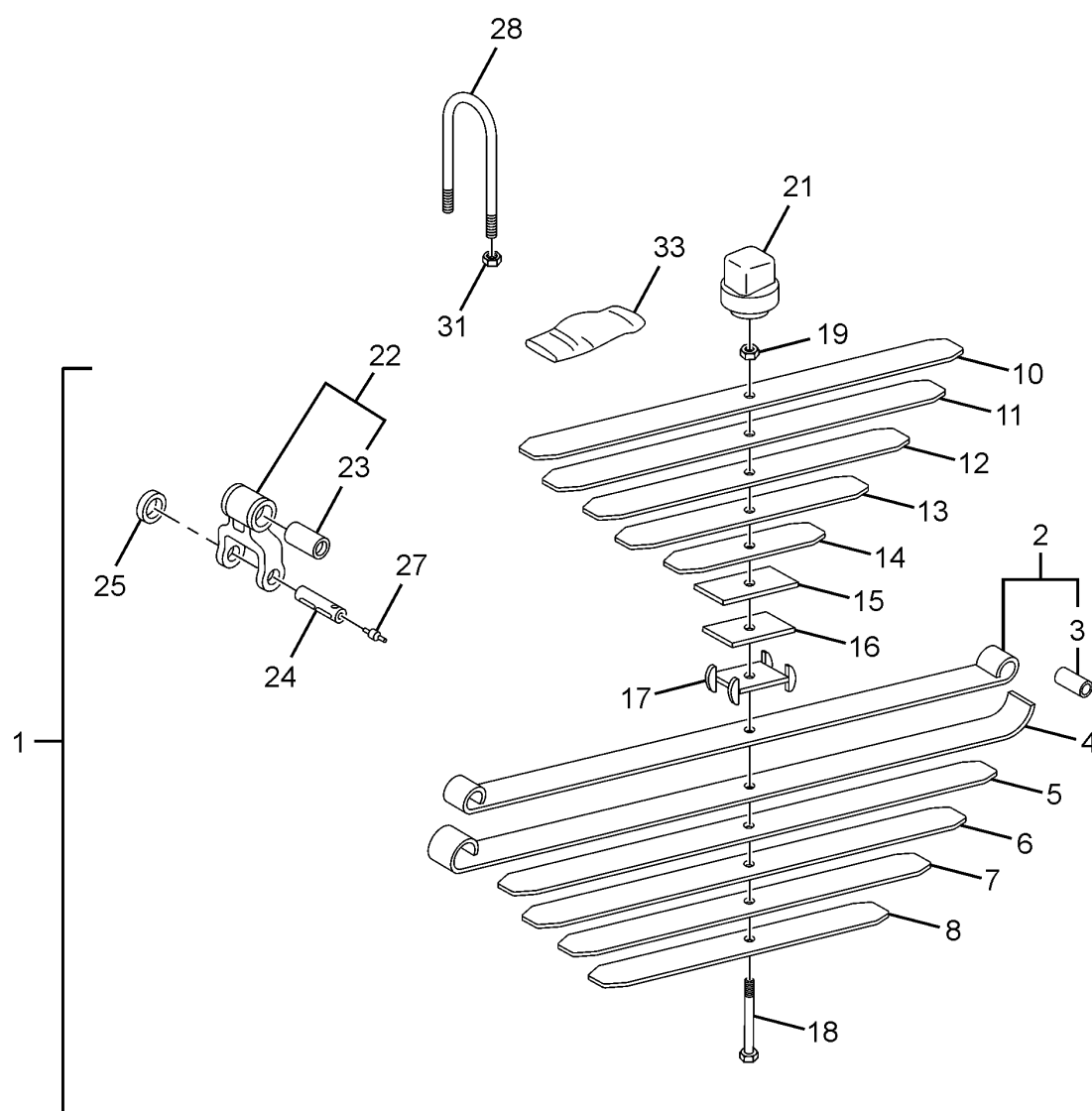
32.32.01		FRONT SPRING		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
10	-	FOURTH LEAF	1	NOT SERVICED LOOSE
11	-	FIFTH LEAF	1	NOT SERVICED LOOSE
12	-	SIXTH LEAF	1	NOT SERVICED LOOSE
13	-	SEVENTH LEAF	1	NOT SERVICED LOOSE
14	-	EIGHTH LEAF	1	NOT SERVICED LOOSE
15	-	NINTH LEAF	1	NOT SERVICED LOOSE
—	-	PLATE	1	NOT SERVICED LOOSE
17	-	CENTRE BOLT M12X110X11	1	NOT SERVICED LOOSE
33	-	HEX NUT M 12	1	NOT SERVICED LOOSE
35	264032100105	ASSY. SHACKLE WITH BUSH	2	
36	265132403401	BUSH	4	
37	265132106704	SPRING PIN (SHACKLE END)	6	
38	265132400126	ASSY. SEALING RING	12	
—	264032108201	LOCKING PLATE	6	
41	257441109902	GREASE NIPPLE	5	
—	17170600801	GREASE NIPPLE AM 8X1	1	
45	264032207702	RUBBER BUFFER (FRONT)	2	
46	12052396067	HEX NUT M 16X1.5	16	
48	264132207103	CASTER PLATE	2	
49	264132204209	U - CLAMP (FRONT)	4	
51	206033105301	GUIDE PLATE (CAST) FRONT	2	

CHASSIS TYPE: ALL



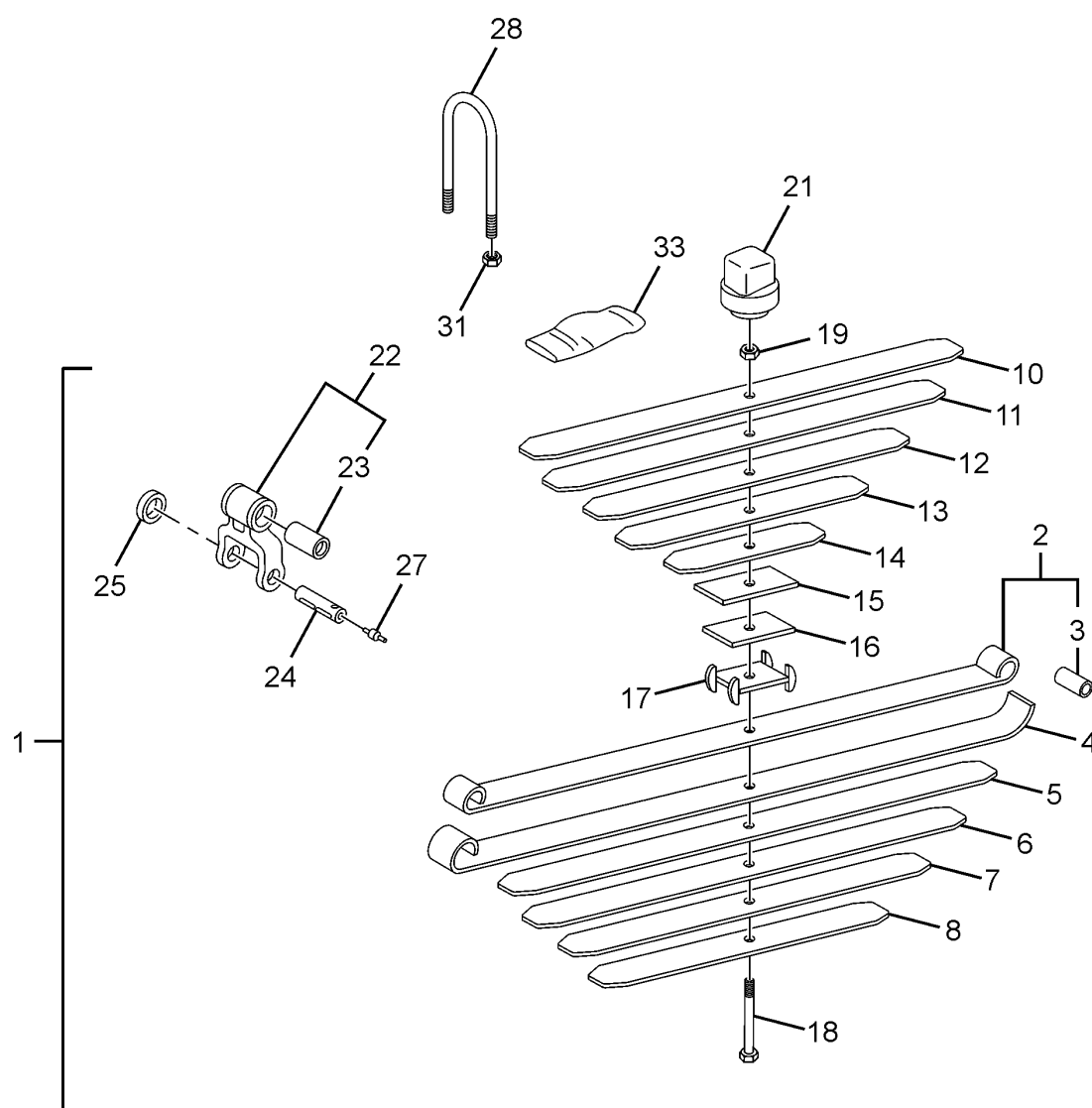
32.32.02		FRONT SHOCK ABSORBER		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264132300101	ASSY. FRONT SHOCK ABSORBER	2	
2	257432308602	BUSH (FRONT SHOCK ABSORBER)	4	
3	282132300102	ASSY.FRONT SHOCK ABSORBER BRACKET	2	
4	265132608210	WASHER	2	
5	12140601606	NYLOC NUT M 16X1.5	2	
—	3123231576	WASHER	4	
6	264132305103	BRACKET BOTTOM (FRONT SHOCK ABSORBER MTG.)	2	
—	11064199112	HEX BOLT M 12X1.5X52	2	
—	11324299078	HEX SCREW M 12X1.5X35	2	
7	12580601306	TAB WASHER 13	2	
8	11063996167	HEX BOLT M 16X1.5X125	2	
9	264132308206	WASHER	2	
10	12140601606	NYLOC NUT M 16X1.5	2	
—	282132300102	ASSY. FRONT SHOCK ABSORBER BRACKET	2	

CHASSIS TYPE: ALL



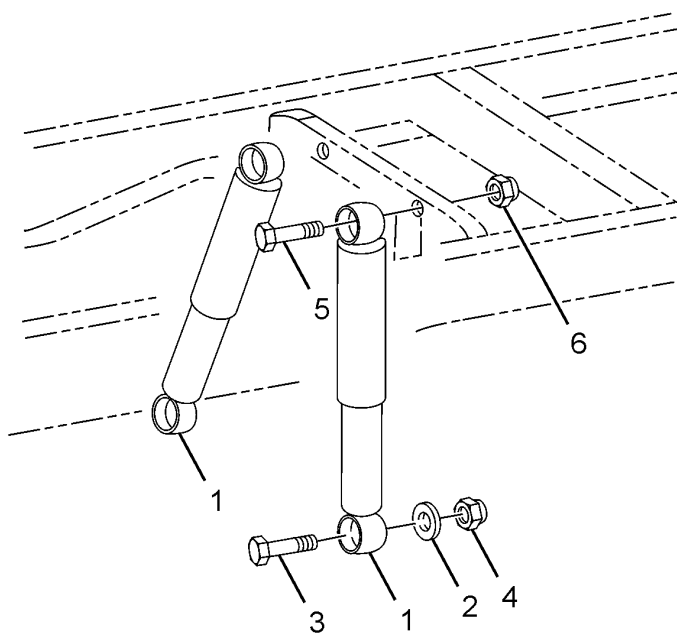
32.32.03		REAR SPRING		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264432400107	ASSY. REAR SPRING WITH AUX. SPRING	2	NOT SERVICED LOOSE
2	-	ASSY. FIRST LEAF WITH BUSH	2	
3	-	BUSH	4	
4	-	SECOND LEAF	2	
5	-	THIRD LEAF	2	
6	-	FOURTH LEAF	2	
7	-	FIFTH LEAF	2	
8	-	SIXTH LEAF	2	
10	-	FIRST LEAF (AUX. SPRING)	2	
11	-	SECOND LEAF (AUX. SPRING)	2	
12	-	THIRD LEAF (AUX. SPRING)	2	
13	-	FOURTH LEAF (AUX. SPRING)	2	
14	-	FIFTH LEAF (AUX. SPRING)	2	
15	-	SIXTH LEAF (AUX. SPRING)	2	
16	-	SEVENTH LEAF (AUX. SPRING)	2	
17	-	SUPPORT PLATE	2	
—	-	SPRING CLIP	4	
18	11084112820	CENTRE BOLT M 12X171X11	2	
19	12052296054	HEX. NUT M 12	2	
21	264431400101	ASSY. RUBBER BUFFER (R.A. STOPPER)	2	
22	264032400106	ASSY. SHACKLE WITH BUSH	2	
23	264032403401	BUSH	2	
24	264032406702	SPRING PIN (REAR)	4	

CHASSIS TYPE: ALL



32.32.03		REAR SPRING		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
25	264032400104	ASSY. SEALING RING	12	
—	264032108202	LOCK PLATE	4	
27	257441109902	GREASE NIPPLE	4	
28	264432504203	U - CLAMP	4	
—	3123251070	SPHERICAL WASHER	8	
31	12052396067	HEX NUT M 16X1.5	16	
33	257432253706	GUIDE PLATE (REAR SPRING)	2	

CHASSIS TYPE: ALL



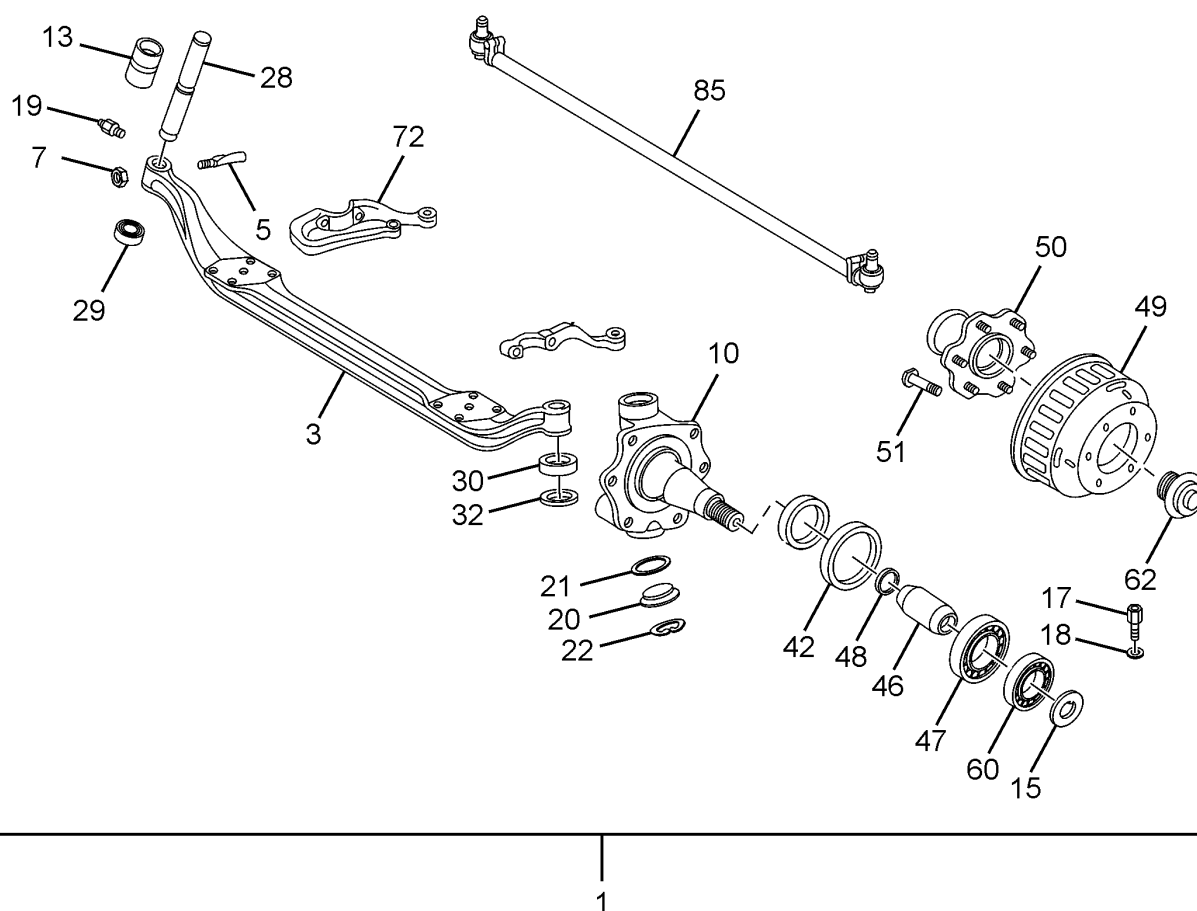
32.32.04		REAR SHOCK ABSORBER		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264032600117	ASSY. REAR SHOCK ABSORBER	2	
2	3123231576	WASHER	4	
3	11063996167	HEX BOLT M 16X1.5X125	2	
4	12140601606	NYLOC NUT M 16X1.5	2	
5	11063996108	HEX BOLT M 14X1.5X70	2	
6	12140601401	NYLOC NUT M 14X1.5	2	

33.33.01

FRONT AXLE

GROUP 33

CHASSIS TYPE: ALL



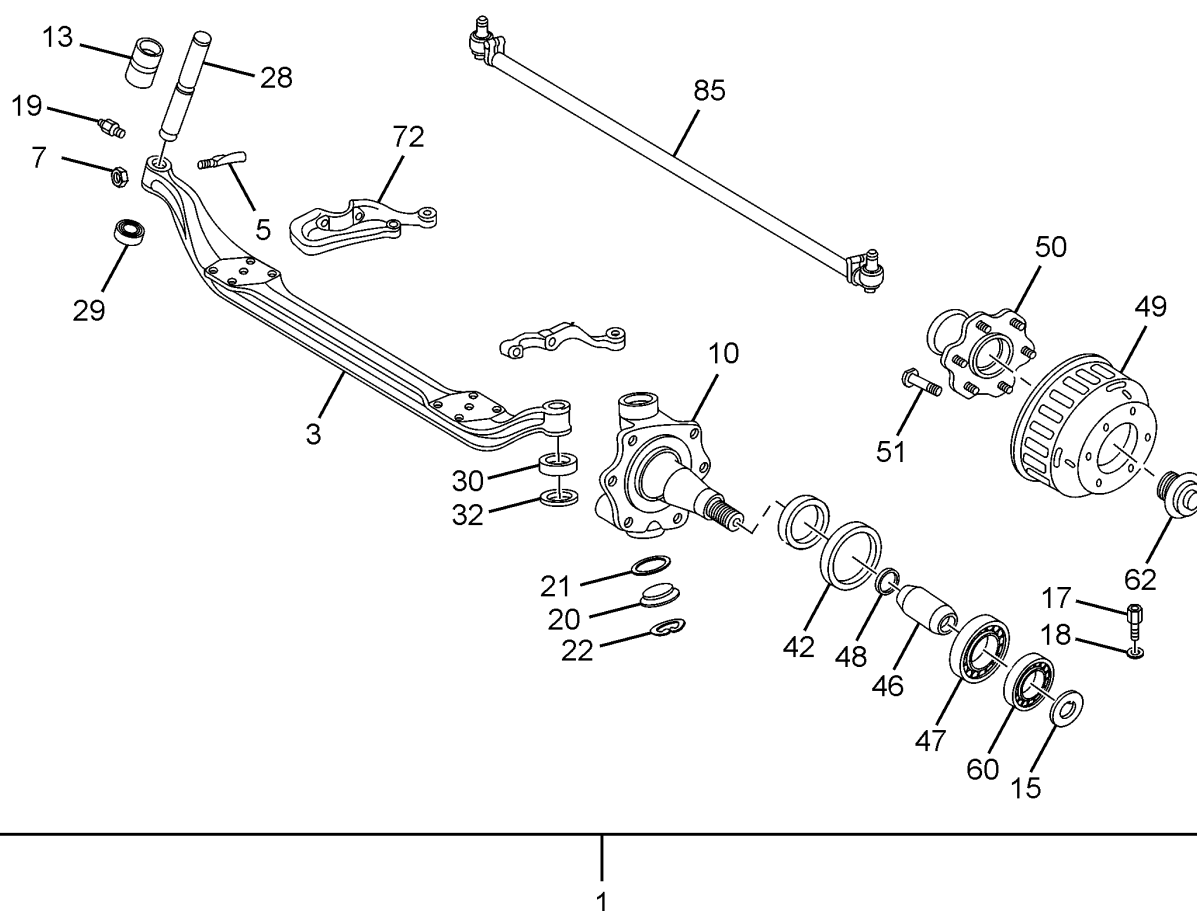
33.33.01		FRONT AXLE		GROUP 33
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264333000107	ASSY. FRONT AXLE WITH BRAKES (ABS)	1	SERVICED AS SET
3	264133105107	FRONT AXLE BEAM (STD)	1	
5	264033206711	COTTER PIN	2	
7	12051596011	HEX NUT M 12	2	
10	264333200106	ASSY. STUB AXLE RH WITH BUSH STD	2	
10	264333200107	ASSY. STUB AXLE LH WITH BUSH STD	2	
—	264342103401	SENSOR SLEEVE -FRONT	2	
—	264033408601	SEAL RACE (STUB AXLE)	2	
13	264033203402	STEERING BUSH	4	
15	265133409204	THRUST WASHER	2	
—	265133205117	SPLIT NUT	2	
17	11411410252	CAP SCREW M 10X25	2	
18	264133409202	WASHER	2	
—	257533206301	DUST CAP, STUB AXLE	2	
19	17170600801	GREASE NIPPLE AM 8X1	2	
20	282133408202	KING PIN CAP	2	
21	282133407701	SEALING RING	4	
22	14580604006	INTERNAL CIRCLIP 40X1.75 N	4	
28	264033206707	KING PIN (STD)	2	
29	264033403108	THRUST BEARING (STD) RH SIDE	1	
30	264133208601	THRUST PAD UPPER (STD) LH SIDE	1	
32	264033208302	SHIM 0.8 MM THICK	AR	
32	264033208303	SHIM 0.9 MM THICK	AR	
32	264033208304	SHIM 1.0 MM THICK	AR	
32	264033208305	SHIM 1.1 MM THICK	AR	
32	264033208306	SHIM 1.2 MM THICK	AR	
32	264033208307	SHIM 1.3 MM THICK	AR	
32	264033208308	SHIM 1.4 MM THICK	AR	
32	264033208309	SHIM 1.5 MM THICK	AR	
32	264033208310	SHIM 1.6 MM THICK	AR	
32	264033208311	SHIM 1.7 MM THICK	AR	
42	265133407804	OIL SEAL	2	
46	264133209901	SPACER (BETWEEN BEARINGS)	2	
47	265135603101	TAPER ROLLER BEARING	2	
48	265133208630	SHIM	AR	
48	265133208631	SHIM	AR	
48	265133208632	SHIM	AR	
48	265133208633	SHIM	AR	

33.33.01

FRONT AXLE

GROUP 33

CHASSIS TYPE: ALL



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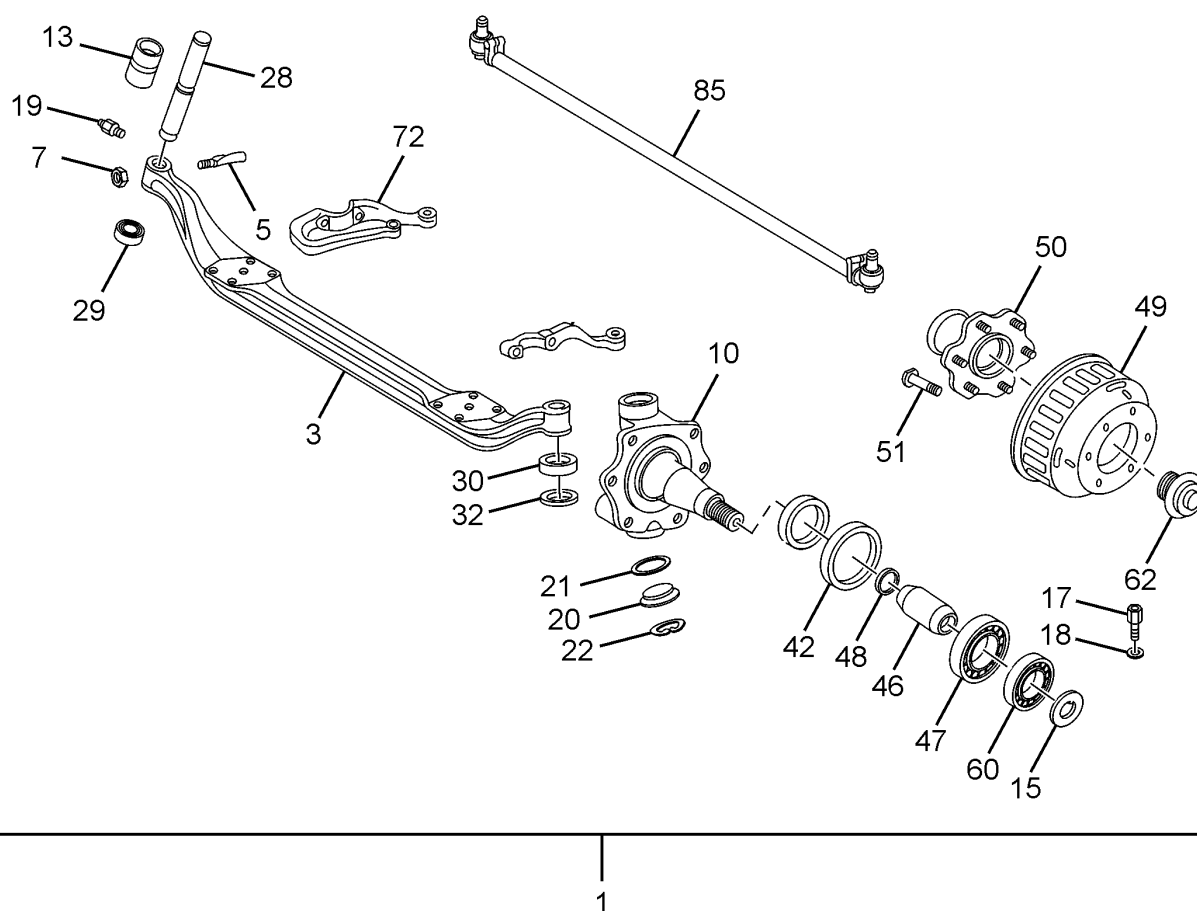
33.33.01		FRONT AXLE		GROUP 33	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
48	265133208634	SHIM	AR	FOR SELECTION	
48	265133208635	SHIM	AR	FOR SELECTION	
48	265133208636	SHIM	AR	FOR SELECTION	
48	265133208637	SHIM	AR	FOR SELECTION	
48	265133208638	SHIM	AR	FOR SELECTION	
48	265133208639	SHIM	AR	FOR SELECTION	
49	264142103701	BRAKE DRUM	2		
50	264333400102	ASSY. HUB COMPLETE	2		
51	264140106704	HUB PIN (FRONT)	12		
60	0009819605	TAPER ROLLER BEARING	2	OPTIONAL	
60	264133403101	TAPER ROLLER BEARING	2	OPTIONAL	
62	264133403704	HUB COVER FRONT	2		
72	282133805105	STEERING ARM RH	1		
85	264133200121	ASSY. TIE ROD	1		
---	264342109902	POLE WHEEL - FRONT	2		
---	263242103403	SENSOR BUSH -ABS	2		
---	264354209929	SENSOR -`L TYPE' (WHEEL SPEED) .	2		
-	885433190709	KING PIN KIT STD COMPRISES OF :	1	FOR SELECTION	
-	-	KING PIN (30.00)	2		
-	-	BUSH	4		
-	-	SEALING CAP	4		
-	-	'O' RING	2		
-	-	COTTER PIN	2		
-	-	CIRCLIP	4		
-	-	HEX. NUT	2		
-	-	SPRING WASHER	2		
-	-	GREASE NIPPLE	4		
-	885433010709	KING PIN M KIT RS I COMPRISES OF :	1	FOR SELECTION	
-	-	KING PIN (30.10)	2		
-	-	BUSH	4		
-	-	SEALING CAP	4		
-	-	'O' RING	2		
-	-	COTTER PIN	2		
-	-	CIRCLIP	4		
-	-	HEX. NUT	2		
-	-	SPRING WASHER	2		
-	-	GREASE NIPPLE	4		
-	885433020709	KING PIN M KIT RS II COMPRISES OF :	1	FOR SELECTION	
-	-	KING PIN (30.20)	2		
-	-	BUSH	4		
-	-	SEALING CAP	4		

33.33.01

FRONT AXLE

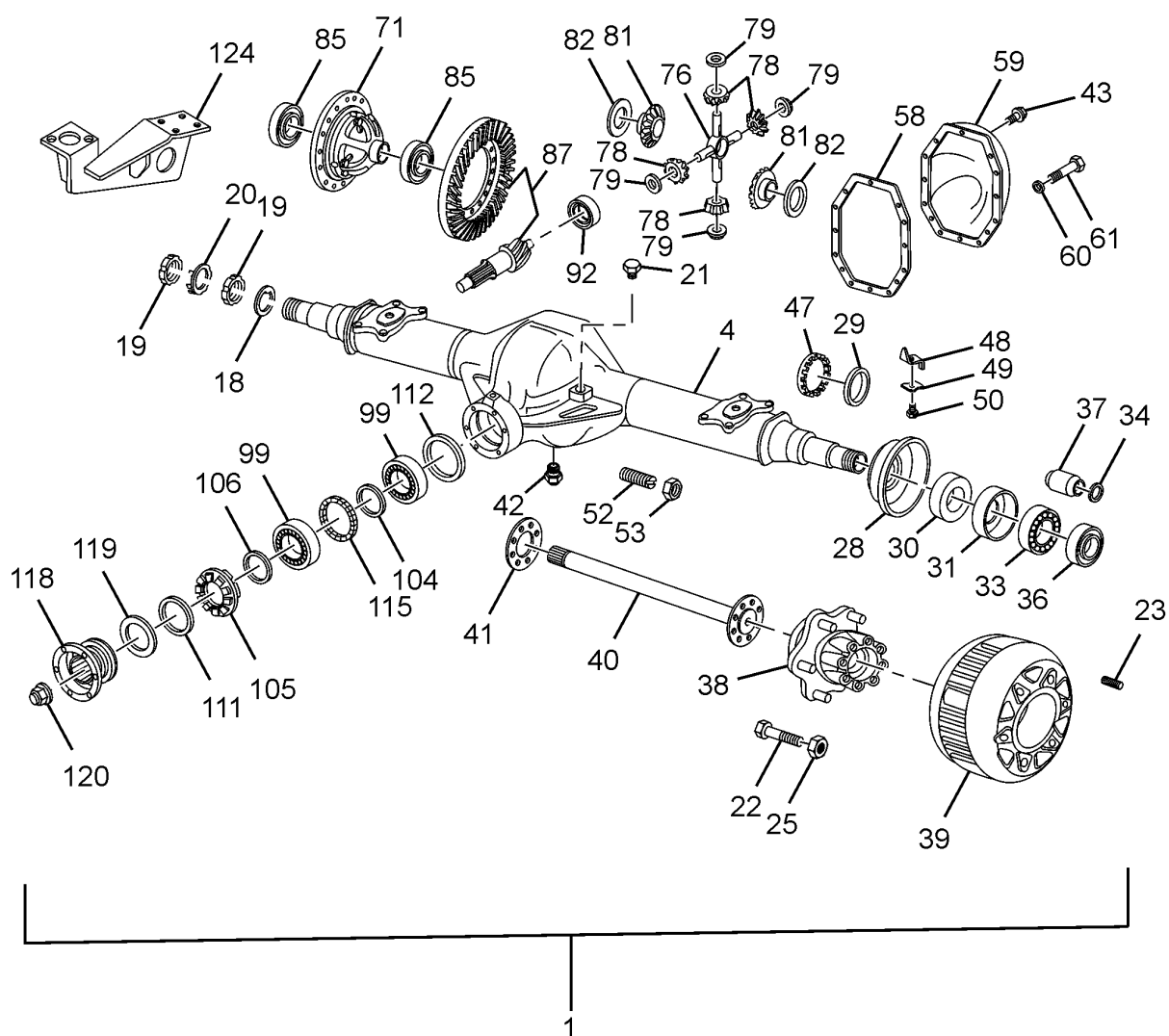
GROUP 33

CHASSIS TYPE: ALL



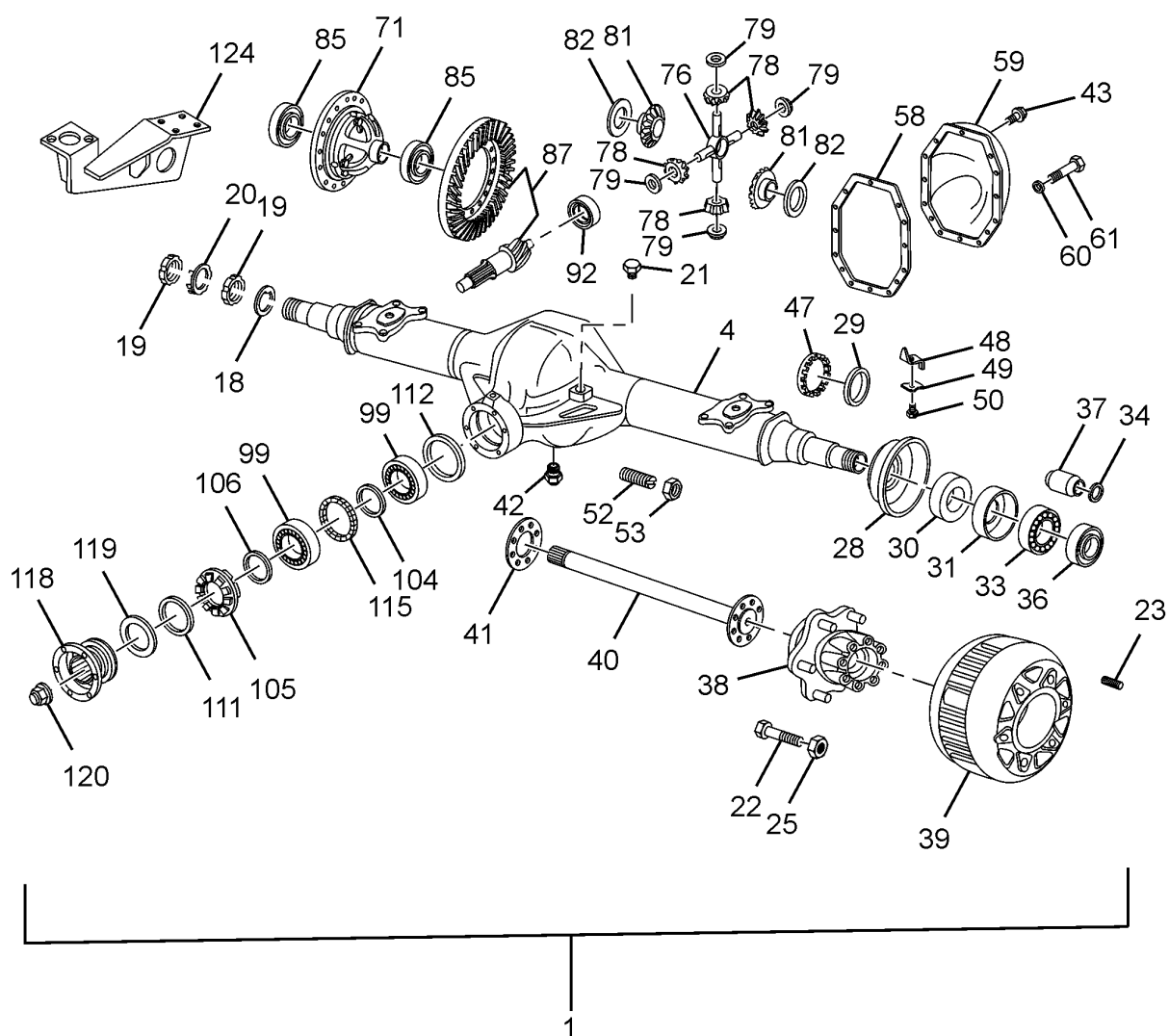
33.33.01		FRONT AXLE		GROUP 33
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
-	-	'O' RING	2	FOR SELECTION
-	-	COTTER PIN	2	
-	-	CIRCLIP	4	
-	-	HEX. NUT	2	
-	-	SPRING WASHER	2	
-	-	GREASE NIPPLE	4	
-	885433030709	KING PIN M KIT RS III COMPRISES OF :	1	
-	-	KING PIN (30.30)	2	
-	-	BUSH	4	
-	-	SEALING CAP	4	
-	-	'O' RING	2	
-	-	COTTER PIN	2	
-	-	CIRCLIP	4	
-	-	HEX. NUT	2	
-	-	SPRING WASHER	2	
-	-	GREASE NIPPLE	4	

CHASSIS TYPE: ALL



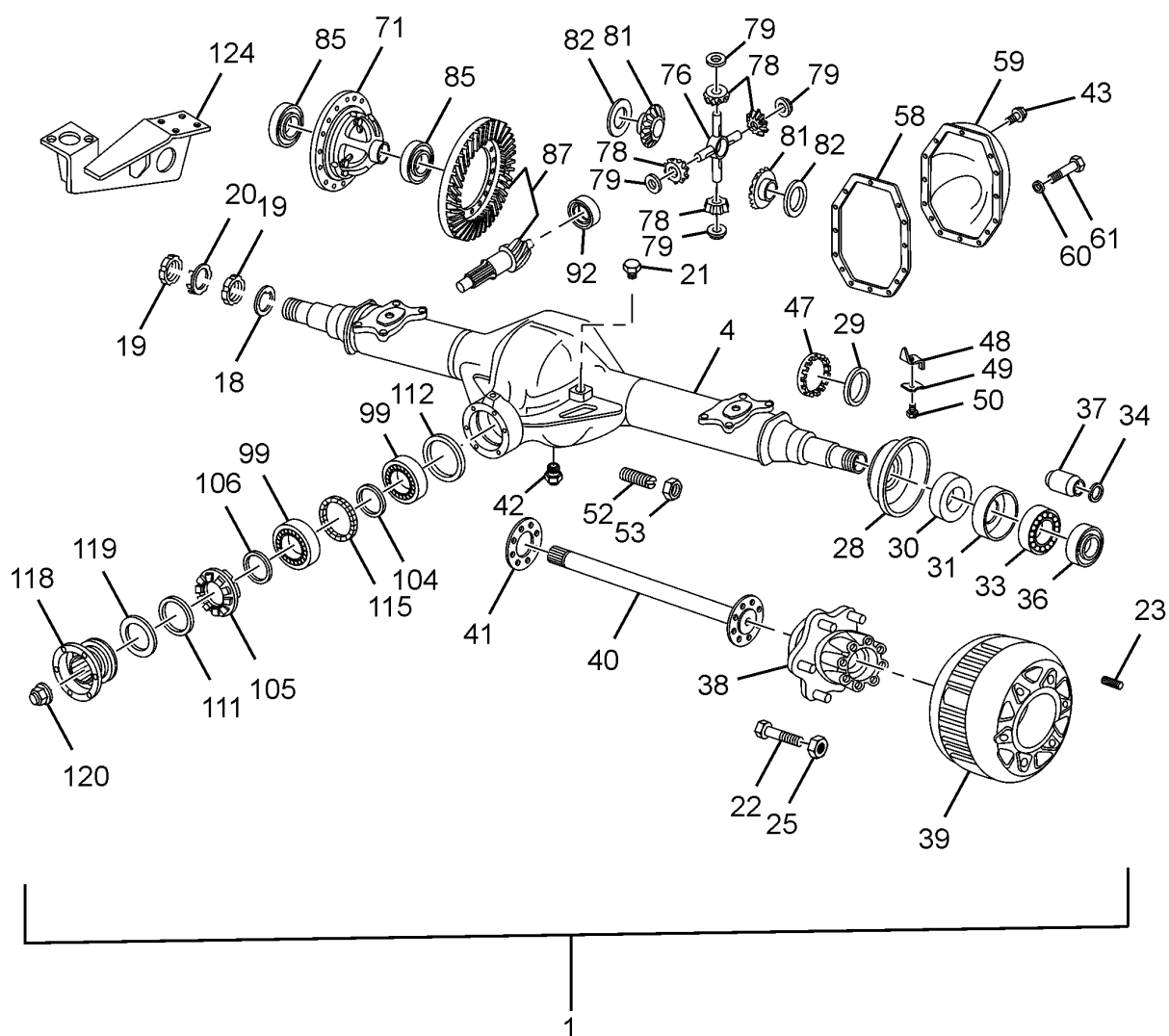
35.35.01		REAR AXLE		GROUP 35		
CHASSIS TYPE: ALL						
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS		
1	266135000140	ASSY. REAR AXLE COMPLETE WITH BRAKE(28/9 CWP RATIO) WITH ABS	1			
4	266135100139	ASSY. REAR AXLE HOUSING WITH SUPPORTING TUBES, WITH ABS	1			
-	266135108202	OIL SLINGER	2			
18	261235608601	SPACER	2			
19	261235606501	LOCKING RING	4			
20	261235608202	LOCKING PLATE	2			
21	257433150102	ASSY. BREATHER	1			
22	282140106701	HUB PIN REAR	12			
23	266535608801	STUD M16	16			
25	12302696029	HEX NUT M12X1.5	12			
28	266135608201	OIL CATCHER, (FOR ABS)	2			
29	266135108602	PRESSURE RING	2			
—	9976747	OIL SEAL, HUB OUTER (SINGLE LIP)	2			
30	266135607701	OIL SEAL, HUB INNER (DOUBLE LIP)	2			
—	14580611002	INTERNAL CIRCLIP 110X4	2			
31	266135608601	SPACER	2			
33	257535603110	TAPER ROLLER BEARING, INNER	2			
36	261235603102	TAPER ROLLER BEARING, OUTER	2			
37	266135608602	SPACER TUBE	2			
34	266135608301	SHIM-0.05 THK.	AR			FOR SELECTION
34	266135608302	SHIM-0.10 THK.	AR			FOR SELECTION
34	266135608303	SHIM-0.15 THK.	AR			FOR SELECTION
34	266135608304	SHIM-0.20 THK.	AR			FOR SELECTION
34	266135608305	SHIM-0.25 THK.	AR			FOR SELECTION
34	266135608306	SHIM-0.30 THK.	AR			FOR SELECTION
34	266135608307	SHIM-0.50 THK.	AR			FOR SELECTION
34	266135608308	SHIM-1.00 THK.	AR			FOR SELECTION
34	266135608309	SHIM-1.50 THK.	AR			FOR SELECTION
34	266135608310	SHIM-2.5 THK.	AR			FOR SELECTION
—	264342309901	POLE WHEEL REAR	2			
38	266135600118	ASSY.REAR HUB (FOR ABS)	2			
—	264342303302	SENSOR MTG. BRACKET (REAR) - ABS	1			OPTIONAL
—	264342303303	SENSOR MTG. BRACKET (REAR) - ABS	1			OPTIONAL
—	263242103403	SENSOR BUSH -ABS	1			
—	264354209929	SENSOR -`L TYPE' (WHEEL SPEED)	1			
39	264142103701	BRAKE DRUM	2			
40	266135707902	REAR AXLE SHAFT	2			

CHASSIS TYPE: ALL



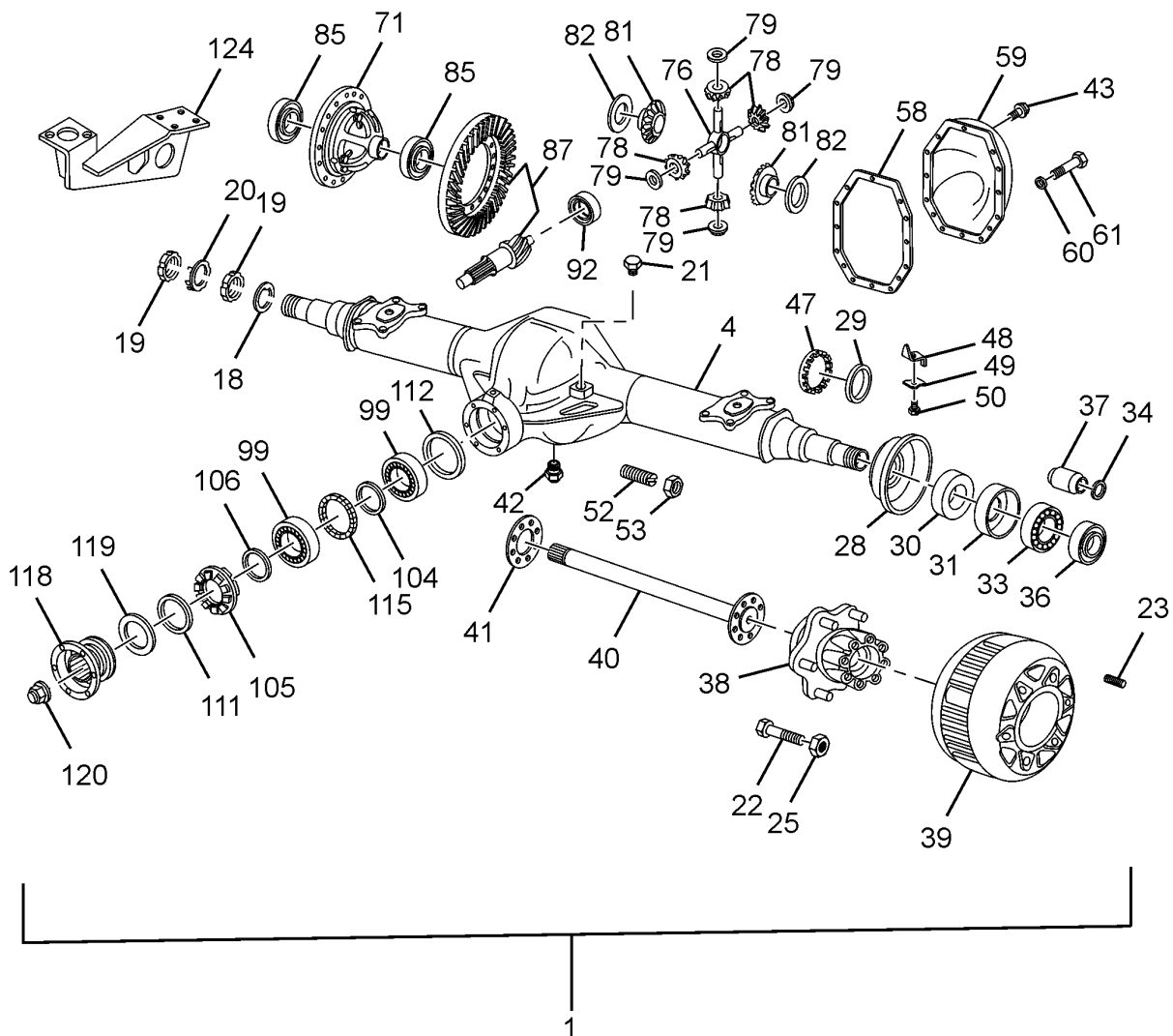
35.35.01		REAR AXLE		GROUP 35	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
41	266135605302	GASKET (FOR BRAKE DRUM WITH HUB)	2		
42	266335107201	MAGNETIC DRAIN PLUG	1		
43	9970506	SCREW PLUG, OIL FILLING	1		
—	261235308201	LOCKING PLATE	2		
47	266135306501	THREADED RING (DIFFERENTIAL)	2		
48	3129941201	LOCKING PLATE	2		
49	261235608202	LOCKING PLATE	2		
50	11323996191	HEX. SCREW M 8X12	2		
52	261235300103	ADJUSTING PIN	1		
53	12080901800	HEX. THIN NUT M 18X1.5	1		
58	266135105301	GASKET (BETWEEN R.A. HOUSING & REAR COVER)	1		
59	266135100105	ASSY. COVER REAR AXLE HOUSING	1		
60	12520698050	SPRING WASHER B 10	12		
61	11323998185	HEX. SCREW M 10X18	12		
71	266135300121	DIFFERENTIAL HOUSING ASSY.	1		
—	266135306101	LOCKING PLATE (DIFFERENTIAL CASE)	8		
—	266135308004	HEX. SCREW	16		
76	266135305103	DIFFERENTIAL SPIDER	1		
78	266135305419	DIFFERENTIAL BEVEL PINION	4		
79	266135309210	SPHERICAL WASHER (STEEL)	4		
81	266135305420	REAR AXLE SHAFT GEAR	2		
82	266135309202	THRUST WASHER, SHAFT GEAR 1.95 MM	2		
82	266135309203	THRUST WASHER, SHAFT GEAR 2.00 MM	2		
82	266135309204	THRUST WASHER, SHAFT GEAR 2.05 MM	2		
82	266135309205	THRUST WASHER, SHAFT GEAR 2.10 MM	2		
82	266135309206	THRUST WASHER, SHAFT GEAR 2.15 MM	2		
82	266135309207	THRUST WASHER, SHAFT GEAR 2.20 MM	2		
82	266135309208	THRUST WASHER, SHAFT GEAR 2.25 MM	2		
85	261235303101	TAPER ROLLER BEARING (55X100X26.75)	2		
87	266135300119	SET CROWN WHEEL AND PINION (31/8 RATIO)	1		

CHASSIS TYPE: ALL



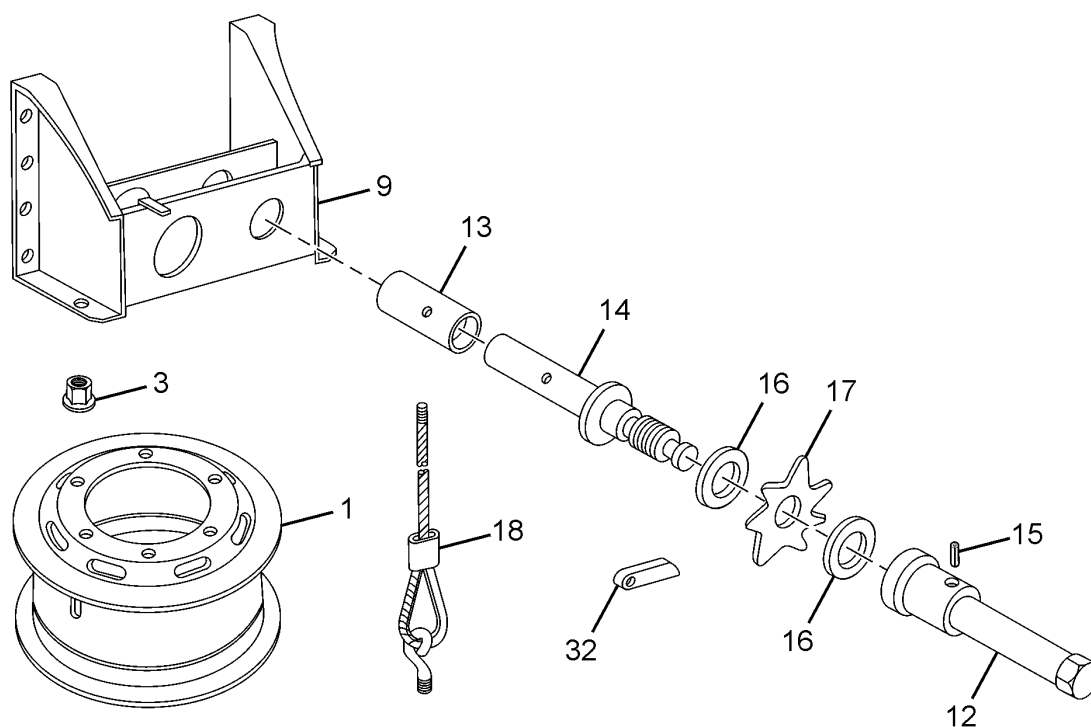
35.35.01		REAR AXLE		GROUP 35	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
92	266135303116	CYLINDRICAL ROLLER BRG. (PINION NOSE)	1		
99	266135303105	TAPER ROLLER BRG. (TAIL PINION)	2		
104	266135308632	SPACER (BETWEEN TAIL PINION BRGS.)	1		
105	266135306501	THREADED RING	2		
106	266135308668	SPACER (BETWEEN BRG. AND FLANGE)	1		
111	266135307702	OIL SEAL TAIL PINION	1		
112	266135308303	SHIM 0.15 THICK	AR	FOR SELECTION	
112	266135308304	SHIM 0.20 THICK	AR	FOR SELECTION	
112	266135308305	SHIM 0.25 THICK	AR	FOR SELECTION	
112	266135308306	SHIM 0.30 THICK	AR	FOR SELECTION	
112	266135308307	SHIM 0.45 THICK	AR	FOR SELECTION	
112	266135308308	SHIM 0.50 THICK	AR	FOR SELECTION	
112	266135308309	SHIM 1.0 THICK	AR	FOR SELECTION	
112	266135308310	SHIM 1.5 THICK	AR	FOR SELECTION	
115	266135308637	SPACER RING, TAIL PINION 7.64 THICK	1	FOR SELECTION	
115	266135308638	SPACER RING, TAIL PINION 7.66 THICK	1	FOR SELECTION	
115	266135308639	SPACER RING, TAIL PINION 7.68 THICK	1	FOR SELECTION	
115	266135308641	SPACER RING, TAIL PINION 7.72 THICK	1	FOR SELECTION	
115	266135308642	SPACER RING, TAIL PINION 7.74 THICK	1	FOR SELECTION	
115	266135308644	SPACER RING, TAIL PINION 7.78 THICK	1	FOR SELECTION	
115	266135308646	SPACER RING, TAIL PINION 7.82 THICK	1	FOR SELECTION	
115	266135308647	SPACER RING, TAIL PINION 7.84 THICK	1	FOR SELECTION	
115	266135308648	SPACER RING, TAIL PINION 7.86 THICK	1	FOR SELECTION	
115	266135308649	SPACER RING, TAIL PINION 7.88 THICK	1	FOR SELECTION	
115	266135308650	SPACER RING, TAIL PINION 7.90 THICK	1	FOR SELECTION	
115	266135308651	SPACER RING, TAIL PINION 7.92 THICK	1	FOR SELECTION	
115	266135308652	SPACER RING, TAIL PINION 7.94 THICK	1	FOR SELECTION	

CHASSIS TYPE: ALL



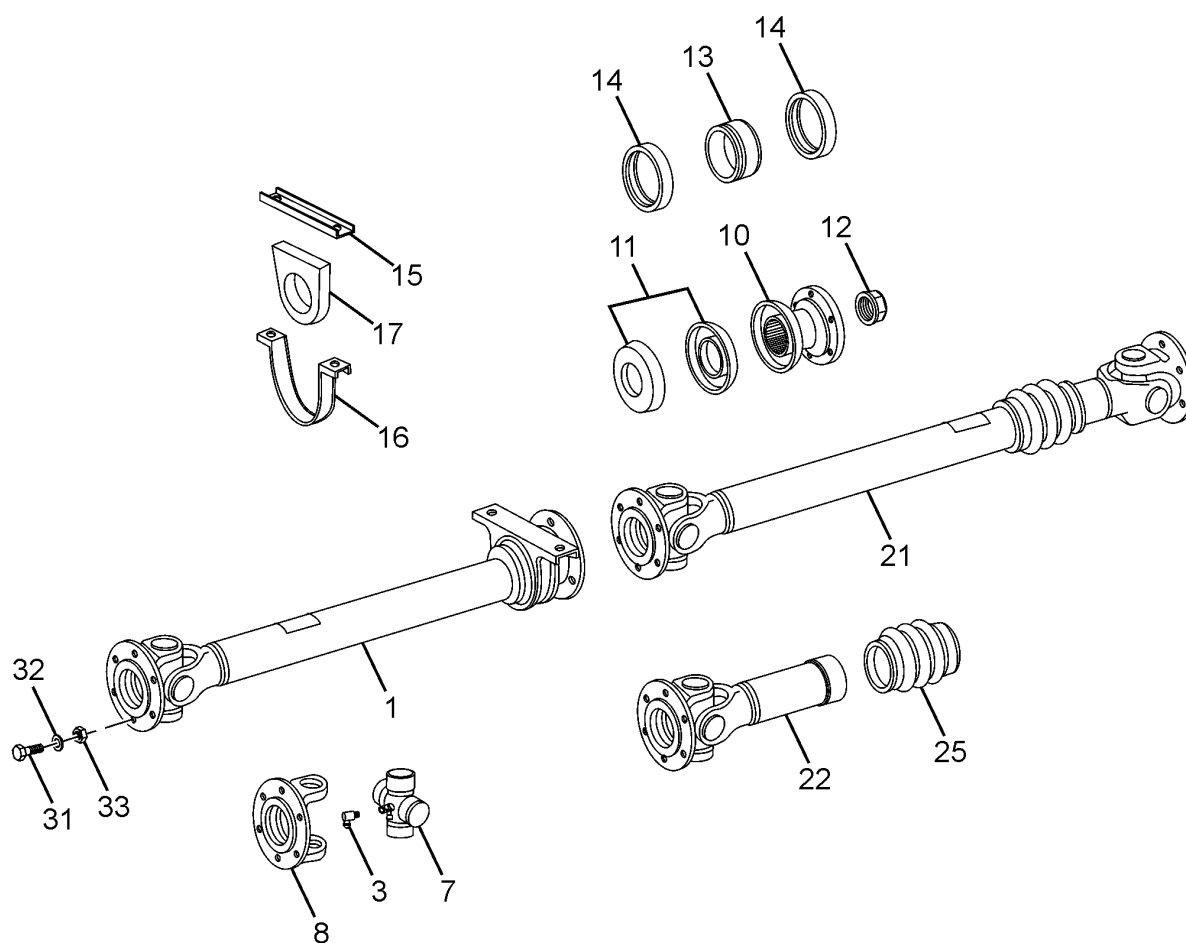
35.35.01		REAR AXLE		GROUP 35
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
115	266135308653	SPACER RING, TAIL PINION 7.96 THICK	1	FOR SELECTION
115	266135308654	SPACER RING, TAIL PINION 7.98 THICK	1	FOR SELECTION
115	266135308655	SPACER RING, TAIL PINION 8.00 THICK	1	FOR SELECTION
115	266135308656	SPACER RING, TAIL PINION 8.02 THICK	1	FOR SELECTION
115	266135308657	SPACER RING, TAIL PINION 8.04 THICK	1	FOR SELECTION
115	266135308658	SPACER RING, TAIL PINION 8.06 THICK	1	FOR SELECTION
115	266135308659	SPACER RING, TAIL PINION 8.08 THICK	1	FOR SELECTION
115	266135308660	SPACER RING, TAIL PINION 8.10 THICK	1	FOR SELECTION
115	266135308663	SPACER RING, TAIL PINION 8.12 THICK	1	FOR SELECTION
115	266135308664	SPACER RING, TAIL PINION 8.14 THICK	1	FOR SELECTION
115	266135308665	SPACER RING, TAIL PINION 8.16 THICK	1	FOR SELECTION
115	266135308666	SPACER RING, TAIL PINION 8.18 THICK	1	FOR SELECTION
115	266135308667	SPACER RING, TAIL PINION 8.20 THICK	1	FOR SELECTION
118	266135305001	COUPLING FLANGE	1	
119	266135308203	DUST COVER	1	
—	266135307801	DUST SEAL	1	
120	266135306504	HEX. NUT (TAIL PINION COUPLING FLANGE)	1	
124	264142310126	ASSY. BRAKE CHAMBER MOUNTING BRACKET RH	1	
124	264142310130	ASSY. BRAKE CHAMBER MOUNTING BRACKET LH	1	
-	266135300125	DIFFERENTIAL GEAR AND SPIDER KIT CONSISTS OF:	1	
81	-	GEAR R.A SHAFT	2	
78	-	BEVEL GEAR	4	
76	-	DIFFERENTIAL SPIDER	1	

CHASSIS TYPE: ALL



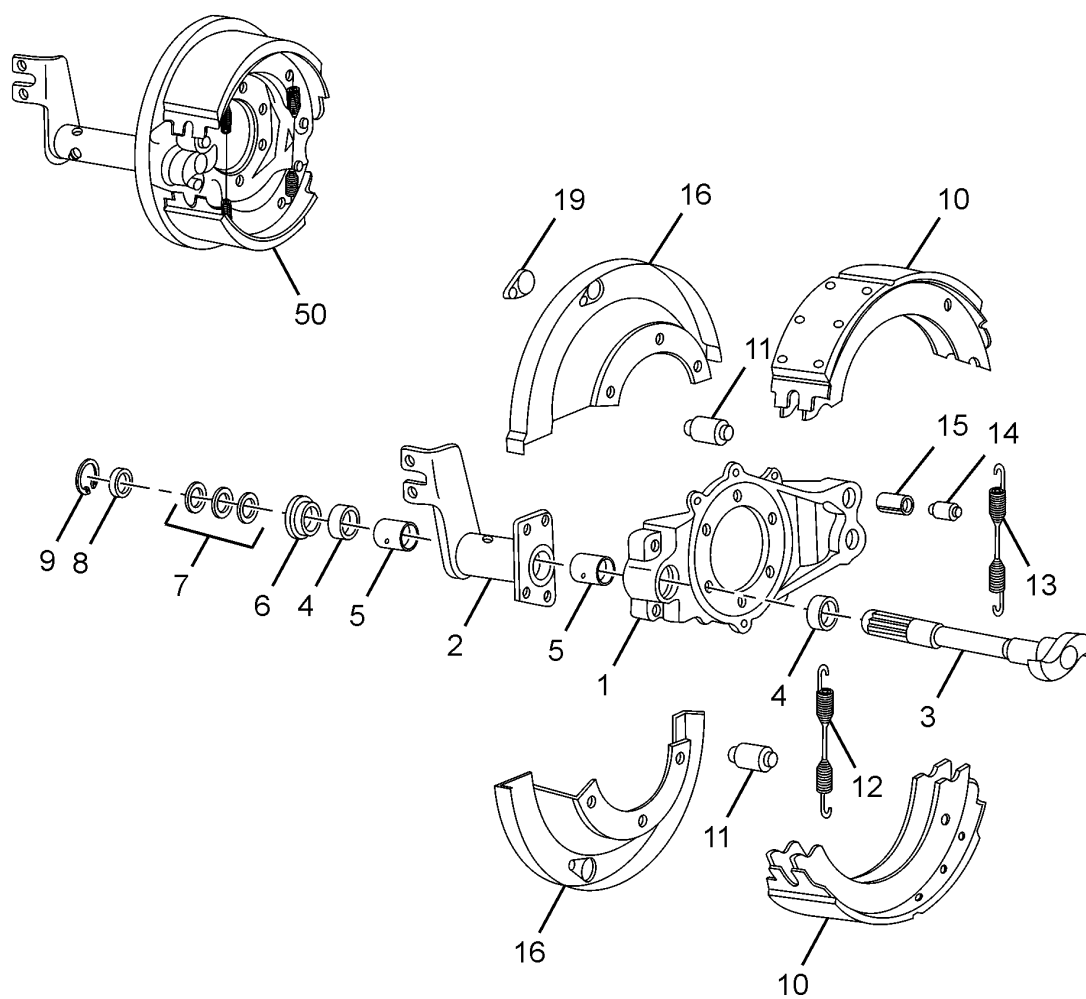
40.40.01		SPARE WHEEL CARRIER		GROUP 40
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264040100102	ASSY. WHEEL RIM WITH DISC (6X16)	6	
—	265140100002	LOCKING RING	6	
3	264040100101	ASSY. WHEEL NUT	24	
—	264140300106	ASSY. SPARE WHEEL CARRIER	1	
—	264140300104	ASSY. BRACKET	1	
9	264140300105	ASSY. BRACKET (SPARE WHEEL MTG.)	1	
12	264140300102	ASSY. HANDLE	1	
13	265140308401	SLEEVE	1	
14	265140300115	ASSY. SHAFT	1	
15	13102104247	GROOVED PIN 4X24	1	
—	14150504504	DISC SPRING A 45	1	
16	257340306301	FRICTION PAD	2	
17	257640307108	RATCHET WHEEL	1	
18	265140300116	ASSY. WIRE ROPE	1	
32	257640307109	RATCHET ARM	1	

CHASSIS TYPE: ALL



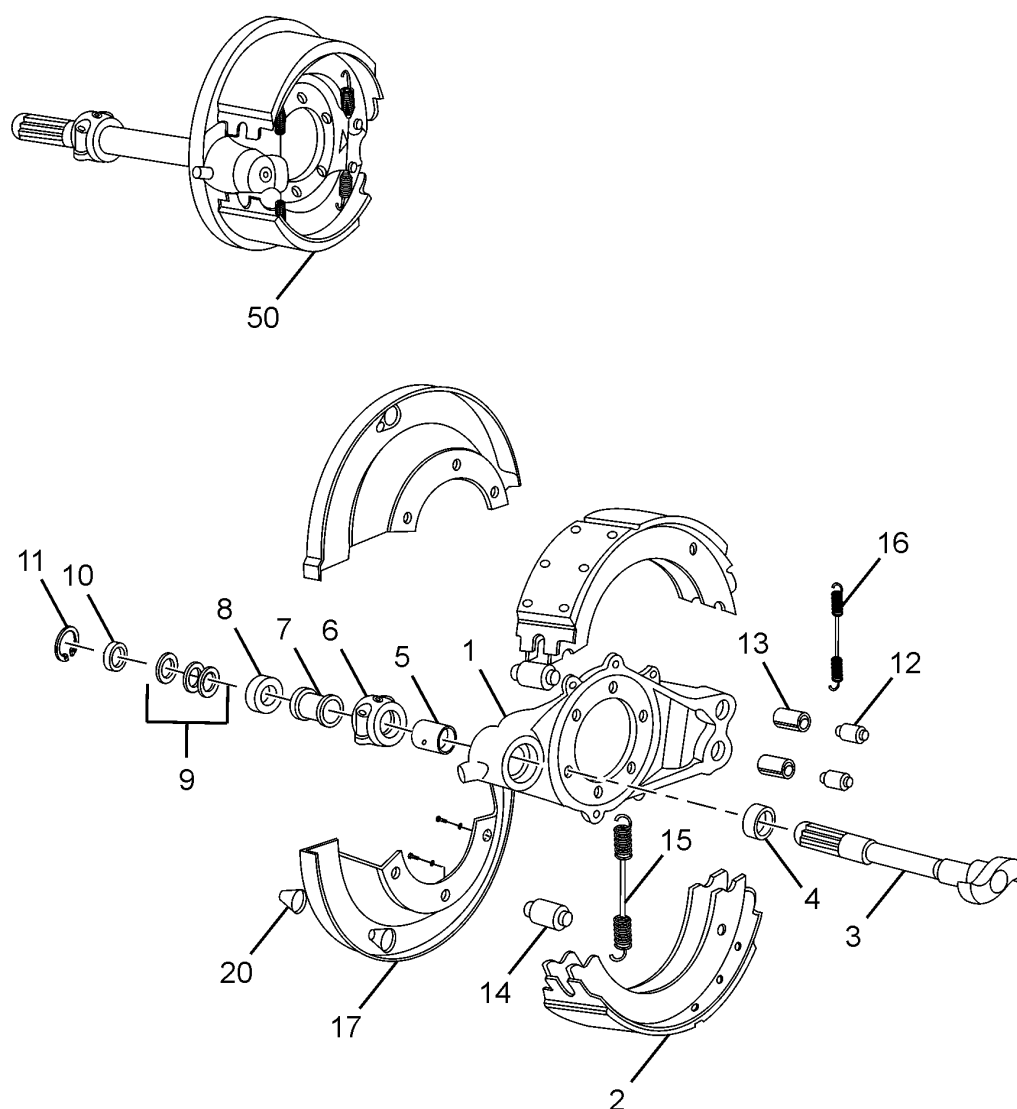
41.41.01		PROPELLER SHAFT		GROUP 41
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264141110105	PROPELLER SHAFT (FRONT) ASSY. PROPELLER SHAFT WITH CENTRE BEARING (FRT)	1	
3	17172001009	GREASE NIPPLE AM 10X1	1	
7	265141100128	CROSS REPAIR KIT	1	
8	3124111111	UNIVERSAL JOINT FLANGE	1	
10	257341300114	ASSY. COUPLING FLANGE - WITH PROTECTIVE COVER	1	
11	257341308209	PROTECTIVE CAP	2	
12	0424110072J	HEX NUT	1	
13	257341300118	ASSY. CENTRE BEARING	1	
—	257341308216	DUST SEAL RETAINER	2	
—	257441303101	SRDG. BRG. 40 BC02/80X18/6208	1	
—	9972247	PACKING RING	2	
14	257341308210	RETAINER	2	
15	257341304202	CLAMP	1	
16	257341303307	BRACKET	1	
17	257341307505	RUBBER HOUSING	1	
		PROPELLER SHAFT (REAR)		
21	264141120107	ASSY. PROPELLER SHAFT REAR	1	
22	257341120109	ASSY. U.J. LONG FORK COMPLETE	1	
8	3124111111	U.J. FLANGE	1	
7	265141100128	CROSS REPAIR KIT	1	
25	3284110097	PROTECTIVE CAP	1	
—	3284110051	RING	2	
—	14280500802	HOSE CLAMP 80	1	
—	14280500705	HOSE CLAMP 70	1	
31	257641113201	BOLT	18	
32	250526406101	LOCKING PLATE	9	
33	12052396016	HEX NUT M 10X1	18	
		REPAIR KIT		
7	265141100128	CROSS REPAIR KIT CONSISTING OF :	1	
—	-	CROSS	1	LOOSE NOT SERVICED
—	-	ASSY. BEARING CUP	4	LOOSE NOT SERVICED
—	-	CLOSING RING	4	LOOSE NOT SERVICED
—	-	GREASE NIPPLE	1	LOOSE NOT SERVICED
—	-	HEX THIN NUT M 8X1	1	LOOSE NOT SERVICED

CHASSIS TYPE: ALL



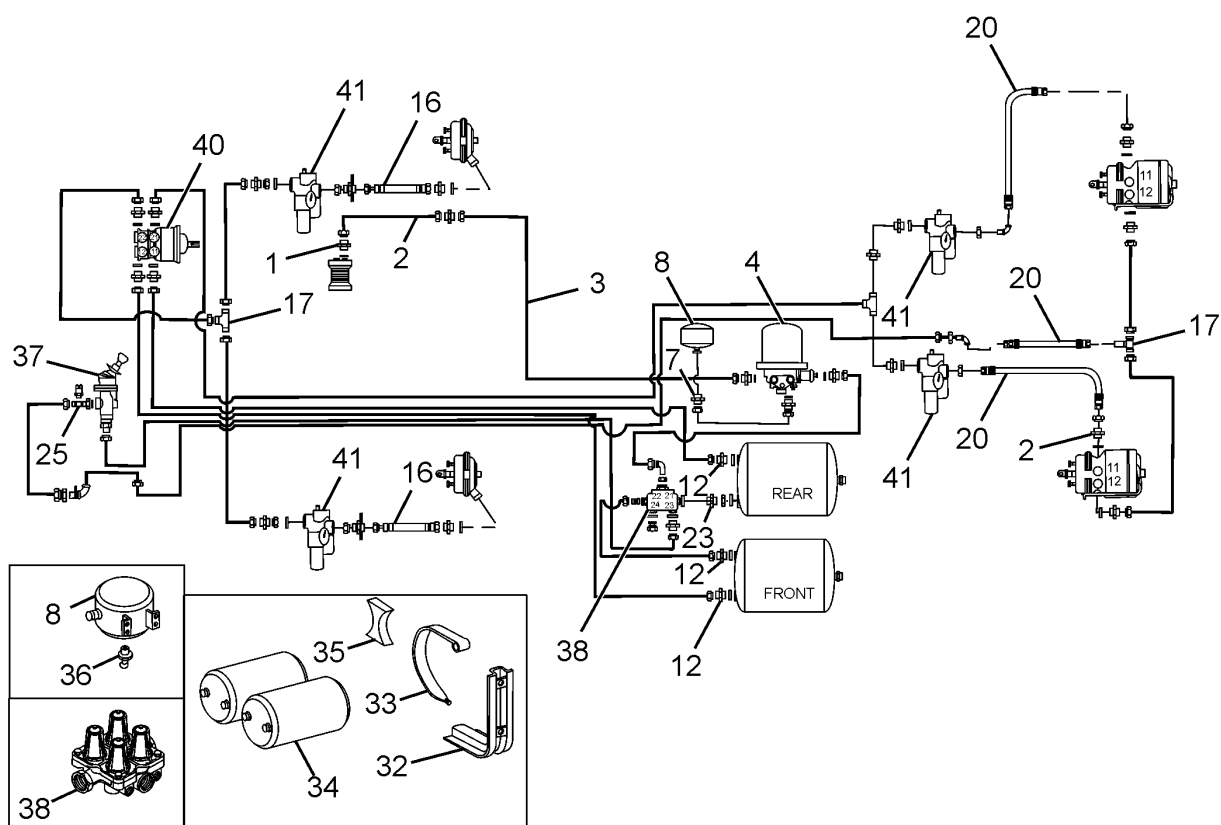
42.42.01		FRONT WHEEL BRAKE (S CAM) ABS		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264342100124	ASSY. FRONT BRAKE RH	1	
50	264342100122	ASSY. FRONT BRAKE LH	1	
1	264342103702	TORQUE PLATE LH	1	
1	264342103703	TORQUE PLATE RH	1	
2	264142100170	ASSY. CHAMBER MTG. BRACKET LH	1	
2	264142100171	ASSY. CHAMBER MTG. BRACKET RH	1	
3	264142105104	CAM SHAFT LH	1	
3	264142105105	CAM SHAFT RH	1	
4	264142107703	OIL SEAL	4	
5	264142103404	BUSH (BRONZE)	4	
6	264142108602	SLEEVE (DELRIN)	2	
7	264142108304	SHIM 0.50 MM	4	
7	264142108305	SHIM 0.30 MM	2	
8	264142108306	SHIM 1.00 MM	2	
8	264142108306	WASHER 1.50 MM	2	
9	264142104301	CIRCLIP	2	
10	264342100110	ASSY. BRAKE SHOE (STD)	4	
11	264142109906	ROLLER	4	
12	264142108705	SPRING PULL OFF (CAM END)	2	
13	264142108706	SPRING PULL OFF (FULCRUM END)	4	
14	264142106704	FULCRUM PIN	4	
15	264142103405	FULCRUM PIN BUSH	4	
16	264142108213	DUST COVER FRONT (BOTTOM)	2	
16	264142108212	DUST COVER FRONT (TOP)	2	
19	257342107501	GROMMET	4	
		REPAIR KIT		
—	264342100171	KIT - LINING SET (STD)	1	FOR SELECTION
—	264342100172	KIT - LINING SET (R/S I)	1	FOR SELECTION
—	264342100173	KIT - LINING SET (R/S II)	1	FOR SELECTION

CHASSIS TYPE: ALL



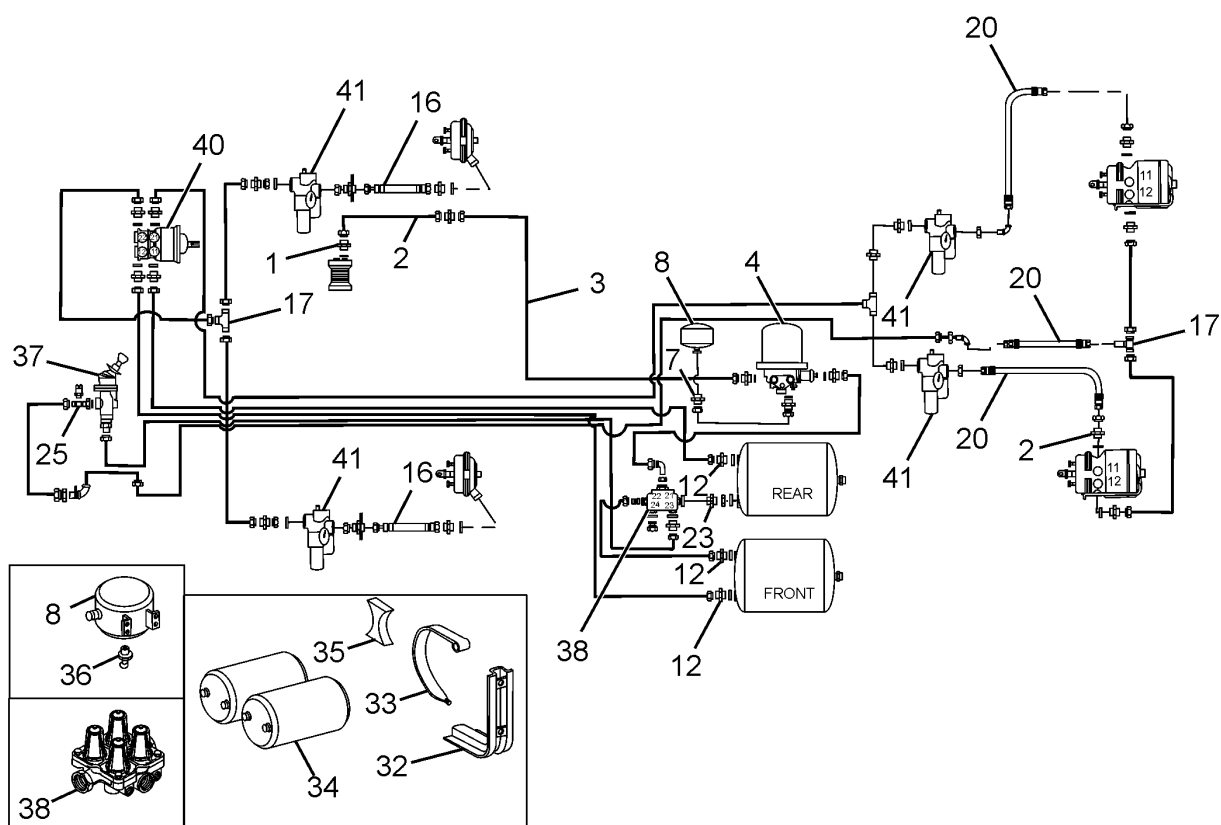
42.42.02		REAR WHEEL BRAKE (S CAM) ABS		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264342300105	ASSY. REAR BRAKE RH	1	
50	264342300106	ASSY. REAR BRAKE LH	1	
1	264342303702	TORQUE PLATE - LH	2	
1	264342303703	TORQUE PLATE - RH	2	
2	264142100110	ASSY. BRAKE SHOE (STD)	4	
3	264142305106	CAM SHAFT REAR LH	1	
3	264142305107	CAM SHAFT REAR RH	1	
4	264142107703	OIL SEAL	8	
5	264142103404	BUSH (BRONZE)	4	
6	264142300191	ASSY. BRACKET CAM SHAFT	2	
7	264142308603	SPACER (CAM SHAFT)	2	
8	264342108601	SLEEVE	2	
9	264142108304	SHIM 0.50 MM	4	
9	264142108305	SHIM 0.30 MM	2	
9	209342109204	WASHER 1.50 MM	2	
10	264142108306	SHIM 1.00 MM	2	
11	264142104301	CIRCLIP	2	
12	264142106704	FULCRUM PIN	4	
13	264142103405	FULCRUM PIN BUSH	4	
14	264142109906	ROLLER	4	
15	264142108705	SPRING PULL OFF (CAM END)	2	
16	264142108706	SPRING PULL OFF (FULCURM END)	4	
17	264142308210	DUST COVER (TOP)	1	
17	264142308211	DUST COVER (BOTTOM)	1	
20	257342107501	GROMMET	4	
		REPAIR KIT		
—	264342100171	KIT - LINING SET (STD)	1	FOR SELECTION
—	264342100172	KIT - LINING SET (R/S I)	1	FOR SELECTION
—	264342100173	KIT - LINING SET (R/S II)	1	FOR SELECTION

CHASSIS TYPE: ALL



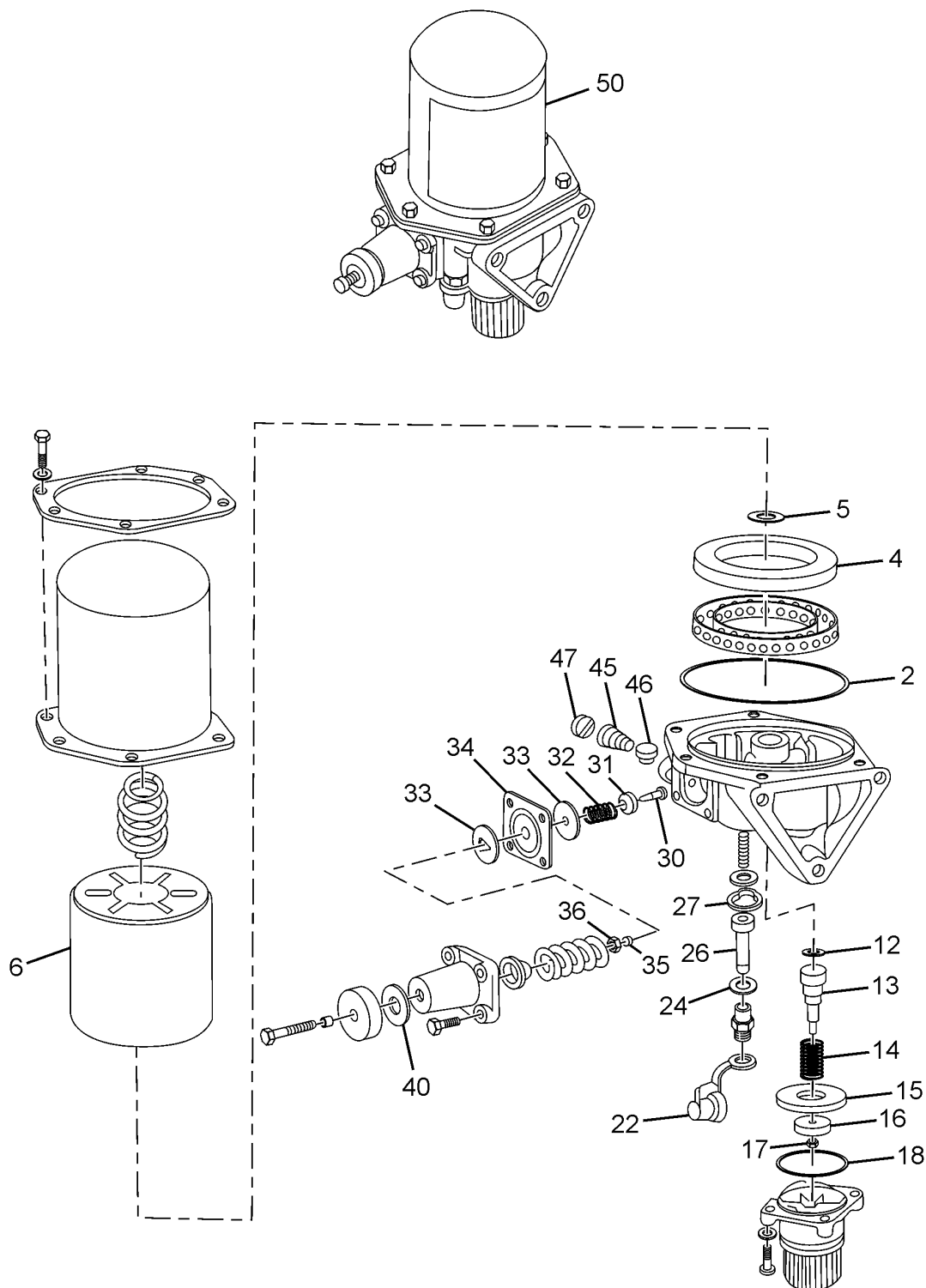
42.42.03		AIR LINES		GROUP 42			
CHASSIS TYPE: ALL							
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS			
-	264343900115	ASSY.NYLON PIPE SET	1				
1	16442801502	COUPLING BODY M 20X22 (ON COMPRESSOR)	1				
2	264343900116	ASSY. TUBE WITH CRIMPED HOSE (1ST PIPE FROM COMPRESSOR)	1				
3	264343900105	ASSY. TUBE (2 ND PIPE FROM COMPRESSOR)	1				
3	264343900106	ASSY. TUBE (3 RD PIPE FROM COMPRESSOR)	1				
4	264343700130	AIR DRIER, HI PRESSURE WITH 24 V HEATER	1				
—	264143200119	ASSY. BRACKET RH (AIR DRIER)	1				
	257342950176	3/8" HOSE 630 LG (MODULATOR VALVE TO REAR BRAKE CHAMBER)	1				
7	257643506802	DOUBLE SOCKET (ON PURGE TANK)	1				
8	276843700102	PURGE TANK	1				
12	257643506802	DOUBLE SOCKET (ON FRONT & REAR AIR TANKS)	4				
16	257342950177	ASSY. HOSE (FRONT BRAKE CHAMBER LH/RH)	2				
17	264342906804	TEE, SOCKET (FRONT BRAKE)	1				
20	257342900161	ASSY. HOSE 3/8 " (REAR BRAKE)	2				
23	257342906810	SOCKET (ON PORT 23/24 OF SYSTEM PROTECTION VALVE)	2				
		PROTECTION VALVE TOHAND BRAKE VALVE					
25	260042906801	T SOCKET (ON HAND BRAKE VALVE)	1				
20	257342900161	ASSY. HOSE 3/8" (PARKING LINE)	1				
32	264143200113	ASSY. SUPPORT (AIR TANK)	2				
33	257643200118	ASSY. STRAP	2				
-	257643206702	PIN	2				
34	264143200121	ASSY. AIR TANK	2				
35	257643208602	SPACER BLOCK	2				
36	257643790159	WATER DRAIN VALVE	2				
37	264143700134	GRADUATED HAND BRAKE VALVE	1				
38	264143700141	SYSTEM PROTECTION VALVE	1			OPTIONAL	
38	278243700110	SYSTEM PROTECTION VALVE	1			OPTIONAL	
40	264143700130	FOOT BRAKE VALVE	1				
41	284143900133	MADULATOR VALVE 24V	4	OPTIONAL			
41	284143900134	MADULATOR VALVE 24V	4	OPTIONAL			

CHASSIS TYPE: ALL



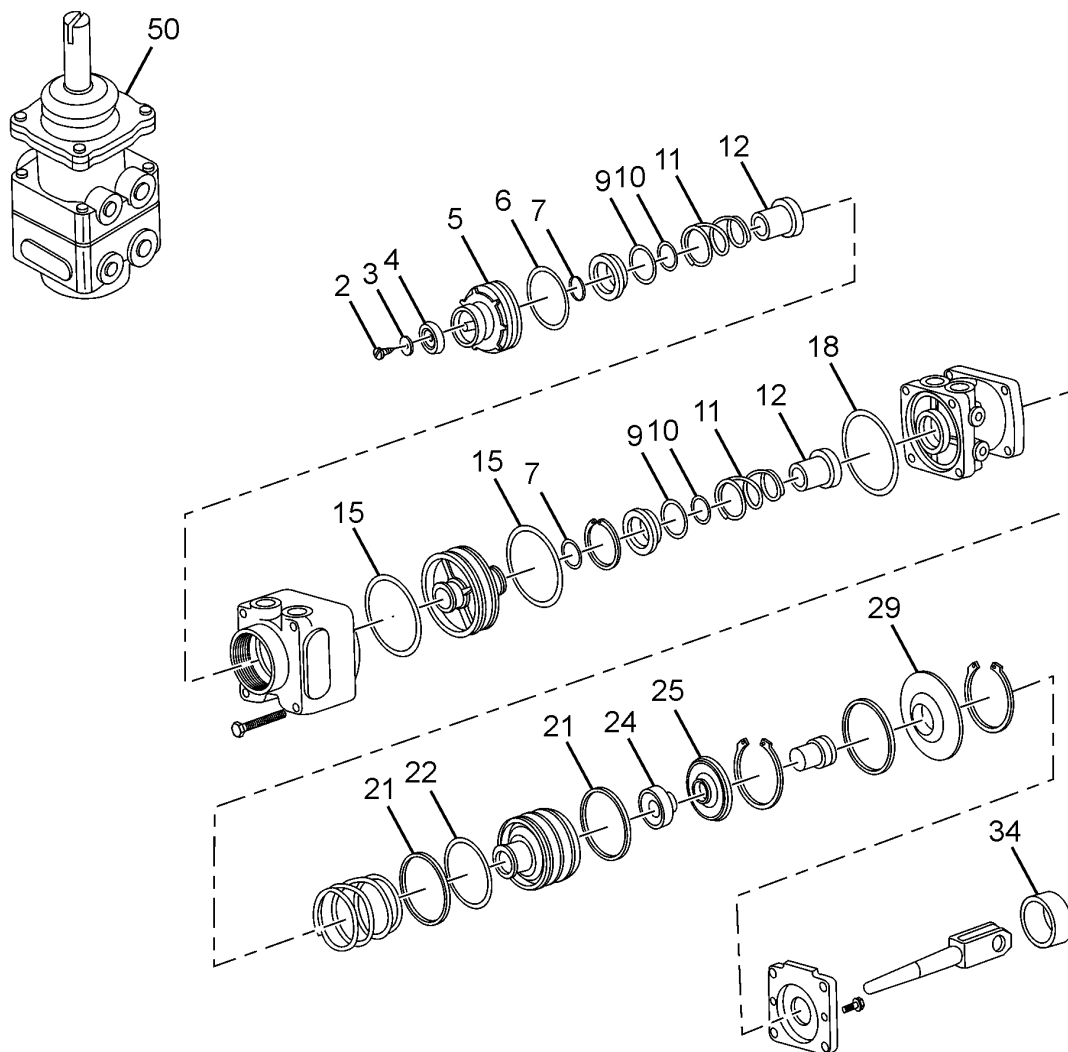
42.42.03		AIR LINES		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
---	282143908201	BRACKET-MODULATOR VALVE MTG.-FRONT.	2	
---	282143908202	BRACKET-MODULATOR VALVE MTG. REAR	1	
---	264342906801	T CONNECTOR (ON FRONT BRAKE CHAMBER LH/RH)	2	
---	264343709901	PRESSURE TEST CONNECTOR	2	

CHASSIS TYPE: ALL



42.42.04		AIR DRIER WITH TYRE INFLATOR		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264343700130	AIR DRIER WITH 24V HEATER, SILENCER	1	
—	264143700112	PLUNGER ASSY. CONSISTING OF :	1	
13	-	UNLOADER PLUNGER	1	
14	-	COMPRESSION SPRING	1	
15	-	VALVE SEAT	1	
16	-	VALVE	1	
17	-	HEXAGONAL NYLOC NUT	1	
—	264143700111	REPAIR KIT CONSISTING OF :	1	
2	-	SEALING RING	1	
4	-	FILTER	1	
5	-	SEALING RING	1	
6	-	DESICCANT CARTRIDGE	1	
12	-	SEALING RING	1	
16	-	VALVE	1	
18	-	SEALING RING	1	
22	-	DUST CAP	1	
24	-	SEALING RING	1	
26	-	VALVE	1	
27	-	SEALING WASHER	1	
31	-	VALVE	1	
34	-	DIAPHRAGM	1	
40	-	EXHAUST FLAP	1	
45	-	CONICAL SPRING	1	
46	-	NON RETURN VALVE	1	
47	-	VALVE STOP & SPRING RETAINER	1	
	-	SILICON GREASE SACHET	2	
—	264143700113	ASSY. DIAPHRAGM CONSISTS OF :	1	
30	-	GOVERNOR PLUNGER	1	
31	-	VALVE	1	
32	-	SPRING	1	
33	-	FOLLOWER	2	
34	-	DIAPHRAGM	1	
35	-	SPRING WASHER	1	
36	-	HEX NUT	1	

CHASSIS TYPE: ALL



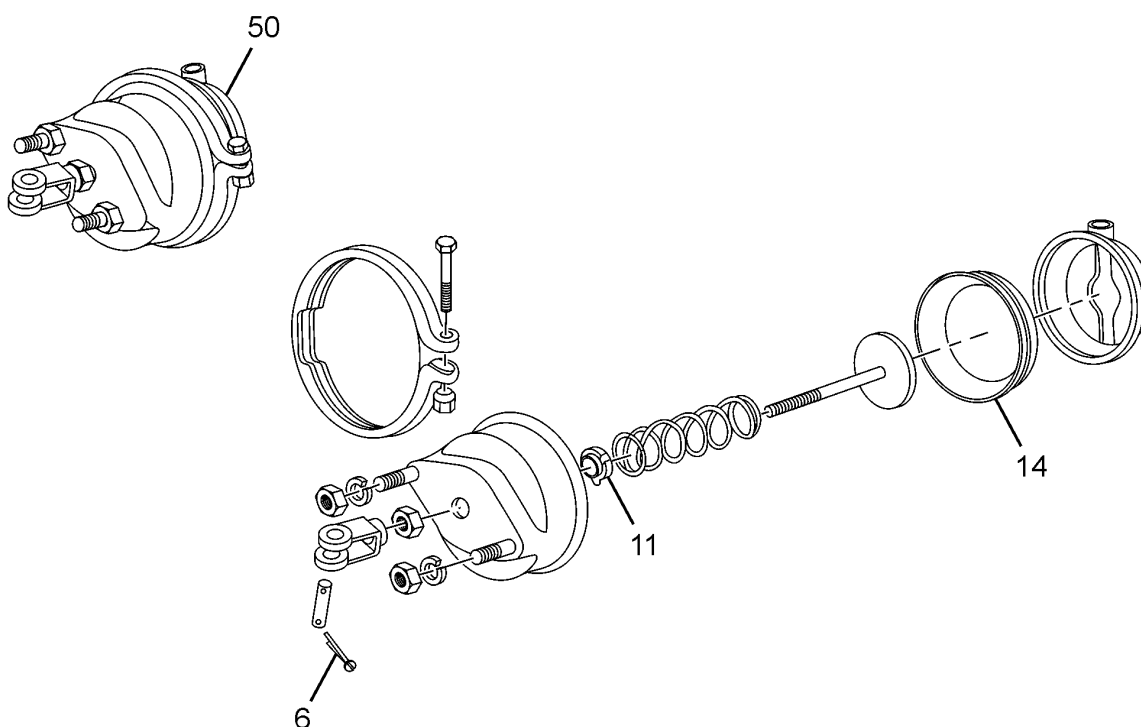
42.42.05		DUAL BRAKE VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	278243700136	DUAL BRAKE VALVE	1	
—	257643730134	VENTING GUIDE ASSY. CONSISTING OF :	1	
2	-	SELF TAPPING SCREW	1	
3	-	CAP	1	
4	-	WASHER	1	
5	-	VENTING GUIDE	1	
	264143700126	REPAIR KIT CONSISTING OF :	1	
4	-	WASHER	1	
6	-	'O' RING	1	
7	-	'O' RING	2	
9	-	'O' RING	2	
10	-	'O' RING	2	
11	-	SPRING	2	
12	-	VALVE	2	
15	-	'O' RING	2	
18	-	'O' RING	1	
21	-	GUIDE RING	2	
22	-	'O' RING	1	
24	-	RUBBER SPRING	1	
25	-	SPRING SEAT	1	
29	-	BOOT	1	
34	-	BOOT	1	

42.42.06

FRONT BRAKE CHAMBER

GROUP 42

CHASSIS TYPE: ALL

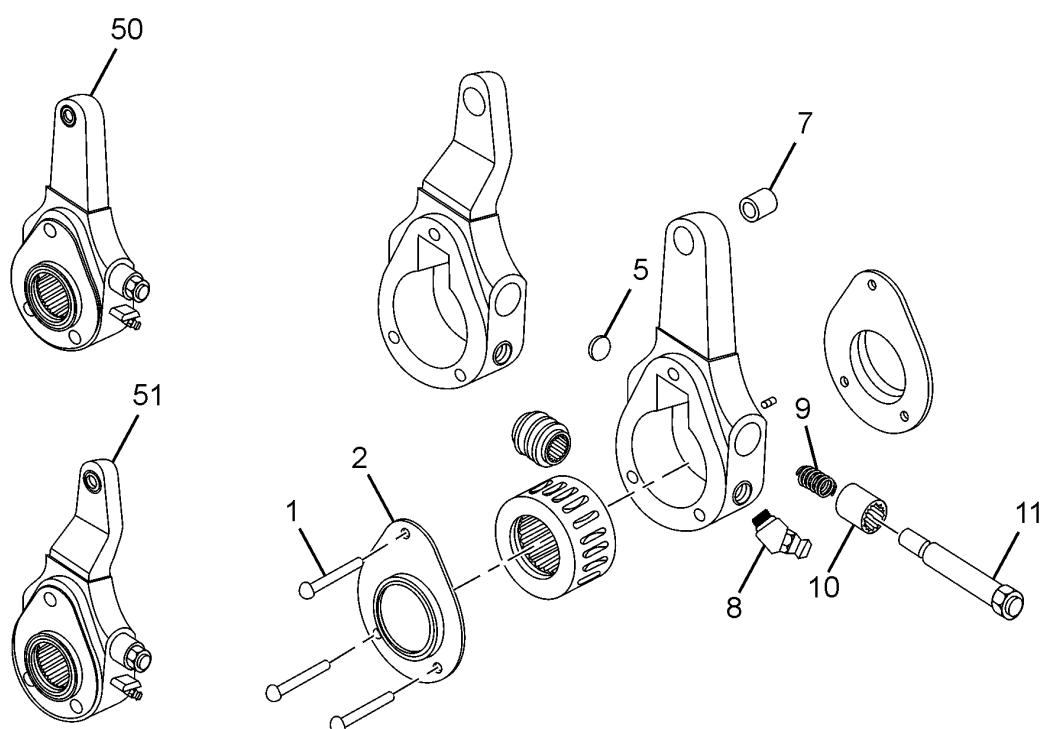


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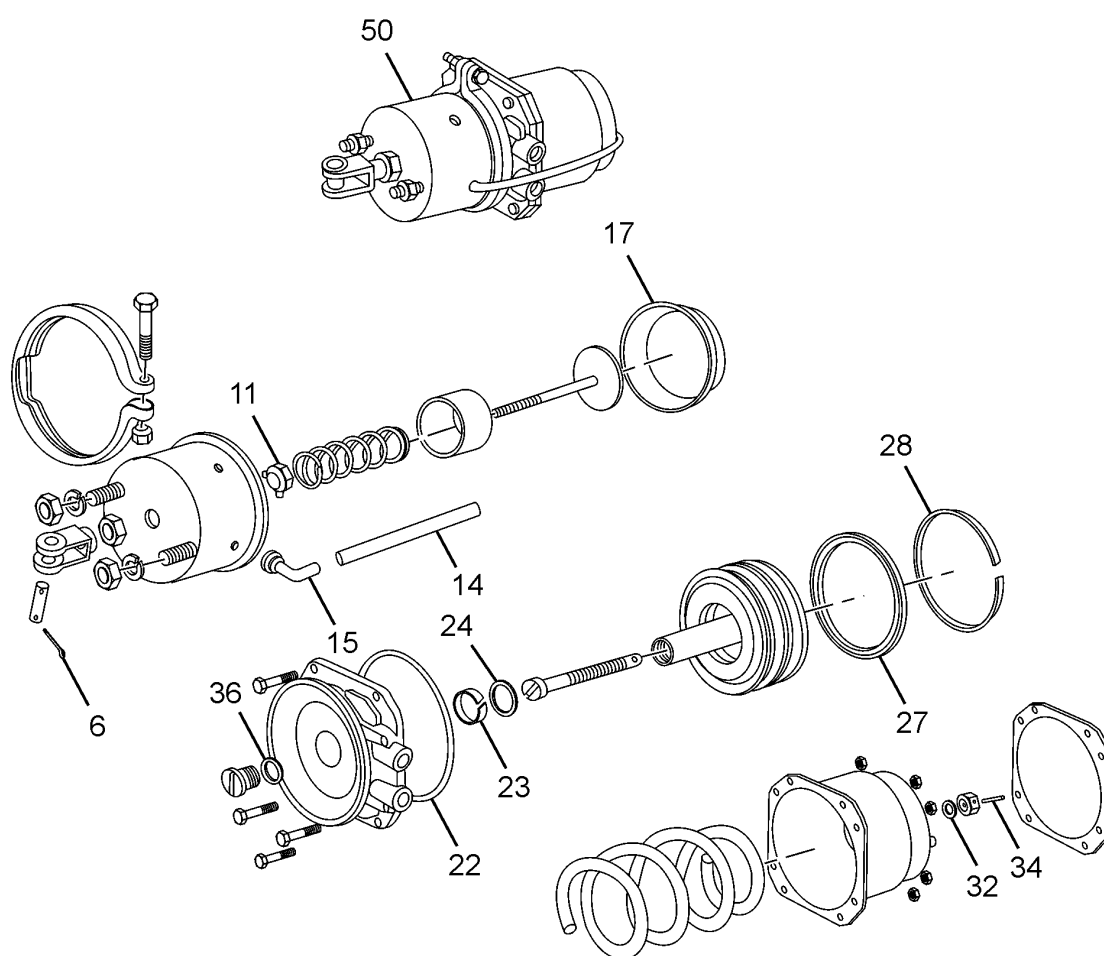
42.42.06		FRONT BRAKE CHAMBER		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264142100148	FRONT BRAKE CHAMBER	2	TYPE 12 FOR TYPE 12
—	264142100166	REPAIR KIT CONSISTING OF :	1	
6	-	SPLIT PIN	2	
11	-	SEAL ASSY.	1	
14	-	DIAPHRAGM	1	

CHASSIS TYPE: ALL



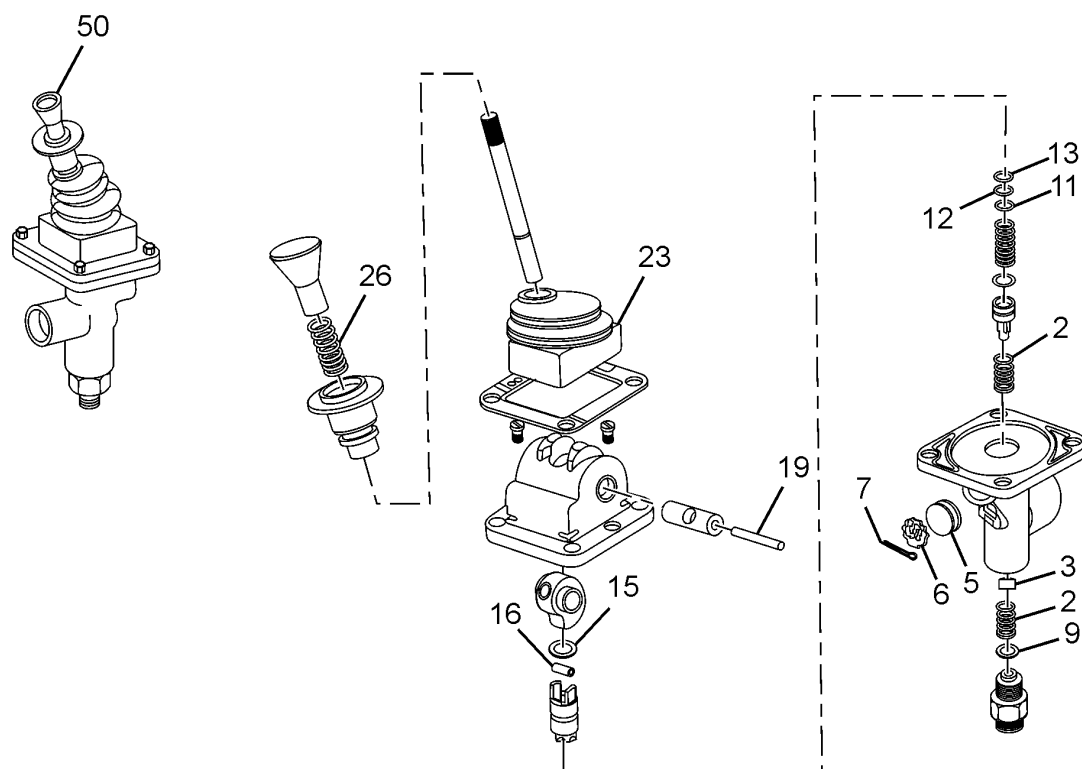
42.42.07		FRONT AND REAR SLACK ADJUSTER		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264142110164	SLACK ADJUSTER FRONT	2	WORM SHAFT KIT WORM SHAFT KIT WORM SHAFT KIT
51	264142310121	REAR SLACK ADJUSTER RH, 16MM OFFSET	1	
51	264142310120	REAR SLACK ADJUSTER LH, 16MM OFFSET	1	
—	264142100168	WORM SHAFT KIT CONSISTING OF :	1	
7	-	BUSH	1	
9	-	WARM SHAFT LOCK SPRING	1	
10	-	WORM SHAFT LOCK	1	
11	-	WORM SHAFT	1	
—	264142310134	MAJOR REPAIR KIT REAR SLACK ADJUSTER CONSISTING OF :	1	
1	-	RIVET	3	
2	-	COVER	2	
5	-	WELCH PLUG	1	
7	-	BUSH	1	
8	-	CONICAL HEAD GREASE NIPPLE	1	
9	-	WORM SHAFT LOCK SPRING	1	
10	-	WORM SHAFT LOCK	1	
11	-	WORM SHAFT	1	

CHASSIS TYPE: ALL



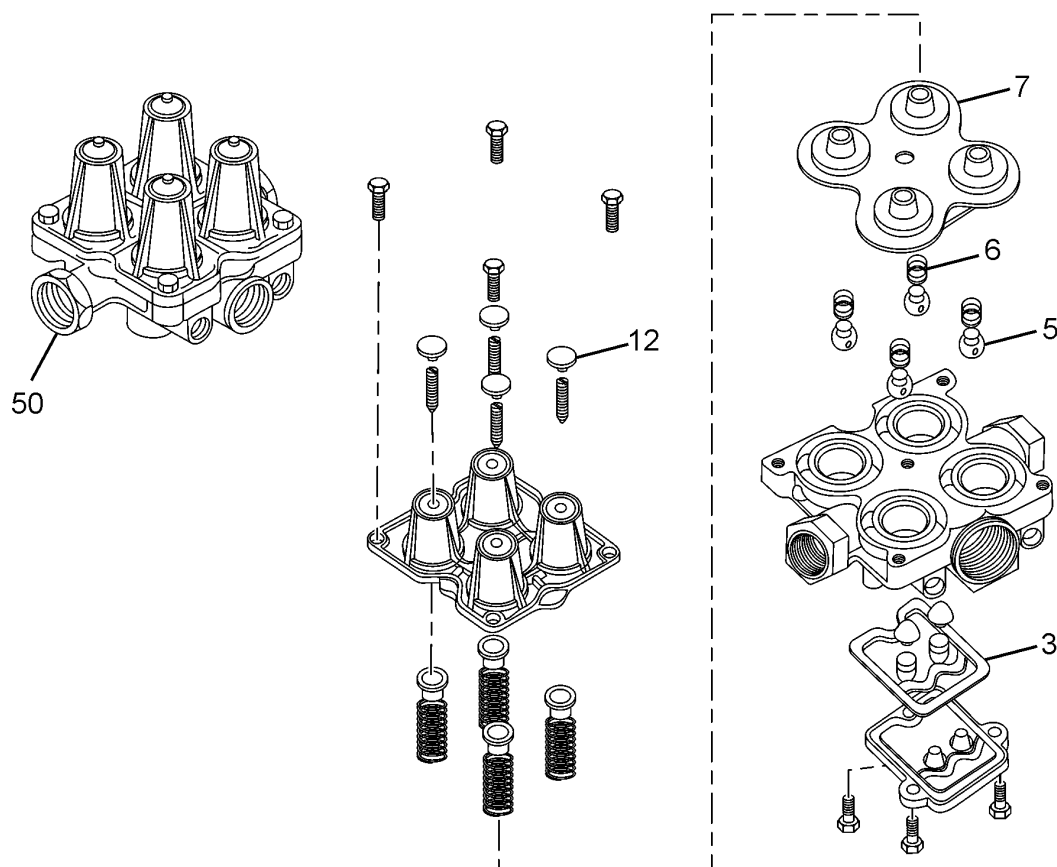
42.42.08		REAR BRAKE ACTUATOR		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	278243700150	ASSY. REAR BRAKE ACTUATOR ((T-12/12)	2	
—	264742300105	REPAIR KIT CONSISTING OF :	1	
6	-	SPLIT PIN	2	
11	-	SEAL ASSY.	1	
14	-	BREATHER TUBE	1	
15	-	ELBOW	2	
17	-	DIAPHRAGM	1	
22	-	SEALING RING	1	
23	-	BEARING	1	
24	-	SEALING RING	1	
27	-	SEAL (RAM)	1	
28	-	BEARING (RAM)	1	
32	-	WASHER	1	
34	-	SPRING DOWEL SLEEVE	1	
36	-	SEALING RING	1	
—	264142300189	REPAIR KIT CONSISTING OF :	1	
6	-	SPLIT PIN	2	
11	-	SEAL ASSY.	1	
14	-	BREATHER TUBE	1	
15	-	ELBOW	2	
17	-	DIAPHRAGM	1	
22	-	SEALING RING	1	
23	-	BEARING	1	
24	-	SEALING RING	1	
27	-	SEAL (RAM)	1	
28	-	BEARING (RAM)	1	
32	-	WASHER	1	
34	-	SPRING DOWEL SLEEVE	1	
36	-	SEALING RING	1	

CHASSIS TYPE: ALL



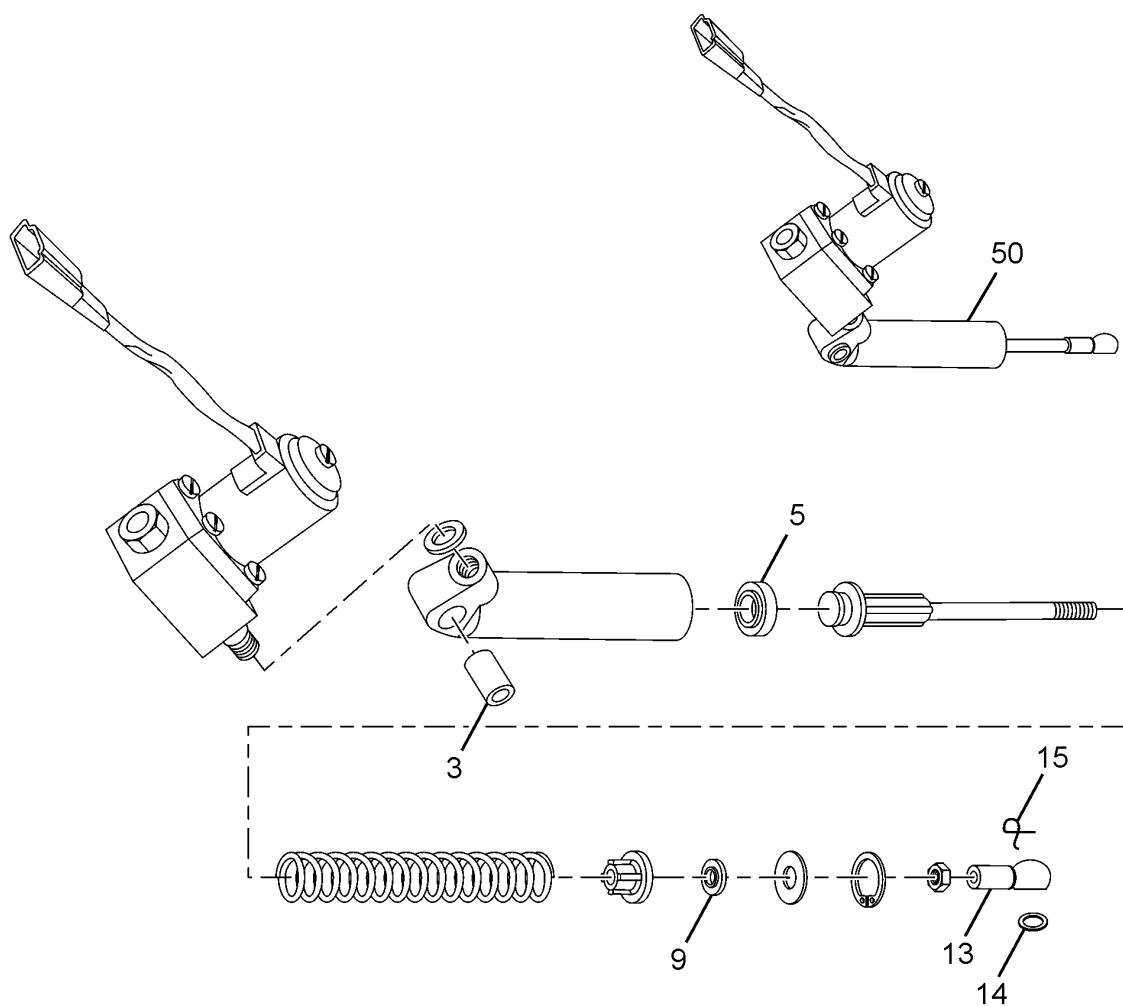
42.42.09		GRADUATED HAND BRAKE VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264343700116	ASSY. GRADUATED HAND BRAKE VALVE	1	FOR SELECTION FOR SELECTION FOR SELECTION
—	257342420001	REPAIR KIT CONSISTING OF :	1	
2	-	SPRING	2	
3	-	VALVE	1	
5	-	FILTER	1	
6	-	STRAINER PLATE	1	
7	-	SPLIT PIN	1	
9	-	SEALING RING	1	
11	-	SHIM	1	
12	-	SHIM	1	
13	-	SHIM	1	
15	-	SEALING RING	1	
16	-	ROLLER	1	
19	-	TENSION PIN	1	
23	-	GAITER	1	
26	-	SPRING	1	
—	-	GREASE SACHET	1	

CHASSIS TYPE: ALL



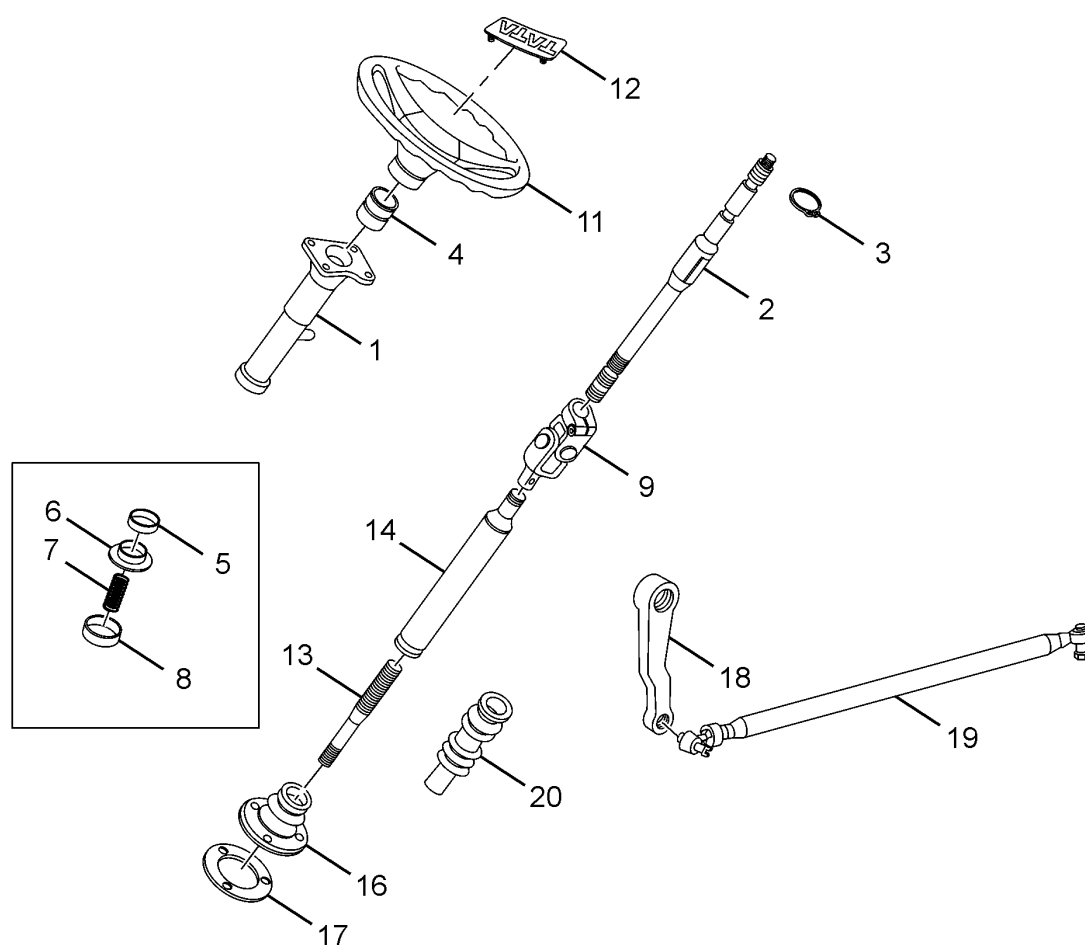
42.42.10		QUADRUPLE SYSTEM PROTECTION VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264143700141	QUADRUPLE SYSTEM PROTECTION VALVE	1	
—	257343700196	REPAIR KIT CONSISTING OF :	1	
3	-	GASKET	1	
5	-	VALVE	6	
6	-	SPRING	6	
7	-	DIAPHRAGM ASSY.	1	
12	-	DUST COVER	4	
—	-	GREASE SACHET	1	

CHASSIS TYPE: ALL



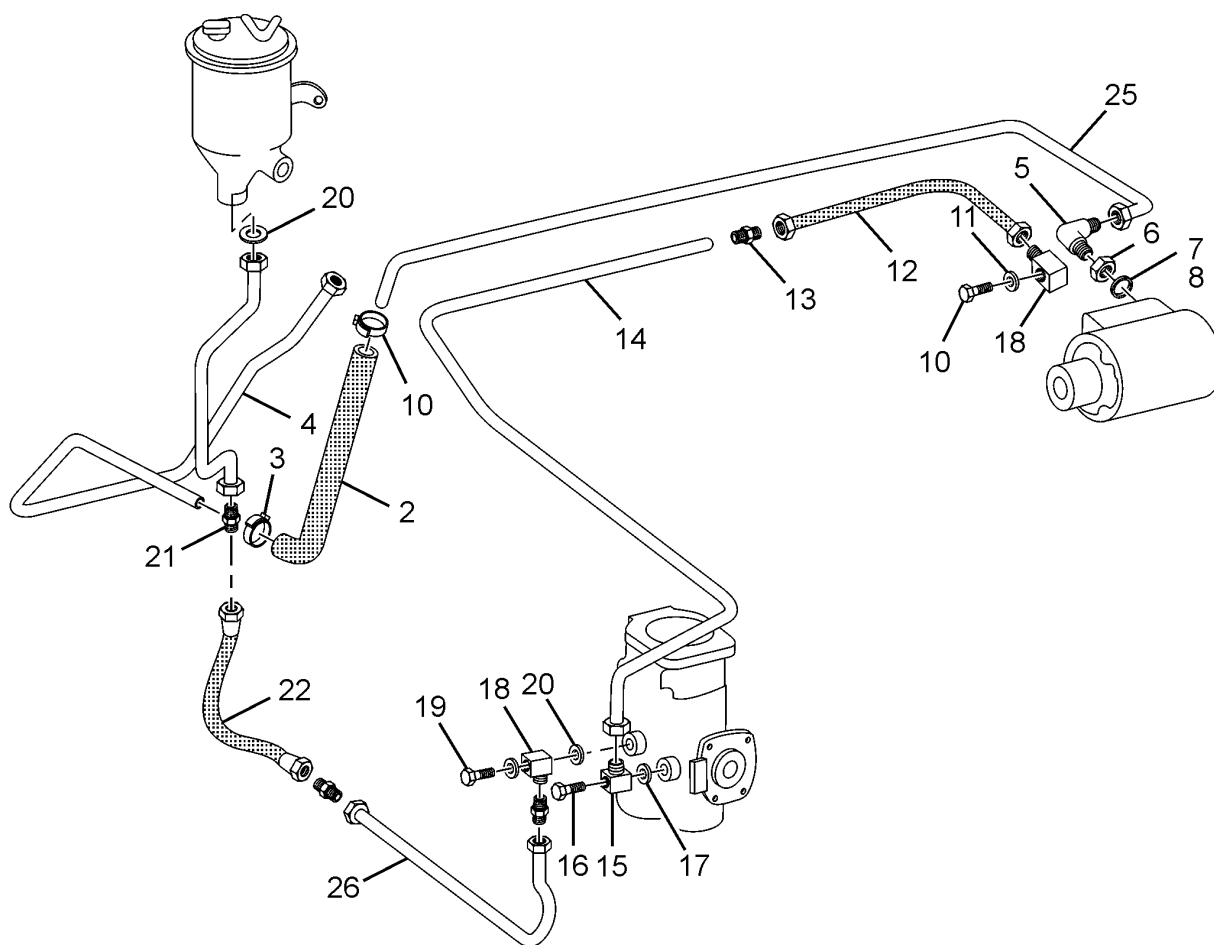
42.42.11		AIR CYLINDER WITH MAGNETIC VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	277054249904	ASSY. MAGNETIC VALVE 24V (EXHAUST BRAKE)	1	
-	252340150124	BALL SOCKET JOINT ASSY CONSISTING OF:	1	
13	-	BALL SOCKET	1	
14	-	SPRING RING	1	
15	-	LOCKING RING	1	
-	252340150123	REPAIR KIT FOR AIR CYLINDER CONSISTING OF:	1	
3	-	BUSH	1	
5	-	PISTON SEAL	1	
9	-	WIPER SEAL	1	
14	-	SPRING RING	1	
15	-	LOCKING RING	1	
-	-	GREASE SACHET	1	

CHASSIS TYPE: ALL



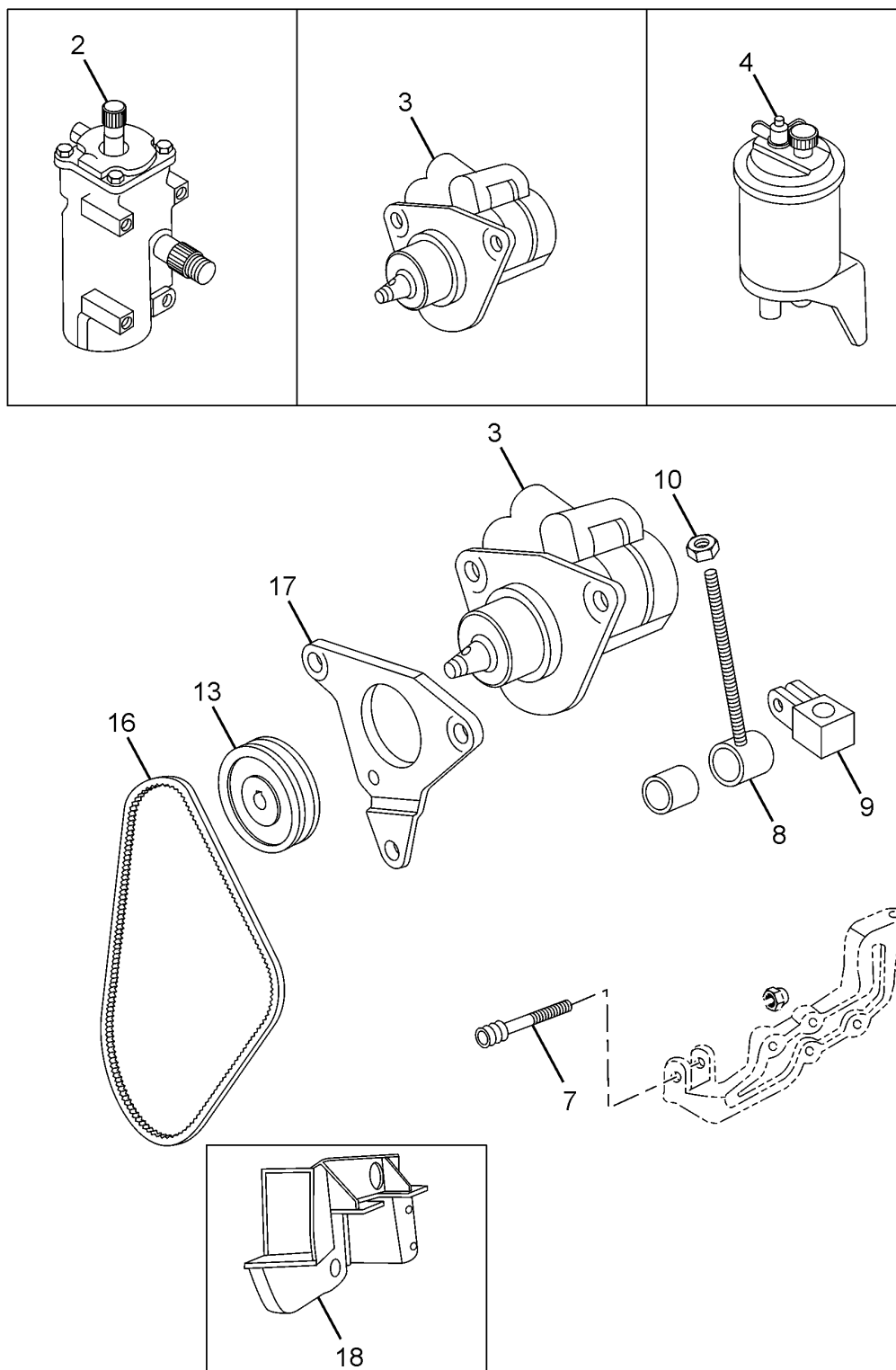
46.46.01		STEERING LINKAGE		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	278346200105	ASSY. STEERING COLUMN	1	
2	278346200104	ASSY. STEERING SPINDLE TOP	1	
3	14550602009	CIRCLIP 20X1.2 N	1	
4	264046203102	S.R.D.G. BALL BEARING	2	
5	264146207920	SPACER	1	
6	265446209915	SPRING SEAT	1	
7	265446208711	COMPRESSION SPRING	1	
8	265446208278	SPRING SEAT CUP	1	
9	265146600102	ASSY.UNIVERSAL JOINT	2	
-	265146603201	BOLT.	4	
11	269846400103	ASSY STEERING WHEEL (420 DIA, GRAY)	1	
12	265446406312	T EMBLEM	2	
13	264146207930	STEERING SPINDLE BOTTOM	2	
14	264346200104	ASSY.STG.SPINDLE, MIDDLE	2	
-	265146603201	BOLT	4	
16	264146106301	RUBBER BELLOW (FLOOR)	1	
17	264146108201	CLAMPING RING	1	
18	264146306019	PITMAN ARM	1	
19	264146600159	ASSY.DRAG LINK-LHD	1	
20	264146206301	RUBBER BELLOW	1	

CHASSIS TYPE: ALL



46.46.02		POWER STEERING PIPELINES		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	257446805802	3/4IN LP HOSE (620 MM APPROX. LONG)	1	
2	260146805801	3/4 IN L.P.HOSE (300 MM APPROX. LONG)	2	
3	14280500357	HOSE CLAMP 35	4	
4	264146800115	ASSY TUBE (TANK TO PUMP)	1	
5	257646806803	ELBOW	1	
6	12056102602	LOCK NUT M26X1.5 (ON OIL PUMP INLET PORT)	1	
7	257443509201	SEALING RING (ON OIL PUMP INLET PORT)	1	
8	17050501205	O RING 25.0X2.65 (ON OIL PUMP INLET PORT)	1	
-	264146806805	BANJO BODY (ON ZF PUMP OUTLET PORT)	1	
10	264146806806	BANJO (ON ZF PUMP OUTLET PORT)	1	
11	16220710240	SEALING WASHER 16X20 CU	2	
12	265144800101	3/8 INCH HIGH PRESSURE HOSE ASSY	1	
13	16420801509	COUPLING BODY L15	1	
14	264146800113	ASSY TUBE	1	
15	257344106802	BANJO BODY (ON STRG GEAR BOX INLET PORT)	1	
16	257344106803	BANJO	1	
17	16220710240	SEALING WASHER 16X20 CU	2	
18	257646806801	BANJO BODY (ON STRG GEAR BOX INLET PORT)	1	
19	16530901801	BANJO M18X1.5	1	
20	16220710282	SEALING WASHER 18X22 CU	2	
21	16420801509	COUPLING BODY L15	2	
22	257446800104	3/8IN HP HOSE ASSY. WITH WIRE GUARD	1	
—	270546805801	RUBBER HOSE	1	
—	14280500306	HOSE CLAMP 30	2	
25	264346800124	ASSY TUBE (RESERVOIR TO PUMP)	1	
26	264346800125	ASST TUBE (RESERVOIR TO POWER STEERING G. BOX)	1	

CHASSIS TYPE: ALL



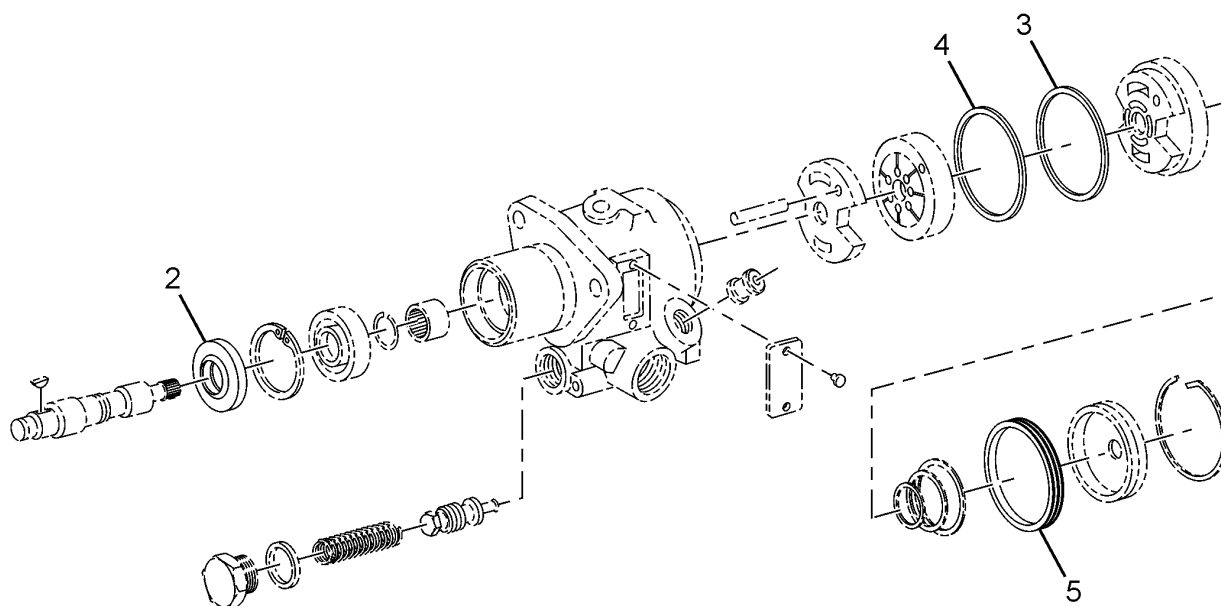
46.46.03		POWER STEERING COMPONENTS		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
2	264146200182	ASSY. POWER STEERING GEAR BOX (ZF)	1	
3	252723110103	ASSY. STEERING PUMP (ZF)	1	
4	264146800138	ASSY. POWER STEERING HYDRAULIC TANK (ZF)	1	
7	252523116705	PIN (STGR. PUMP WITH BRACKET TO FUEL FILTER BRACKET)	1	
8	252523400105	CLAMPING LEVER ASSY.	1	
9	3141550228	CLAMPING PIECE	1	
10	3521550272	CLAMPING NUT	1	
13	252523407005	PULLEY (POWER STEERING PUMP)	1	
16	260020156302	'V' BELT (COGGED) 980 MM	1	
17	252523403304	BRACKET, HYD. PUMP (ZF)	1	
18	264146200180	ASSY. BRACKET STEERING GEAR BOX MOUNTING	1	

46.46.04

POWER STEERING PUMP

GROUP 46

CHASSIS TYPE: ALL



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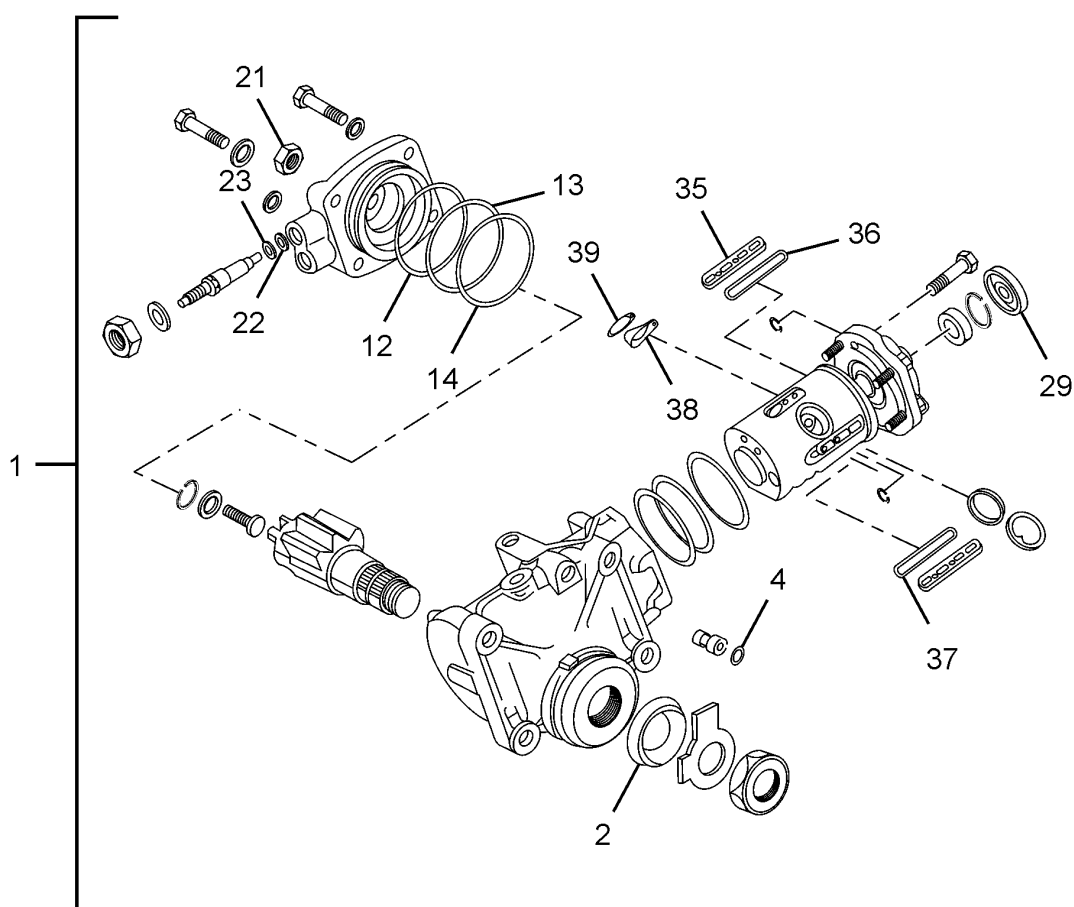
46.46.04		POWER STEERING PUMP		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
-	252723110103	ASSY POWER STEERING PUMP (ZF)	1	
-	257323100102	PUMP SEAL KIT, ZF, CONSISTING OF :	1	
2	-	OIL SEAL	1	
3	-	'O' RING	1	
4	-	SUPPORT RING	1	
5	-	PROTECTING SEALING RING	1	

46.46.05

POWER STEERING GEAR BOX (ZF)

GROUP 46

CHASSIS TYPE: ALL

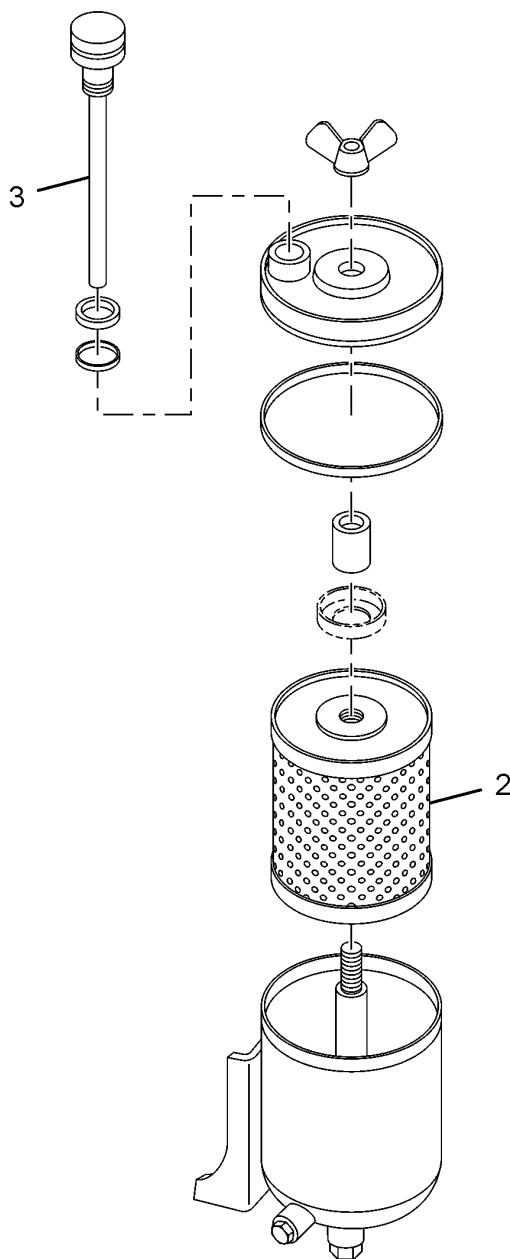


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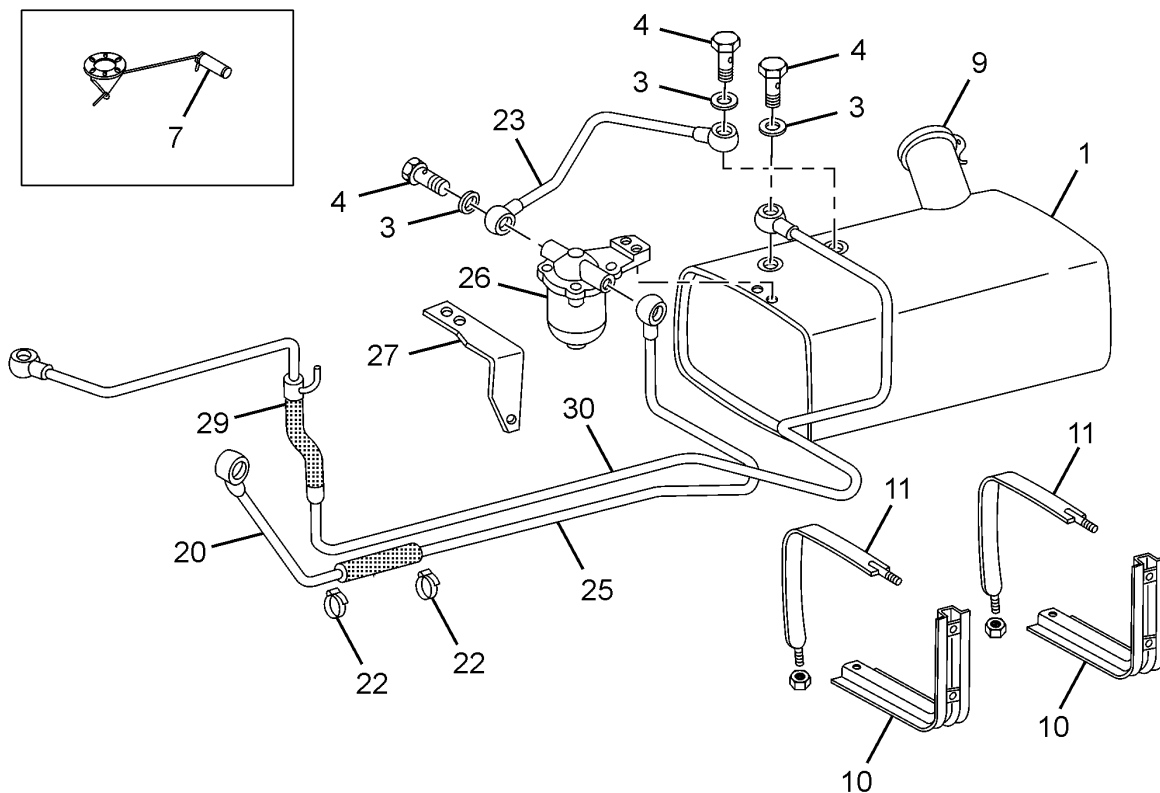
46.46.05		POWER STEERING GEAR BOX (ZF)		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264146200182	ASSY. POWER STEERING GEAR BOX (ZF)	1	
—	257346210102	SEAL KIT (POWER STEERING GEAR BOX)	1	
		CONSISTING OF :		
2	-	DUST SEAL	1	
—	-	GASKET	3	
—	-	SUPPORT RING	3	
4	-	'O' RING	1	
13	-	'O' RING	1	
12	-	'O' RING	1	
14	-	SEALING RING	1	
21	-	SEALING NUT	1	
22	-	'O' RING	2	
23	-	'O' RING	2	
29	-	PROTECTIVE CAP	1	
35	-	GASKET	2	
36	-	GASKET	2	
37	-	GASKET	2	
38	-	GASKET	2	
39	-	GASKET	2	
-	-	GASKET	2	

CHASSIS TYPE: ALL



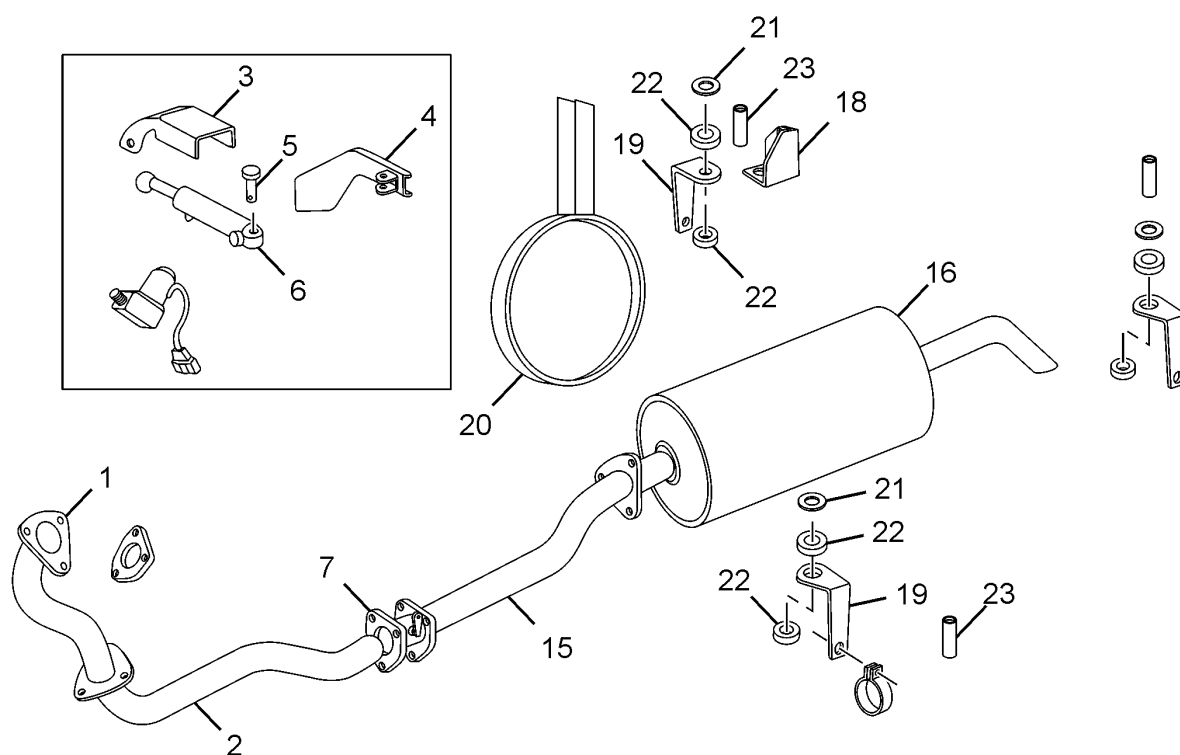
46.46.06		POWER STEERING HYDRAULIC TANK (ZF)		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
-	264146800138	ASSY. POWER STEERING HYDRAULIC TANK (ZF)	1	
2	257344400128	ASSY. FILTER	1	
3	-	DIPSTICK ASSY.	1	

CHASSIS TYPE: ALL



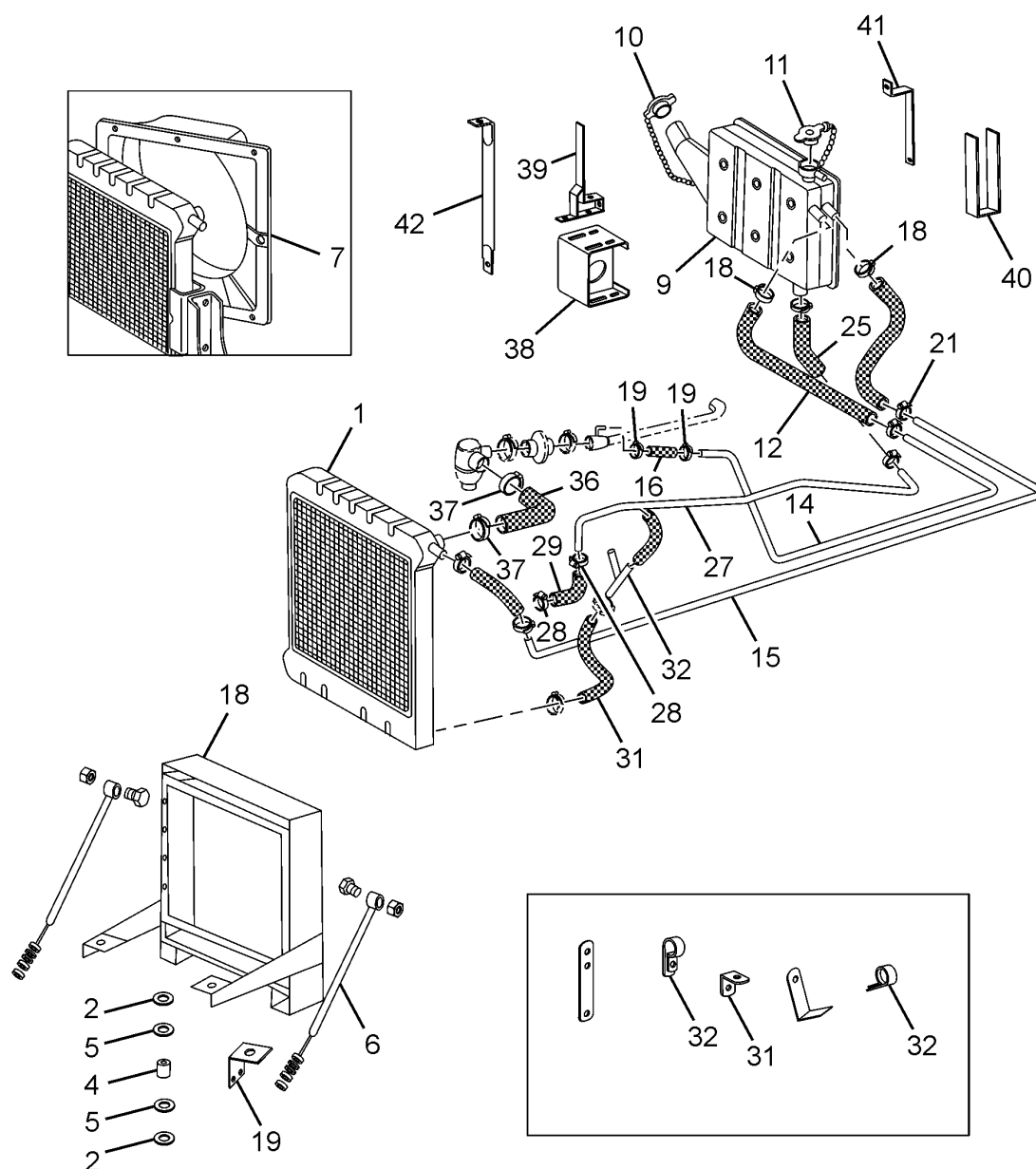
47.47.01		FUEL SYSTEM		GROUP 47
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264047100111	ASSY. FUEL TANK COMPLETE	1	
3	16220510577	SEALING WASHER 38X44 AL	2	
4	16531999049	PIPE UNION BOLT 10	2	
—	16220510216	SEALING WASHER 14X18 AL	4	
7	265154210101	TANK UNIT	1	
9	0424700605J	ASSY. FUEL TANK CAP	1	
10	264047500104	ASSY. BRACKET (FUEL TANK MTG)	2	
11	265147500102	ASSY. STRAP	2	
20	265147100159	ASSY. FUEL LINE (SUCTION)	1	
22	14280500209	HOSE CLAMP 20	4	
23	264347600164	ASSY. SUCTION LINE (FUEL TANK TO STRAINER)	1	
—	264347600165	ASSY. SUCTION LINE (STRAINER TO W/SEP)	1	
25	264347600166	ASSY. SUCTION LINE (W/SEP TO FEED PUMP)	1	
—	264747605801	FUEL HOSE (SUCTION SIDE)	1	
—	264347600167	ASSY. SUCTION LINE (FEED PUMPTO FILTER)	1	
26	252509120206	WATER SEPARATOR (WITH HAND PRIMER)	1	
27	265147608202	BRACKET (WATER SEPARATOR WITH HAND PRIMER)	1	
29	264747605802	FUEL HOSE (ENGINE SIDE)	1	
30	264347600168	ASSY. RETURN LINE	1	
	264347600157	ASSY BRACKET (FEED PUMP MOUNTING)	1	
—	3124761426	RUBBER HOSE	1	
—	264347600163	ASSY. SUCTION LINE(FEED PUMP TO HEATER)	1	
—	278609999951	FUEL STRAINER	1	
	264347605802	FUEL HOSE	1	

CHASSIS TYPE: ALL



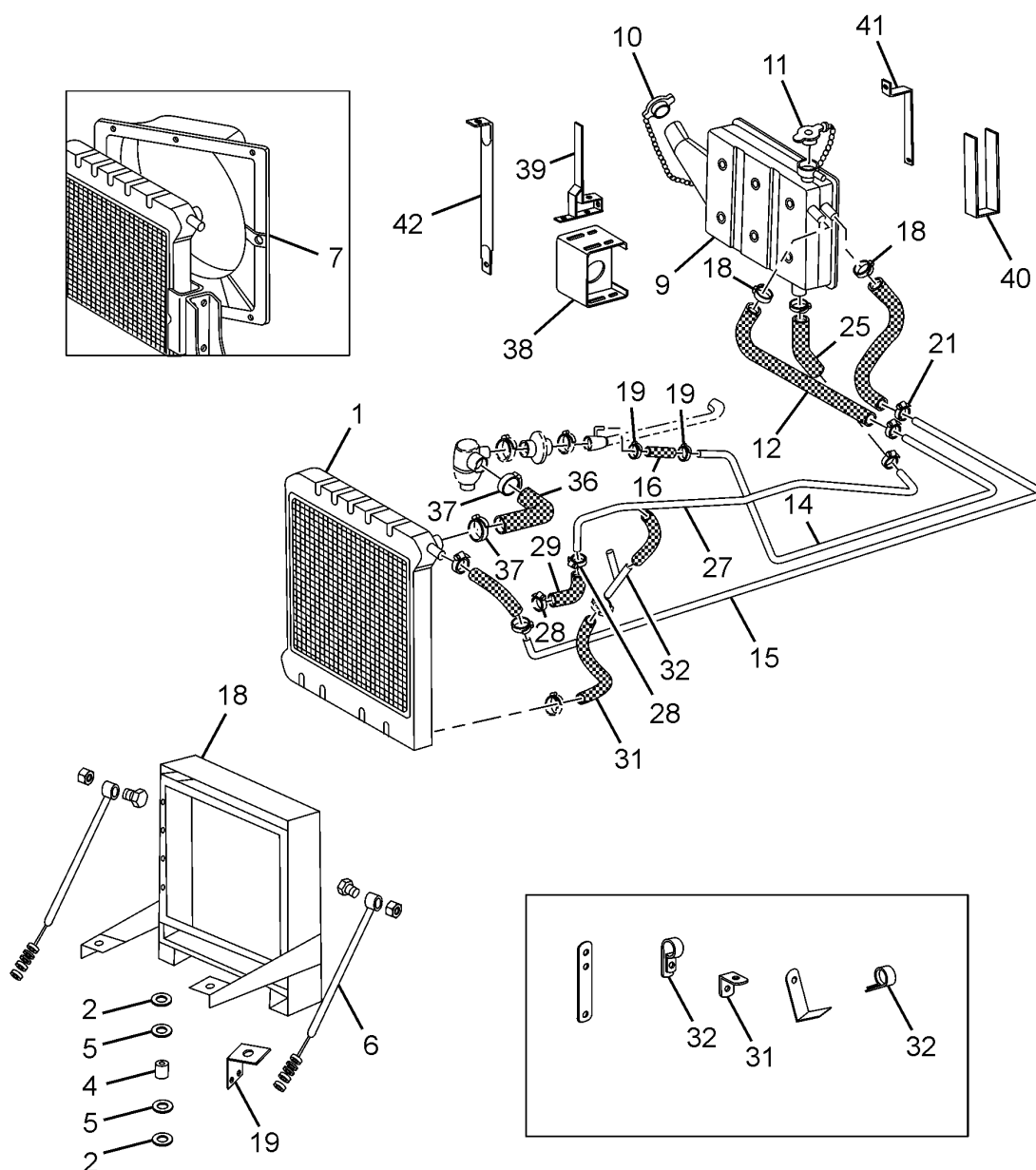
49.49.01		EXHAUST SYSTEM		GROUP 49
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264349200117	INTERMEDIATE PIPE (AFTER TURBO CHARGER)	1	
2	264349200142	ASSY. EXHAUST PIPE FRONT	1	
3	264349200122	ASSY. HEAT SHIELD	1	
4	208949200102	ASSY. BRACKET	1	
5	275449206701	PIN	1	
6	277054249904	ASSY. MAGNETIC VALVE 24 V (EXHAUST BRAKE)	1	
7	276349200123	ASSY. EXHAUST BRAKE UNIT	1	
15	264349200143	EXHAUST PIPE (INTERMEDIATE)	1	
16	264349100102	ASSY. SILENCER WITH TAIL PIPE	1	
18	264149208213	BRACKET (RH)	1	
19	264349203305	BRACKET	1	
20	264349204201	CLAMP	1	
21	257649009202	WASHER	1	
22	257649007502	RUBBER BUFFER	2	
23	257649006902	TUBE	1	
		(FOR CLAMPING OF REAR PIPE)		
19	264349203304	BRACKET	1	
21	257649009202	WASHER	1	
22	257649007502	RUBBER BUFFER	2	
23	257649006902	TUBE	1	
-	257649205302	GASKET	5	

CHASSIS TYPE: ALL



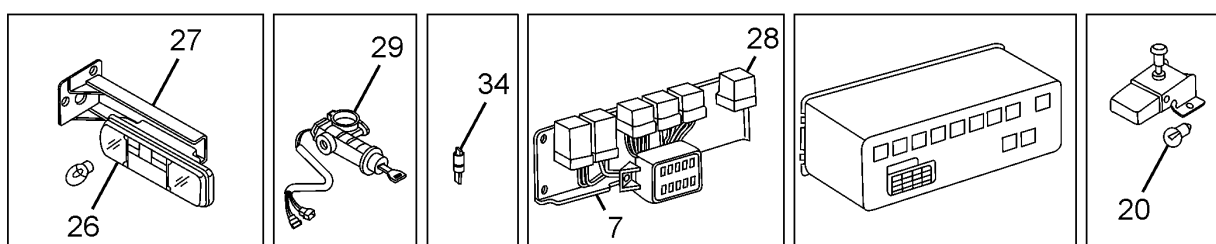
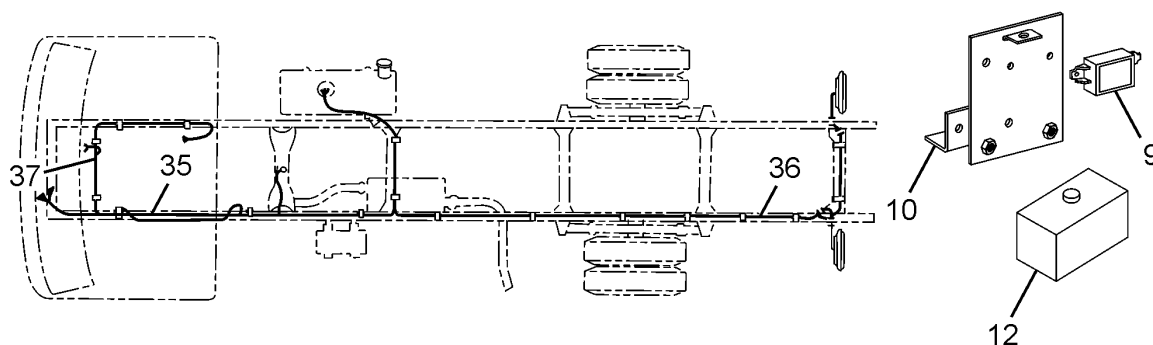
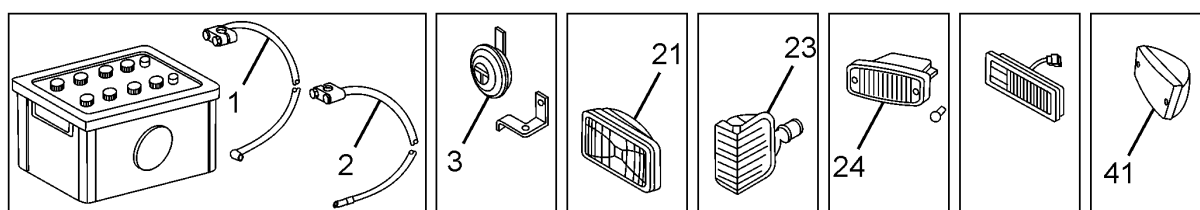
50.50.01		RADIATOR AND FITMENTS		GROUP 50
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	278650100283	ASSY. RADIATOR	1	FOR SELECTION FOR SELECTION FOR SELECTION
—	278650109908	DRAIN COCK	1	
—	252550100301	ASSY. BRACKET LH (RAD FRAME MTG. ON LM)	1	
—	252550100299	ASSY. BRACKET RH (RAD FRAME MTG. ON LM)	1	
2	257450006301	RUBBER BUFFER	4	
4	257450006904	SPACER TUBE (35 LONG)	2	
5	257450009202	WASHER (47DIA)	4	
—	278650108301	SHIM 1THK	AR	
—	278650108302	SHIM 2 THK	AR	
—	278650108303	SHIM 3 THK	AR	
6	252550100291	.ASSY.TIE ROD (RAD.FR.MTG.TOP ON LM)	2	
—	257450006906	SPACER TUBE (25.5 MM LONG)	2	
—	278650006302	RUBBER BUFFER	4	
—	278614609201	WASHER	4	
7	252550506320	FAN SHROUD	1	
9	252750100249	SET. ASSY. AUX. TANK & MTGS.	1	
10	252750108242	ASSY. PRESSURE VALVE CAP (7 PSI)	1	
11	252750108243	ASSY. PRESSURE VALVE CAP (14 PSI)	1	
12	278650105890	RUBBER HOSE (AUX.TANK VENTING)	2	
14	252550106937	VENT TUBE (AUX. TANK TO UPPER COOLING WATER LINE)	1	
15	252550106936	VENT TUBE (UPPER COOLING WATER LINETO AUX.TANK)	1	
16	252550105855	RUBBER HOSE (VENT. TUBE TO ENGINE)	1	
18	252550000187	ASSY.RADIATOR FRAME WITH TOP IC MTG BRACKET	1	
19	252550103302	BRACKET LH (TIE ROD MOUNTING ON LONG MEMBER)	1	
19	252550103303	BRACKET RH (TIE ROD MOUNTING ON LONG MEMBER)	1	
21	278650100314	ASSY. CLAMP WITH SLEEVE (FOR VENT TUBE)	1	
25	252750105858	RUBBER HOSE (L = 180) AUX. TANK TO TUBE	1	
25	278650105846	MOULDED HOSE	1	
27	252550106938	PIPE (20 O.D. X 1.5 THICK)	1	

CHASSIS TYPE: ALL



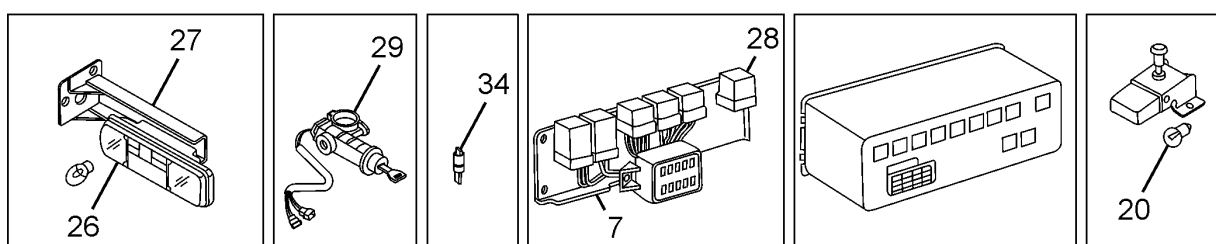
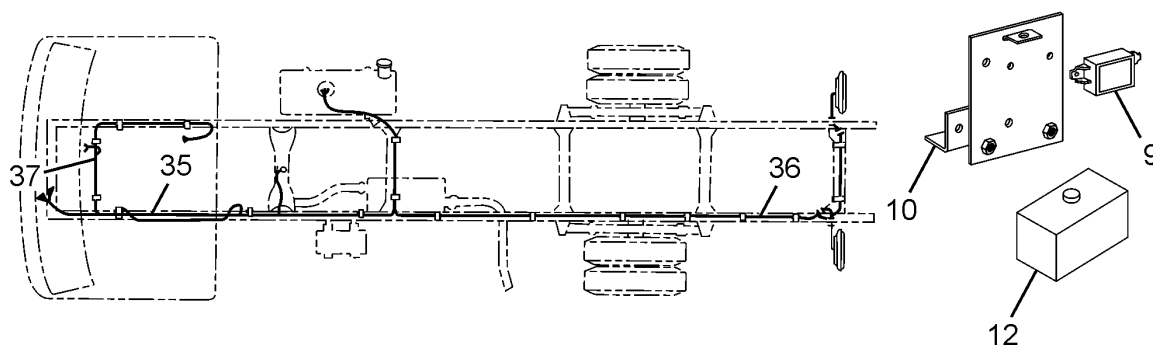
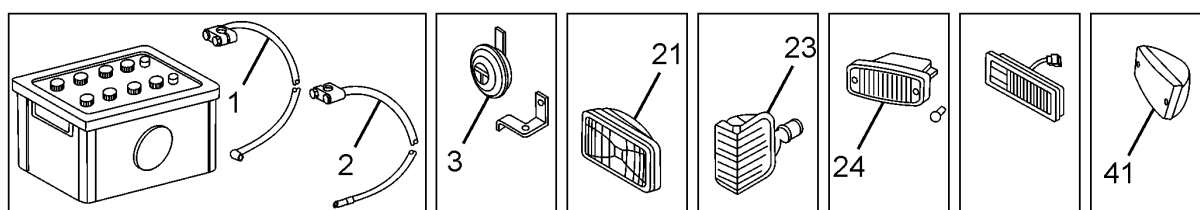
50.50.01		RADIATOR AND FITMENTS		GROUP 50
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
28	14280500454	HOSE CLAMP (45 DIA.)	2	
29	278650105832	HOSE (L = 115 MM)	1	
—	278650105889	REDUCER HOSE FOR ENGINE & RADIATOR VENTING	1	
31	252550105857	RADIATOR HOSE (RADIATOR TO WATER PUMP)	1	
32	252550100292	CONNECTOR (RADIATOR TO WATER PUMP)	1	
—	252550105858	RADIATOR HOSE (RADIATOR TO WATER PUMP)	1	
36	252550105856	RUBBER HOSE (THERMOSTAT TO RADIATOR)	1	
37	14280599302	HOSE CLAMP (TB 36)	4	
38	252550100345	ASSY SUPPORT (AUX. TANK MTG)	1	
—	252750100216	ASSY SUPPORT (FOR MTG OF AUX. TANK MTG BKT)	2	
39	252750108240	ASSY. CLAMP FRONT	2	
40	252750109913	RUBBER STRAP (325 MM LONG)	4	
41	252750108240	CLAMP REAR	2	
42	252750100214	CLAMP FRONT (AUX. TANK)	1	

CHASSIS TYPE: ALL



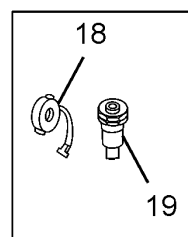
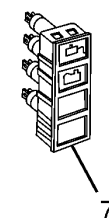
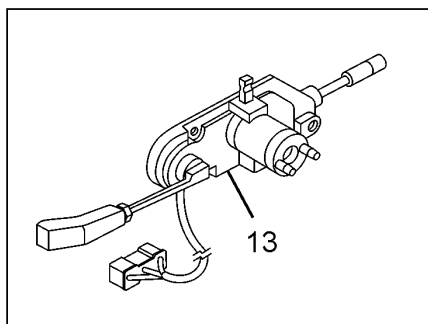
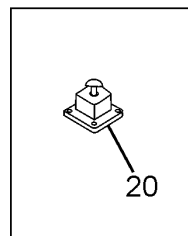
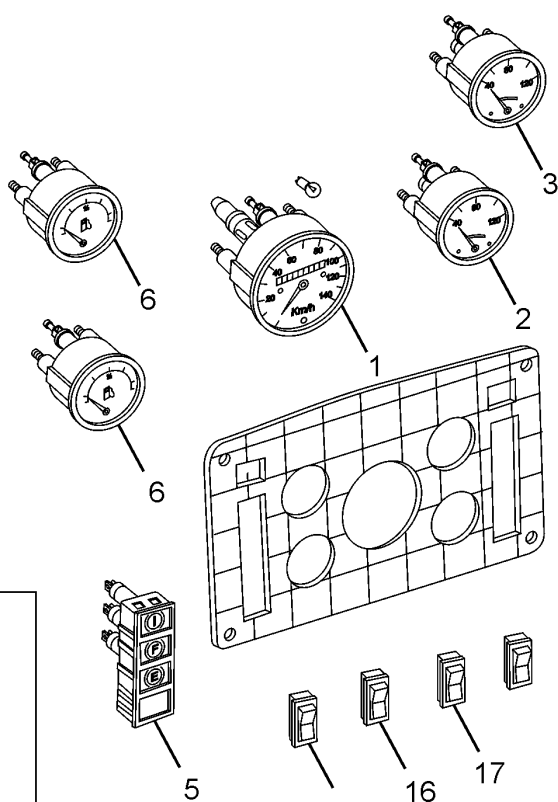
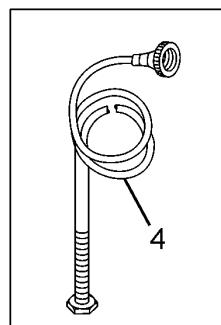
54.54.01		LIGHT AND SIGNAL		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264354100128	ASSY. BATTERY CABLE +VE	1	
2	264354100129	ASSY. BATTERY CABLE -VE	1	
—	277854100129	ASSY. BATTERY CABLE LINK	1	
—	264354100131	ASSY.BATT.CABLE W/COT +VE 70SQ.MM 1.5M	1	
—	264354100132	ASSY.BATT.CABLE -VE W/COT 70SQ.MM 1.8M	1	
3	261854240106	KIT HORN, (24V) CLEAR TONE	1	
7	264354200110	ASSY BRACKET (FOR FUSE BOX & RELAY MTG)	1	
9	270754244901	RELAY 24 V (FOR ACCESSORIES)	1	
10	264154200156	ASSY BRACKET (ENGINE STOP RELAY)	1	
12	264154200129	ASSY.COVER (STARTER RELAY & FUSE LINK)	1	
20	264154410147	ASSY. ENGINE LAMP	1	
21	264354440101	HEAD LAMP 24 V W/E-CERT. BULBS LH	1	
21	264354440102	HEAD LAMP 24 V W/E-CERT. BULBS RH	1	
—	264181100178	ASSY HEAD LAMP DOME	2	
23	270754440115	BLINKER LAMP LH, 'E' CERTIFIED, 24 V	1	
23	270754440114	BLINKER LAMP RH, 'E' CERTIFIED, 24 V	1	
24	264354400133	ASSY. SIDE IND. LAMP RH 24 V WITH E-CERT BULB	1	
24	264354400132	ASSY. SIDE IND. LAMP LH 24 V WITH E-CERT BULB	1	
26	280954440101	FIVE CHAMBER TAIL LAMP (24 V) LH	1	
26	280954440102	FIVE CHAMBER TAIL LAMP (24 V) RH	1	
27	264354400128	TAIL LAMP BRACKET LH	1	
27	264354400127	TAIL LAMP BRACKET RH	1	
28	264354249902	ELECTRONIC FLASHER 24 V	1	
29	264154500106	IGNITION CUM STEERING LOCK	1	
34	257454509953	MECH. STOP LIGHT SWITCH	1	
35	264354620156	WIRING HARNESS MAIN, EURO II, 24 V	1	
36	264354620148	WIRING HARNESS (FRONT TO TAIL)	1	
—	264354620141	WIRING HARNESS (SEAT BELT)	1	

CHASSIS TYPE: ALL



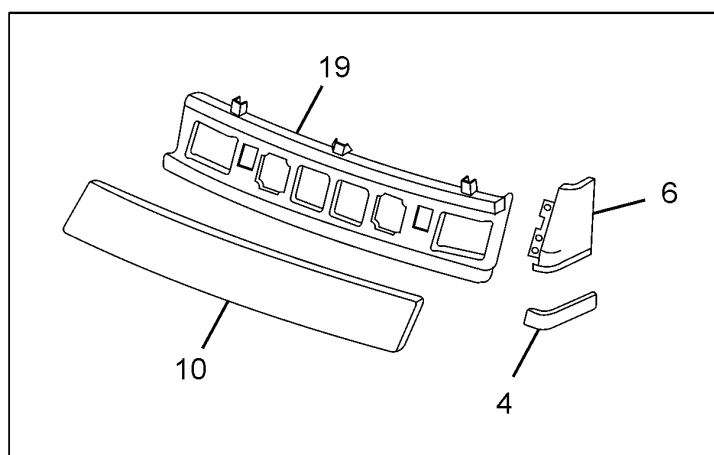
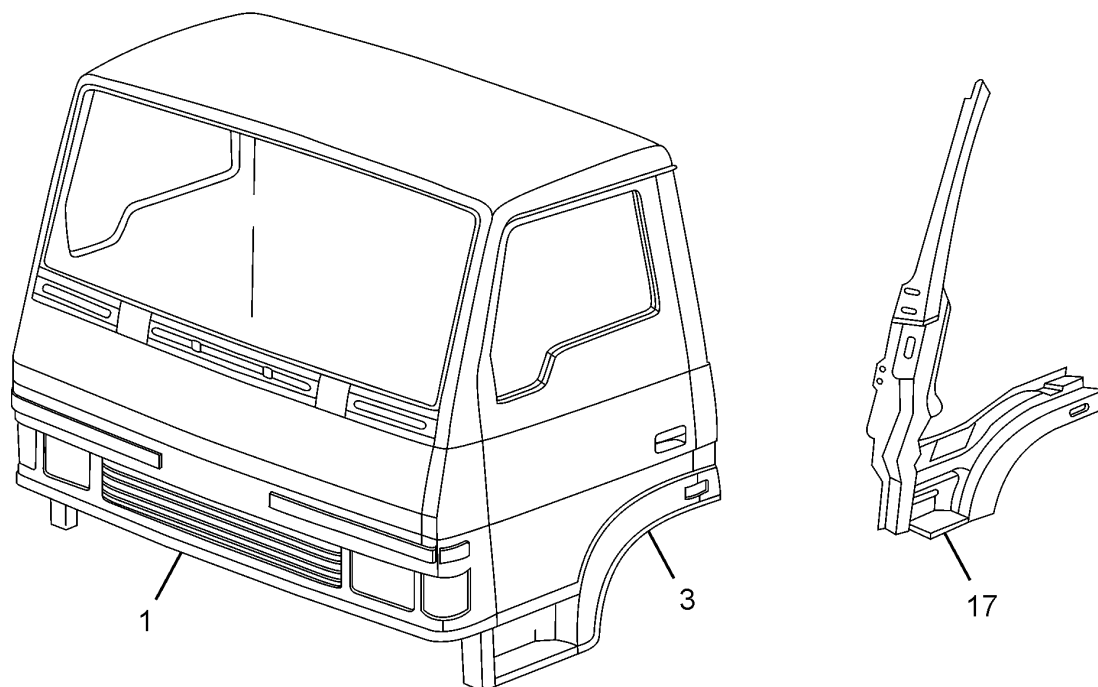
54.54.01		LIGHT AND SIGNAL		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
37	264354620157	WIRING HARNESS ENGINE, EURO II, 24 V	1	
—	264354620140	WIRING HARNESS (BLOWER)	1	
—	270654620114	WIRING HARNESS BACK LIGHTING	1	
—	270754620121	WIRING HARNESS BLOCK HEATER	1	
41	264354400129	ASSY FRONT FOG LAMP	1	
—	280654240105	ASSY RESISTOR WITH BRACKET	1	
—	264354249901	ELECTRONIC CONTROL UNIT - 24V	1	
—	264354209930	.SENSOR - WHEEL SPEED	1	

CHASSIS TYPE: ALL



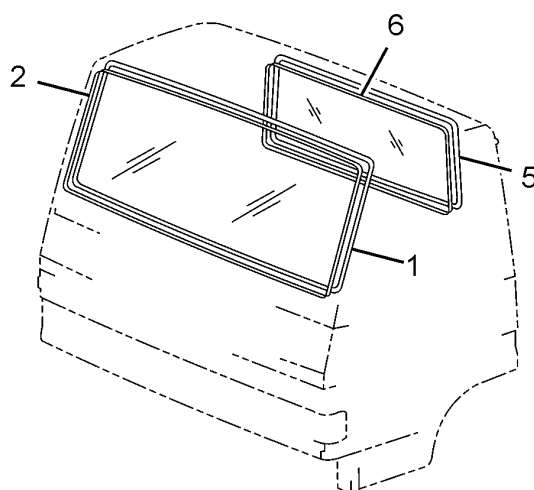
54.54.02		INSTRUMENTS		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264354209926	SPEEDOMETER 1:0.78 (6+1) BACKLIT	1	
2	270754249915	FUEL GAUGE 24 V (BACKLIT)	1	
3	270754249914	TEMPERATURE GAUGE (BACKLIT)	1	
4	264354209921	ASSY. SPEEDOCABLE (JIS) 3000 MM	1	
5	270754440148	ASSY. WARNING LAMP, 24 V	1	
6	270754249903	AIR PRESSURE GAUGE, 24 V	2	
7	270754440149	ASSY. WARNING LAMP, 24 V	1	
13	264354500101	ASSY. COMBI SWITCH	1	
—	283954440107	END OUT LINE MARKER	2	
15	264154506911	PIANO SWITCH (EXHAUST BRAKE ON)	1	
16	264154506912	PIANO SWITCH (ENGINE LAMP)	1	
17	270654506901	PIANO SWITCH (FRONT FOG LAMP)	1	
—	270654506901	PIANO SWITCH (ENGINE LAMP)	1	
—	269854500111	HEAD LAMP LEVELLING SWITCH (VERTICAL)	1	
18	265154200158	ELECTRIC BUZZER	1	
19	257454509985	LOW PRESSURE SWITCH	3	
20	257354509931	BATTERY CUT OFF SWITCH	1	

CHASSIS TYPE: ALL



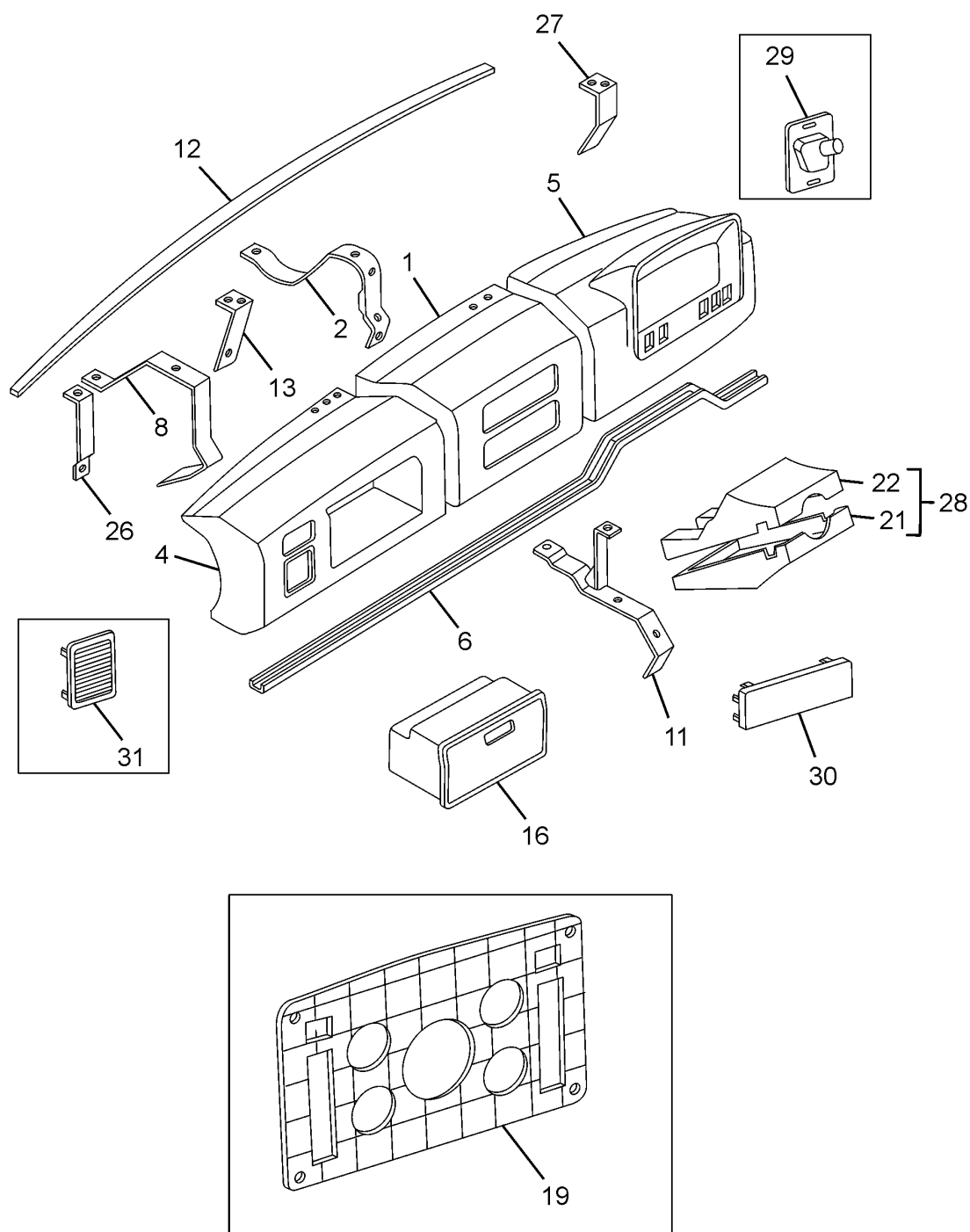
60.60.01		CAB/COWL		GROUP 60
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264160000351	ASSY. CAB COMPLETE	1	
1	264160000352	ASSY. CAB (BARE)	1	
3	264163108253	FENDER OUTER LH	1	
3	264163108254	FENDER OUTER RH	1	
4	264160100104	ASSY. PANEL CORNER BOTTOM LH	1	
4	264160100105	ASSY. PANEL CORNER BOTTOM RH	1	
6	264160100112	ASSY. OUTER PANEL CORNER (FRONT) LH	1	
6	264160100113	ASSY. OUTER PANEL CORNER (FRONT) RH	1	
10	267375100101	ASSY. CENTRE FLAP	1	
17	264163000111	ASSY. SIDE WALL COMPLETE LH	1	
17	264163000112	ASSY. SIDE WALL COMPLETE RH	1	
19	267360100106	ASSY. FRONT SUPPORT	1	
—	264175200116	ASSY. HINGE (CENTRE FLAP)	2	
—	264175200107	ASSY. LOCK (CENTRE FLAP)	2	
—	264175200119	ASSY. STAY ROD	1	
—	265188700113	ASSY. RUBBER BUFFER	2	
—	264175200125	ASSY. RELEASE CABLE (CENTRE FLAP)	1	
—	264175200122	ASSY. STRIKER (CENTRE FLAP)	1	

CHASSIS TYPE: ALL



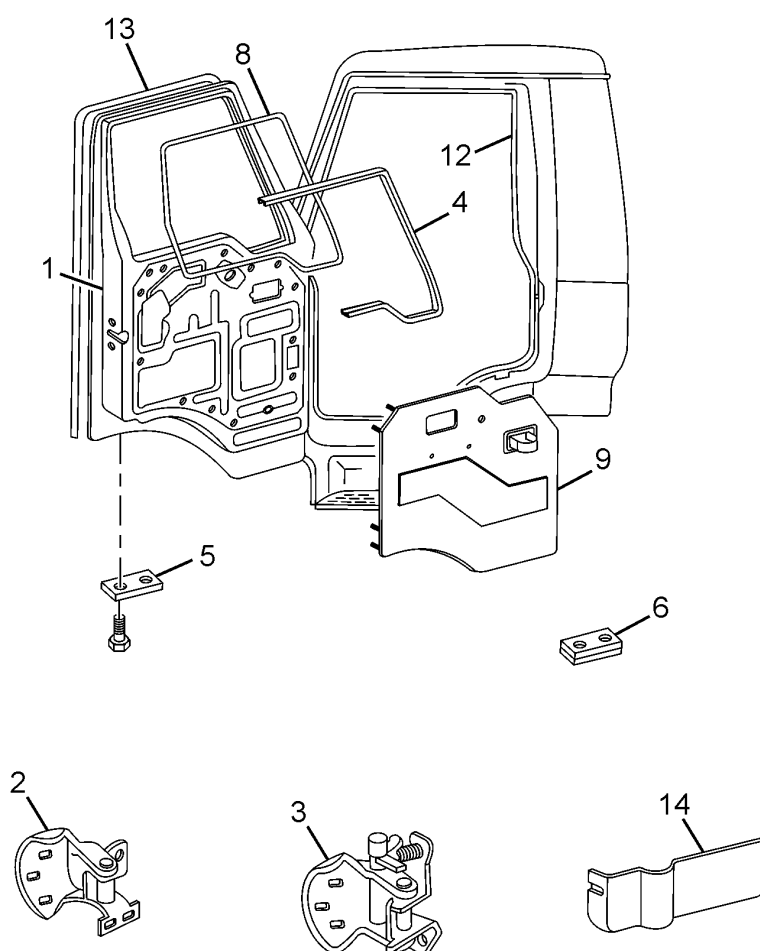
60.67.01		WINDSHIELD GLASS		GROUP 67
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264167106305	RUBBER MOULD (5.76 THK W/S GLASS)	1	
2	274767102301	WINDSHIELD GLASS (5.76 THK.)	1	
5	264167806301	RUBBER MOULD (REAR WINDOW FOR TRUCK)	1	
6	265167802302	GLASS PANE REAR WINDOW	1	

CHASSIS TYPE: ALL



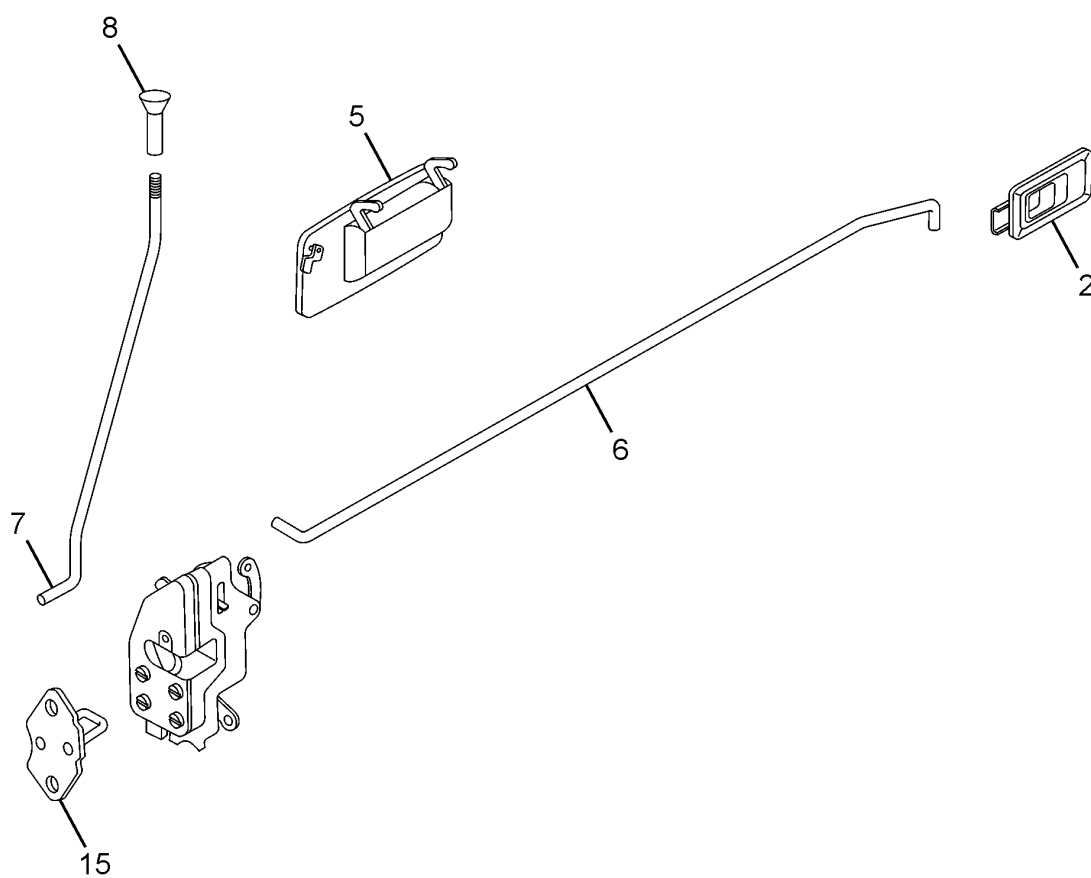
60.68.01		DASHBOARD		GROUP 68
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264168910107	ASSY. DASHBOARD COMPLETE	1	
1	264168906374	DASHBOARD (CENTRE) (GREY)	1	
—	265183100166	ASSY.DEFROST DUCT COMPLETE	1	
—	264168900158	ASSY.REINFORCEMENT (DASHBOARD) - LHD	1	
2	264168900128	ASSY. REINFORCEMENT MIDDLE LH	1	
2	264168900129	ASSY. REINFORCEMENT MIDDLE RH	1	
4	215068906302	DASHBOARD LH (GREY)	1	
5	264168906373	DASHBOARD RH (GREY)	1	
6	274768908205	REINFORCEMENT (FRONT)	1	
—	264168900131	ASSY. REINFORCEMENT INSIDE (GLOVE BOX)	1	
8	264168900132	ASSY. REINFORCEMENT OUTSIDE (GLOVE BOX)	1	
11	215468900105	ASSY. REINFORCEMENT (OUTSIDE)	1	
12	215468900102	ASSY. REINFORCEMENT TOP	1	
13	264168900160	ASSY. BRACKET (DASHBOARD MTG.)	2	
16	264168900195	ASSY. GLOVE BOX (GREY)	1	
19	215068908201	INSTRUMENT PANEL	1	
26	264168900147	ASSY. BRACKET LH	1	
27	264168900114	ASSY. BRACKET RH	1	
—	264168906365	COVER (T - EMBLEM) DASHBOARD	1	
28	274768900122	SET OF NACELLE GRAY)	1	
21	-	NACELLE FRONT	1	
22	-	NACELLE REAR	1	
29	264168906367	SPEAKER GRILL	2	
30	265168916314	COVER RADIO CUT OUT	1	
31	264168906357	COVER CLUTCH FLUID BOTTLE	1	
31	264168906357	COVER CLUTCH BOTTLE	1	
		FLOOR MAT, LINING		
—	264168400107	KIT FLOOR MAT	1	
—	264168400108	KIT FLOOR MAT	1	
—	274769000104	KIT FOR ROOF AND SIDE LINING	1	

CHASSIS TYPE: ALL



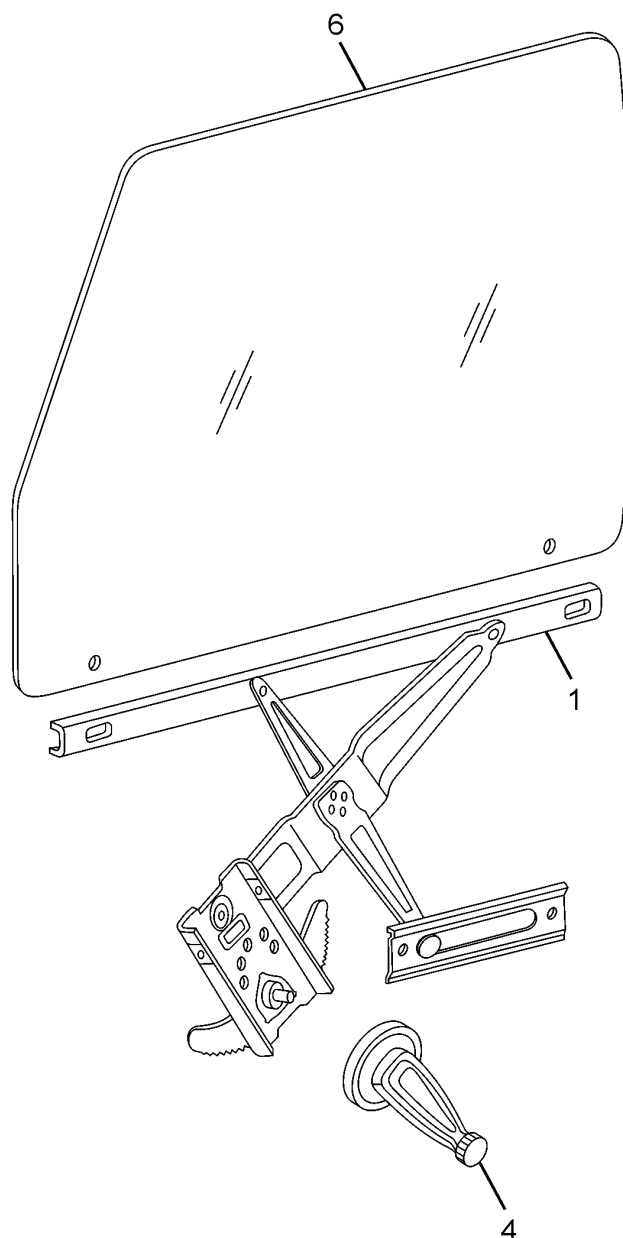
60.72.01		DOOR		GROUP 72	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264172200135	ASSY. DOOR SHELL LH	1	OPTIONAL	
1	274772200105	ASSY. DOOR SHELL RH	1		
2	264172300111	ASSY. HINGE TOP LH (DOOR)	1		
2	264172300112	ASSY. HINGE TOP RH (DOOR)	1		
3	264172300118	ASSY. HINGE BOTTOM LH (DOOR)	1		
3	264172300119	ASSY. HINGE BOTTOM RH (DOOR)	1		
4	264172200113	ASSY. GUIDE CHANNEL LH	1		
4	264172200114	ASSY. GUIDE CHANNEL RH	1		
5	264172300124	ASSY. DOVETAIL BOTTOM (DOOR)	2		
6	264172306303	DOVETAIL BOTTOM (BODY SIDE)	2		
8	264172502501	VELVET CHANNEL	2		
9	264172700101	ASSY. PADDING DOOR LH	1		
9	264172700103	ASSY. PADDING DOOR LH	1		
9	264172700102	ASSY. PADDING DOOR RH	1		
9	264172700104	ASSY. PADDING DOOR RH	1		
-	264172506307	WEATHER STRIP LH	2		
-	264172506308	WEATHER STRIP RH	2		
12	264172300122	ASSY. SEALING MOULD LH (OUTER)	1		
12	264172300123	ASSY. SEALING MOULD RH (OUTER)	1		
13	264172300137	ASSY. SEALING INNER LH	1		
13	264172300138	ASSY. SEALING INNER RH	1		
14	265472706317	MAGAZINE POCKET (GREY) LH	1		
14	265472706318	MAGAZINE POCKET (GREY) RH	1		
—	264172300140	ASSY. DOOR STRAP FRONT	2		
-	265468900189	ASSY ASH TRAY	2		
-	267881106305	REFLEX REFLECTYOR	2		

CHASSIS TYPE: ALL



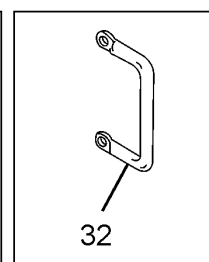
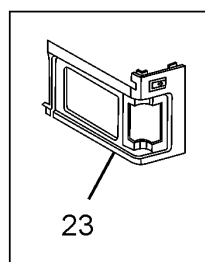
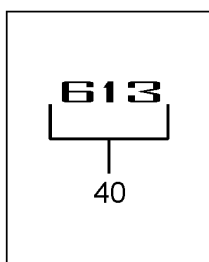
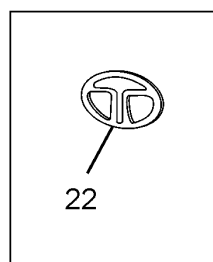
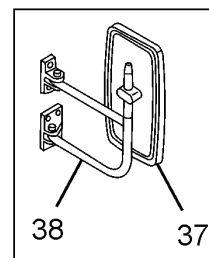
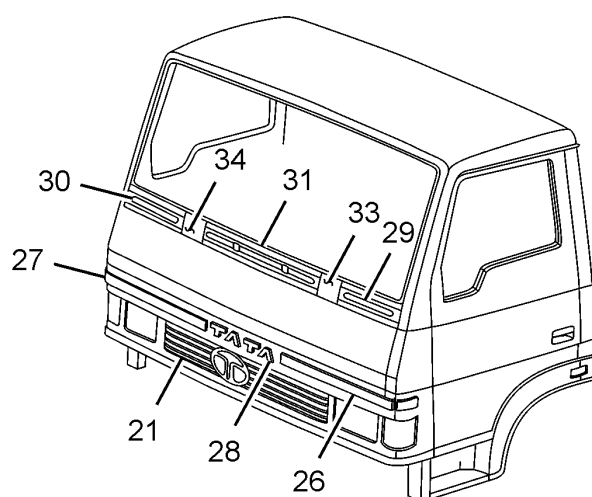
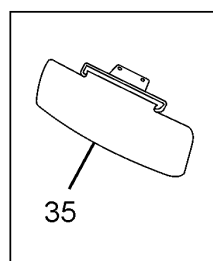
60.72.02		DOOR LOCKS		GROUP 72
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
		DOOR LOCK LH		
2	265872300117	ASSY. INNER HANDLE	1	
5	265472300124	ASSY. OUTER HANDLE LH	1	
6	264172306004	LINK LH (INNER HANDLE)	1	
7	264172306006	LINK (POP - UP KNOB) LH	1	
8	264172306302	KNOB (INNER LOCK)	1	
15	265872300182	ASSY. STRIKER (DOOR LOCK)	1	
		DOOR LOCK RH		
2	265872300117	ASSY. INNER HANDLE	1	
5	265472300125	ASSY. OUTER HANDLE RH	1	
6	264172306005	LINK RH (INNER HANDLE)	1	
7	264172306007	LINK RH (POP-UP KNOB)	1	
8	264172306302	KNOB (INNER LOCK)	1	
15	265872300182	ASSY. STRIKER (DOOR LOCK)	1	
—	264172300139	KIT FOR LOCKS CONSISTING OF :	1	
5	-	ASSY. OUTER DOOR HANDLE LH	1	
5	-	ASSY. OUTER DOOR HANDLE RH	1	
-	-	ASSY. KEY	2	
-	-	ASSY. GLOVE BOX LOCK	1	
-	-	STEERING LOCK CUM IGNITION SWITCH	1	

CHASSIS TYPE: ALL



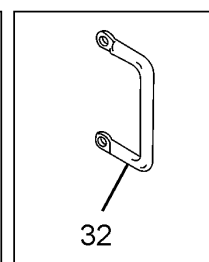
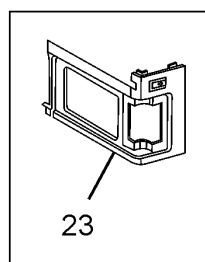
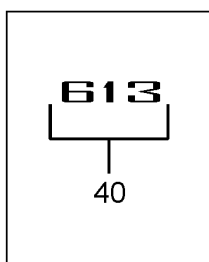
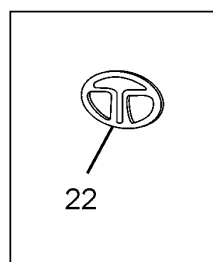
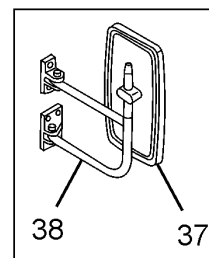
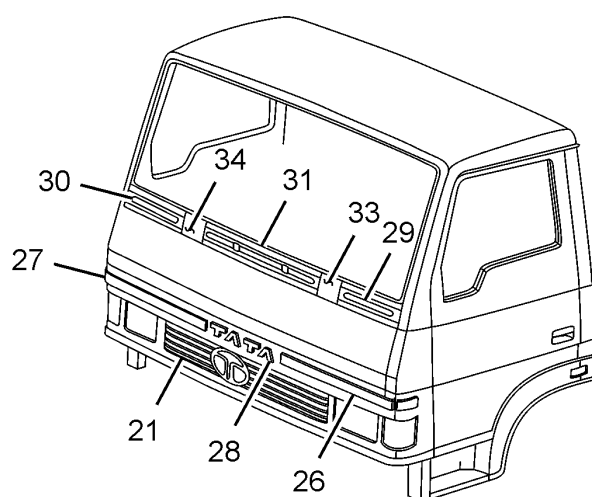
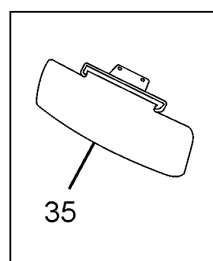
60.72.03		WINDING REGULATOR AND GLASS		GROUP 72
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264172500101	ASSY. WINDING REGULATOR LH	1	
1	264172500102	ASSY. WINDING REGULATOR RH	1	
4	267872300114	ASSY HANDLE [WINDOW WINDING]	2	
6	274772502301	DOOR GLASS LH ('E' CERTIFIED)	1	
6	274772502302	DOOR GLASS RH ('E' CERTIFIED)	1	

CHASSIS TYPE: ALL



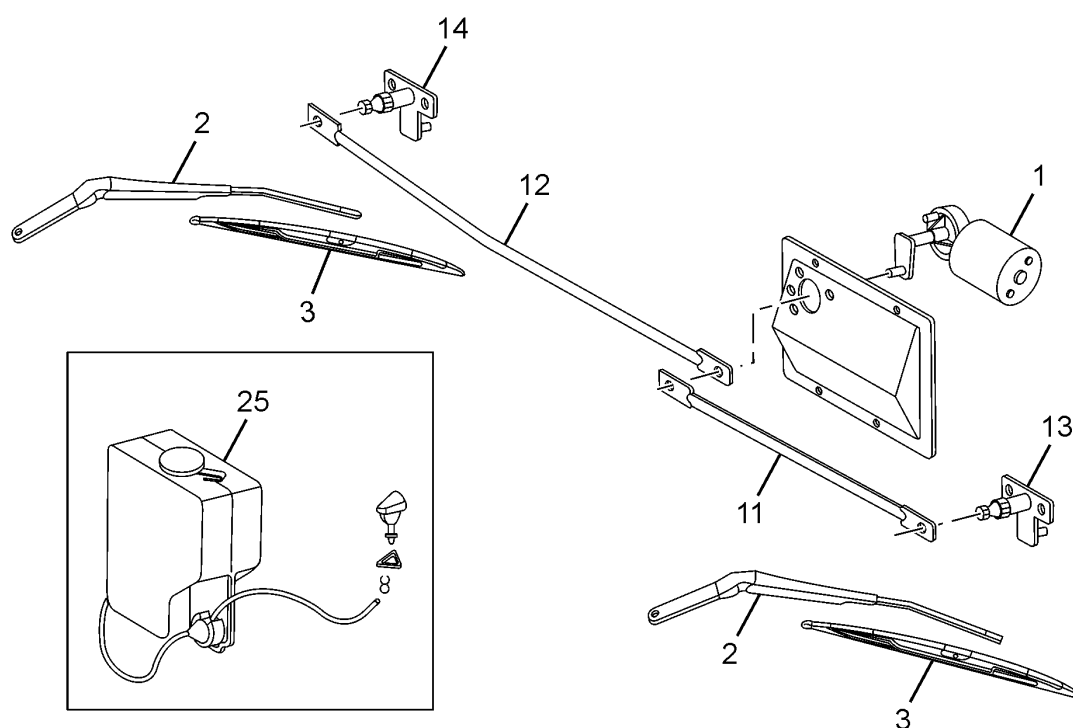
60.81.01		INTERNAL AND EXTERNAL FITMENTS		GROUP 81
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
21	264181906302	CENTRE GRILL (FRONT)	1	
22	264181900127	'T' EMBLEM OVAL STYLISED	1	
23	264181900101	ASSY. BAZZLE RH	1	
23	264181900102	ASSY. BAZZLE LH	1	
—	264181900115	ASSY. COVER BAZZLE RH	1	
—	264181900114	ASSY. COVER BAZZLE LH	1	
26	264181900150	ASSY. COVER SIDE LH (CENTER FLAP)	1	
27	264181900151	ASSY. COVER SIDE RH (CENTER FLAP)	1	
28	264181900159	ASSY. COVER CENTRE (WITH TATA LETTERS)	1	
29	264181906332	GRILL LH	1	
30	264181906333	GRILL RH	1	
31	264181906331	GRILL MIDDLE	1	
32	215381106901	GRAB HANDLE LH	1	
32	215381106902	GRAB HANDLE RH	1	
-	265172506316	GRAB HANDLE (ON DOOR)	2	
33	264181100175	ASSY. COVER LH (CENTRE FLAP HINGE)	1	
34	264181100176	ASSY. COVER RH (CENTRE FLAP HINGE)	1	
35	257581100101	ASSY.SUNVISOR RH	1	
35	257581100102	ASSY.SUNVISOR LH	1	
37	257681100153	REAR VIEW MIRROR OUTSIDE LH	1	
37	257681100152	REAR VIEW MIRROR OUTSIDE RH	1	
38	264181100138	ASSY. FRAME COMPLETE LH	1	
38	264181100139	ASSY. FRAME COMPLETE RH	1	
—	264181103802	BRACKET TOP RH.(R.V.M.)	1	
—	264181103801	BRACKET TOP LH. (R.V.M.)	1	
—	264181103804	BRACKET BOTTOM RH.(R.V.M.)	1	
—	264181103803	BRACKET BOTTOM LH.(R.V.M.)	1	
—	264181106330	RUBBER PAD(BRACKET TOP R.V.M)	2	
—	264181106331	RUBBER PAD(BRACKET BOTTOM R.V.M)	2	
—	264181106332	SLEEVE(FOR FRAME R.V.M)	4	
—	264181106322	INNER BEADING	2	
—	264188806301	BEADING [FRONT PANEL]	1	
—	264181106321	BEADING (FIRE WALL)	1	
—	264181106323	BOTTOM BEADING (CENTRE FLAP)	1	
40	264181900122	ASSY. MASCOT "613"	1	

CHASSIS TYPE: ALL



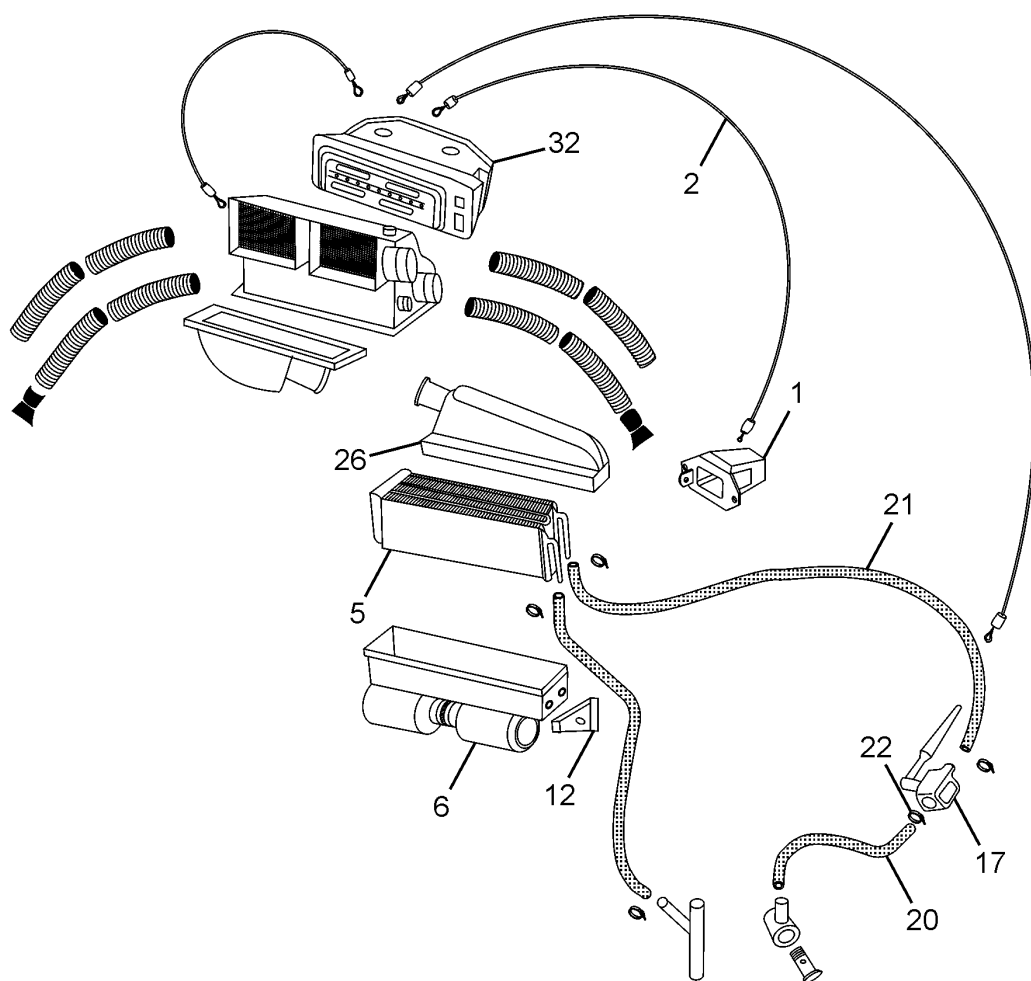
60.81.01		INTERNAL AND EXTERNAL FITMENTS		GROUP 81
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	265181006304	ASSY. LETTER 'T'	2	
—	265181006305	ASSY. LETTER 'A'	2	
—	264181100108	LID FUEL PRIMING	1	
—	265166400105	ASSY KNOB (LID FUEL PRIMING)	1	

CHASSIS TYPE: ALL



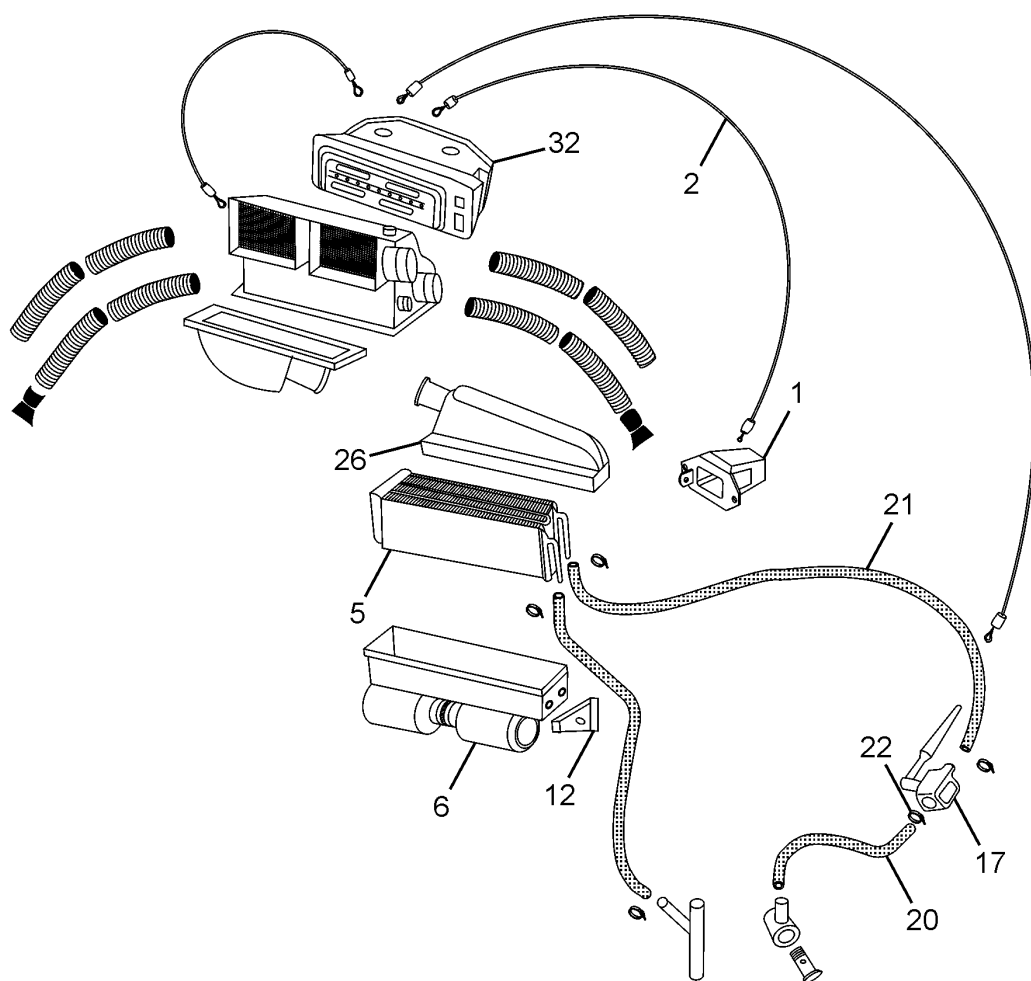
60.82.01		WIPER MOTOR AND LINKAGES		GROUP 82
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264382400109	WIPER MOTOR WITH BKT LHD, 24 V, 17W - HI - POWER	1	
2	264182400110	ASSY. WIPER ARM	2	
3	278082400101	ASSY. WIPER BLADE	2	
—	264182409906	HEX. SCREW	2	
—	264182400138	KIT FOR ACCESSORIES WIPER (LUCAS)CONSISTING OF :	1	
11	-	ASSY.LINK (183)	1	
12	-	ASSY LINK [792]	1	
13	-	ASSY WHEEL BOX [58.13 MM]	1	
14	-	ASSY.WHEEL BOX (C0-DRIVER - 45)	1	
25	264382400110	W/S WASHER BOTTLE	1	

CHASSIS TYPE: ALL



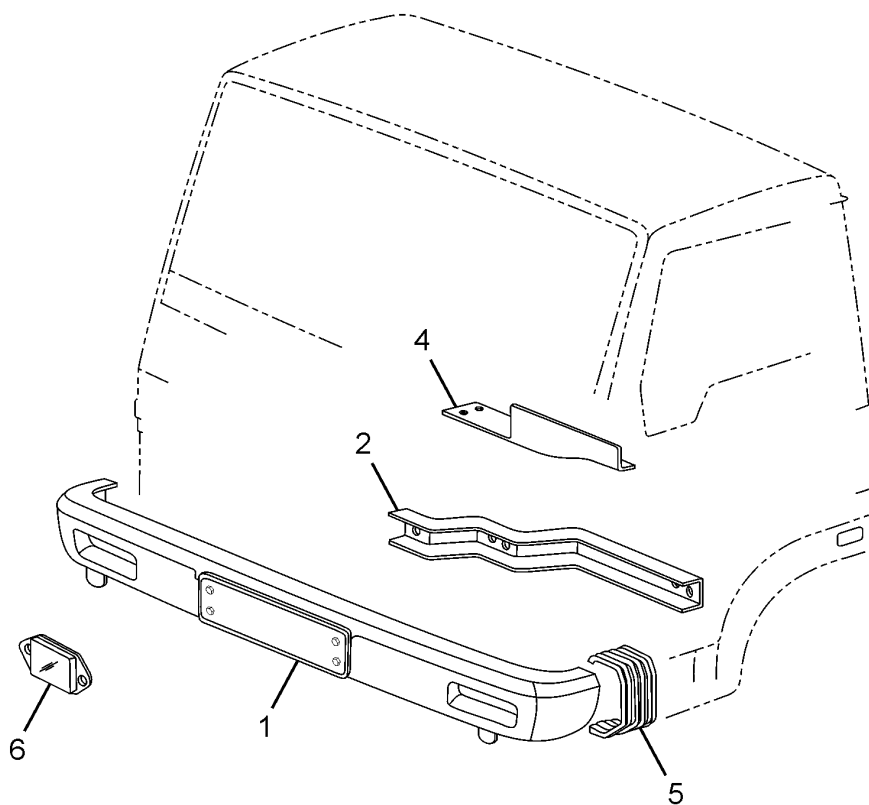
60.83.01		CAB HEATING		GROUP 83
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	265983110124	ASSY.FRESH AIR VALVE RHD (W/O.ASSY.CABLE)	1	
2	265983300178	ASSY.PUSH PULL CABLE	1	
-	264183100130	ASSY. COIL HOUSING	1	
5	215483400101	ASSY. HEATER COIL COMPL.	1	
6	264183106324	ADAPTOR HOUSING PLENUM CHAMBER.	1	
-	270754740101	ASSY.TWIN BLOWER WITH MSSL TERS & HSG.24V	1	
—	265183400135	ASSY.STRIP (TWIN BLOWER MTG.)	2	
-	264183500105	ASSY. BKT.FOR COIL HSG.MTG. R.H.	1	
-	264183500106	ASSY. BKT.FOR COIL HSG. MTG. L.H.	1	
-	215083100103	ASSY. PLENUM CHAMBER COMPL.	1	
-	264183100120	ASSY.BRACKET (PLENUM MTG.) RH	1	
-	264183100119	ASSY.BRACKET (PLENUM MTG.) LH	1	
12	265983300159	ASSY.PUSH PULL CABLE -BLACK	1	
-	265483106362	HOSE (LEG ROOM CONNECTOR)	2	
-	215083106303	HOSE (VENTILATION)	1	
17	265483106350	DIFFUSER(LEG ROOM VENTILATION)	2	
—	265483500109	ASSY.LEVER (WATER VALVE)	1	
-	265483500108	ASSY.WATER VALVE	1	
—	265183500119	ASSY.BRKT.-LHD [WATER VALVE MTG.]	1	
20	215083505805	RUBBER HOSE (WATER VALVE TO ENGINE).	1	
20	252520125817	RUBBER HOSE (THERMOSTATE TO WATER VALVE).	1	
21	215083505806	RUBBER HOSE HEATING COIL TO WATER VALVE)	1	
22	215083505804	RUBBER HOSE (HEATING COIL TO ENGINE).	1	
-	265483300177	HOSE CLAMP-25	6	
-	264183300108	ASSY.PUSH PULL CABLE `Z' TYPE	1	
26	215083106308	COVER (HEATER UNIT)LHD	1	
32	265168900152	ASSY. VENTILATION NOZZLE	2	
-	265168910118	CONTROL MOUNTING BRACKET (HEATER)	1	
-	265454700159	BLOWER SWITCH	1	
—	264754600106	WIRING HARNESS BACK LIGHTING	1	
—	265183300132	ASSY.CONTROL COVER.- HEATER	1	
—	265983306338	CONTROL KNOB	4	

CHASSIS TYPE: ALL



60.83.01		CAB HEATING		GROUP 83
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	265183300132	ASSY.CONTROL COVER.- HEATER	1	
—	265983306338	CONTROL KNOB	4	
—	264183100137	ASSY LEG VENT LH	1	
—	264183100138	ASSY LEG VENT LH	1	
—	264183106334	DUCT (HEATER UNIT TO PLENUM)	1	

CHASSIS TYPE: ALL



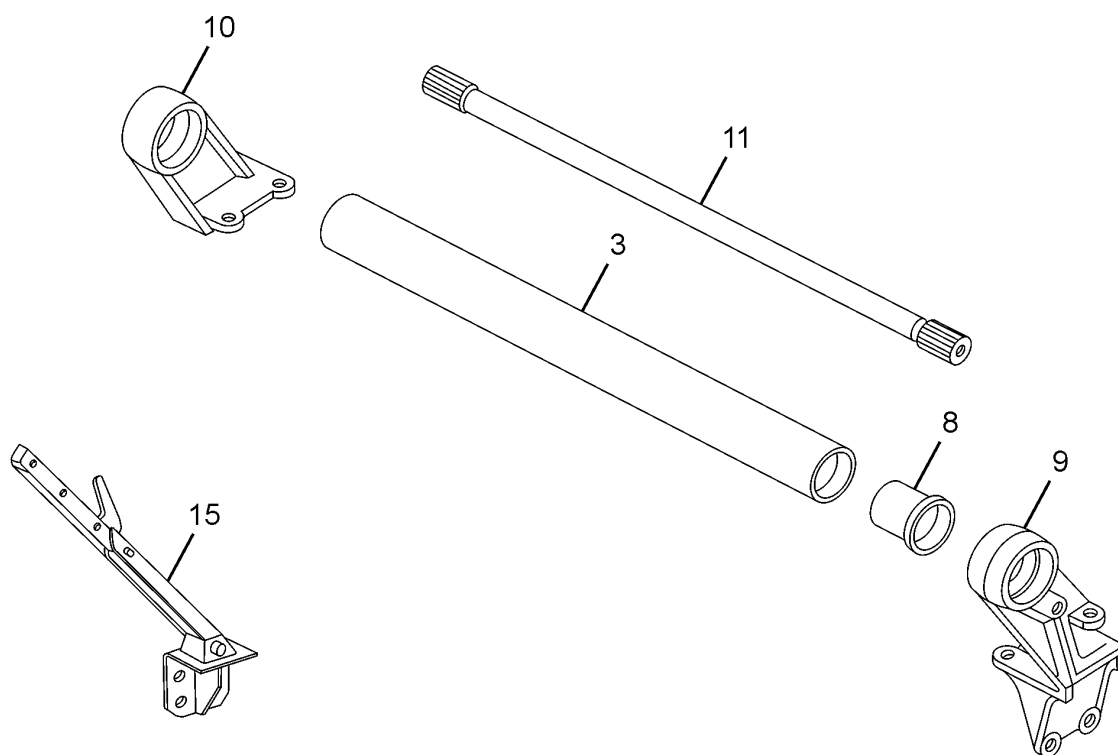
60.88.01		BUMPER		GROUP 88
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264188500115	ASSY. BUMPER COMPLETE	1	
2	264188500101	ASSY. SUPPORT LH (BUMPER MTG.)	1	
2	264188500102	ASSY. SUPPORT RH (BUMPER MTG.)	1	
4	264188500110	ASSY. BRACKET LH (BUMPER MTG.)	1	
4	264188500111	ASSY. BRACKET RH (BUMPER MTG.)	1	
5	264188500118	ASSY. END COVER LH	1	
5	264188500119	ASSY. END COVER RH	1	
6	257354410137	ASSY. REFLEX REFLECTOR	2	

60.89.01

CAB MOUNTING (FRONT)

GROUP 89

CHASSIS TYPE: ALL

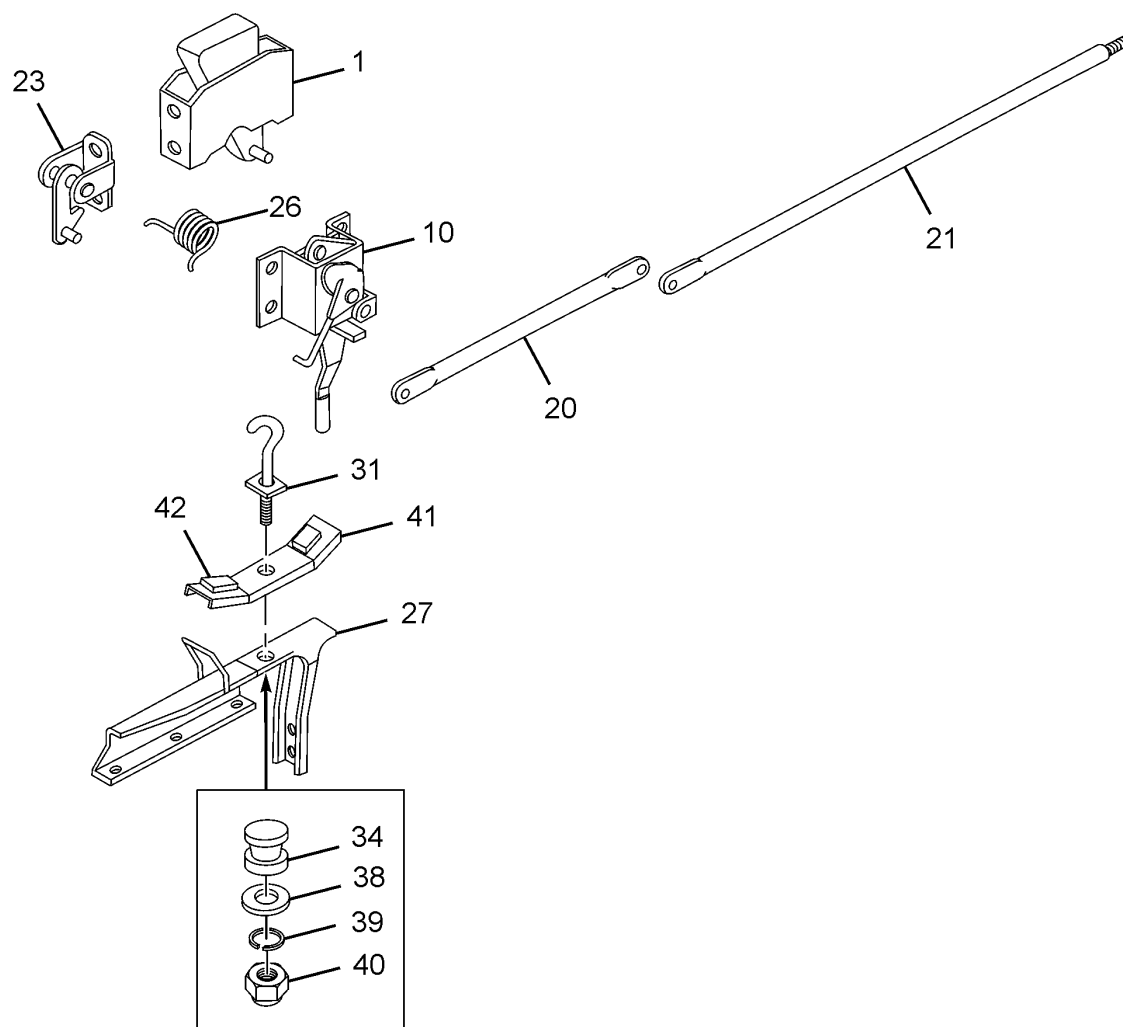


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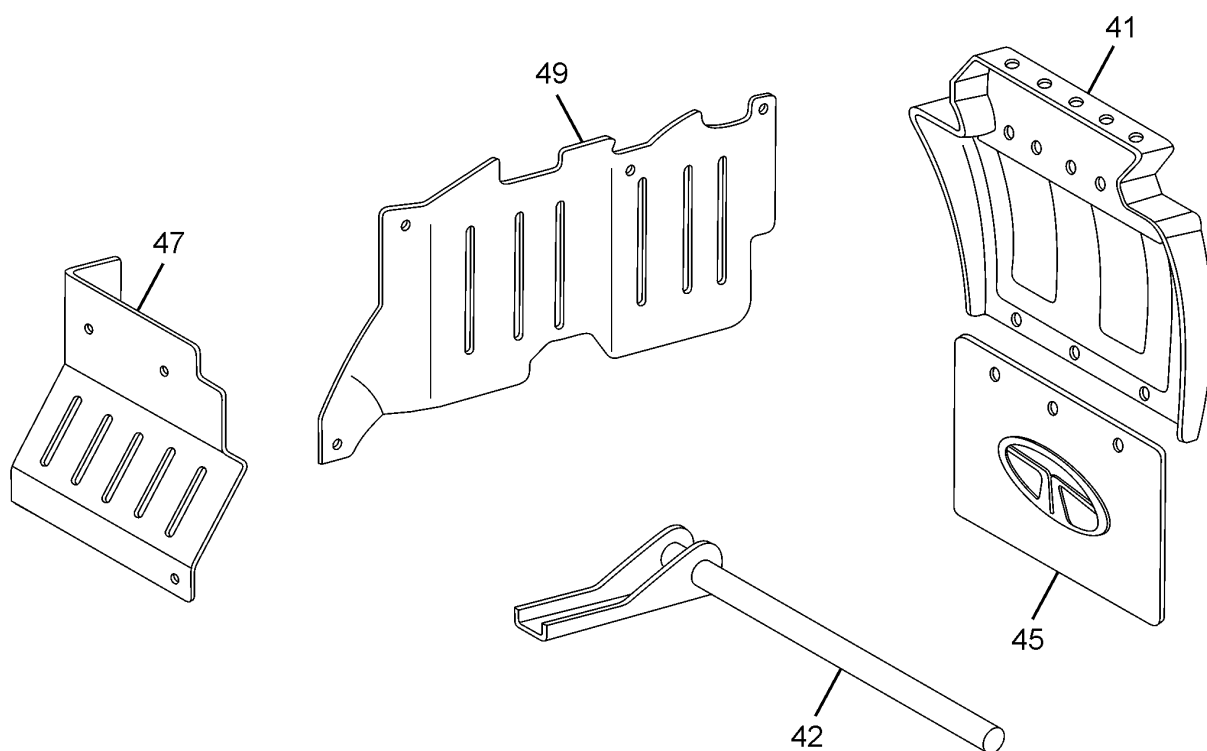
60.89.01		CAB MOUNTING (FRONT)		GROUP 89	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	264189100197	ASSY. MTG. BRACKET FRONT COMPLETE LH	1		
—	264189100145	ASSY. MTG. BRACKET FRONT COMPLETE RH	1		
3	267389100102	CROSS TUBE (FRONT MOUNTING)	1		
—	264189103403	SERRATED BUSH RH (CROSS TUBE)	1		
—	264189103404	SPACER BUSH	2		
8	264189100154	ASSY. RUBBER BUSH (FRONT MTG.)	2		
9	264189103706	MOUNTING BRACKET BOTTOM LH	1		
10	264189103705	MOUNTING BRACKET BOTTOM RH	1		
11	264189107904	TORSION BAR	1		
—	264189103704	ADJUSTER RH (TORSION BAR)	1		
	274789108242	SHIM	AR		
—	264189108004	SPECIAL BOLT (FOR ADJUSTER)	1		
15	264189100139	ASSY. STAY COMPLETE	1		

CHASSIS TYPE: ALL



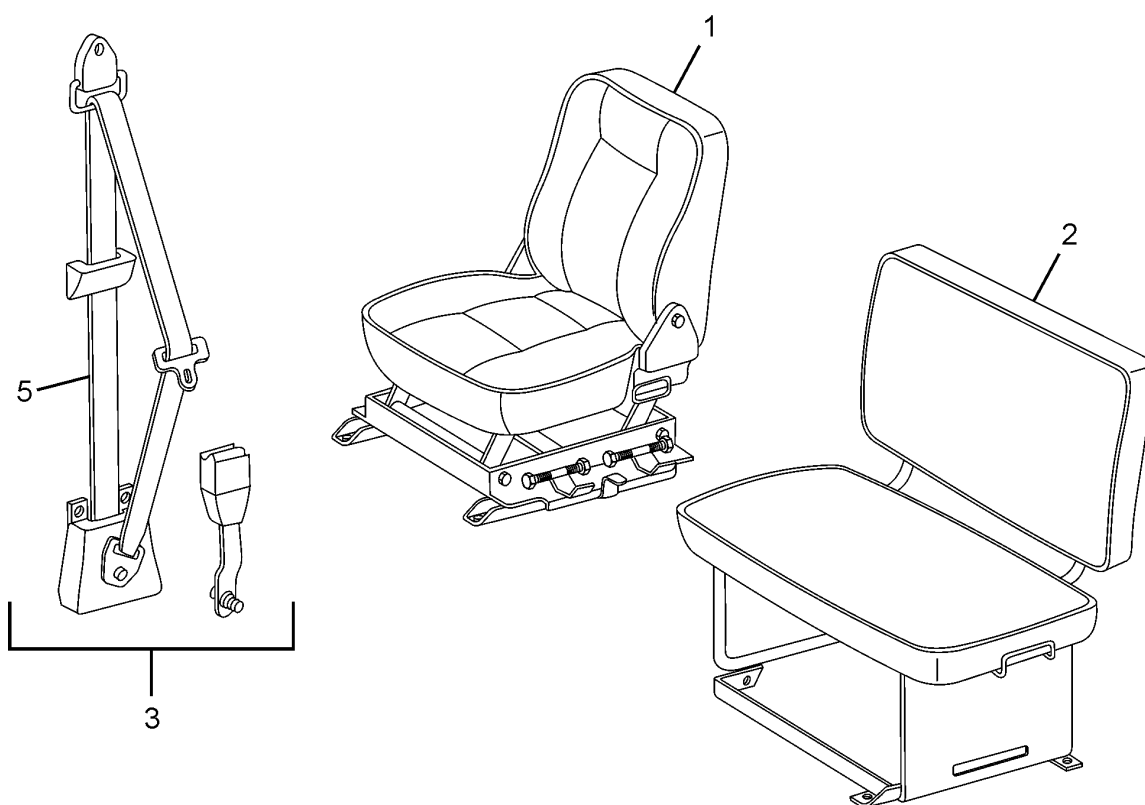
60.89.02		CAB MOUNTING (REAR)		GROUP 89	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264189100148	ASSY. HOUSING BRACKET COMPLETE RH	1		
1	264189100147	ASSY. HOUSING BRACKET COMPLETE LH	1		
—	264189100140	ASSY. FINAL LINK (LOCKING MECHANISM)	2		
—	264189108703	TORSION SPRING (LOCKING MECHANISM)	2		
—	264189106705	PIN (LOCK MECHANISM)	2		
10	264189100146	ASSY. HANDLE MOUNTING (CAB LOCKING MECHANISM) CONSISTS OF :	1		
20	264189100134	ASSY. CONNECTING LINK LH	1		
21	264189100135	ASSY. CONNECTING LINK RH	1		
—	264189100151	ASSY. SECONDARY LOCK (LOCKING MECHANISM)	1		
23	264189100136	ASSY. LEVER (SECONDARY LOCK)	1		
26	264189108704	TORSION SPRING (SECONDARY LOCK)	1		
27	264189100141	ASSY. MOUNTING BRACKET LH (CHASSIS SIDE)	1		
27	267389100106	ASSY. MOUNTING BRACKET RH (CHASSIS SIDE)	1		
—	264189100194	ASSY. TIE MEMBER (REAR MOUNTING)	1		
31	264189100185	ASSY. MOUNTING HOOK (CAB LOCKING MECHANISM)	2		
—	264189108272	PLATE (CAB LOCKING MECHANISM)	2		
—	264189108270	MOUNTING CUP (CAB LOCKING MECHANISM)	6		
—	264189106314	RUBBER MOUNTING (UPPER) (CAB LOCKING MECHANISM)	2		
34	264189100115	ASSY. RUBBER MOUNTING (LOWER)	2		
—	264189106913	SPACER (REAR MOUNTING)	2		
38	12460501707	BRIGHT WASHER 17	2		
39	12520698025	SPRING WASHER B 8	2		
40	12140601606	NYLOC NUT M 16X1.5	2		
41	264189100182	ASSY. BRACKET UPPER (CHASSIS SIDE)	2		
42	264189100184	ASSY. MOUNTING PAD (CAB LOCKING MECHANISM)	4		

CHASSIS TYPE: ALL



60.89.03		MUDGUARD AND MUDFLAP		GROUP 89
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
41	264189106305	MUD GUARD LH	1	
41	264189106306	MUD GUARD RH	1	
42	264189100165	ASSY. SUPPORT (BOTTOM) LH	1	
42	264189100166	ASSY. SUPPORT (BOTTOM) RH	1	
—	264189108257	CLAMP REAR MUDGUARD MOUNTING	6	
—	267389106302	MUDFLAP MIDDLE INNER	2	
—	264189106307	SEALING (REAR MUDGUARD)	4	
45	264081100102	ASSY. MUD FLAP REAR	2	
47	264189110123	ASSY.MUDFLAP FRONT INNER LH	1	
47	264189110124	ASSY.MUDFLAP FRONT INNER RH	1	
49	274789100171	ASSY.MUDFLAP FRONT OUTER-LH	1	
49	274789100172	ASSY.MUDFLAP FRONT OUTER-RH	1	

CHASSIS TYPE: ALL



60.91.01		SEAT AND SEAT BELTS		GROUP 91
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264191000123	ASSY. DRIVER'S SEAT RH	1	
2	264194000117	ASSY. CO-DRIVER'S SEAT	1	
		SEAT BELT		
3	264191500109	ASSY. SEAT BELT KIT COMPLETE ('E' CERTIFIED) CONSISTING OF :	1	
—	264191500110	SEAT BELT (MIDDLE PASSENGER)	1	
—	264191500111	SEAT BELT (CO - DRIVER SIDE)	1	
5	264191500112	SEAT BELT (DRIVER SIDE)	1	

