

LPT 613 LHD, EURO I
(PARTS LIST)

Catalogue No. 8854 381311 1 • Edition No. SPT - 150 • April 2007

PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Front Axle, Rear Axle, Frame, Cab, Cowl, Hydraulics etc. of the following versions of LPT 613/34 LHD Euro I Model.

VC NO.	CHASSIS TYPE	VARIANT DESCRIPTION	VARIANT DETAILS	ENGINE TYPE
26434034000L	381311	LPT 613/34 LHD, 697TC E-I TRK, LB	Full Forward Control Chassis With Cab And Load Body, Truck Version With 697TC Euro I Engine,With Full Air S'Cam Brake, 3400mm W.B.	697 TC Euro I
26434134000L	381312	LPT 613/34 LHD, 697TC E-I TRK, W/O LB	Full Forward Control Chassis With Cab And Without Load Body,Truck Version With 697TC Euro I Engine,With Full Air S'Cam Brake, 3400Mm W.B.	697 TC Euro I

INSTRUCTIONS

Refer Variant Table Matrix for correct applicability

The designation "Left and Right" as well as "Front" and "Rear" refer to the driving direction

The indication "First", "Second" (e.g. Cross member of frame) are counter from the radiator side

The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending on availability, the item will be supplied under any one of these part numbers

The designation "AR" in column "Quantity" stands for "As Required"

The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.

The parts fitted on the vehicle are subject to modification without prior notice.

This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

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Parts Head Quarters,
Teen Hath Naka,
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Thane-400 604.**

INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. - See Column "PART NUMBER"

Precise Description - See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. -

Rear Axle Unit No. -

Steering Unit No. -

VARIANT – TABLE MATRIX

VARIANT - TABLE MATRIX FOR LPT 613 LHD, EURO-I

	CHASSIS TYPE	381311	381312
	DESCRIPTION	LPT 613/34 WITH LB	LPT 613/34 W/O LB
TABLE NUMBER	TABLE DESCRIPTION		
00	ENGINE		
00.01.01	ENGINE	Y	Y
00.01.02	HALF BLOCK AND LONG BLOCK	Y	Y
00.01.03	ENGINE OVERHAULING GASKET KIT	Y	Y
00.01.04	CYLINDER BLOCK	Y	Y
00.01.05	CYLINDER HEAD AND COVER	Y	Y
00.03.01	MOVING PARTS	Y	Y
00.05.01	ENGINE TIMINGS(CAM SHAFT AND COMPONENTS)	Y	Y
00.05.02	INJECTION TIMER	Y	Y
00.07.01	FUEL INJECTION EQUIPMENT	Y	Y
00.07.02	INJECTOR	Y	Y
00.09.01	FUEL FEED AND LEAKAGE LINE	Y	Y
00.09.02	FUEL FILTER(MICO)	Y	Y
00.09.03	AIR FILTER(LP/LPT 613)	Y	Y
00.13.01	AIR COMPRESSOR 94 DIA	Y	Y
00.13.02	AIR COMPRESSOR HEAD(READ VALVE TYPE)94 DIA	Y	Y
00.14.01	EXHAUST MANIFOLD	Y	Y
00.15.01	ALTERNATOR AND STARTER	Y	Y
00.18.01	OIL PUMP	Y	Y
00.18.02	ASSY. OIL FILTER	Y	Y
00.18.03	OIL COOLER(PLATE TYPE)	Y	Y
00.20.01	WATER PUMP	Y	Y
00.22.01	ENGINE SUSPENSION	Y	Y
00.23.01	POWER STEERING PUMP FITMENT	Y	Y
00.25.01	CLUTCH 310MM DIA	Y	Y
26	GEAR BOX		
26.26.01	GEAR BOX,HOUSING AND GEAR	Y	Y
26.26.02	GEAR SHAFT AND GEAR	Y	Y
26.26.03	GEAR SHIFT LINKAGE	Y	Y
26.26.04	POWER TAKE OFF(PNEUMATIC SHIFT)	Y	Y
29	CONTROLS		
29.29.01	CLUTCH AND BRAKE CONTROLS	Y	Y
29.29.02	CLUTCH PIPE LINES	Y	Y
30	ACCELERATOR		
30.30.01	ACCELERATOR CONTROL	Y	Y
31	FRAME		
31.31.01	FRAME	Y	Y

VARIANT - TABLE MATRIX FOR LPT 613 LHD, EURO-I

	CHASSIS TYPE	381311	381312
	DESCRIPTION	LPT 613/34 WITH LB	LPT 613/34 W/O LB
TABLE NUMBER	TABLE DESCRIPTION		
32	SUSPENSION		
32.32.01	FRONT SPRING	Y	Y
32.32.02	FRONT SHOCK ABSORBER	Y	Y
32.32.03	REAR SPRING	Y	Y
32.32.04	REAR SHOCK ABSORBER	Y	Y
33	FRONT AXLE		
33.33.01	FRONT AXLE	Y	Y
35	REAR AXLE		
35.35.01	REAR AXLE	Y	Y
40	WHEELS		
40.40.01	SPARE WHEEL CARRIER	Y	Y
41	PROPELLER SHAFT		
41.41.01	PROPELLER SHAFT	Y	Y
42	BRAKES		
42.42.01	FRONT WHEEL BRAKE(S-CAM)	Y	Y
42.42.02	REAR WHEEL BRAKE(S-CAM) ABS	Y	Y
42.42.03	AIR LINES	Y	Y
42.42.04	AIR DRYER WITH TYRE INFLATOR	Y	Y
42.42.05	DUAL BRAKE VALVE	Y	Y
42.42.06	FRONT BRAKE CHAMBER	Y	Y
42.42.07	FRONT AND REAR SLACK ADJUSTER	Y	Y
42.42.08	REAR BRAKE ACTUATOR	Y	Y
42.42.09	GRADUATED HAND BRAKE VALVE	Y	Y
42.42.10	QUADRUPLE SYSTEM PROTECTION VALVE	Y	Y
42.42.11	AIR CYLINDER WITH MAGNETIC VALVE	Y	Y
46	STEERING		
46.46.01	STEERING LINKAGE	Y	Y
46.46.02	POWER STEERING COMPONENTS AND PIPE LINES	Y	Y
46.46.03	POWER STEERING PUMP	Y	Y
46.46.04	POWER STEERING GEAR BOX(ZF)	Y	Y
46.46.05	POWER STEERING HYDRAULIC TANK(ZF)	Y	Y
47	FUEL SYSTEM		
47.47.01	FUEL SYSTEM	Y	Y
49	EXHAUST SYSTEM		
49.49.01	EXHAUST SYSTEM	Y	Y
50	RADIATOR		
50.50.01	RADIATOR AND FITMENTS	Y	Y

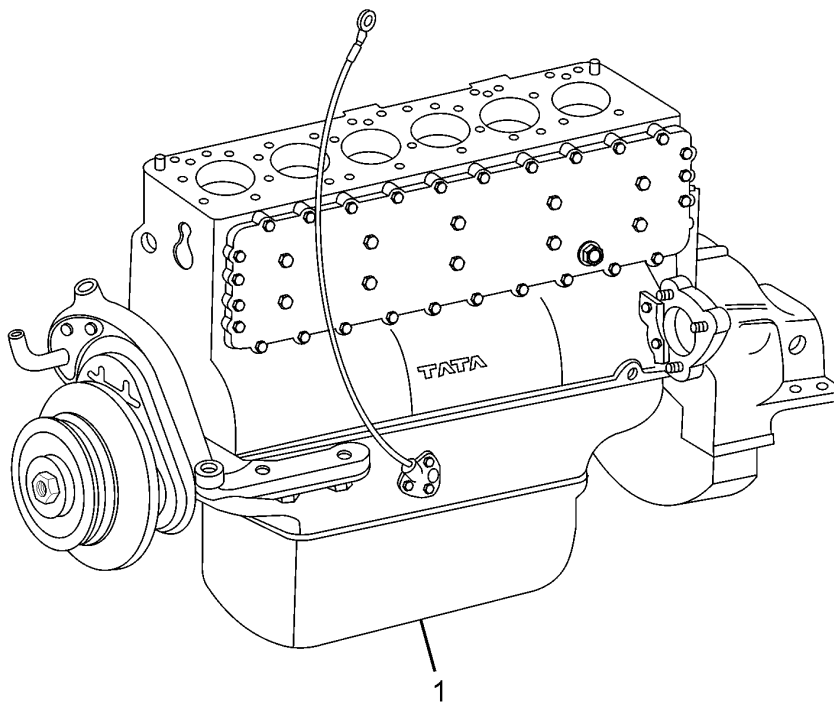
VARIANT - TABLE MATRIX FOR LPT 613 LHD, EURO-I

	CHASSIS TYPE	381311	381312
	DESCRIPTION	LPT 613/34 WITH LB	LPT 613/34 W/O LB
TABLE NUMBER	TABLE DESCRIPTION		
54	ELECTRICALS		
54.54.01	LIGHT AND SIGNAL	Y	Y
54.54.02	INSTRUMENT CLUSTER	Y	Y
60	BODY		
60.60.01	CAB/COWL	Y	Y
60.60.02	CENTRE FLAP	Y	Y
60.67.01	WINDSHIELD GLASS	Y	Y
60.68.01	DASHBOARD	Y	Y
60.69.01	LINING,FLOOR MAT	Y	Y
60.70.01	LOAD BODY	Y	
60.72.01	DOOR	Y	Y
60.72.02	DOOR LOCK	Y	Y
60.72.03	WINDING REGULATOR AND GLASS	Y	Y
60.81.01	INTERNAL AND EXTERNAL FITMENTS	Y	Y
60.82.01	WIPER MOTOR AND LINKAGES	Y	Y
60.83.01	VENTILATION	Y	Y
60.88.01	BUMPER	Y	Y
60.89.01	CAB MOUNTING(FRONT)	Y	Y
60.89.02	CAB MOUNTING(REAR)	Y	Y
60.89.03	MUDGUARD AND MUDFLAP	Y	Y
60.91.01	SEAT AND SEAT BELTS	Y	Y

00.01.01	ENGINE	GROUP 01
CHASSIS TYPE: ALL		
NO IMAGE		
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00.01.01		ENGINE		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	252501600296	ASSY.697 NA ENGINE WITH CLUTCH,LP613(LHD)P.STG.	1	

CHASSIS TYPE: ALL



00.01.02		HALF BLOCK AND LONG BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252501990138	HALF BLOCK	1	
—	252501990136	LONG BLOCK	1	

00.01.03	ENGINE OVERHAULING GASKET KIT	GROUP 01
CHASSIS TYPE: ALL		
NO IMAGE		
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00.01.03		ENGINE OVERHAULING GASKET KIT		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	252501990115	ENGINE OVERHAULING GASKET KIT	1	
—		CONSISTS OF:		
—		SEALING RING HALF	2	
—		SEALING WASHER 10X1	6	
—		SEALING WASHER 12X1	4	
—		SEALING WASHER 14X1	15	
—		SEALING WASHER 16X2	2	
—		SEALING WASHER 14X2	5	
—		SEALING WASHER 22X2	1	
—		SEALING WASHER 8X14	16	
—		SEALING WASHER 16X2	2	
—		SEALING WASHER 18X2	2	
—		SEALING WASHER A10X14	1	
—		SEALING WASHER A14X20	1	
—		SEALING WASHER C24X32	1	
—		SEALING WASHER C8X12	4	
—		GASKET,CYLINDER HEAD COVER	1	
—		SEALING FLANGE	1	
—		SEALING WASHER D8X12	12	
—		GASKET(TIMINGGEARHSG.)	1	
—		GASKET PUSHROD CHAMBER COVER	1	
—		GASKET CYLINDER HEAD	1	
—		GASKET EXHAUST MANIFOLD	2	
—		GASKET TOP COVER	1	
—		GASKET SUPPORT,FIP	1	
—		GASKET WATER PUMP	1	
—		GASKET	1	
—		GASKET	1	
—		GASKET	1	
—		GASKET	1	
—		GASKET	1	
—		SEALING WASHER	6	
—		GASKET	1	
—		SEALING WASHER	6	
—		GASKET	1	
—		GASKET	1	
—		GASKET	1	
—		GASKET(94DIA.A.C.HEAD)GASKET OIL COOLER	1	
—		GASKET WATER PUMP	1	

00.01.03

ENGINE OVERHAULING GASKET KIT

GROUP 01

CHASSIS TYPE: ALL

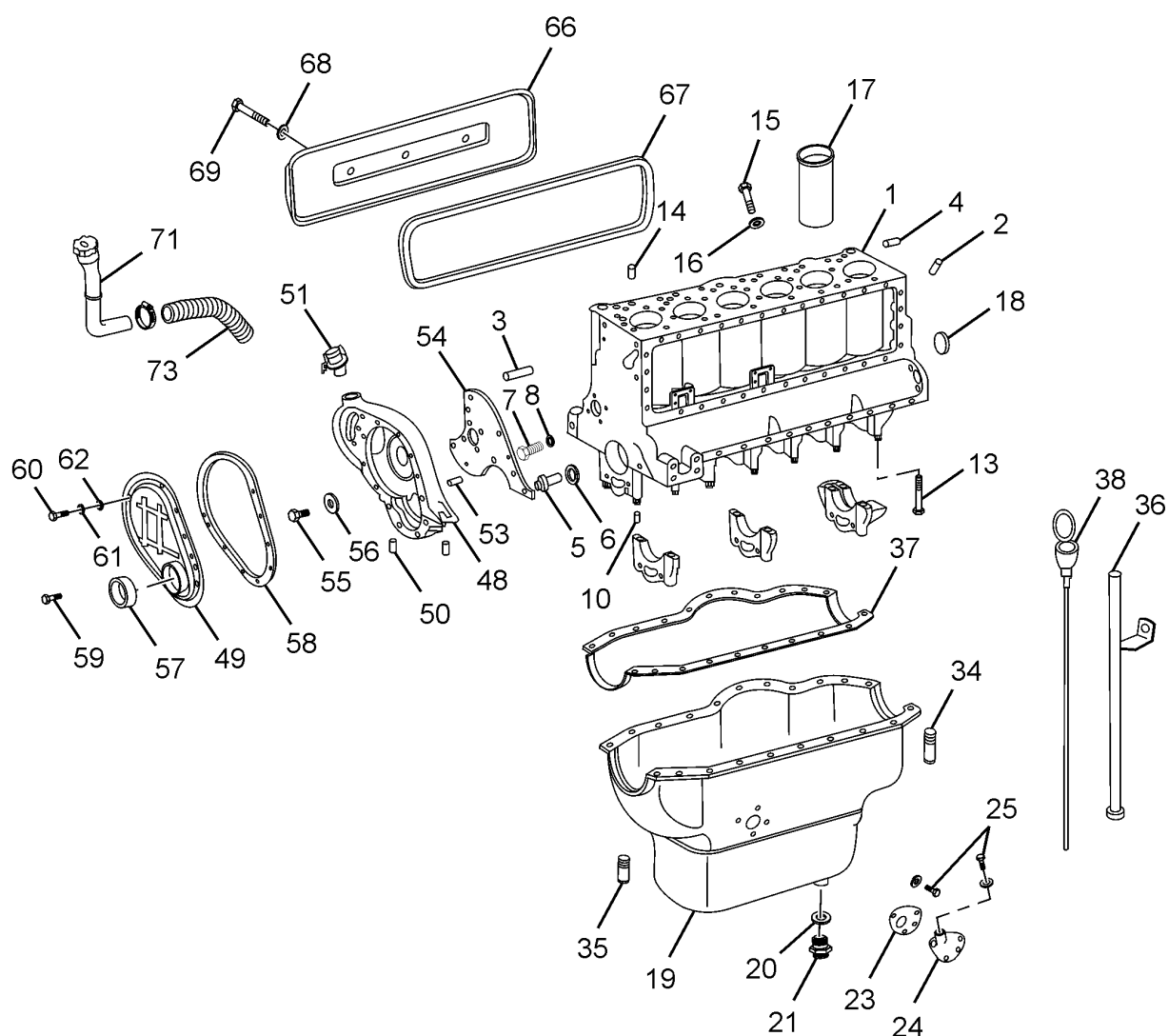
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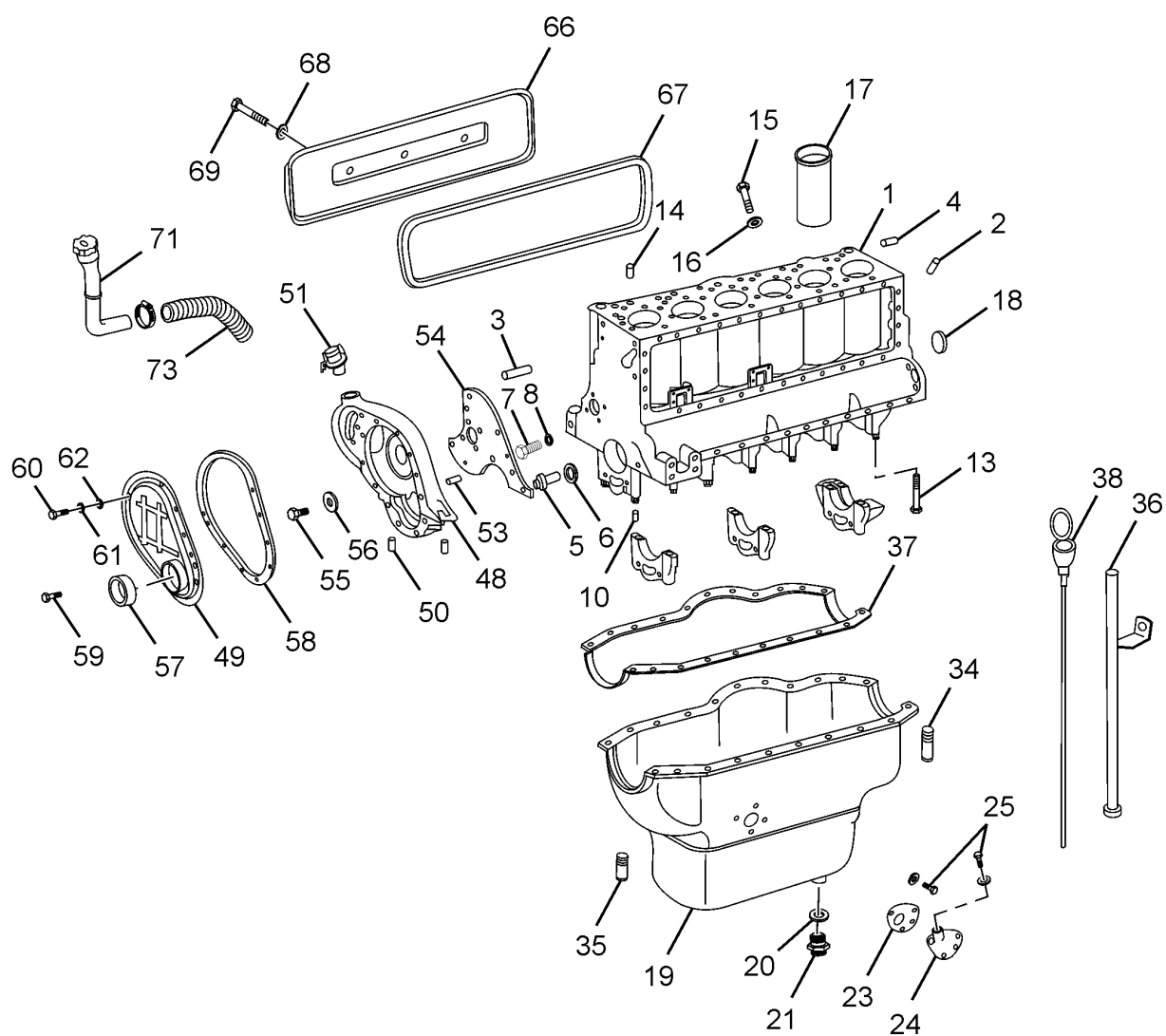
00.01.03		ENGINE OVERHAULING GASKET KIT		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	252501990176	GASKET	1	
		DECARBONISING GASKET KIT	1	
		CONSISTING OF:		
		GASKET,CYLINDER HEAD	1	
		GASKET,CYLINDER HEAD COVER	1	
		GASKET,EXHAUST MANIFOLD	2	
		GASKET,TURBOCHARGER	1	
		GASKET,EXHAUST PIPE	1	

CHASSIS TYPE: ALL



00.01.04		CYLINDER BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252501100282	ASSY.CYL.BLOCK WITHOUT CLUTCH HOUSING.	1	
2	3121881135P	SLEEVE	1	
3	3219920025	SLEEVE, CLAMPING	1	
4	13050910304	PIN CYLINDRICAL 12X30 (TO LOCATE CLUTCH HOUSING)	2	
5	3520110335	SCREW PLUG	1	
6	16220710282	SEALING WASHER A 18X22 CU	1	
7	16081001603	SEALING PLUG AM 16X1.5	2	
8	16220710240	SEALING WASHER A 16X20 CU	2	
10	13050508166	CYL. PIN 8 M 6X16	14	
13	252501159910	HEX. HEAD SCREW (FOR MAIN BEARING CAP)	14	
14	3129910260	PIN CYLINDRICAL (TO LOCATE CYL. HEAD ON BLOCK)	2	
15	252301107201	SEALING PLUG	1	
16	16220710282	SEALING WASHER 18X22 CU	1	
17	252501103702	LINER	6	
18	3219970020	LOCKING COVER (FOR CAMSHAFT BORE)	1	
19	252501130163	ASSY. OIL SUMP	1	
20	16220710282	SEALING, WASHER 18X22 CU	1	
21	253401130111	MAGNETIC DRAIN PLUG	1	
23	3520180380	GASKET	1	
24	252301133703	FLANGE OIL SUMP DIPSTICK	1	
25	252301178501	DOUBLE SOCKET	1	
37	3520101980	ASSY. GASKET OIL SUMP	1	
34	11632496011	STUD BM 8X20 (ON FRONT & LAST HOLES OF OIL SUMP GASKET)	2	
35	252301130114	ASSY. COMBI SCREW	18	
36	252701170119	ASSY. TUBE DIPSTICK W/O NUT AND FERRULE	1	
38	252501170194	ASSY. DIP STICK COMPLETE W/O 'O' RING	1	
—	252501174204	CLAMP FOR DIPSTICK MOUNTING TUBE)		
—	3129952420	CLAMP	1	
—	252501174205	CLAMP SUPPORT FOR DIPSTICK		
48	3120100333	ASSY. TIMING GEAR HOUSING	1	
49	3520150201	COVER, TIMING GEAR (FRONT), W/O OIL HOLE	1	

CHASSIS TYPE: ALL

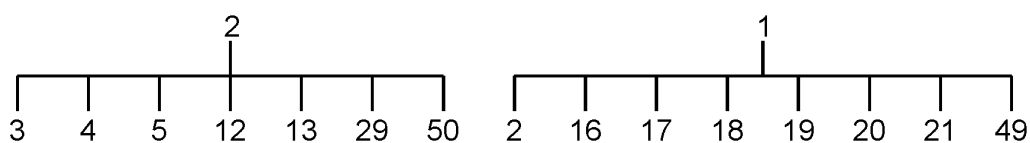
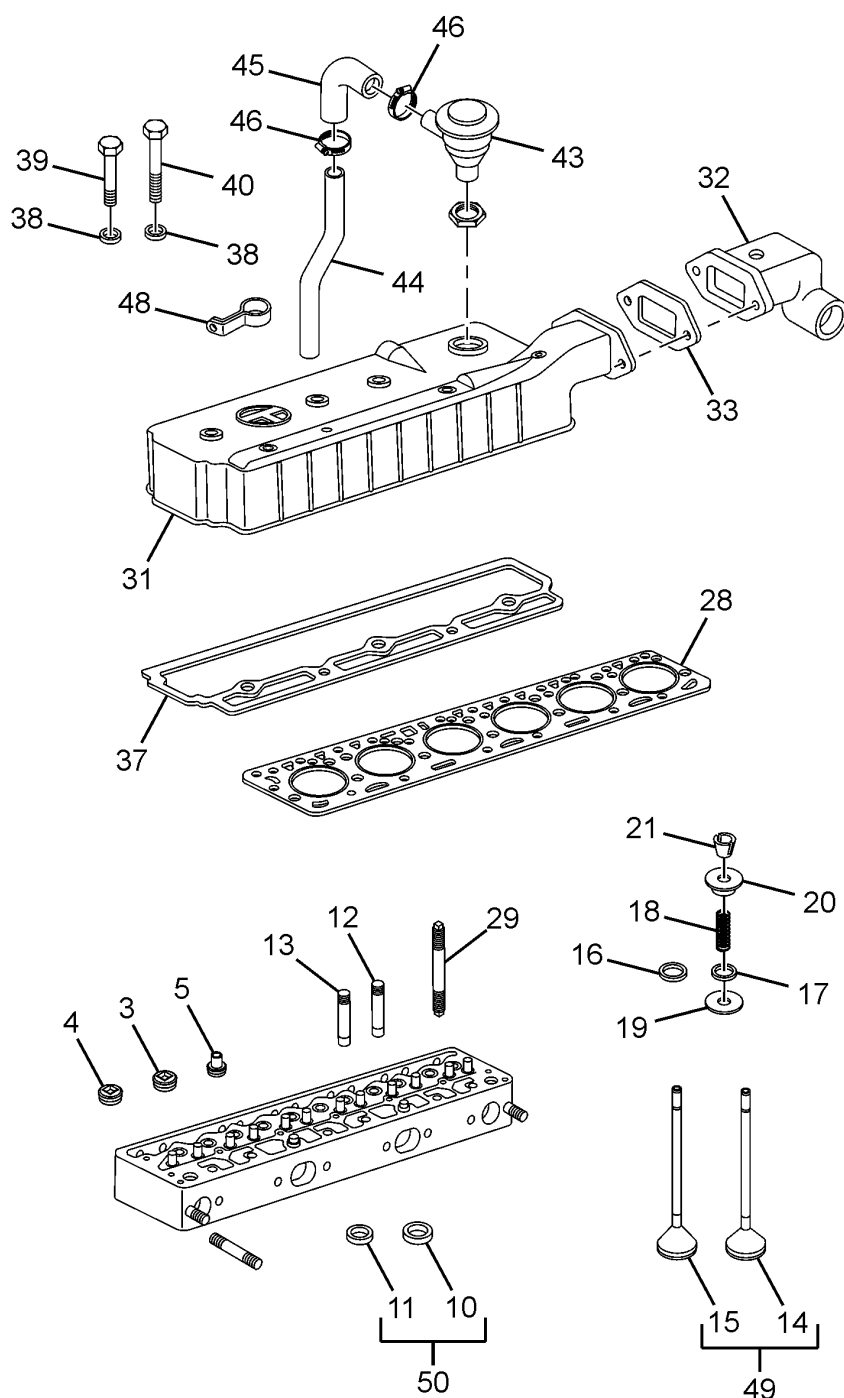


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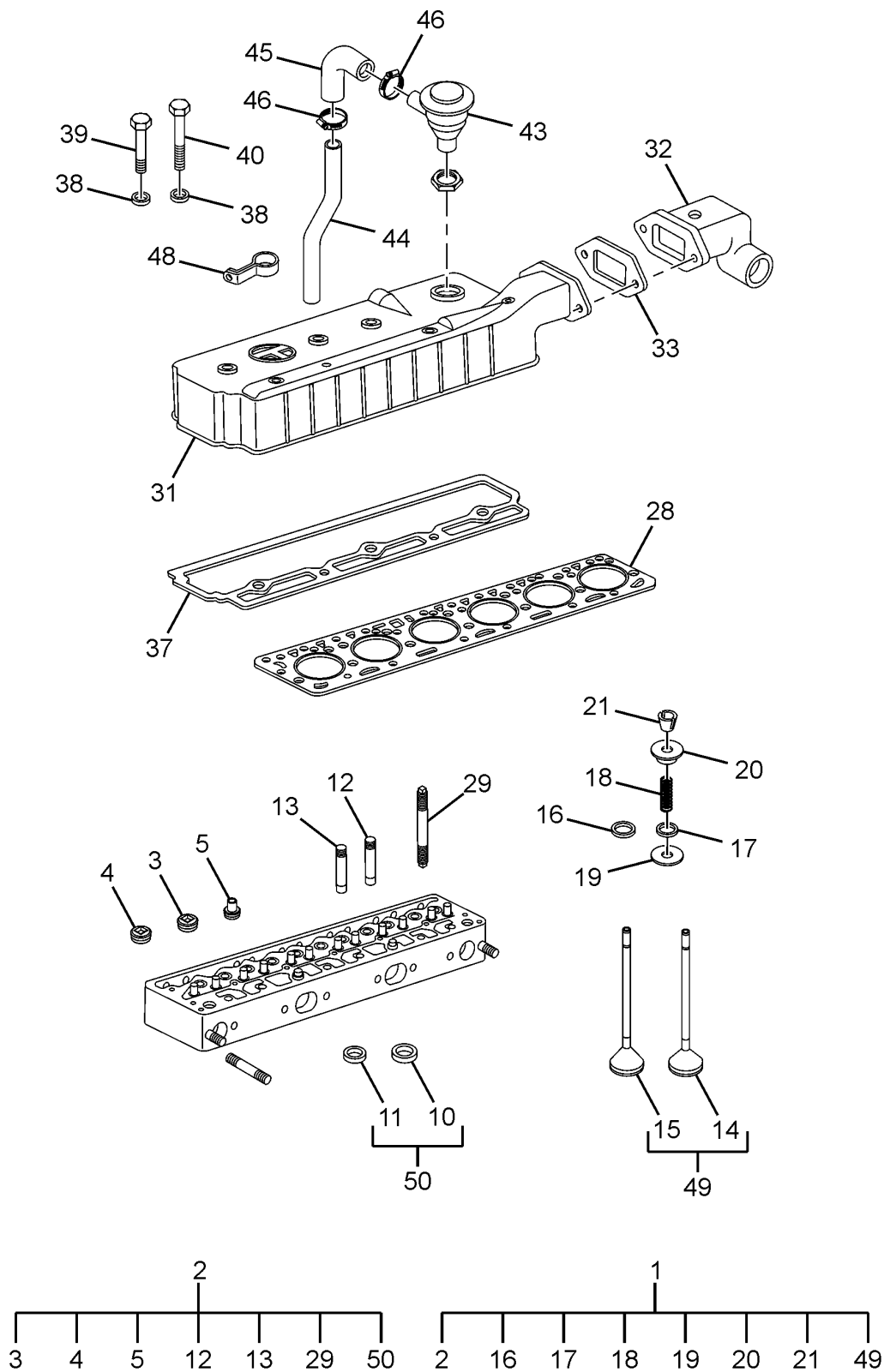
00.01.04		CYLINDER BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	13050508166	PIN CYLINDRICAL 8 M 6X16	2	
51	253401140119	ASSY. PLUG (TIMING GEAR HOUSING)	1	
53	13050909250	PIN CYLINDRICAL (ON CYL. BLOCK MTG. FACE)	4	
54	3120150580	GASKET (T.G. HSG.)	1	
55	11323998045	SCREW M 10X25	3	
56	3120100333	LOCKING PLATE	3	
57	253403107801	SEAL (CRANKSHAFT FRONT)	2	
—	253401140117	ASSY. COMBI BOLT	5	
—	253401140118	ASSY. COMBI SCREW	8	
58	3520150520	GASKET (T.G.H. COVER)	1	
59	11323998061	SCREW M 6X12	8	
60	11063806601	BOLT M 6X60	5	
61	12520698017	SPG. WASHER B 6	13	
62	12650600647	WASHER A 6.4 (COVER TO T.G. HSG.)	13	
66	252501140114	ASSY. COVER (PUSH ROD CHAMBER)	1	
67	252501146301	GASKET (PUSH ROD CHAMBER)	1	
68	16220710096	SEALING WASHER C 8X11.5 CU-ASB	4	
69	11323908453	SCREW M 8X45	4	
71	252501170158	ASSY.OIL FILLER PIPE WITH BRACKET		
73	252301175814	TUBE OIL FILLER (275 MM LONG)	1	

CHASSIS TYPE: ALL



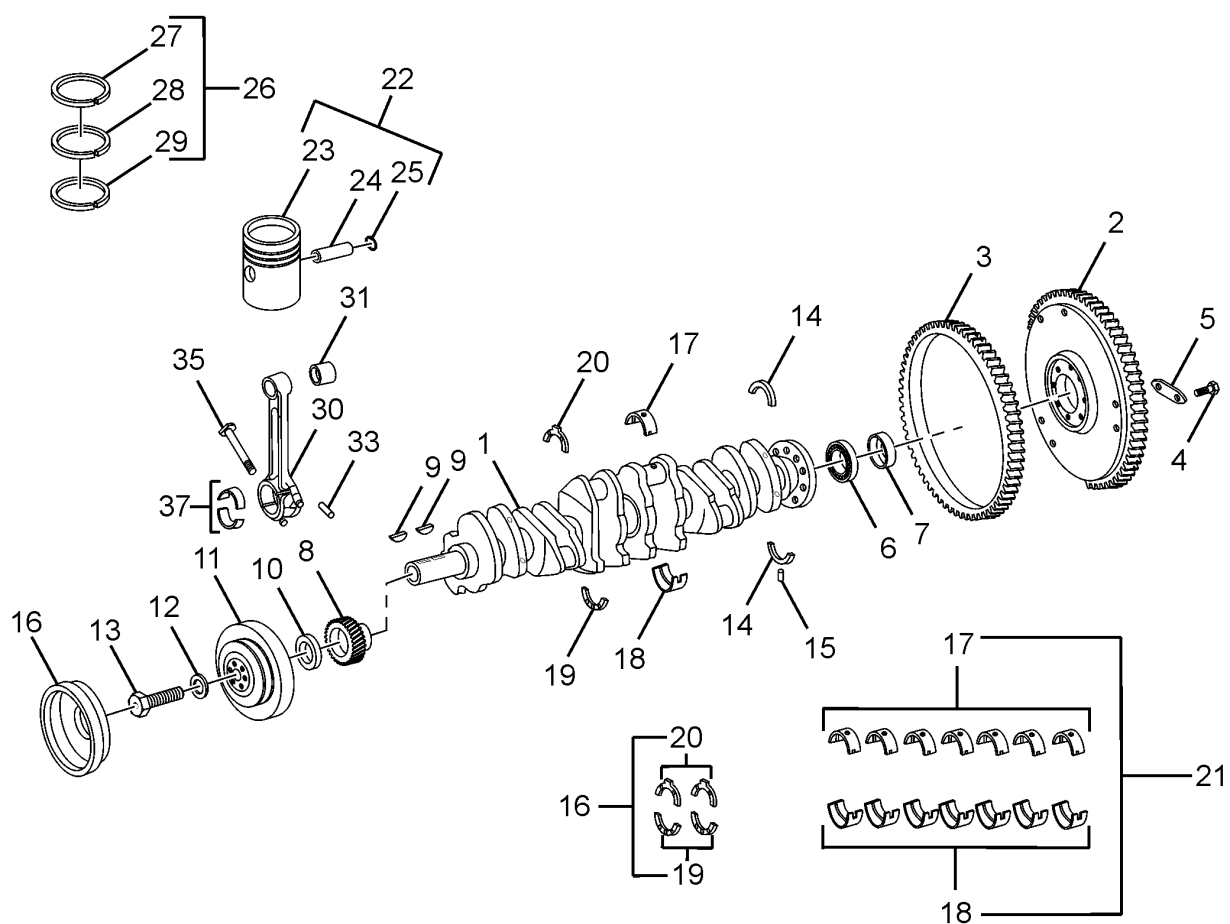
00.01.05		CYLINDER HEAD AND COVER		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252501150169	ASSY.CYL.HEAD WITH VALVES (697)	1	
2	252501150168	ASSY.CYL.HEAD WITHOUT VALVES (697)	1	
3	16081803009	PLUG MC 30X1.5	5	
—	16081802207	PLUG MC 22X1.5	2	
4	16081802401	PLUG MC 24X1.5	2	
5	253401153204	SEAT PLUG N YLINDER HEAD)	2	
12	253405153402	VALVE GUIDE INLET STD.	6	
13	253405153415	VALVE GUIDE EXHAUST STD.	6	
16	253405159909	VALVE GUIDE SEAL (INLET)	6	
17	253405159910	VALVE GUIDE SEAL (EXHAUST)	6	
18	3220530420	VALVE SPRING	24	
19	3529902040	VALVE SPRING WASHER	12	
20	252505155102	LOCK RETAINER VALVE SPRING	12	
21	3120530127	VALVE SPRING LOCK HALF	24	
28	252501155337	GASKET (NON -RETORQUE) CYL. HEAD	1	
29	252501159912	HEX. COLLAR BOLT W/ RELIEF GROOVE FOR CYL. HEAD	25	
31	252501153816	CYLINDER HEAD COVER	1	
32	252501150142	ASSY.AIR INTAKE ELBOW WITH M22X1.5 HOLE)	1	
33	3520160280	GASKET, AIR INTAKE ELBOW	1	
37	252501165301	CYLINDER HEAD COVER GASKET	1	
38	16220710126	SEALING WASHER 8X14 CU	6	
39	3229900019	STRETCH BOLT (FOR CYL HEAD COVER)	1	
40	11064096089	HEX BOLT M8X125 (FOR CYL HEAD COVER)	1	
43	252301170196	ASSY. OIL SEPARATOR	1	
44	252301176941	TUBE	1	
45	252501175809	HOSE	1	
46	14280500357	HOSE CLAMP 35	2	
48	252301174219	CLAMP LOWER	1	
49	252505990103	SET INLET AND EXHAUST VALVE	1	SET,OPTIONAL
14		INLET VALVE	6	
15		EXHAUST VALVE	6	
49	885405072525	SET INLET AND EXHAUST VALVE TUFFRIDED	1	SET,OPTIONAL
14		INLET VALVE	6	
15		EXHAUST VALVE	6	

CHASSIS TYPE: ALL



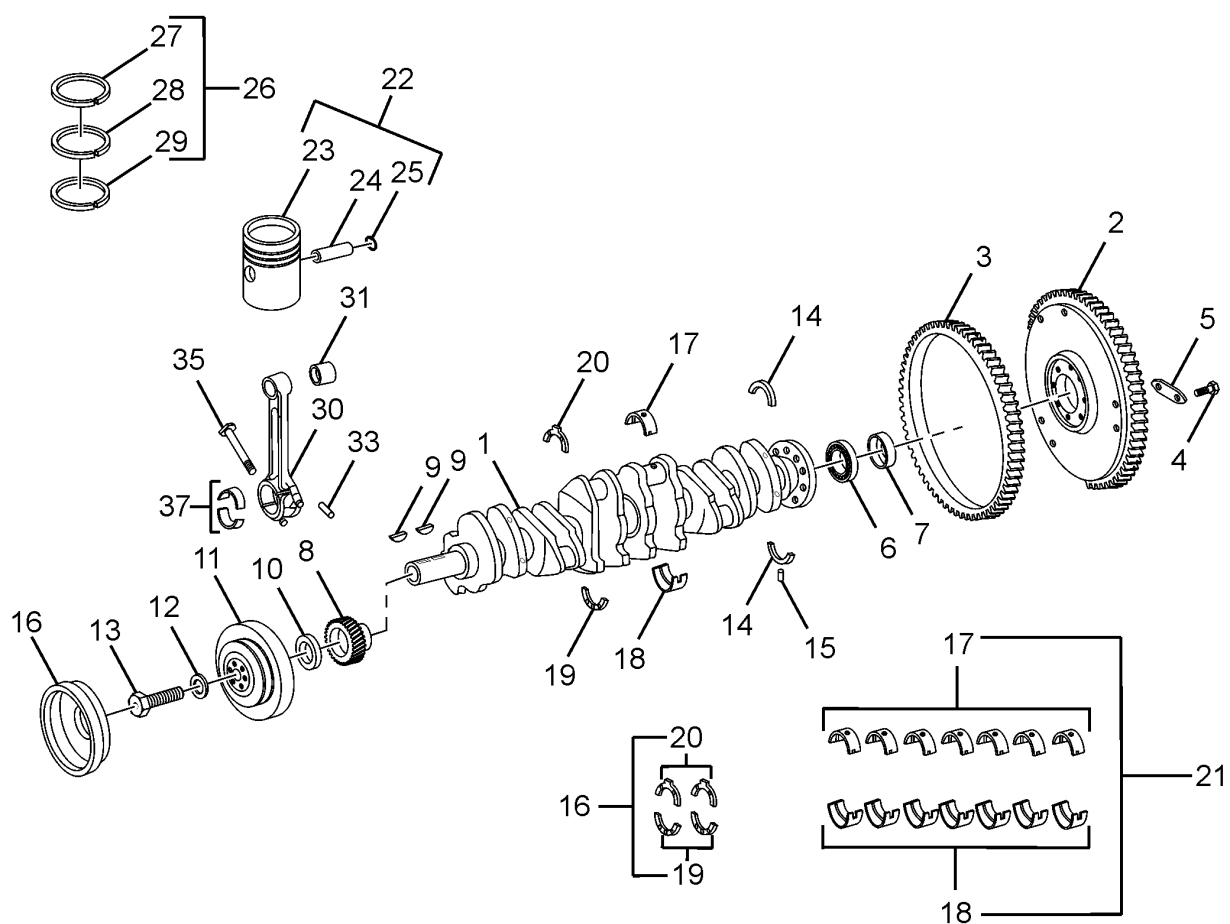
00.01.05		CYLINDER HEAD AND COVER		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	252501150148	SET OF VALVE SEAT RINGS (STD)	1	
10		CONSISTS OF :	6	
11		VALVE SEAT RING INLET STD VALVE SEAT RING EXHAUST STD	6	

CHASSIS TYPE: ALL



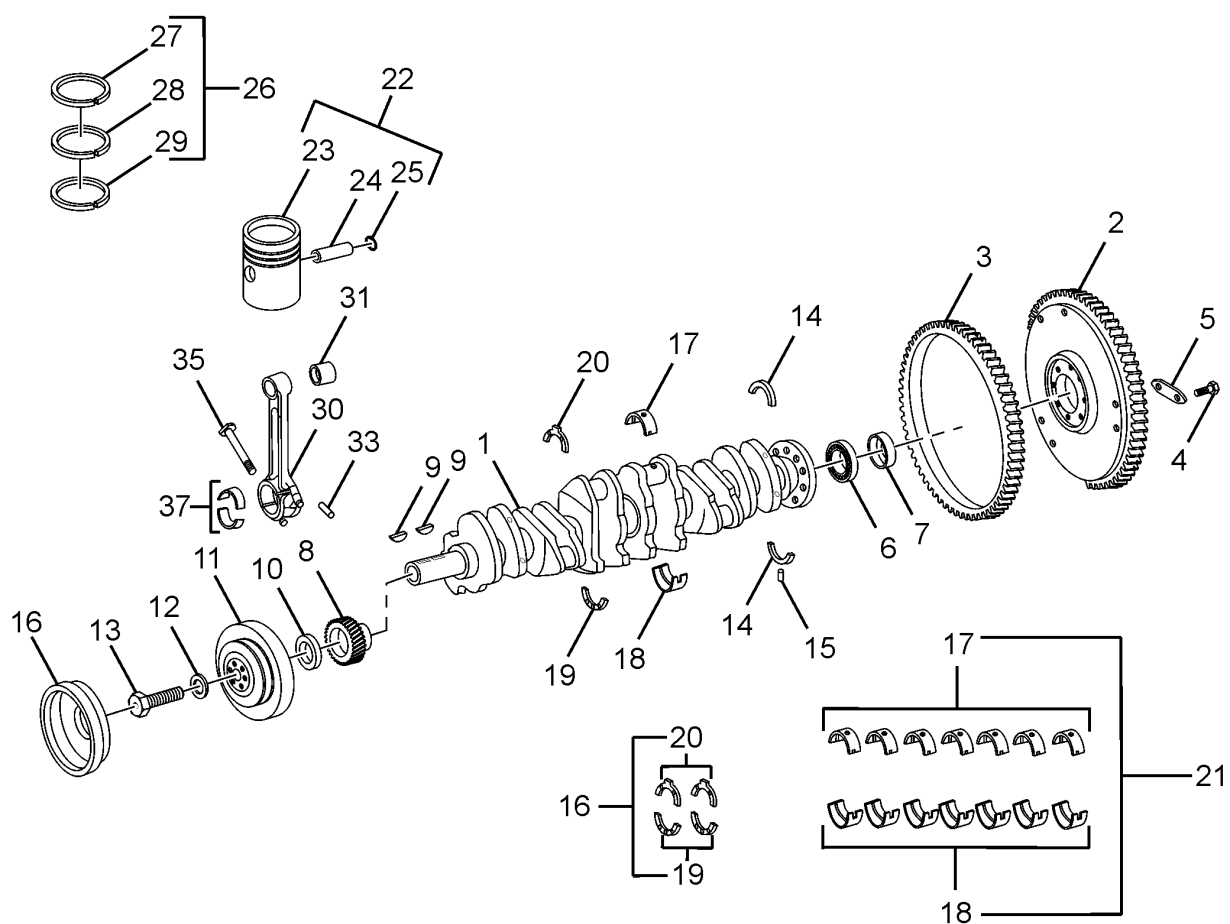
00.03.01		MOVING PARTS		GROUP 03
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252503107934	CRANK SHAFT STD. (INTEGRAL TYPE)	1	
2	252503110128	ASSY.FLYWHEEL(697NA-130PS 11 DEG)330CL.	1	
3	3520321105	RING GEAR	1	
4	3129900301	BOLT	8	
5	3129940232	LOCKING PLATE	4	
6	253403103102	BALL BEARING	1	
7	3120310533	LOCKING RING (IN CRANKSHAFT TO FIX THE BEARING)	1	
8	3520520003	CRANK SHAFT GEAR	1	
9	13650510091	WOODRUFF KEY 8X13	2	
10	252503138603	SPACER	1	
—	252503138201	OIL SLINGER	1	
11	252503130119	ASSY. VIBRATION DAMPER (DOUBLE GROOVE)	1	
12	252303138603	THRUST SPACER	1	
13	3120350271	LOCK (VIBRATION DAMPER)	1	
14	252503107801	SEALING RING HALF	2	
15	1869910055	PIN	2	
16	252503137015	PULLEY CRANK SHAFT	1	
		MAIN BEARING SET		
21	885403702525	MAIN BEARING SET (STD) CONSISTING OF :		FOR SELECTION
17		BEARING UPPER HALF STD	1	
18		BEARING LOWER HALF STD	1	
21	885403722525	MAIN BEARING SET (RS I) CONSISTING OF :	6	FOR SELECTION
17		BEARING UPPER HALF RS I	1	
18		BEARING LOWER HALF RS I	1	
21	885403732525	MAIN BEARING SET (RS II) CONSISTING OF :	1	FOR SELECTION
17		BEARING UPPER HALF RS II	1	
18		BEARING LOWER HALF RS II	1	
21	885403742525	MAIN BEARING SET (RS III) CONSISTING OF :	2	FOR SELECTION
17		BEARING UPPER HALF RS III	1	
18		BEARING LOWER HALF RS III	1	
21	885403752525	MAIN BEARING SET (RS IV) CONSISTING OF :	6	FOR SELECTION
17		BEARING UPPER HALF RS IV	6	

CHASSIS TYPE: ALL



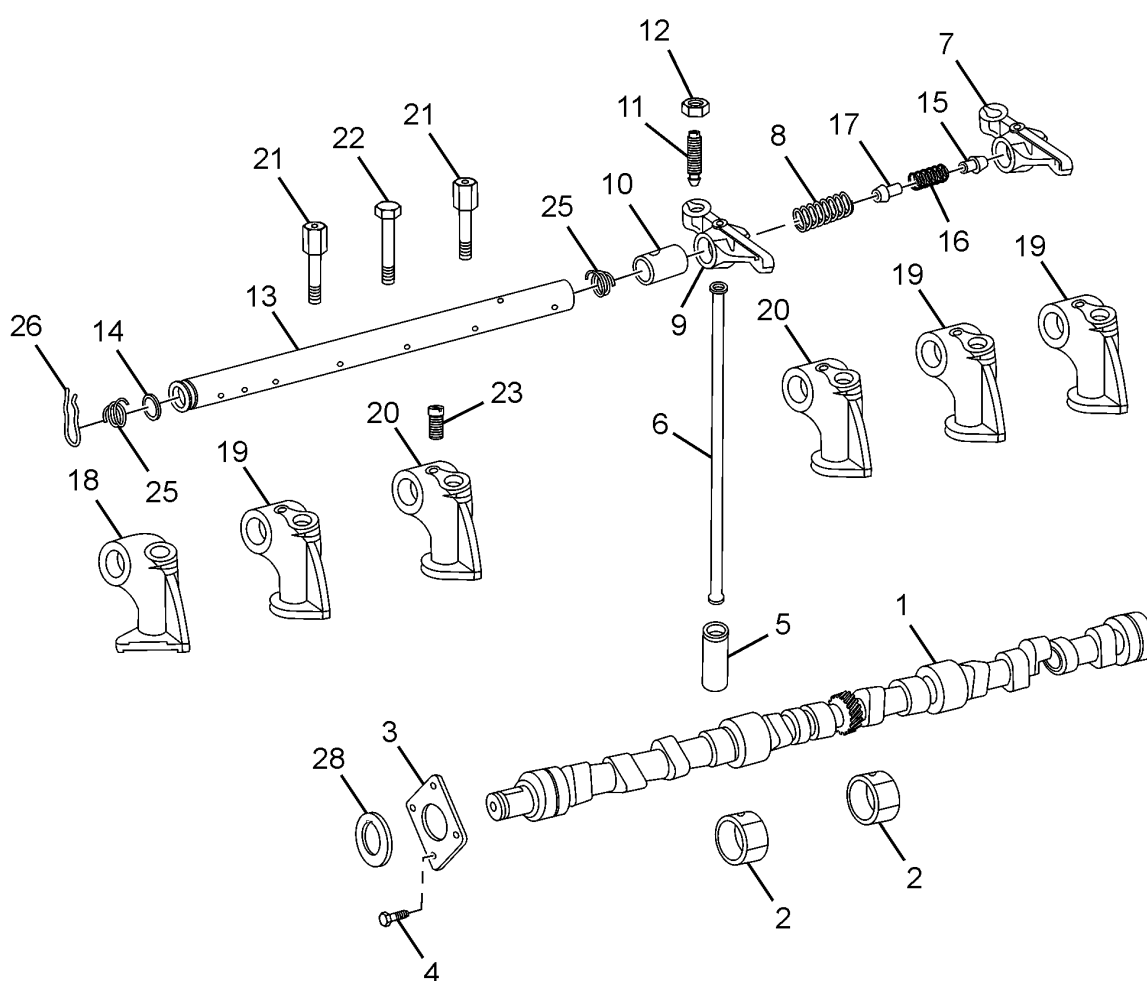
00.03.01		MOVING PARTS		GROUP 03		
CHASSIS TYPE: ALL						
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS		
18	885403762525	BEARING LOWER HALF RS IV	1		FOR SELECTION	
		THRUST WASHER	6			
16		THRUST WASHER SET (STD)	1			
		CONSISTING OF :				
20		THRUST WASHER UPPER HALF (116 MM DIA.) STD	2			
19	885403772525	THRUST WASHER LOWER HALF (116 MM DIA.) STD	2		FOR SELECTION	
16		THRUST WASHER SET (RS I) CONSISTING OF :	1			
20		THRUST WASHER UPPER HALF (116 MM DIA.) RS I	2			
19		THRUST WASHER LOWER HALF (116 MM DIA.) RS I	2			
16		THRUST WASHER SET (RS II)	1			
	885403782525	CONSISTING OF :			FOR SELECTION	
20		THRUST WASHER UPPER HALF (116 MM DIA.) RS II	2			
19		THRUST WASHER LOWER HALF (116 MM DIA.) RS II	2			
		PISTON SET				
22		BARE PISTON SET STD, NON SLIPPER, CONSISTING OF :	1			
23	885403882525	PISTON	6		OPTIONAL	
24		PISTON PIN	6			
25		CIRCLIP	12			
22		BARE PISTON SET STD, SLIPPER, CONSISTING OF :	1			
23		PISTON	6			
24	885403902525	PISTON PIN	6		OPTIONAL	
25		CIRCLIP	12			
		RING SET				
26		SET OF PISTON RING STD CONSISTING OF :	1			
27		DOUBLE TRAPEZE RING (GR I)	6			
28	885403922525	COMPRESSION RING (GR II)	6			
		CONNECTING ROD				
29		ASSY. OIL CONTROL RING (GR III)	6			
30		252503150125	ASSY. CON. ROD (STD) WITH BUSH			6
30		252503150107	ASSY. CON. ROD SERRATED (STD) WITH BUSH			6

CHASSIS TYPE: ALL



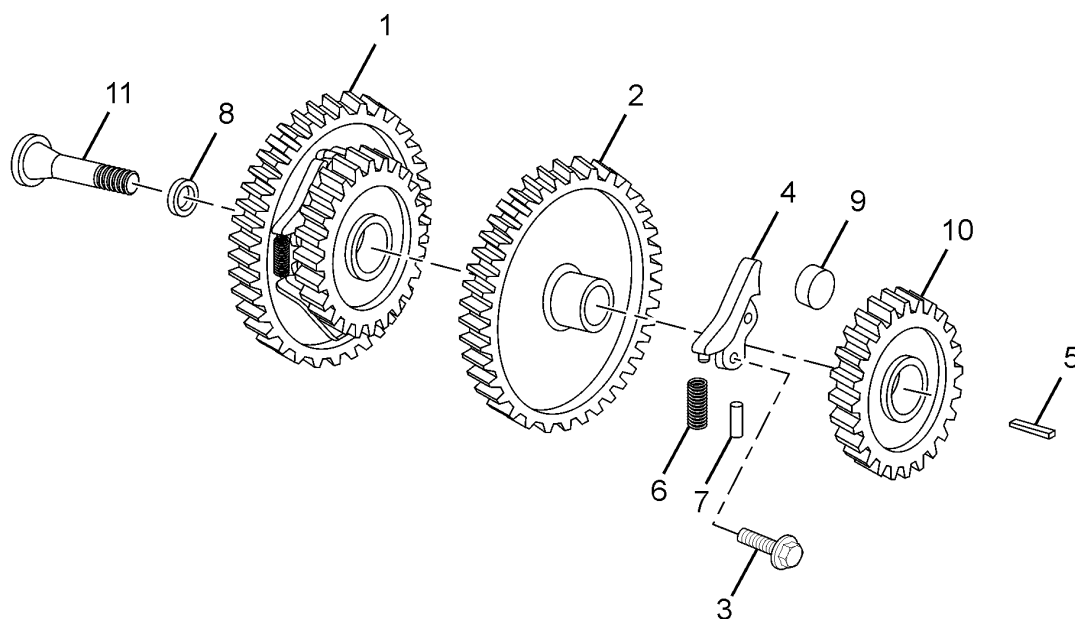
00.03.01		MOVING PARTS		GROUP 03
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
31	885403682525	CON. ROD BUSH SET STD CONSISTING OF :	1	FOR SELECTION
		CON. ROD BUSH STD	6	
33	13050507143	PIN CYLINDRICAL 6X14	12	
35	252503153205	SCREW CON. ROD	12	
		CONNECTING ROD BEARING SET		
37	885403622525	BEARING SET FOR CON. ROD (STD)	1	
—		CONSISTING OF :		
		BEARING HALF (UPPER & LOWER) STD	12	
37	885403642525	BEARING SET FOR CON. ROD. RS I	1	
—		CONSISTING OF :		
		BEARING HALF (UPPER & LOWER) RS I	12	
37	885403652525	BEARING SET FOR CON. ROD. RS II	1	
—		CONSISTING OF :		
		BEARING HALF (UPPER & LOWER) RS II	12	
37	885403662525	BEARING SET FOR CON. ROD. RS III	1	
—		CONSISTING OF :		
		BEARING HALF (UPPER & LOWER) RS III	12	
37	885403672525	BEARING SET FOR CON. ROD. RS IV	1	
—		CONSISTS OF :		
		BEARING HALF (UPPER & LOWER) RS IV	12	
—	885403082525	KIT,CRANKSHAFT SEALING RING WITH LOCATING PINS	1	
		CONSISTING OF :		
14		SEALING RING HALF	2	
15		LOCATING PIN	2	

CHASSIS TYPE: ALL



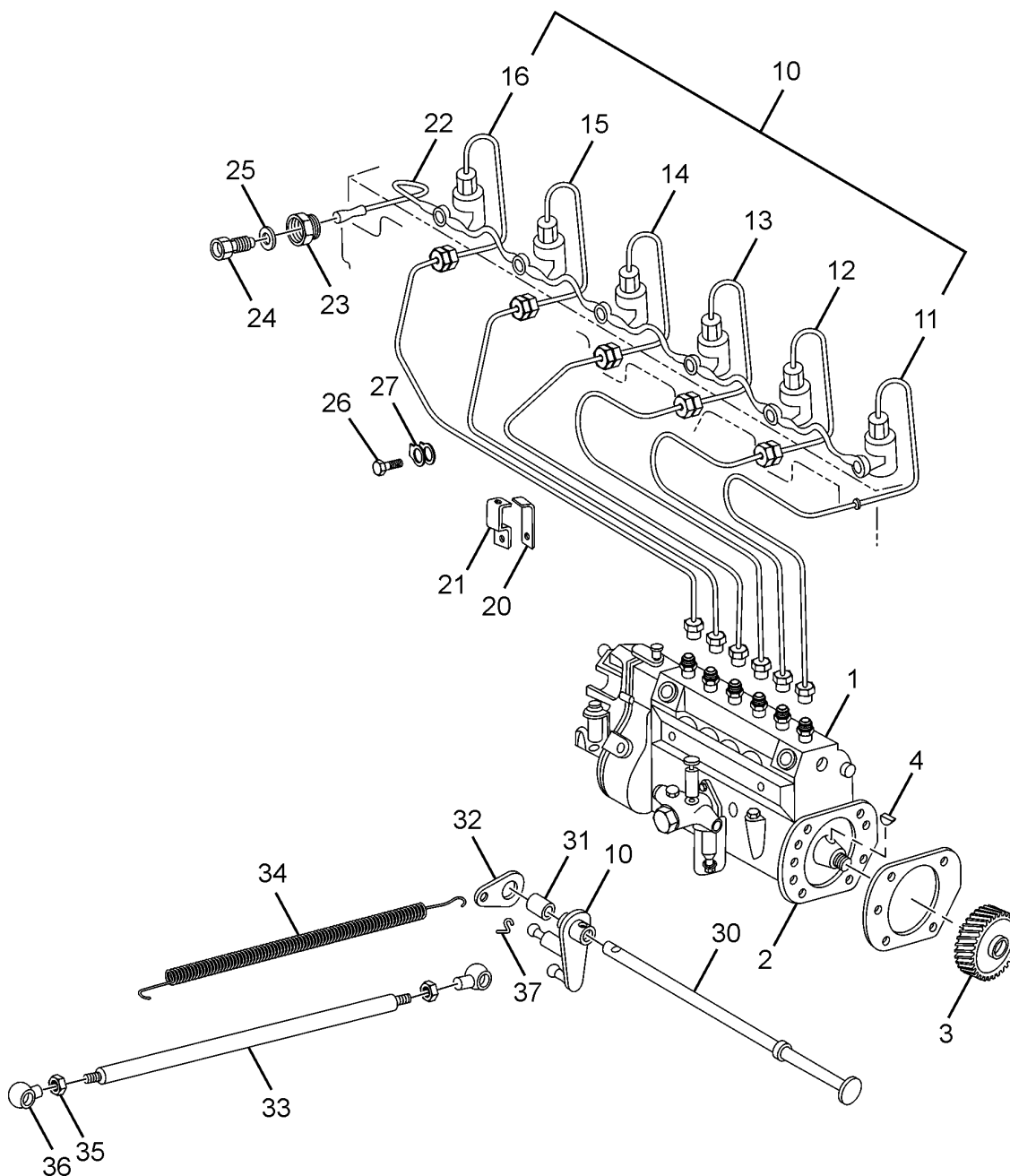
00.05.01		ENGINE TIMING (CAMSHAFT AND COMPONENTS)		GROUP 05	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252505100140	CAMSHAFT WITH CYLINDER PIN STD	1	NOT SERVICED LOOSE	
2	885405042525	SET OF BEARINGS CAMSHAFT	1		
—		CONSISTING OF :			
—		BEARING NO. 1	1		
—		BEARING NO. 2, 3 AND 4	3		
3	3520520762	THRUST WASHER (CAMSHAFT TO CYL. BLOCK)	1		
4	3129900004	HEX SCREW (TO THRUST WASHER)	4		
5	253405139902	VALVE TAPPET	12		
6	3520540205	PUSH ROD	12		
—	252305140102	ASSY ROCKER ARM SHAFT FRONT WITH R/A	1		
—	252305140103	ASSY ROCKER ARM SHAFT REAR WITH R/A	1	NOT SERVICED LOOSE	
7	3520501033	ROCKER ARM LEFT WITH BUSH	6		
8	3129930701	SPRING (LONG)	5		
9	3520500634	ROCKER ARM RIGHT WITH BUSH	6		
10	3120550050	BUSH	12		
11	252305146701	BALL END TAPPET ADJUSTER	12		
12	3129900251	HEX. NUT (BALL PIN)	12		
13	3120500231	ROCKER ARM SHAFT	2		
14	17071001407	SEALING CAP	2		
15	3120550653	CONNECTING NIPPLE, INNER	1		
16	3129934701	SPRING, CONNECTING NIPPLE	1		
17	3120550553	CONNECTING NIPPLE, OUTER	1		
18	3520550610	ROCKER ARM SUPPORT NO. 1	1		
19	3520550410	ROCKER ARM SUPPORT NO. 2, 5, 6	3		
20	3520550510	ROCKER ARM SUPPORT NO. 3, 4	2		
21	3120550171	BOLT (TO ROCKER ARM BRACKETS)	4		
22	11064012632	HEX BOLT M 12X75 (TO ROCKER ARM BRACKET)	2		
23	11433206101	GRUB SCREW AM 6X10, (ROCKER ARM SUPPORT TO R/A SHAFT)	2		
25	3129930005	SPRING (SHORT)	2		
26	3129930025	SPRING CLIP (TO SPRINGS AND ROCKER ARM SHAFT)	2		
28	3520510062	BUTTING RING (TIMER TO CAMSHAFT)	1		

CHASSIS TYPE: ALL



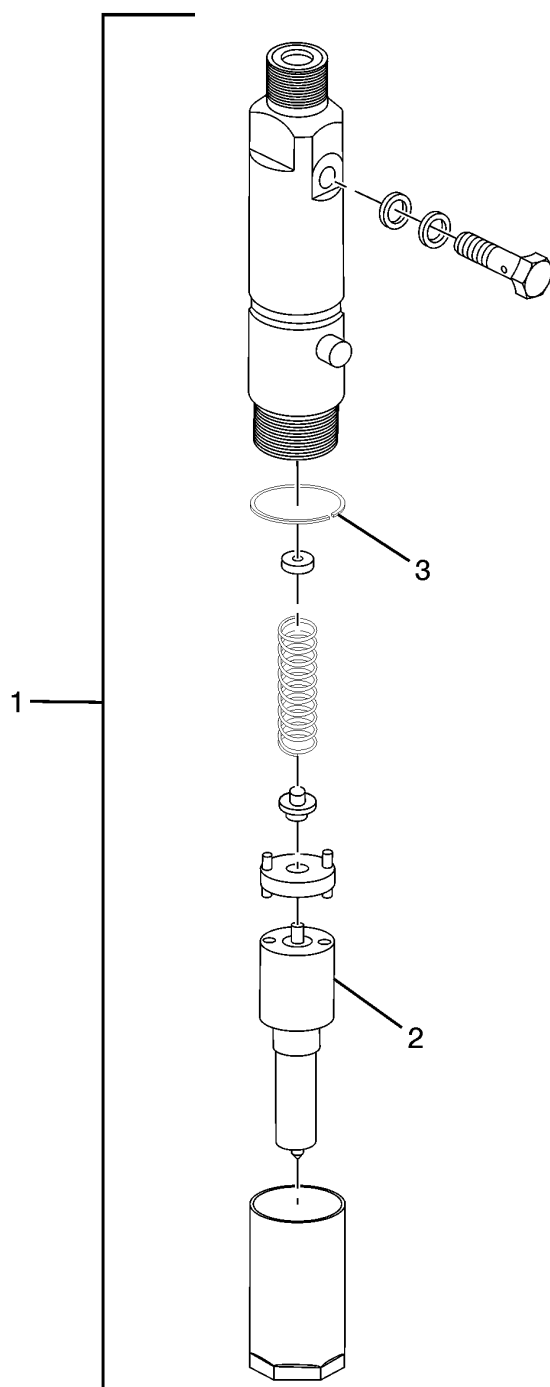
00.05.02		INJECTION TIMER		GROUP 05
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	3520701645	ASSY INJECTION TIMER	1	SERVICED IN TIMER KIT
2	3520701113	ASSY. DRIVE GEAR FIP	1	
3	252307118001	COLLAR SCREW	4	
4	3520751025	TIMER SEGMENT	2	
5	252305105901	PARALLEL KEY	1	
6	3529930701	PRESSURE SPRING TIMER	4	
7	3520750374	PIN INJ TIMER	2	
8	3520510062	BUTTING RING	1	
9	3520750035	TIMER FLY WEIGHT	2	
10	3520520201	CAMSHAFT GEAR	1	
11	3520750071	PIN (TIMER MOUNTING)	1	
—	885405032525	TIMER KIT 697 NA , CONSISTING OF :	1	SERVICED IN TIMER KIT
5		TIMER SEGMENT	4	
6		PRESSURE SPRING TIMER	4	
7		PIN	2	
9		TIMER FLY WEIGHT	2	

CHASSIS TYPE: ALL



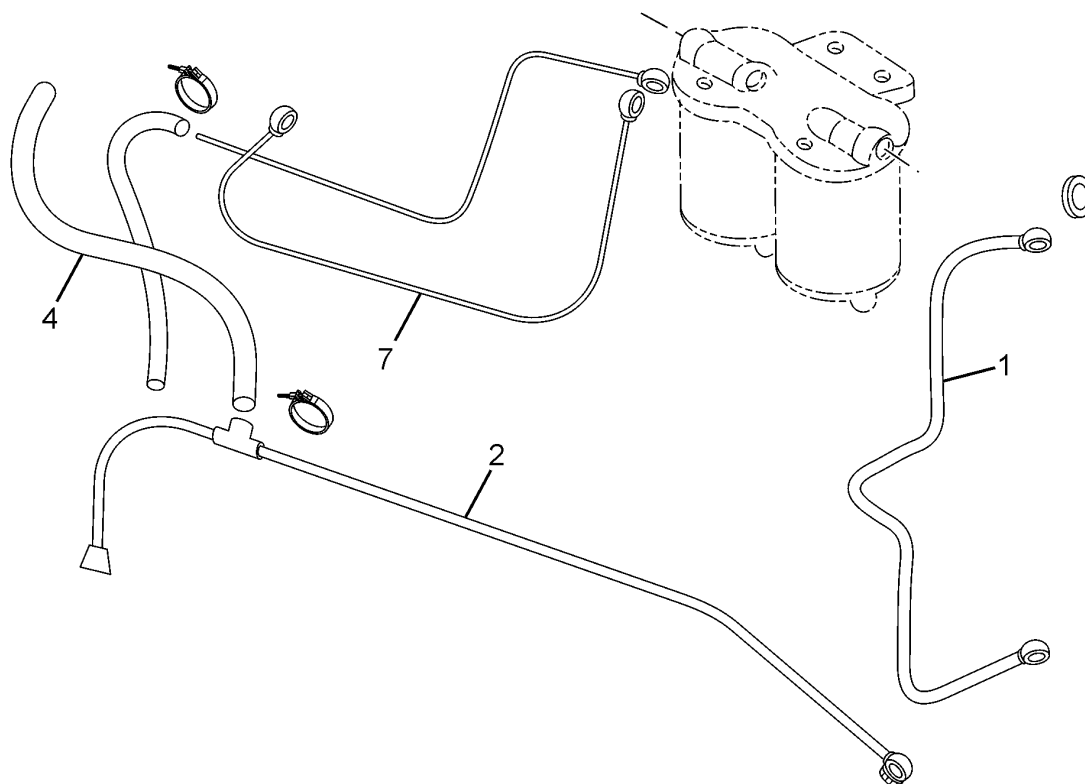
00.07.01		FUEL INJECTION EQUIPMENT		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	F002A0Z288	ASSY.FIP 130PS @ 2800RPM	1	TML NO.252507120108
2	252507123701	SUPPORT-INJECTION PUMP	1	
3	252307105401	INJECTION PUMP GEAR	1	
4	13650505063	WOODRUFF KEY 4X6.5 IS2294	1	
10	252507140149	KIT H.P.LINES.(697NA)	1	SERVICED AS KIT
11		HIGH PRESSURE LINE 1ST CYL.	1	
12		HIGH PRESSURE LINE 2ND CYL.	1	
13		HIGH PRESSURE LINE 3RD CYL.	1	
14		HIGH PRESSURE LINE 4TH CYL.	1	
15		HIGH PRESSURE LINE 5TH CYL.	1	
16		HIGH PRESSURE LINE 6TH CYL.	1	
20	0120780085J	CLAMP UPPER	2	
21	0120700066J	ASSY.CLAMP LOWER	2	
22	252007140111	ASSY FUEL LEAKAGE LINE	1	
23	3129970230	PLUG	6	
24	3129970330	PLUG	6	
25	312 997 08 40	GASKET RING	6	
26	252007144203	SEAL CLAMP	6	
27	2520 0714 80 01	HOLLOW SCREW	6	
—	2525 0713 01 21	ASSY. BRACKET (MTG.FUEL SHUT OFF VALVE)	1	
—	2643 1520 01 06	ASSY.SOLENOID (FIP SHUT OFF) 12V	1	
30	2525 0710 03 32	ASSY CONTROL SHAFT	1	
31	2525 0710 69 03	SPACER	1	
32	2525 1413 71 05	LINK FOR SPRING	1	
33	2525 0710 79 11	PULL ROD	1	
34	322 993 03 10	RETURN SPRING	1	
35	1208 089603 2	HEX THIN NUT M6	1	
36	1727 120100 1	BALL END ASSY B10	1	
37	1445 060100 5	LOCKING RING 10	2	

CHASSIS TYPE: ALL



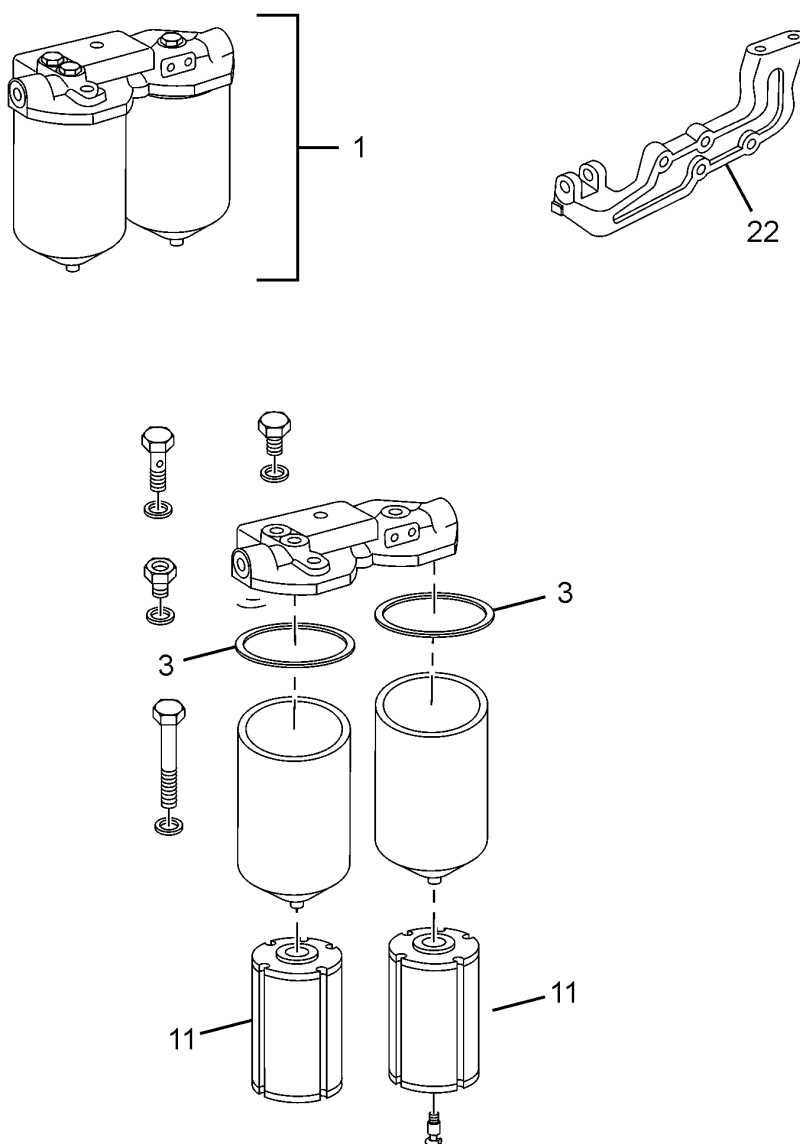
00.07.02		INJECTOR		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	F002C8Z851	ASSY.NOZZLE HOLDER WITH NOZZLE & WASHER.	6	
2	F002C40529	NOZZLE	6	
3	9431030172	SEALING WASHER	6	

CHASSIS TYPE: ALL



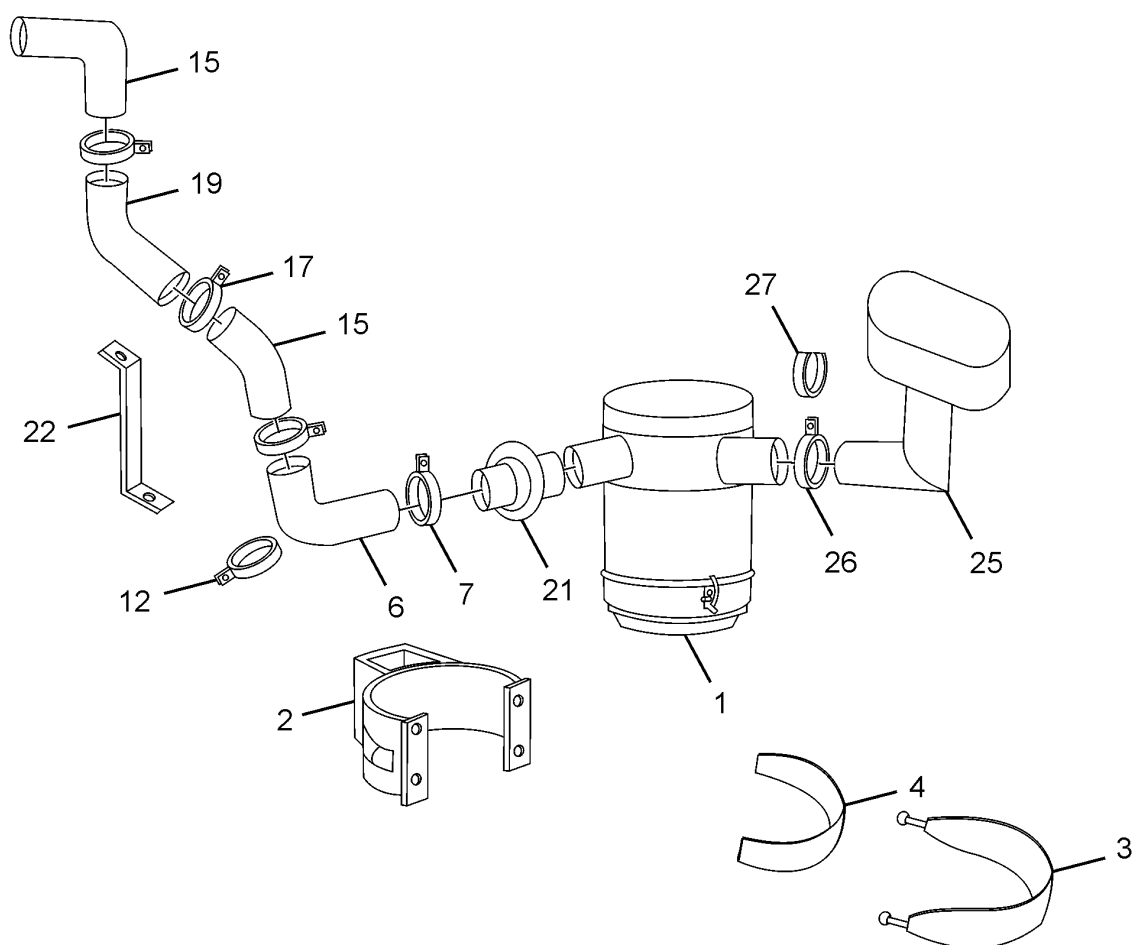
00.09.01		FUEL FEED AND LEAKAGE LINE		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252509120152	ASSY.FUEL LINE (FUEL FILTER TO FIP)	1	
2	252509120149	ASSY.OVERFLOW LINE	1	
4	252709125804	HOSE	1	
7	252509120147	ASSY.FUEL LINE(FEED PUMP TO FILTER)	1	

CHASSIS TYPE: ALL



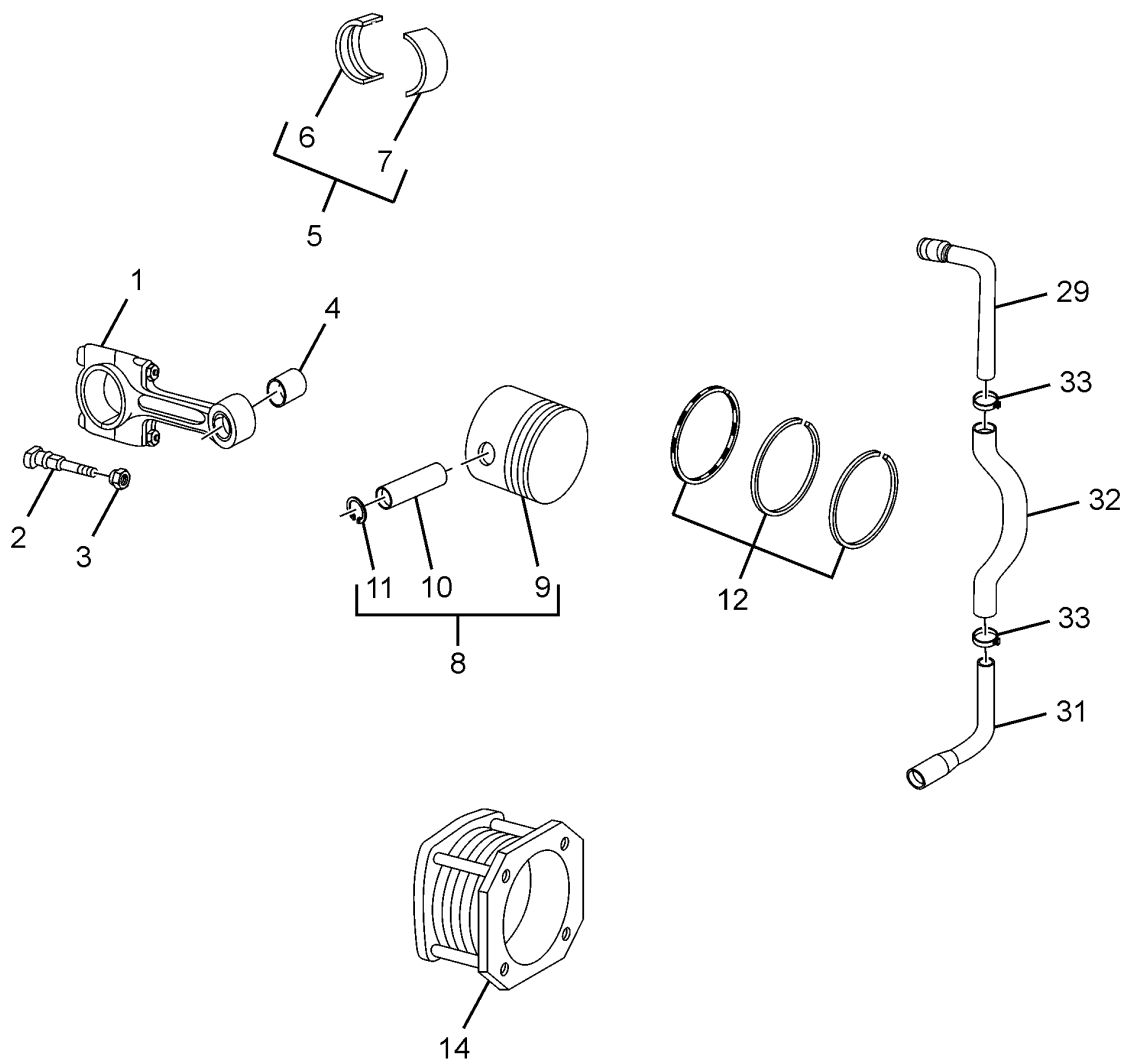
00.09.02		FUEL FILTER (MICO)		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	450226029	ASSEMBLY FUEL FILTER (MICO)	1	
3	1450109001	SEALING RING	2	
11	9451037409	FINE PAPER FILTER (MICO)	2	
22	252509110108	ASSY.FUEL FILTER BRACKET	1	

CHASSIS TYPE: ALL



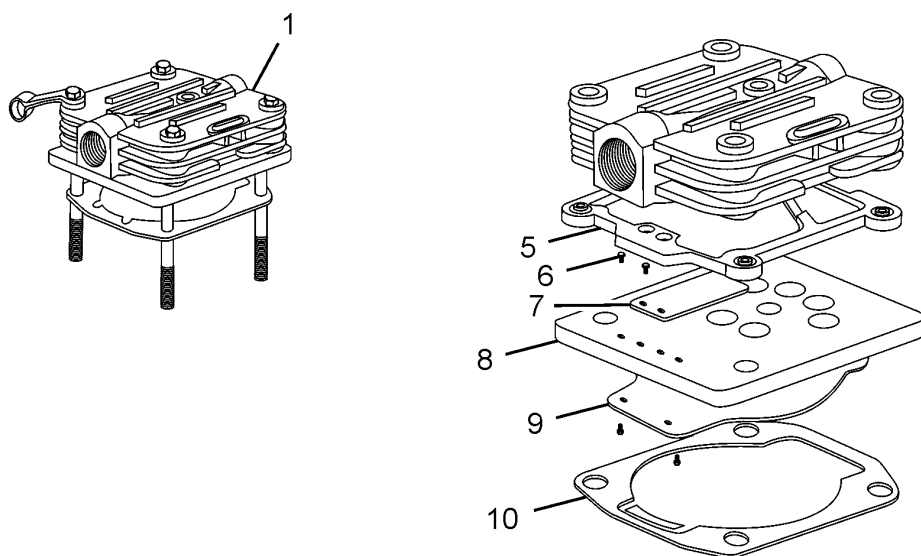
00.09.03		AIR FILTER (LP/LPT613)		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252509130328	ASSY.OIL BATH AIR FILTER	1	
2	252509130289	ASSY.AIR FILTER MTG.BRACKET	1	
3	252509130121	ASSY STRAP	2	
4	252509139902	RUBBER STRAP	2	
6	252509136967	BEND PIPE	1	
7	14280500900	HOSE CLAMP 90	1	
12	252309134210	CLAMP	2	
15	252509135854	HOSE (BEND PIPE TO ELBOW)	1	
17	14280500900	HOSE CLAMP 90	3	
19	252509130327	ASSY BEND PIPE	1	
21	252909135804	RUBBER BELOW	1	
22	252509133348	BRACKET	1	
—	252501170190	ASSY.FRAME WITH BRACKET	1	
25	252509130329	ASSY. DUCT (ON AIR FILTER)	1	
26	206009130138	ASSY CLAMP	1	
27	206009136304	RUBBER SLEEVE	1	

CHASSIS TYPE: ALL



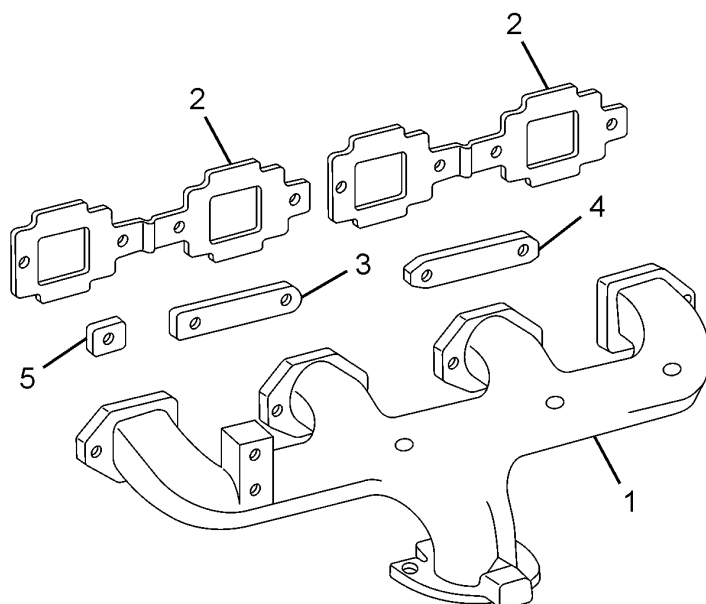
00.13.01		AIR COMPRESSOR 94 DIA		GROUP 13	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	3521300216	ASSY. CONNECTING ROD (AIR COMPRESSOR)	1		
2	3211310171	GUIDE SCREW, CON. ROD	2		
3	3219900251	HEX. NUT	2		
4	885413262525	BUSH (CON. ROD A/C)	1		
5	885413222525	SET OF CON. ROD BEARING STD	1		
		CONSISTS OF :			
6		BEARING HALF LOWER STD	1	NOT SERVICED LOOSE	
7		BEARING HALF UPPER STD	1	NOT SERVICED LOOSE	
8	885413102525	ASSY. PISTON STD. (W/O RINGS)	1		
9		PISTON STD.	1	NOT SERVICED LOOSE	
10		PISTON PIN	1	NOT SERVICED LOOSE	
11		INTERNAL CIRCLIP	2	NOT SERVICED LOOSE	
12	885413132525	SET OF PISTON RINGS CONSISTING OF :	1		
		SCRAPER RING	3		
14	252513103707	CYL. SLEEVE STD	1		
29	252513130113	ASSY. TUBE	1		
31	252513130112	ASSY. TUBE	1		
32	252513135808	RUBBER HOSE	1		
33	14270202501	HOSE CLIP 25	2		

CHASSIS TYPE: ALL



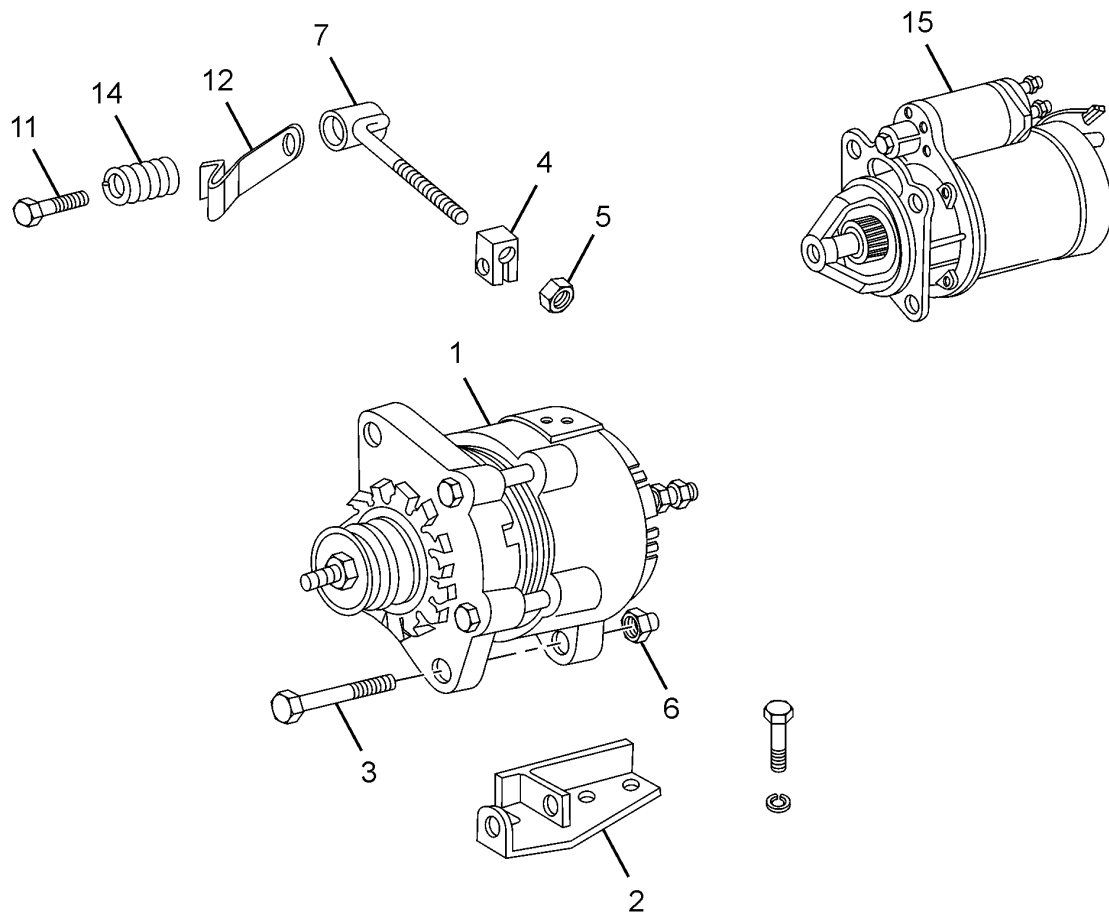
00.13.02		AIR COMPRESSOR HEAD (REED VALVE TYPE) 94 DIA		GROUP 13
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252513100126	ASSY. AIR COMPRESSOR HEAD (REED VALVE TYPE) KIT 94 DIA	1	
—	252513100149	ASSY. REED VALVE ASSY CONSISTING OF :	1	
6		LOCATING PIN	4	
7		DELIVERY REED	1	
8		VALVE PLATE	1	
9		INLET REED	1	
10	252513100127	GASKET (JOINT) (BET.. HEAD ASSY. AND CYL. SLEEVE)	1	
—	252513990105	REPAIR KIT, AIR COMPRESSOR HEAD CONSISTING OF :	1	
5		GASKET (JOINT)	1	
6		LOCATING PIN	4	
10		GASKET (JOINT) (BET.. HEAD ASSY. AND CYL. SLEEVE)	1	

CHASSIS TYPE: ALL



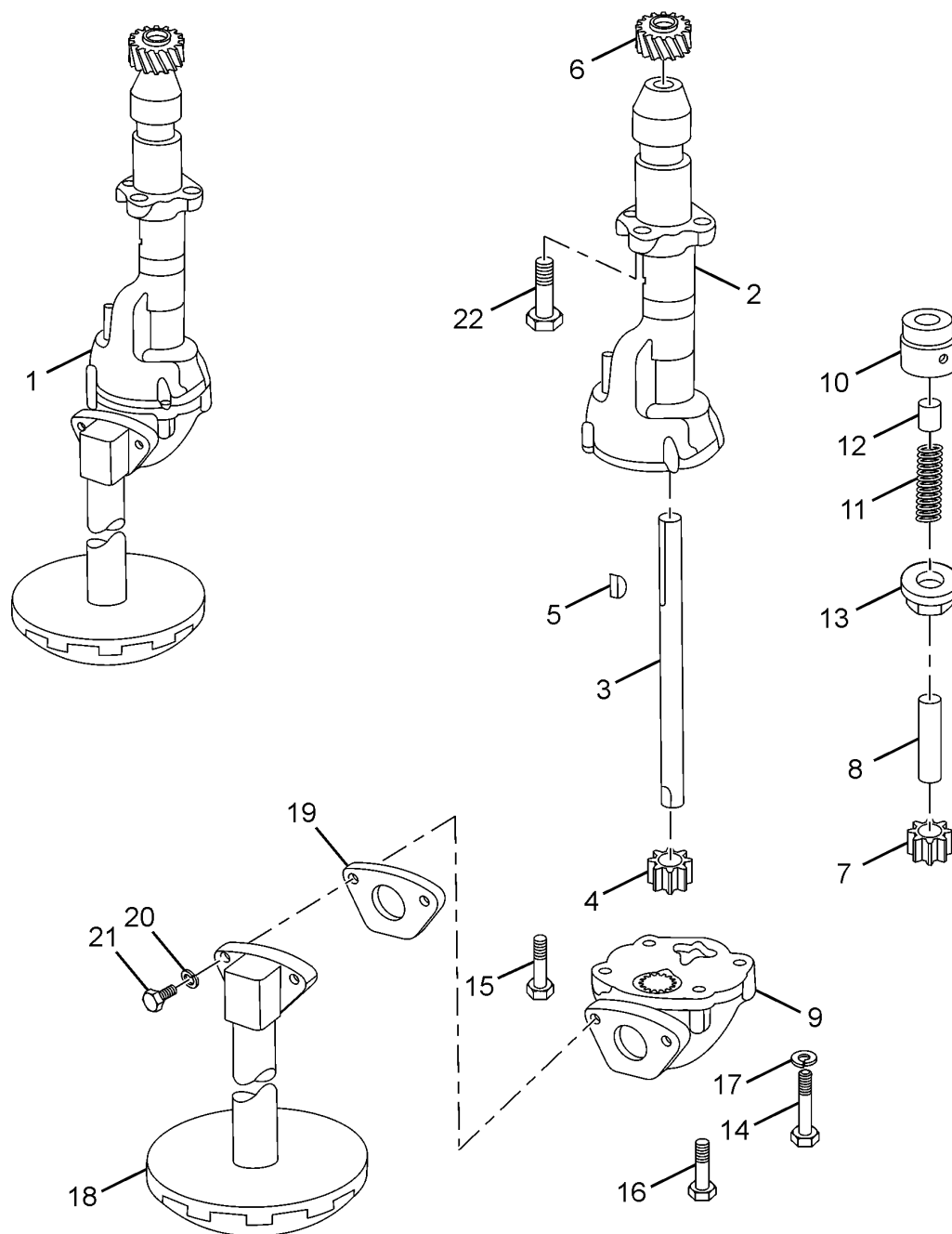
00.14.01		EXHAUST MANIFOLD		GROUP 14
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252514113770	EXHAUST MANIFOLD	1	
2	252514115308	GASKET (EXHAUST MANIFOLD TO CYL. HEAD)	2	
3	3121420112	CLAMP SIDE (EXHAUST MANIFOLD)	2	
4	3121420012	CLAMP CENTRE (EXHAUST MANIFOLD)	6	
5	3121420212	CLAMP OUTER (EXHAUST MANIFOLD)	2	

CHASSIS TYPE: ALL



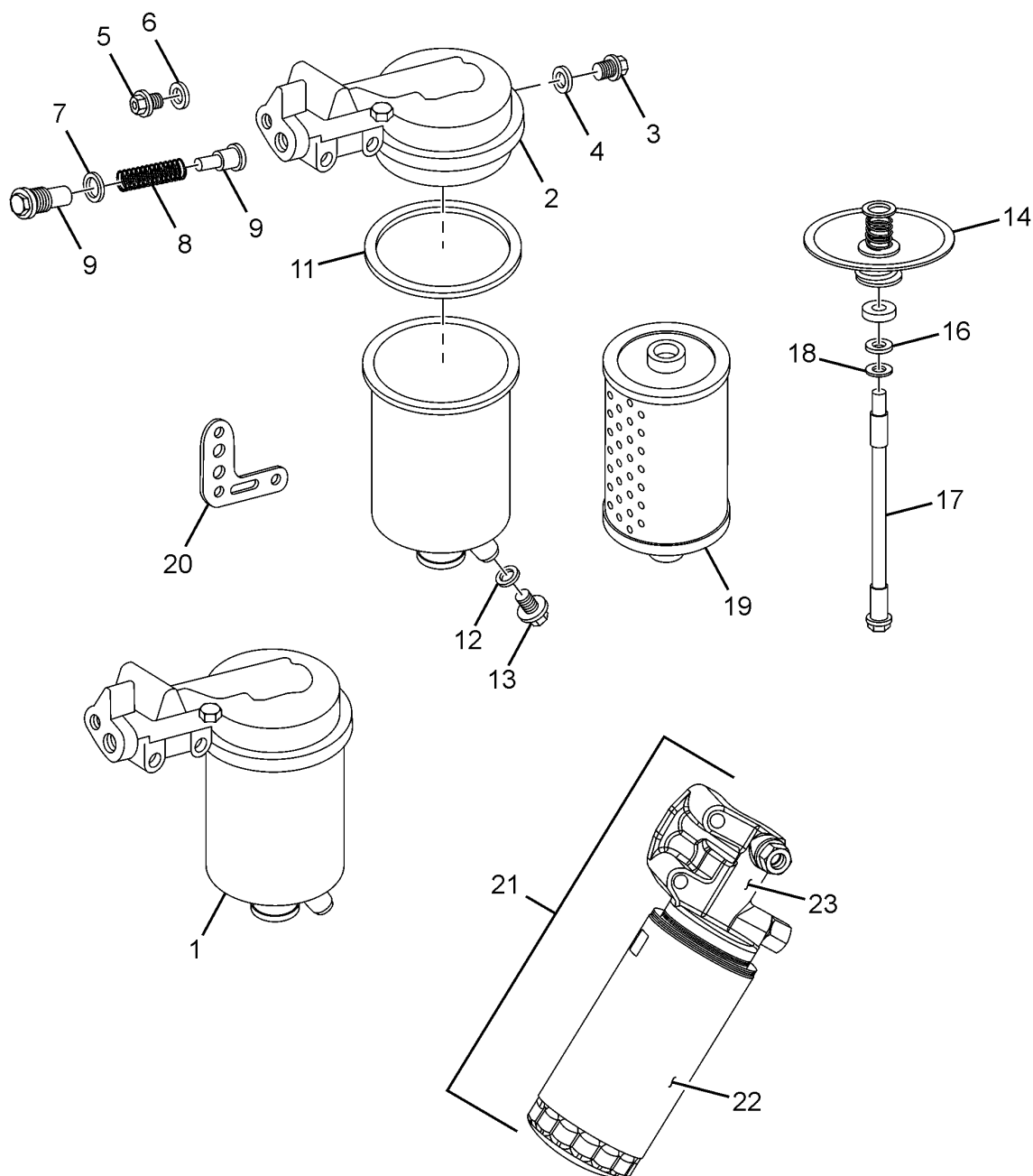
00.15.01		ALTERNATOR AND STARTER		GROUP 15
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	257315100108	ALTERNATOR (TWIN GROOVE) 12V65A 2SA23	1	
2	252515140114	ASSY.BRACKET (ALTERNATOR MTG.)	1	
3	3121550174	BOLT [FOR FIXING ALTERNATOR]	1	
4	254015404201	CLAMPING PIECE	1	
5	252415146501	CLAMPING NUT	1	
6	12140501008	NYLOC NUT M 10	2	
7	252515140118	ASSY. CLAMP ROD	1	
11	3121550174	BOLT (FOR FIXING ALTERNATOR)	1	
12	3129941301	LOCKING PLATE	1	
14	3129932801	SPRING ALTERNATOR	1	
15	263215100102	STARTER MOTOR (12V)	1	

CHASSIS TYPE: ALL



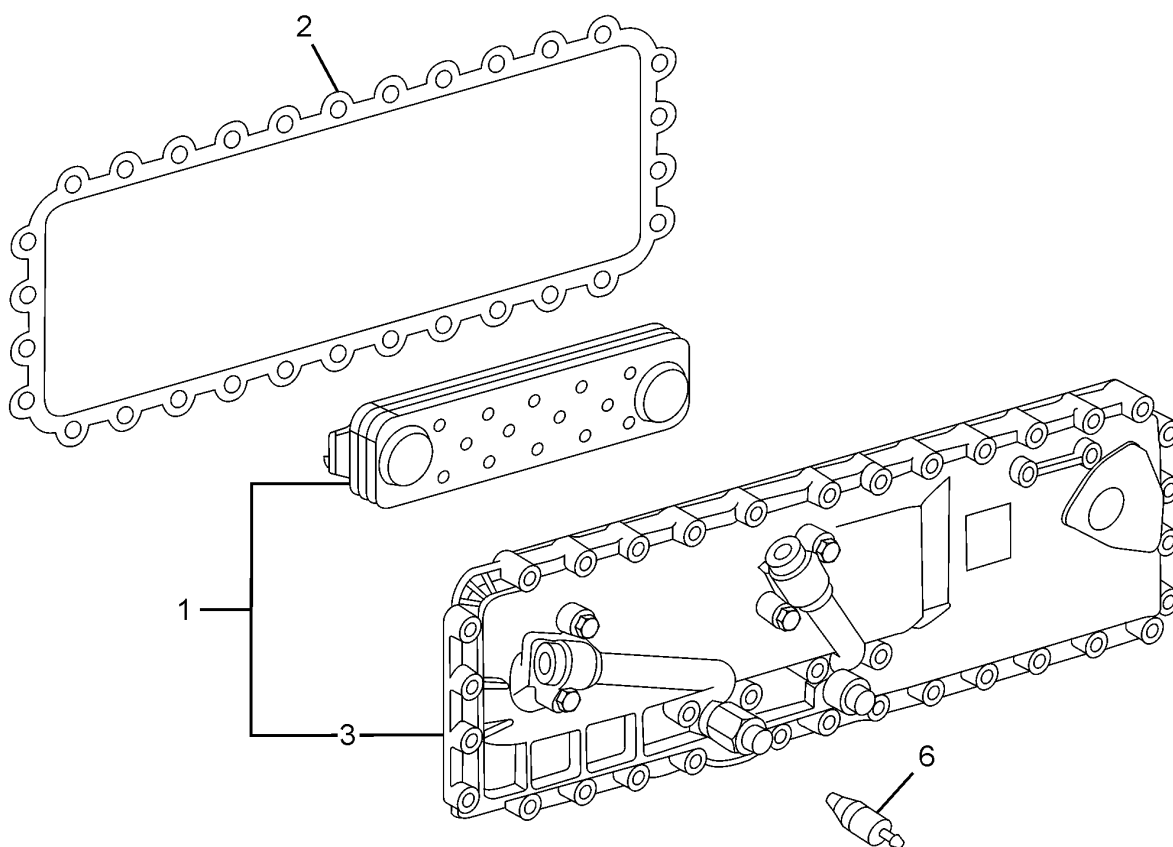
00.18.01		OIL PUMP		GROUP 18
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252518100149	ASSY. OIL PUMP WITH STRAINER	1	
2	252518103704	HOUSING	1	
3	252518107902	DRIVE SHAFT	1	
4	252518105405	GEAR, DRIVE SHAFT	1	
5	13650505055	WOODRUFF KEY 3X6.5	2	
6	3121810308	DRIVE, GEAR	1	
7	252518105406	GEAR, DRIVEN SHAFT	1	
8	252518107901	SHAFT FOR DRIVE GEAR	1	
9	3521811220	COVER, OIL PUMP	1	
10	3521840329	VALVE HOUSING	1	
11	3269930401	SPRING	1	
12	3211810042	PLUNGER	1	
13	3529970730	SCREW PLUG	1	
14	11324196031	SCREW M 8X22	2	
15	11064096011	BOLT M 8X35	1	
16	11064096038	BOLT M 8X45	1	
17	12520698025	SPG. WASHER B 8	4	
18	252518150115	ASSEMBLY STRAINER (OIL PUMP)	1	
19	3121860080	GASKET	1	
20	12520698025	SPG. WASHER B 8	2	
21	11324196023	SCREW M 8X20	2	
22	11342408283	SCREW M 8X28	3	
—	885418082525	GEAR KIT OIL PUMP CONSISTS OF :	1	
4		GEAR, DRIVE SHAFT	1	
7		DRIVEN GEAR, OIL PUMP	1	

CHASSIS TYPE: ALL



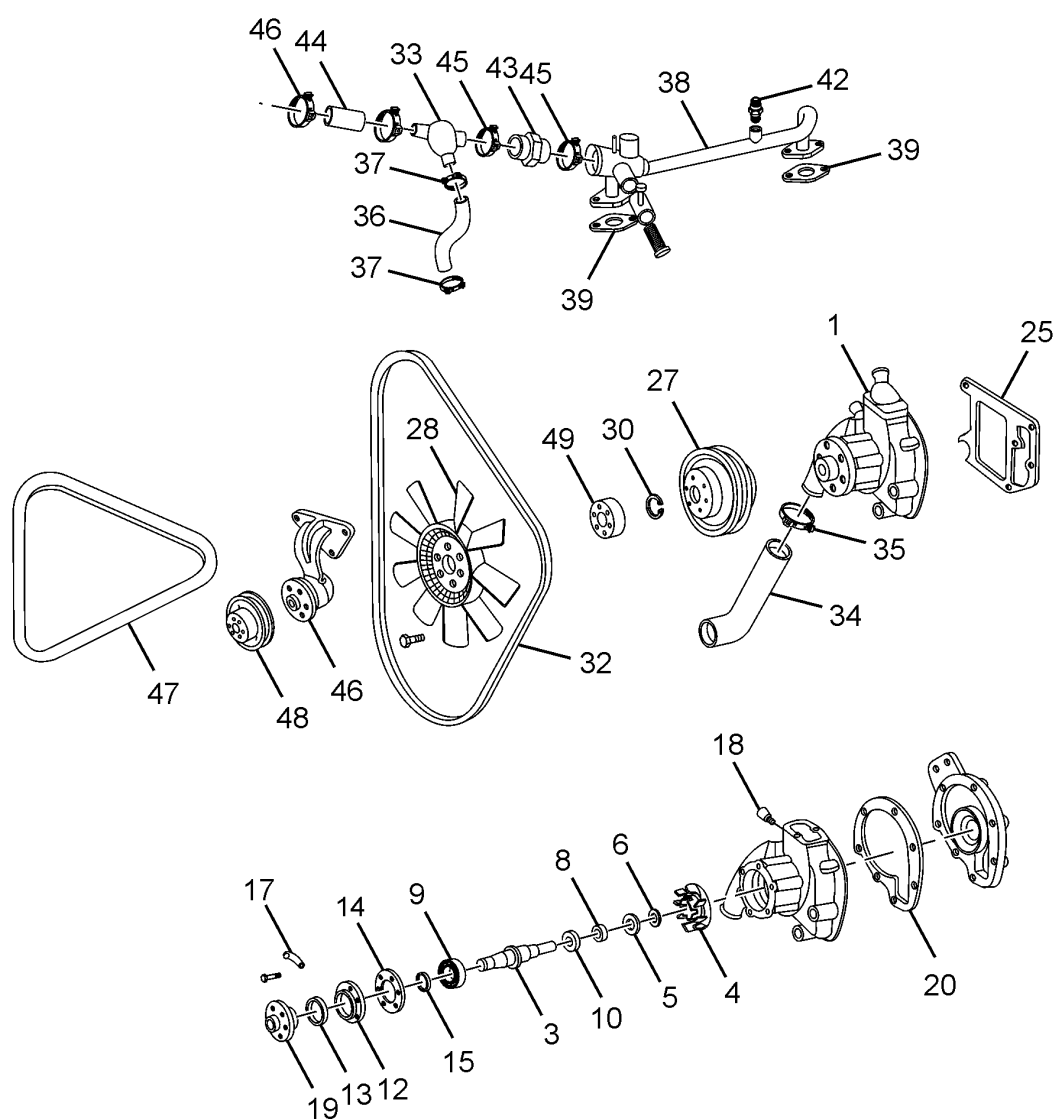
00.18.02		ASSY.OIL FILTER		GROUP 18			
CHASSIS TYPE: ALL							
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS			
1	252518130127	ASSY.OIL FILTER COMPLETE(30MICRON)	1				
2	252318130147	ASSY OIL FILTER COVER	1				
3	16081001603	SEALING PLUG AM16X1.5	1				
4	16220710240	SEALING WASHER 16X20 CU	1				
5	252018137203	SCREW PLUG (FOR RELIEF VALVE)	1				
6	16220710380	SEALING WASHER 24X29 CU	1				
7	16220710282	SEALING WASHER 18X22 CU	1				
8	252018138701	SPRING (FOR PRESSURE RELIEF VALVE)	1				
9	3521840032	OIL FILTER BYE -PASS VALVE PLUNGER	1				
11	252018137701	SEALING RING	1				
12	16220710240	SEALING WASHER 16X20 CU	1				
13	0129970030J	SEALING PLUG	1				
14	252318130113	ASSY. SPG. RETAINER (FOR OIL FILTER)	1				
16	252018137703	SEALING RING	1				
17	252318133201	CENTRE PIN	1				
18	16220610229	SEALING WASHER A 14X20	1				
19	252518130124	OIL FILTER CARTRIDGE (30 MICRONS)	1				
20	252318135301	GASKET (OIL FILTER TO CYLINDER BLOCK)	1				
21	252508170137	OIL FILTER COMPLETE (SPIN-ON)	1			NEW INTRODUCTION	
22	252508170139	OIL FILTER CARTRIDGE (SPIN-ON)	1			NEW INTRODUCTION	
23	252508170138	HEAD OIL FILTER (SPIN-ON)	1	NEW INTRODUCTION			

CHASSIS TYPE: ALL



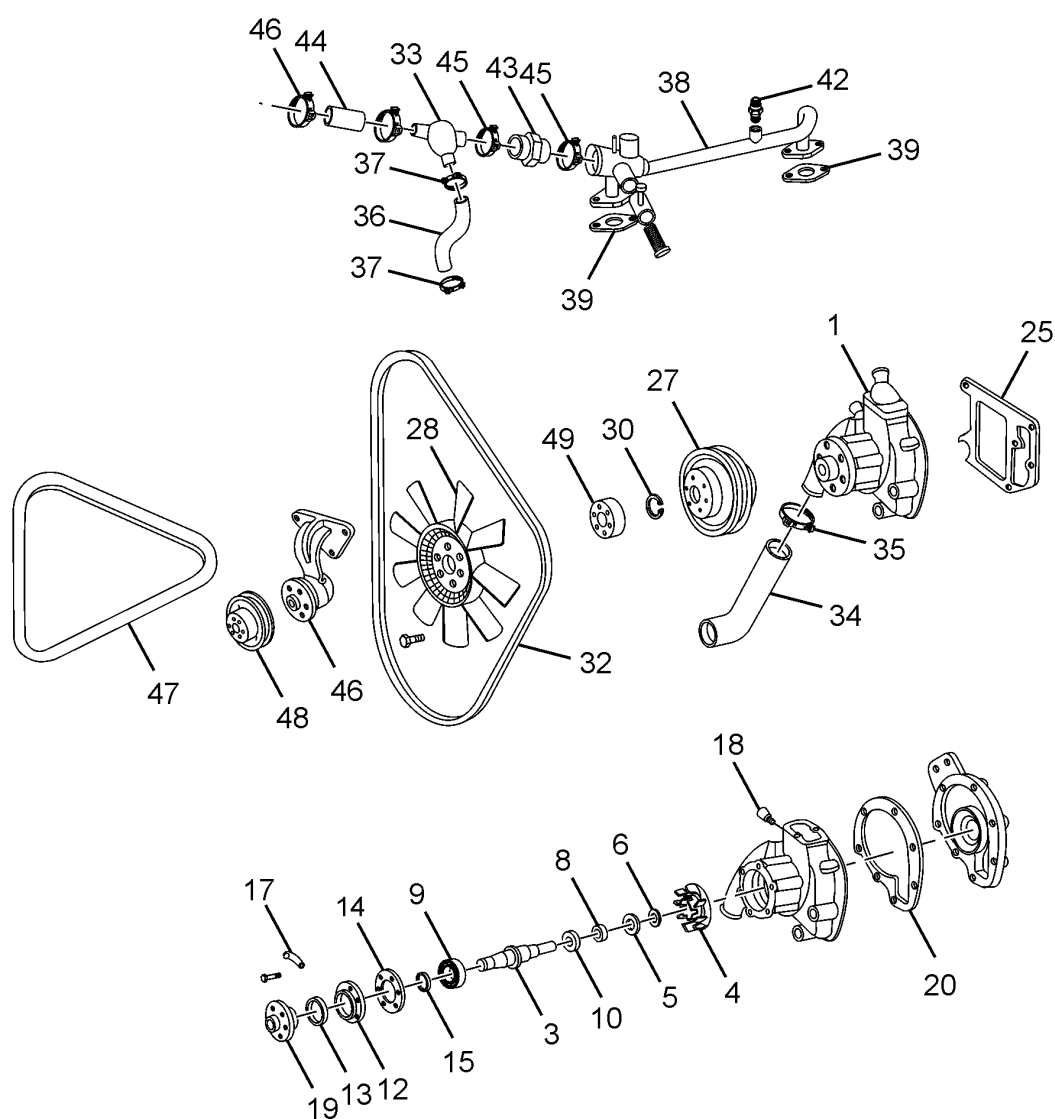
00.18.03		OIL COOLER(PLATE TYPE)		GROUP 18
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252518170169	ASSY. OIL COOLER WITH ALUMINUM COVER (PLATE TYPE)	1	
2	3521880780	GASKET OIL COOLER	1	
3	252518173805	COVER, OIL COOLER	1	
6	265454509913	LOW OIL PRESSURE SWITCH	1	

CHASSIS TYPE: ALL



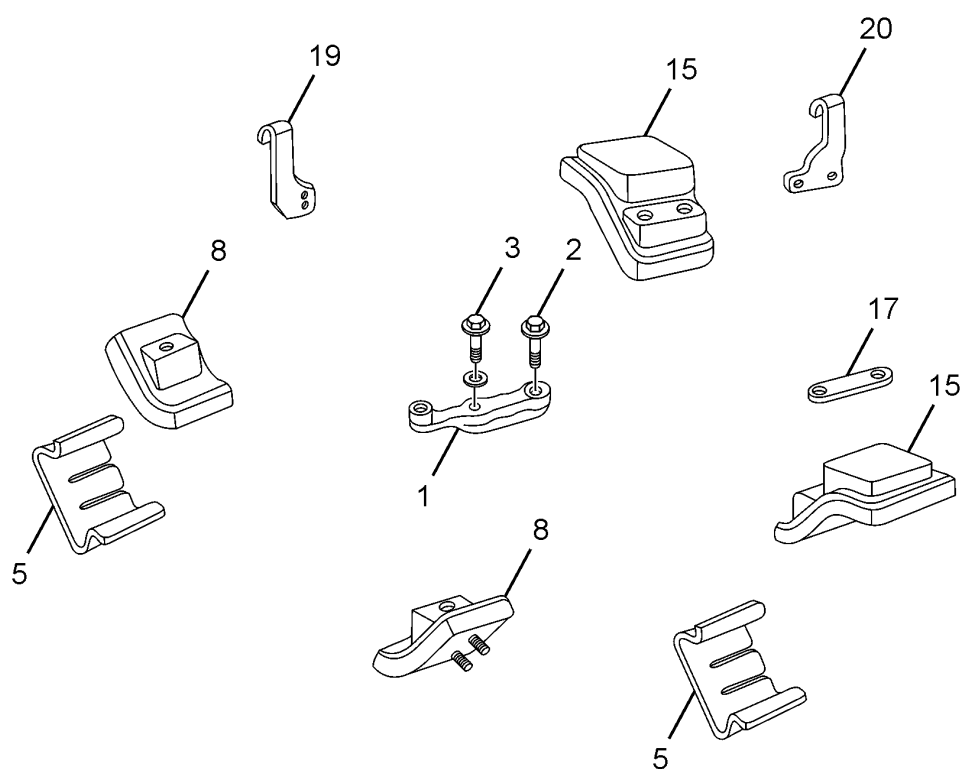
00.20.01		WATER PUMP		GROUP 20
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
		WATER PUMP		
1	252720100104	ASSY. WATER PUMP (POWER STEERING)	1	
12	252520105102	COVER	1	
17	252720125803	HOSE, BY PASS THERMOSTAT	1	
18	9971988	GREASE CUP	1	
		PULLEY,FAN AND V-BELT		
27	252520140124	PULLEY (THREE GROOVE)	1	
28	252520140106	ASSY FAN	1	
32	252320156301	V BELT COGGED 1450 LONG	2	
33	252520120197	ASSY. THERMOSTAT, (87 DEG.)	1	
34	252550105829	RUBBER HOSE (RADIATOR BOTTOM TO WATER PUMP)	1	
35	254750104222	HOSE CLAMP (50 DIA.)	3	
36	252720125801	RUBBER HOSE (ASSY WP BYPASS TO THERMOSTAT)	1	
37	254720124214	HOSE CLAMP (32 DIA.)	2	
38	252520120158	ASSY. UPPER COOLING LINE	1	
39	252020125301	GASKET (UPPER COOLING LINE)	2	
42	263254209903	TEMP. TRANSDUCER	1	
43	253450005801	RUBBER BELLOW (U.C. LINE TO THERMOSTAT)	1	
44	252750105801	RUBBER HOSE (THERMOSTAT TO RADIATOR)	1	
45	254750104222	HOSE CLAMP (50 MM DIA.)	4	
46	252720150101	ASSY BEARING HOUSING	1	
47	252723406304	V-BELT -1098 LG.(COGGED)	1	
48	252720147002	FAN PULLEY	1	
49	252520143831	FAN INTERMEDIATE RING	1	
	3129940330	LOCK PLATE	3	
		REPAIR KITS		
	252520100118	MINOR REPAIR KIT (WATER PUMP)	1	
		CONSISTING OF :		
5		SLIDING RING	1	
6		SEALING MEMBER	1	
-		SEAL SLIDING RING	1	
13		OIL SEAL	1	
14		GASKET WATER PUMP	1	
20		GASKET WATER PUMP	1	
25		GASKET CLUTCH	1	
30		CIRCLIP A 28X2	1	

CHASSIS TYPE: ALL



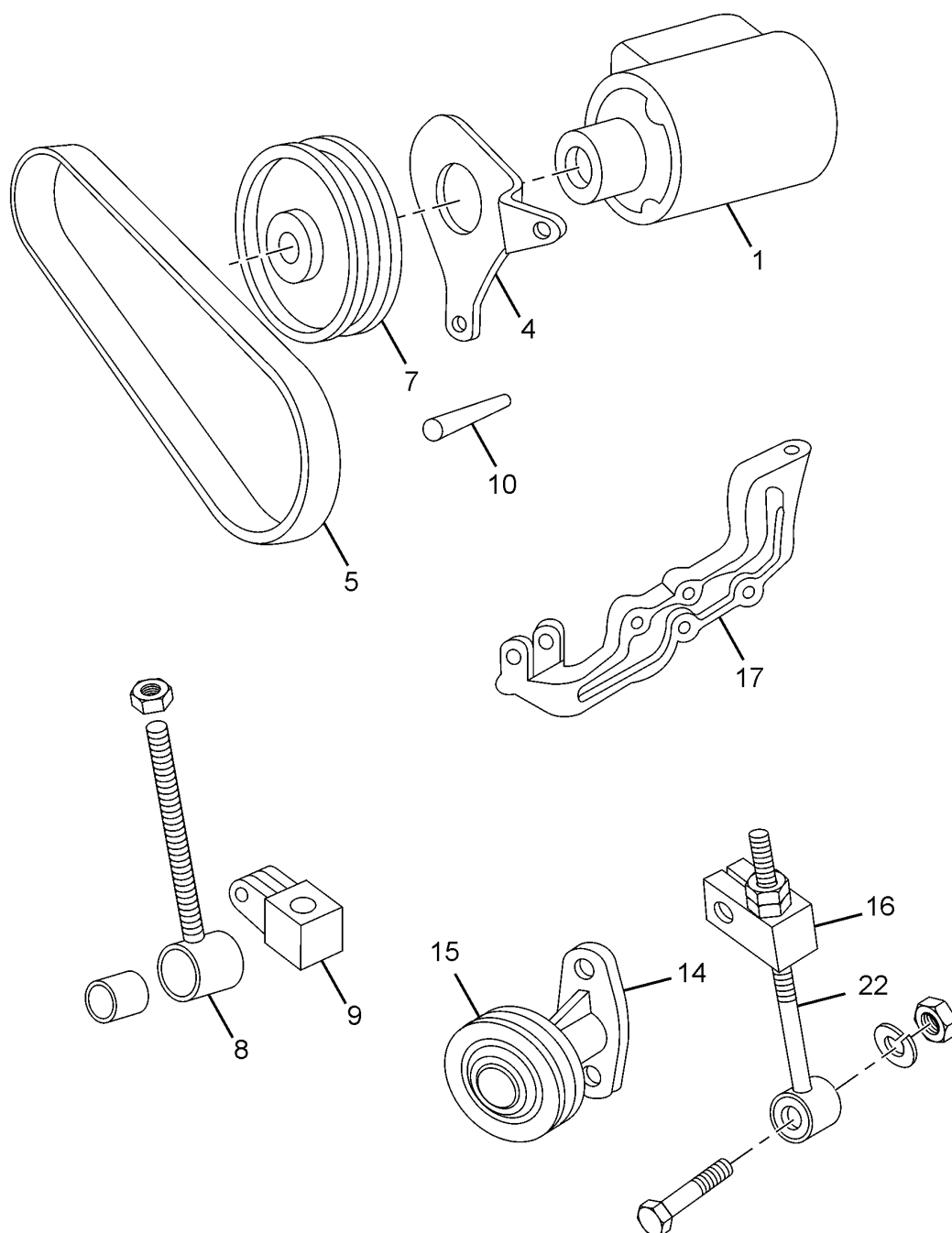
00.20.01		WATER PUMP		GROUP 20
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	252520100119	MAJOR REPAIR KIT (WATER PUMP)	1	
		CONSISTING OF :		
3		SHAFT	1	
4		IMPELLER, PLASTIC	1	
5		SLIDING RING	1	
6		SEALING MEMBER	1	
-		AXLE SLIDE RING SEAL	1	
-		CYCLAM SLIDE RING SEAL	1	
8		RUBBER SEAL RING	1	
9		TAPER ROLLER BEARING	1	
10		TAPER ROLLER BEARING	1	
13		OIL SEAL	1	
14		GASKET WATER PUMP	1	
15		SHIM 0.05 MM THICK	1	
15		SHIM 0.10 MM THICK	1	
15		SHIM 0.15 MM THICK	1	
15		SHIM 0.20 MM THICK	1	
15		SHIM 0.50 MM THICK	1	
20		GASKET	1	
25		GASKET	1	
30		CIRCLIP A 28X2 (HEAVY DUTY)	1	
19		HUB	1	

CHASSIS TYPE: ALL



00.22.01		ENGINE SUSPENSION		GROUP 22
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252522125102	ENGINE MOUNTING ARM, FRONT	2	
2	252322123205	HEX COLLAR SCREW	2	
3	252522123202	HEX COLLAR SCREW	2	
5	3522420509	TORQUE SUPPORT	2	
—	3129900540	WASHER	4	
—	3129900640	WASHER	4	
8	257324100103	ASSY. ENGINE MTG. PAD FRONT	2	
15	264024200110	ASSY. RUBBER SUPPORT, REAR	2	
17	3129940132	LOCKING PLATE	2	
19	252322107101	LIFTING HOOK, FRONT	1	
20	252722100102	LIFTING HOOK, REAR	1	

CHASSIS TYPE: ALL



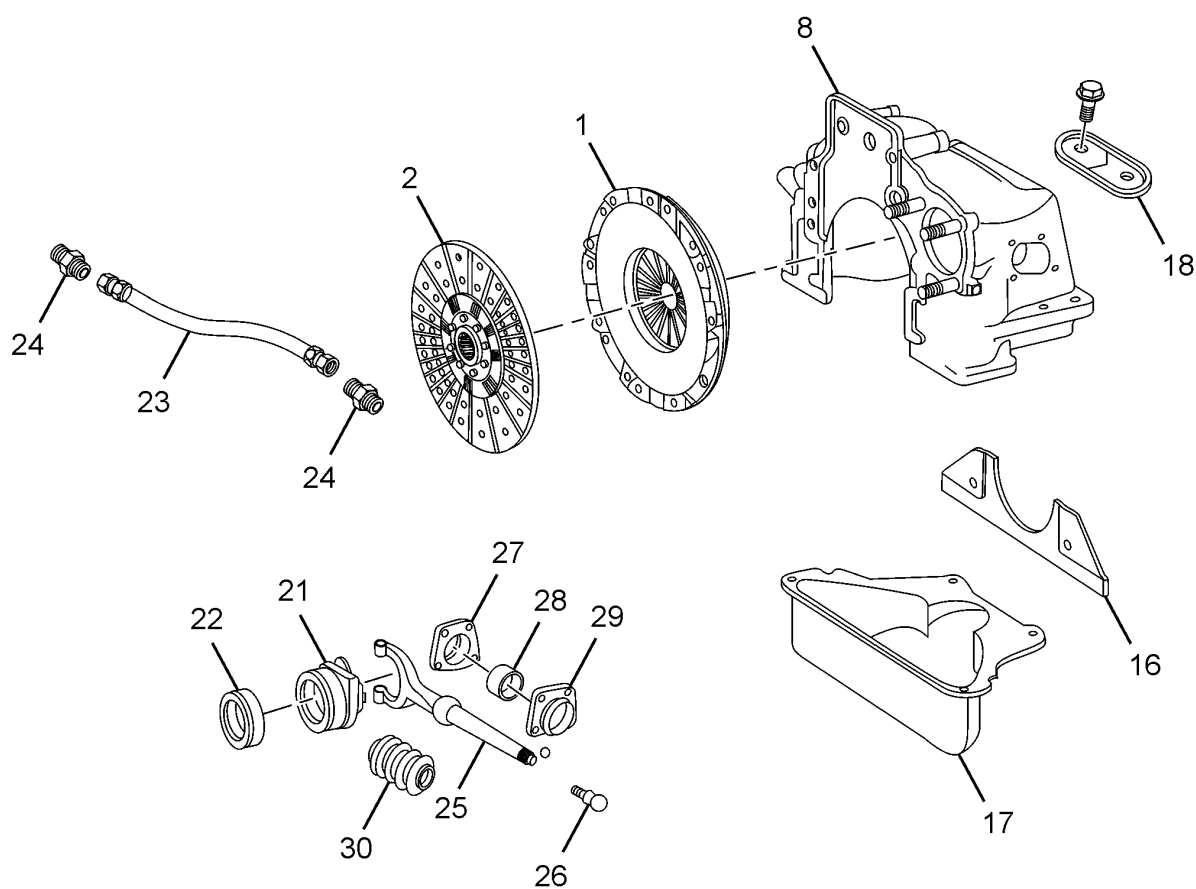
00.23.01		POWER STEERING PUMP FITMENT		GROUP 23
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252723110103	ASSY.STEERING PUMP -ZF	1	OPTIONAL OPTIONAL
4	252523400116	ASSY.BRACKET (ZF P/STRG.MTG.)	1	
5	252520156314	V BELT COGGED (830 L)	1	
5	252723406302	V-BELT -830 LG.(COGGED)	1	
7	252723407007	PULLEY (CAST)-ZF	1	
8	252723400125	ASSY.CLAMPING ROD	1	
9	254015404201	CLAMPING PIECE	1	
10	252723116701	PIVOT PIN	1	
14	252523120102	ASSY. IDLER	1	
15	252723127002	IDLER PULLEY	1	
16	252523120101	ASSY.BRACKET (FOR IDLER PULLEY)	1	
17	252523403704	BRACKET-STEERING PUMP (ON CYL.HEAD)	1	
22	252515140110	ASSY.TENSIONING ROD	1	

00.25.01

CLUTCH 310 MM DIA

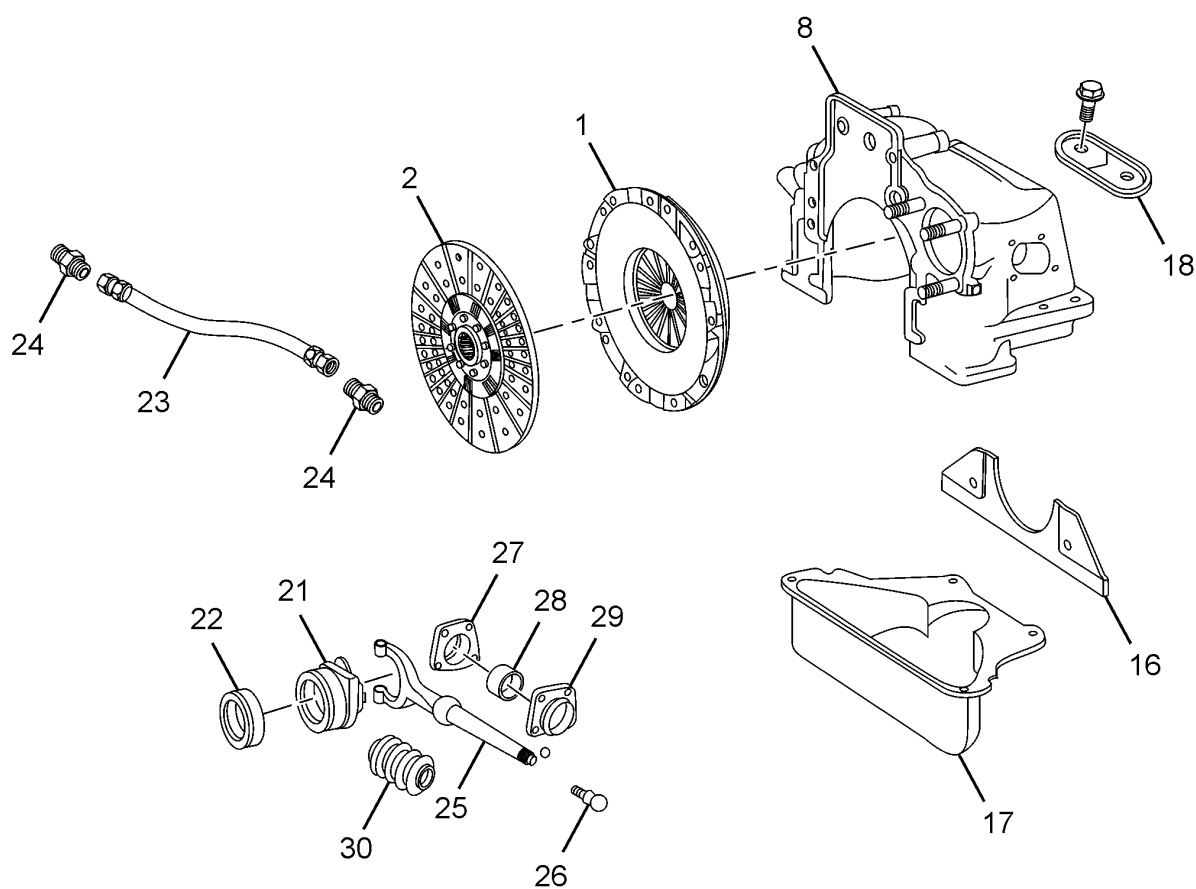
GROUP 25

CHASSIS TYPE: ALL



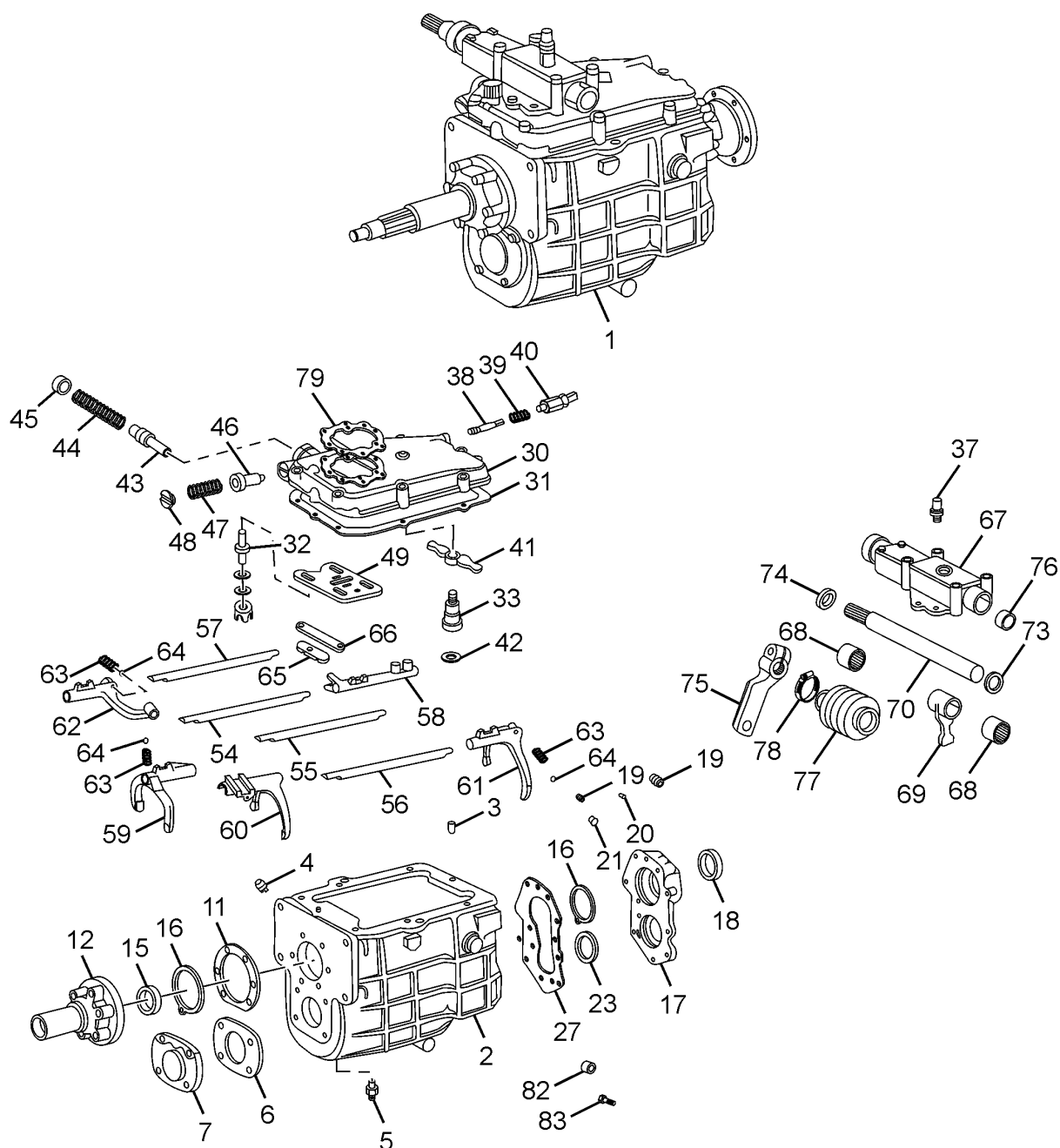
00.25.01		CLUTCH 310 MM DIA		GROUP 25	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	276325400105	ASSY. COVER PLATE 310 DIA.	1		
2	276325200105	DRIVEN PLATE ASSY. 310 DIA.	1		
8	252525103735	CLUTCH HOUSING	1		
16	252325108203	PROTECTIVE COVER (CLUTCH HOUSING FRONT)	1		
17	252325108201	CLUTCH HOUSING LOWER PART	1		
18	0422510004J	CLUTCH COVER HOUSING UPPER	1		
21	257525600110	CLUTCH RELEASE BEARING WITH SLEEVE	1		
22	257525603106	CLUTCH RELEASE BEARING	1		
23	257525600121	ASSY. HOSE	1		
24	257625606801	DOUBLE SOCKET	2		
25	272425605106	CLUTCH RELEASE FORK	1		
26	3029910015	BALL PIN	1		
27	272425608201	BRACKET INSIDE	1		
28	272425600103	OUTER RACE	1		
29	272425600102	ASSY. BRACKET OUTSIDE	1		
30	3522540097	RUBBER BELLOW (CLUTCH RELEASE FORK)	1		
—	257525600104	ASSY. COVER	1		
—	252325106701	PIN	1		
—	276325400114	COVER DIAPHRAGM SUB ASSY. CONSISTING OF :	1		
—		COVER PLATE	1	NOT SERVICED LOOSE	
—		CLUTCH COVER HOUSING	1	NOT SERVICED LOOSE	
—		FULCRUM PLATE	1	NOT SERVICED LOOSE	
—		DIAPHRAGM PLATE	1	NOT SERVICED LOOSE	
—		DIAPHRAGM SPRING	1	NOT SERVICED LOOSE	
—		DIAPHRAGM RIVETS	18	NOT SERVICED LOOSE	
—	276325400115	KIT FOR STRAP AND RIVETS CONSISTING OF :	1		
—		STRAP	8	NOT SERVICED LOOSE	
—		RIVET (PRESSURE PLATE)	4	NOT SERVICED LOOSE	

CHASSIS TYPE: ALL



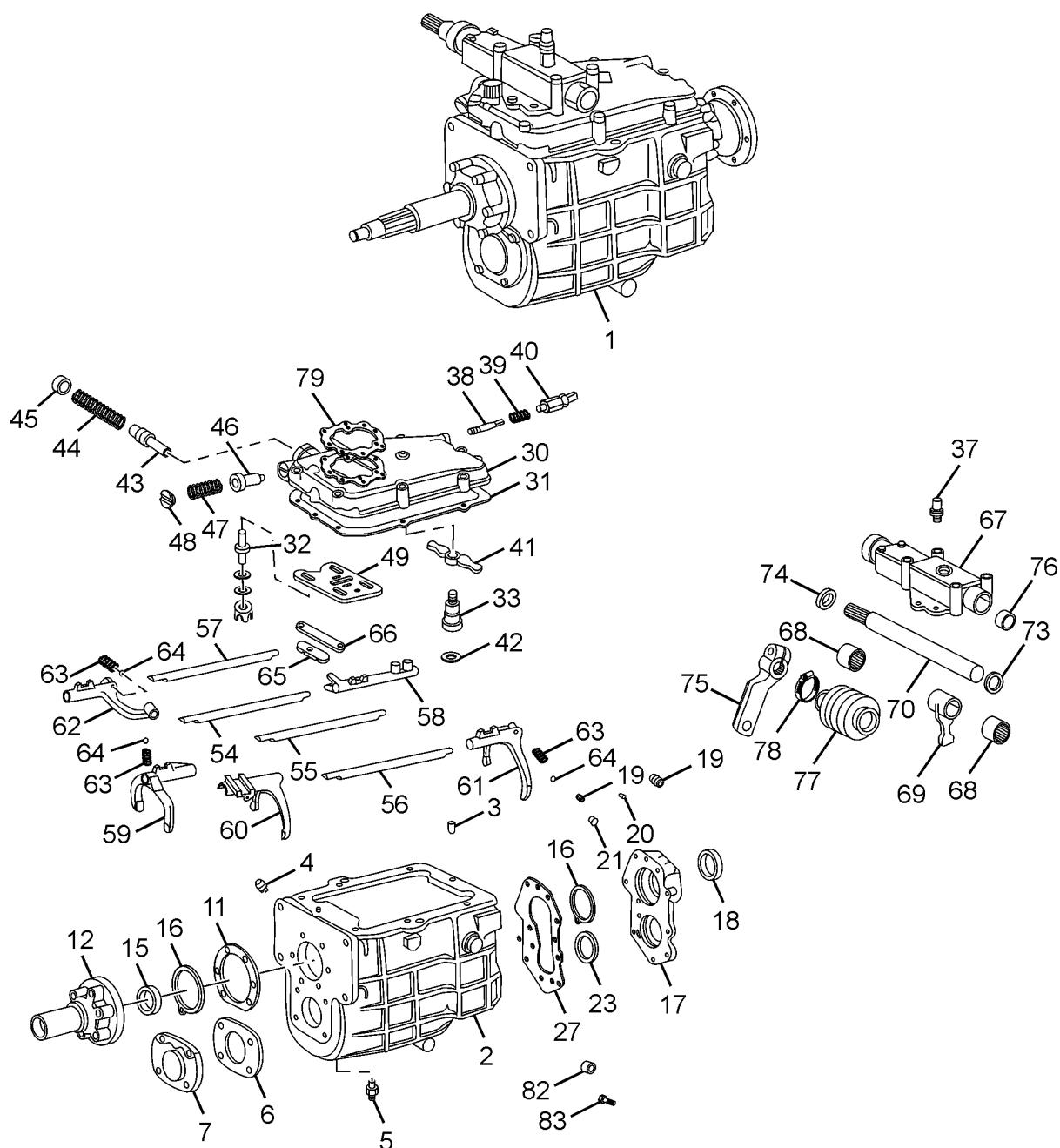
00.25.01		CLUTCH 310 MM DIA		GROUP 25
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	276325200113	RIVET (COVER)	4	NOT SERVICED LOOSE
—		KIT FOR CLUTCH DISC CONSISTING OF :	1	
—		CLUTCH FACINGS (310 DIA.)	2	NOT SERVICED LOOSE
—		FACING RIVET	40	NOT SERVICED LOOSE

CHASSIS TYPE: ALL



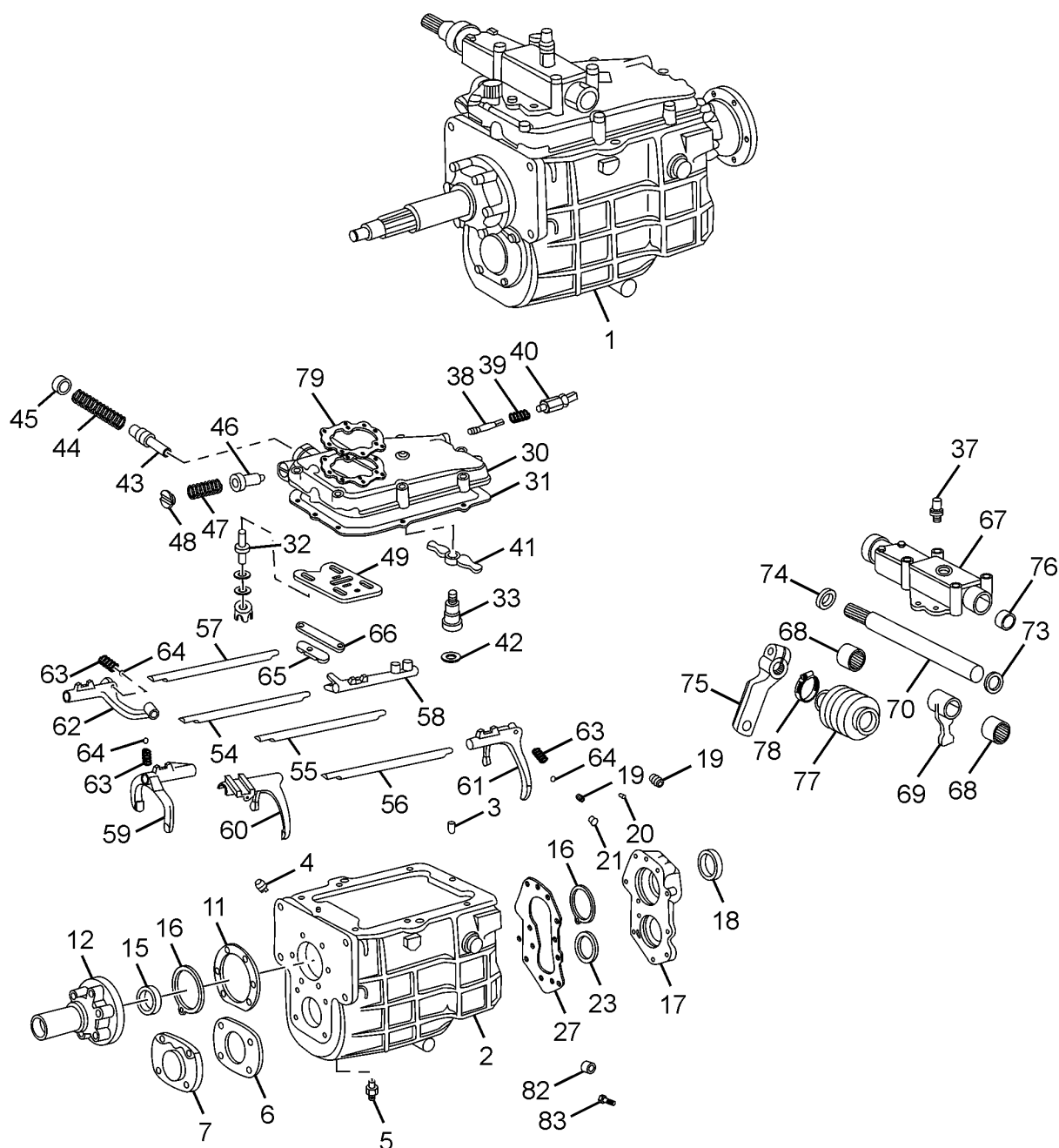
26.26.01		GEAR BOX HOUSING		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526030186	ASSY.GBS 40, 7.51 GEAR BOX, LHD WITH PTO COMP.	1		
2	250526103723	GEAR BOX HOUSING	1		
3	13050909209	CYLINDRICAL PIN 10 H 8X20	2		
—	250526400137	ASSY PTO W/O SHIFT LEVER PNEUMATIC SHIFT	1		
4	0009970006J	FILLING PLUG	1		
5	250626107203	MAGNETIC DRAIN PLUG	1		
6	250530145301	GASKET, FRONT COVER LOWER	1		
7	250530144701	FRONT COVER LOWER	1		
11	250526255301	GASKET (FR. COVER TOP TO HSG.)	1		
—	3122831352	SHIM 0.1 MM THICK	AR		
—	3122831452	SHIM 0.2 MM THICK	AR		
12	250526253701	GEAR BOX HOUSING COVER FRONT TOP	1		
—	250526258201	OIL SLINGER (FRONT COVER)	1		
15	250726257805	OIL SEAL	1		
16	250530138601	BUTTING RING 2.90 MM THICK	1		
16	250526258601	BUTTING RING 2.95 MM THICK	1		
16	250530138602	BUTTING RING 3.00 MM THICK	1		
16	250526258602	BUTTING RING 3.05 MM THICK	1		
16	250530138603	BUTTING RING 3.10 MM THICK	1		
16	250526258603	BUTTING RING 3.15 MM THICK	1		
16	250530138604	BUTTING RING 3.20 MM THICK	1		
16	250526258604	BUTTING RING 3.25 MM THICK	1		
16	250530138605	BUTTING RING 3.30 MM THICK	1		
16	250526258605	BUTTING RING 3.35 MM THICK	1		
16	250530138606	BUTTING RING 3.40 MM THICK	1		
16	250526258606	BUTTING RING 3.45 MM THICK	1		
16	250530138607	BUTTING RING 3.50 MM THICK	1		
16	250530138608	BUTTING RING 3.60 MM THICK	1		
17	250530153701	GEAR CASE COVER REAR (FOR PTO)	1		
18	250526207803	OIL SEAL	1		
19	3212610031	ADAPTER	1		
20	3212600086	ASSY. THREADED BUSH	1		
21	1532640055	PLUG SPEEDO DRIVE	1		
23	3122831752	SHIM 0.05 MM THICK	AR		
23	3122831052	SHIM 0.1 MM THICK	AR		
23	3122831152	SHIM 0.2 MM THICK	AR		
23	3122831252	SHIM 0.4 MM THICK	AR		

CHASSIS TYPE: ALL



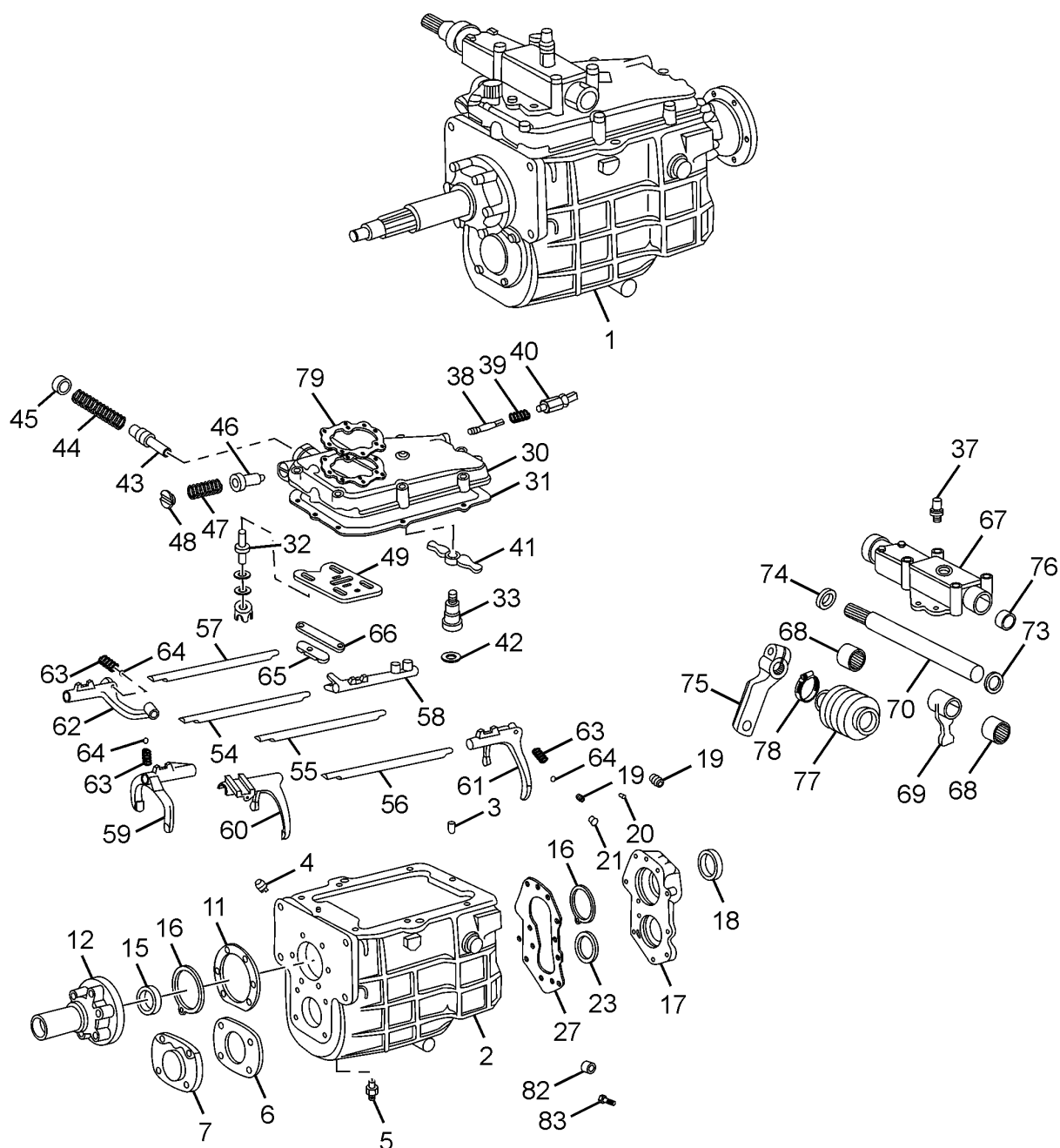
26.26.01		GEAR BOX HOUSING		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
23	3122832152	SHIM 0.8 MM THICK	AR	FOR SELECTION
27	3522610780	GASKET (GEAR CASE COVER REAR)	1	
30	250526713755	GEAR CASE COVER TOP (LOWER HALF)	1	
31	250530145301	GASKET FOR LOWER COVER TO GB HOUSING	1	
32	250530128801	STUD	4	
33	250526716701	PIN SWING LEVER	1	
	15953520131	NEEDLE ROLLER 2X13.8 BR II	29	
37	266835150102	PRESSURE RELIEF VALVE	1	
38	250530116701	THRUST PIN (REVERSE INDICATOR SWITCH)	1	
39	3129934201	PRESSURE SPRING (REVERSE INDICATOR SWITCH)	1	
40	265454500134	REVERSE INDICATOR SWITCH	1	
41	250526705105	SWING LEVER -1ST SPEED	1	
42	250530129201	WASHER (SWING LEVER)	1	
43	250526713409	PRESSURE PIECE FOR CHECK PLATE	1	
44	250526718702	PRESSURE SPRING FOR PRESSURE PIECE	1	
45	3219970103	SLOTTED PLUG	1	
46	250526713410	INTERLOCKING PIN	1	
47	3219930601	PRESSURE SPRING FOR INTERLOCKING PIN	1	
48	16082502401	SEALING PLUG M 24X1.5	1	
49	3212600846	ASSY. CHECK PLATE	1	
—	250526713407	STOPPER PIECE CHECK PLATE	4	
—	250526713403	SUPPORT PIECE CHECK PLATE	4	
54	3212650805	SELECTOR SHAFT FOR FIRST SPEED	1	
55	3212651805	SELECTOR SHAFT (2/3)	1	
56	3212651905	SELECTOR SHAFT (4/5)	1	
57	3222650305	SELECTOR SHAFT (FOR REVERSE GEAR)	1	
58	3222650123	GEAR SHIFT DOG (FOR FIRST GEAR)	1	
59	3212651202	SELECTOR FORK (2/3)	1	
60	250526515102	SELECTOR FORK (4/5)	1	
61	3212651301	SELECTOR FORK (FOR 1ST SPEED GEAR)	1	
62	250526515101	SELECTOR FORK (FOR REVERSE GEAR)	1	
63	3129931001	PRESSURE SPRING	4	

CHASSIS TYPE: ALL



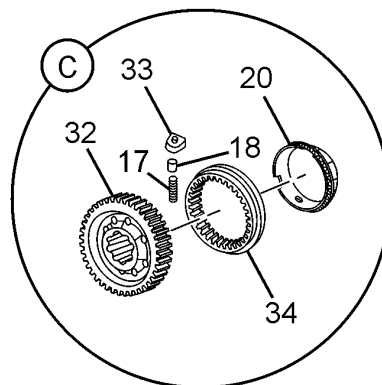
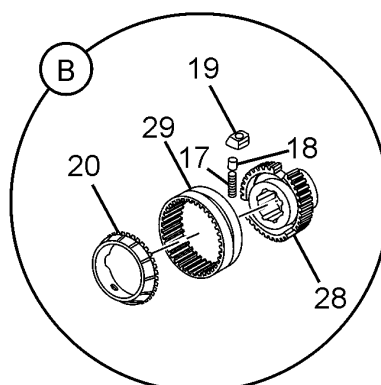
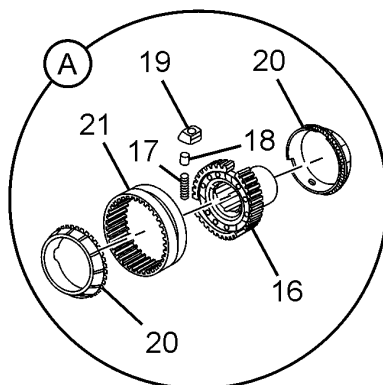
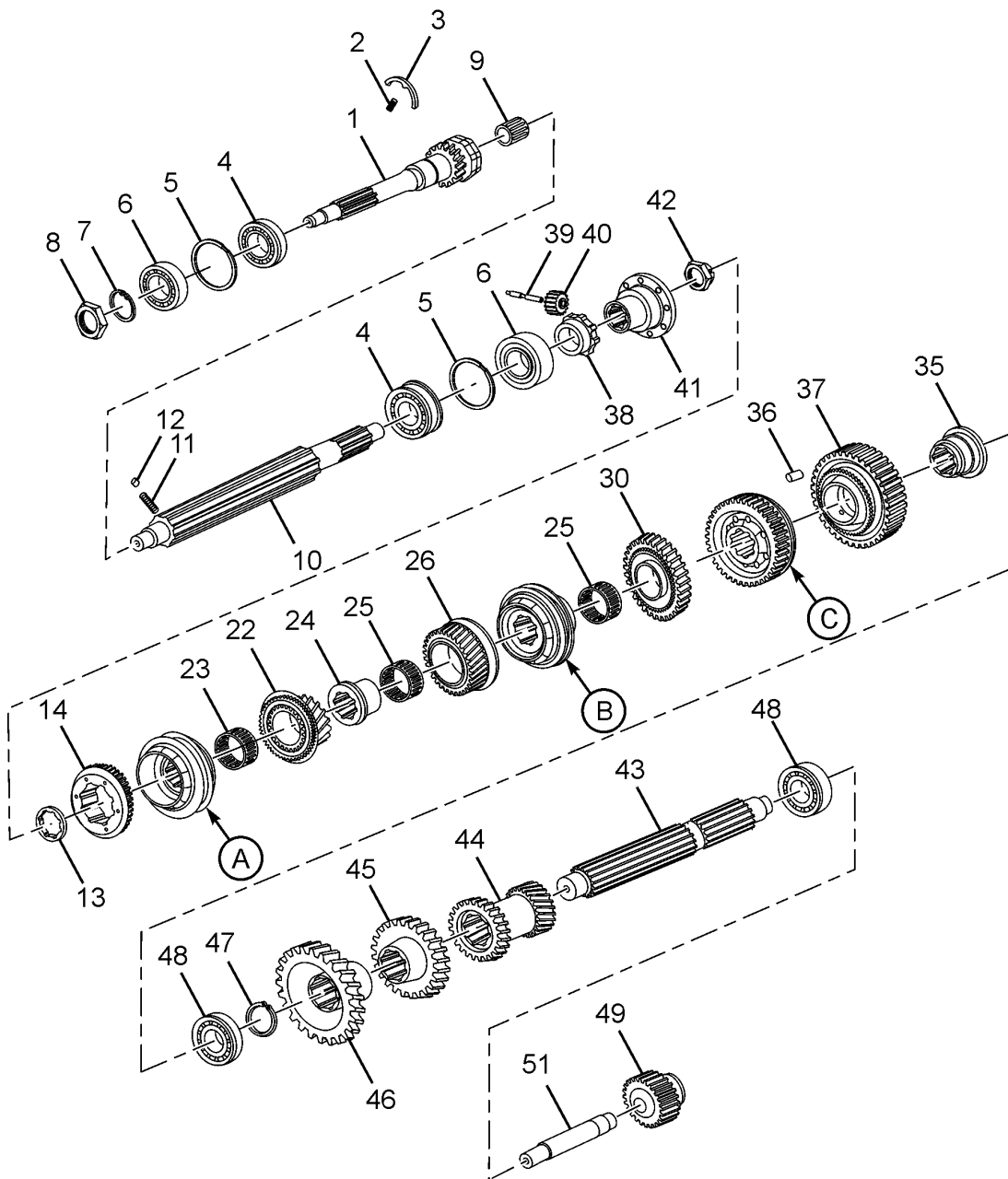
26.26.01		GEAR BOX HOUSING		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
64	15950101102	STEEL BALL 11 MM DIA.	4	
65	3122651036	CLAMP (SELECTOR SHAFT TO GEAR BOX HOUSING)	4	
66	3129940332	LOCKING PLATE (SELECTOR SHAFT TO GEAR BOX HOUSING)	2	
		TOP COVER		
67	250526713756	COVER TOP (UPPER HALF)	1	
68	250726713105	NEEDLE BEARING	2	
69	250526705104	SHIFTER FINGER	1	
70	250526707909	SELECTOR & SHIFTER SHAFT	1	
73	17061602518	OIL SEAL	1	
74	250726717803	SCRAPER RING	1	
75	250726706013	SHIFTING LEVER	1	
76	250526718222	CAP	1	
77	250526717701	BELLOW	1	
78	14270202501	HOSE CLIP 25	1	
79	250626715301	GASKET (BETWEEN UPPER & LOWER HALF)	1	
82	3212630450	BUSH	1	
83	3212650849	SLIDING KEY	1	
		GASKET KIT		
	250526000101	GEAR BOX GASKET KIT CONSISTING OF :	1	
6		GASKET FRONT COVER LOWER	1	
11		GASKET FRONT COVER UPPER	1	
27		GASKET REAR COVER	1	
31		GASKET TOP COVER	1	
—	885426051613	OVERHAULING KIT -GB 40 CONSISTING OF :	1	
—		OIL SEAL	1	
—		OIL SEAL (FRONT COVER)	1	
—		SHIM 0.10 MM THICK	1	
—		SHIM 0.20 MM THICK	1	
—		SHIM 0.40 MM THICK	1	
—		SHIM 0.05 MM THICK	1	
—		SHIM 0.80 MM THICK	1	
—		GASKET (GB COVER LOWER TO GB HOUSING)	1	
—		GASKET (FRONT COVER TOP TO GB HOUSING)	1	
—		GASKET (GB COVER RR)	1	
—		GASKET (GB TOP COVER)	1	

CHASSIS TYPE: ALL



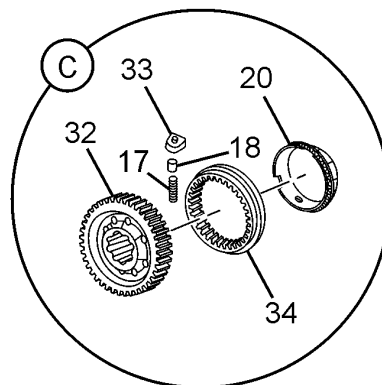
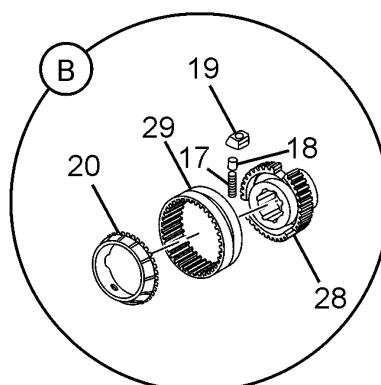
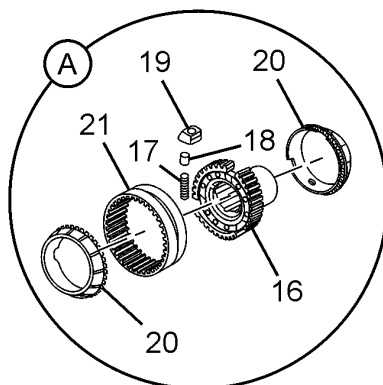
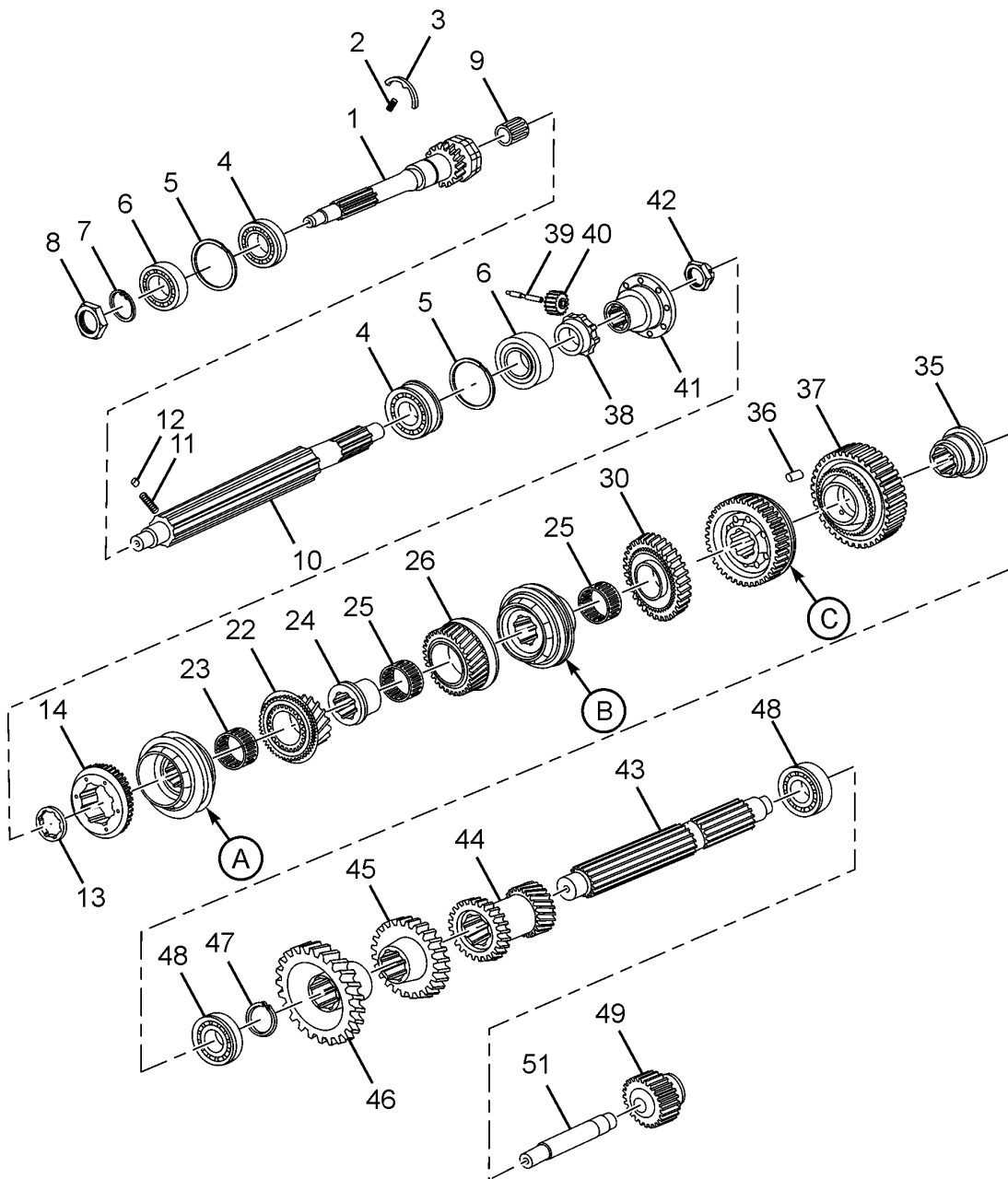
26.26.01		GEAR BOX HOUSING		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—		HEX COLLAR NUT	1	
—		HEX NUT	1	
—		PRESSURE SPRING	1	
—		PIN MAIN SHAFT	1	

CHASSIS TYPE: ALL



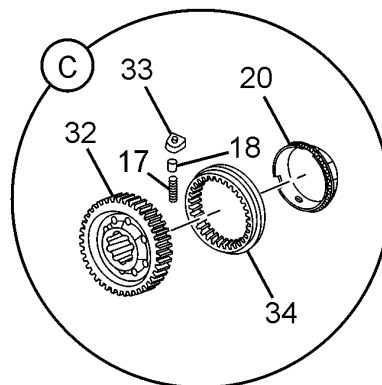
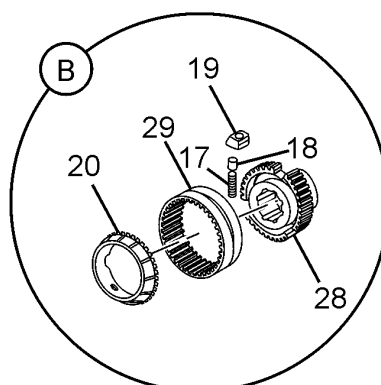
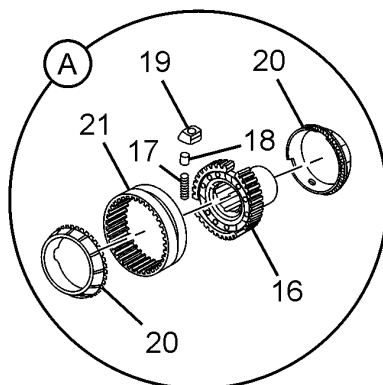
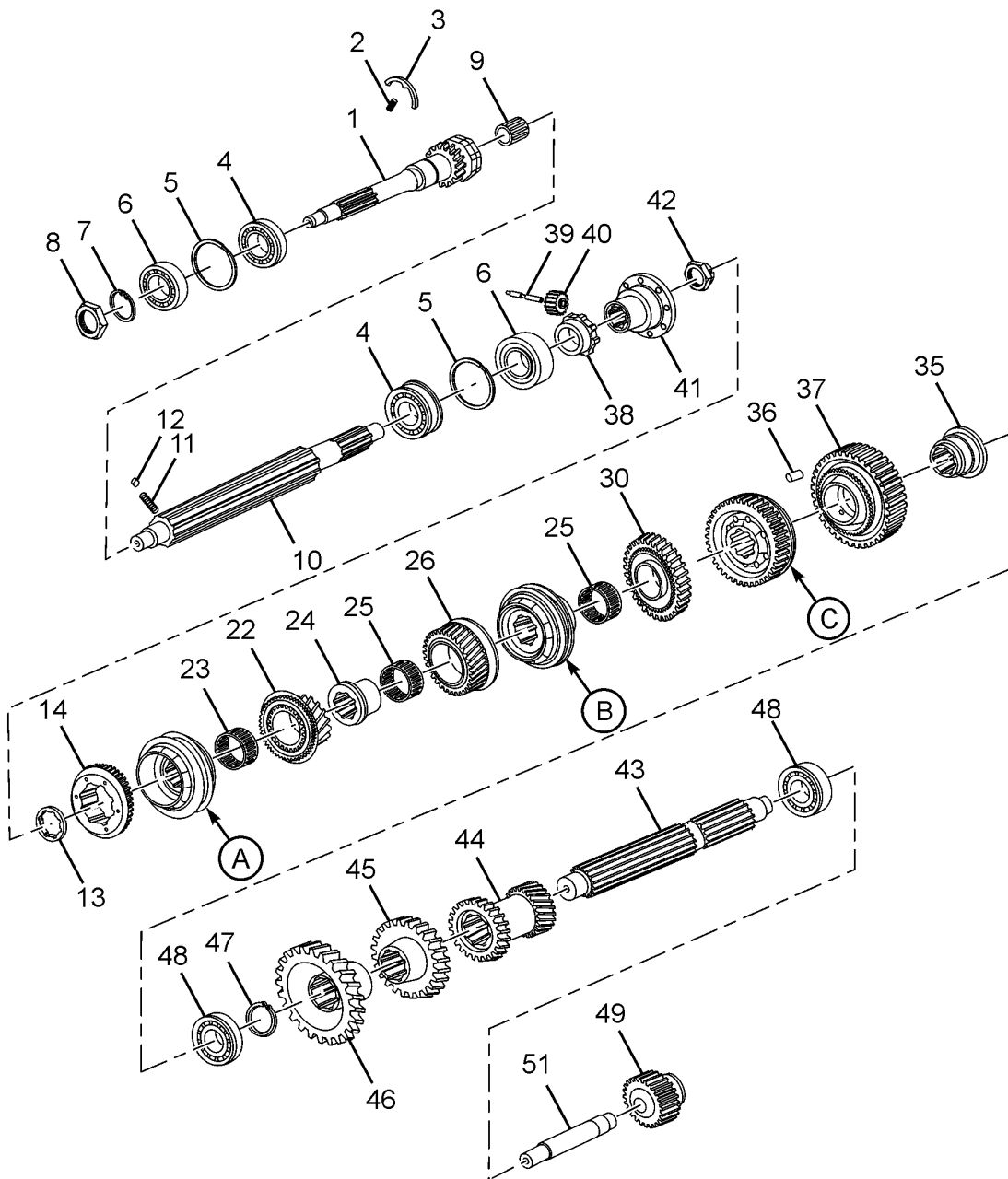
26.26.02		GEAR SHAFT AND GEAR		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526257908	DRIVE SHAFT	1		
2	3219931201	COMPRESSION SPRING	1		
3	3212620073	CLAMPING PLATE	1		
4	0009811201	CYLINDRICAL ROLLER BEARING	1		
5	250526204302	SNAP RING 2.68 MM THICK	2		
5	250526204303	SNAP RING 2.73 MM THICK	2		
5	250526204304	SNAP RING 2.78 MM THICK	2		
5	250526204305	SNAP RING 2.83 MM THICK	2		
5	250526204306	SNAP RING 2.88 MM THICK	2		
5	250526204307	SNAP RING 2.93 MM THICK	2		
6	250526203106	FOUR POINT BALL BEARING	2		
7	250726258601	SPACER ON DRIVE SHAFT	1		
8	3122621172	LOCK NUT LH THREAD	1		
9	250526203129	ROLLER CAGE (31MM LONG)	1		
10	250526207903	MAIN SHAFT (W/O GROOVE)	1		
11	3129931701	PRESSURE SPRING	1		
12	3212620374	PIN ON MAIN SHAFT	1		
13	250526208608	BUTTING RING 6.95 MM THICK	1		
13	3212622062	BUTTING RING 7.00 MM THICK	1		
13	250526208609	BUTTING RING 7.05 MM THICK	1		
13	250526208610	BUTTING RING 7.15 MM THICK	1		
13	250526208611	BUTTING RING 7.25 MM THICK	1		
13	3212621762	BUTTING RING 7.30 MM THICK	1		
13	250526208612	BUTTING RING 7.35 MM THICK	1		
13	3212620462	BUTTING RING 7.40 MM THICK	1		
13	3212622862	BUTTING RING 7.45 MM THICK	1		
13	3212620562	BUTTING RING 7.50 MM THICK	1		
13	3212622962	BUTTING RING 7.55 MM THICK	1		
13	3212620662	BUTTING RING 7.60 MM THICK	1		
13	3212623062	BUTTING RING 7.65 MM THICK	1		
13	3212620762	BUTTING RING 7.70 MM THICK	1		
13	250526208613	BUTTING RING 7.75 MM THICK	1		
13	3212622562	BUTTING RING 7.80 MM THICK	1		
13	250526208614	BUTTING RING 7.85 MM THICK	1		
13	3212622662	BUTTING RING 7.90 MM THICK	1		
13	250526208615	BUTTING RING 7.95 MM THICK	1		
13	3212622762	BUTTING RING 8.00 MM THICK	1		
	3402620134	SYNCHRONISING RING (FIFTH SPEED)	1		
14	3222620134	SYNCHRONISING RING (4TH & % TH)	2		
16	250530155403	SYNCHRONISING SLEEVE 4TH & 5TH	1		

CHASSIS TYPE: ALL



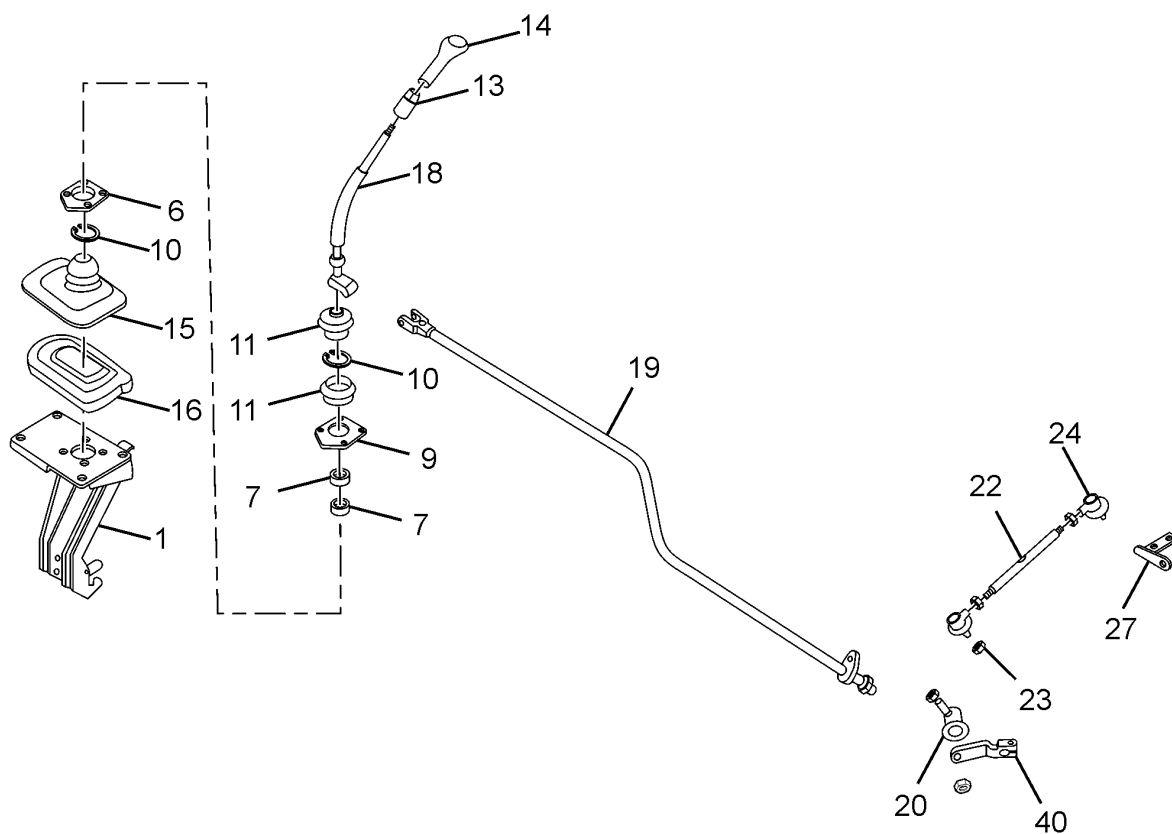
26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
20	250526203802	SYNCHRONISING CONE	2	
21	3212620823	SHIFTING SLEEVE	1	
22	250526200135	ASSY. HELICAL GEAR 4TH SPEED	1	
23	250526203123	DOUBLE ROW NEEDLE CAGE	1	
24	3222624050	COLLAR BUSHING 44.5 MM LONG (FOR THIRD SPEED GEAR)	1	FOR SELECTION
24	3222624150	COLLAR BUSHING 44.6 MM LONG (FOR THIRD SPEED GEAR)	1	FOR SELECTION
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
26	250526200118	ASSY. HELICAL GEAR 3RD SPEED	1	
28	3222620435	SYNCHRONISING SLEEVE 2/3	1	
20	250526203802	SYNCHRONISING CONE	2	
29	3212620823	SHIFTING SLEEVE	1	
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
30	3222620112	HELICAL GEAR 2ND SPEED	1	
32	3222630333	REVERSE GEAR ON MAIN SHAFT	1	
20	250526203802	SYNCHRONISING CONE	1	
34	3212620723	SHIFTER SLEEVE 1ST SPEED	1	
35	250530153401	COLLAR BUSHING 47.2 MM LONG	1	FOR SELECTION
35	250530153402	COLLAR BUSHING 47.3 MM LONG	1	FOR SELECTION
35	250530153403	COLLAR BUSHING 47.4 MM LONG	1	FOR SELECTION
35	250530153404	COLLAR BUSHING 47.5 MM LONG	1	FOR SELECTION
35	250530153405	COLLAR BUSHING 47.6 MM LONG	1	FOR SELECTION
35	250530153406	COLLAR BUSHING 47.7 MM LONG	1	FOR SELECTION
35	250530153407	COLLAR BUSHING 47.8 MM LONG	1	FOR SELECTION
35	250530153408	COLLAR BUSHING 47.9 MM LONG	1	FOR SELECTION
36	250526203001	CYLINDRICAL ROLLER 4X8	115	
37	250530155401	GEAR WHEEL 1ST SPEED	1	
38	3522640130	GEAR SPEEDOMETER DRIVE	1	
39	250526207902	SHAFT (SPEEDO DRIVE)	1	
40	3212640631	SPEEDO PINION	1	
41	3222620045	COUPLING FLANGE (8 HOLES)	1	
42	3222620072	HEX. NUT	1	
43	250530147901	COUNTER SHAFT (WITH PTO PROVISION)	1	
44	250526305412	2ND SP GEAR (COUNTER SHAFT)	1	
44	250526305411	3RD SP GEAR (COUNTER SHAFT)		
45	250526305401	4TH GEAR (ON COUNTER SHAFT)	1	
46	250530145402	CONSTANT MESH GEAR (ON COUNTER SHAFT) (6.34)	1	
47	14550699053	CIRCLIP A 52X2.5	1	
48	250526303104	TAPER ROLLER BEARING	2	

CHASSIS TYPE: ALL



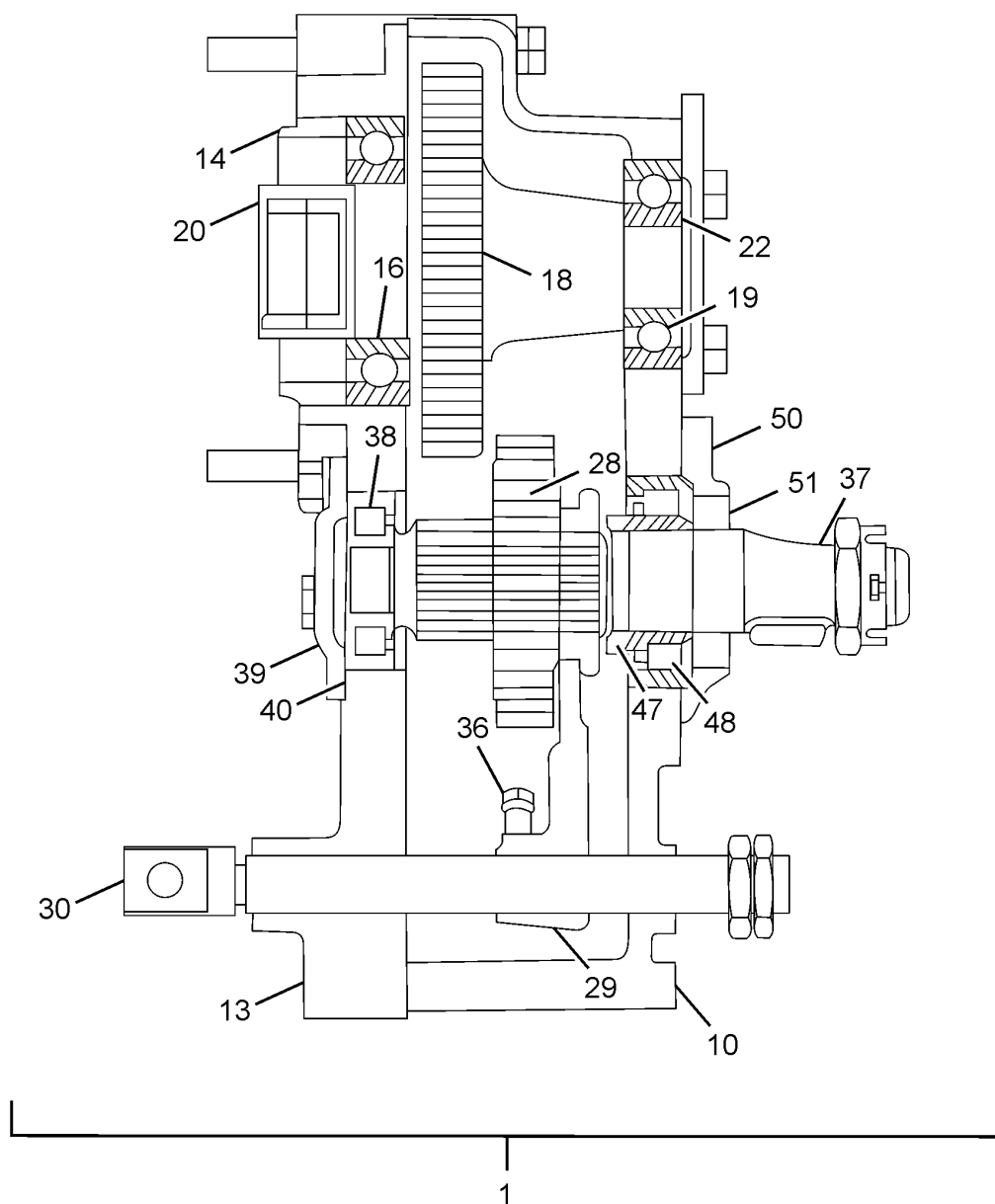
26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
49	250526350102	REVERSE IDLER GEAR WITH BUSH	1	
51	250530177901	REVERSE IDLER GEAR SHAFT	1	
—	885426041612	SYNCHRO KIT GBS 40 CONSISTING OF :	1	
17		COMP. SPRING	9	
18		RETENTION PIN 4/5, 2/3	6	
18		RETENTION PIN 1ST	3	
19		CARRIER 4/5, 2/3	6	
33		CARRIER 1ST	3	

CHASSIS TYPE: ALL



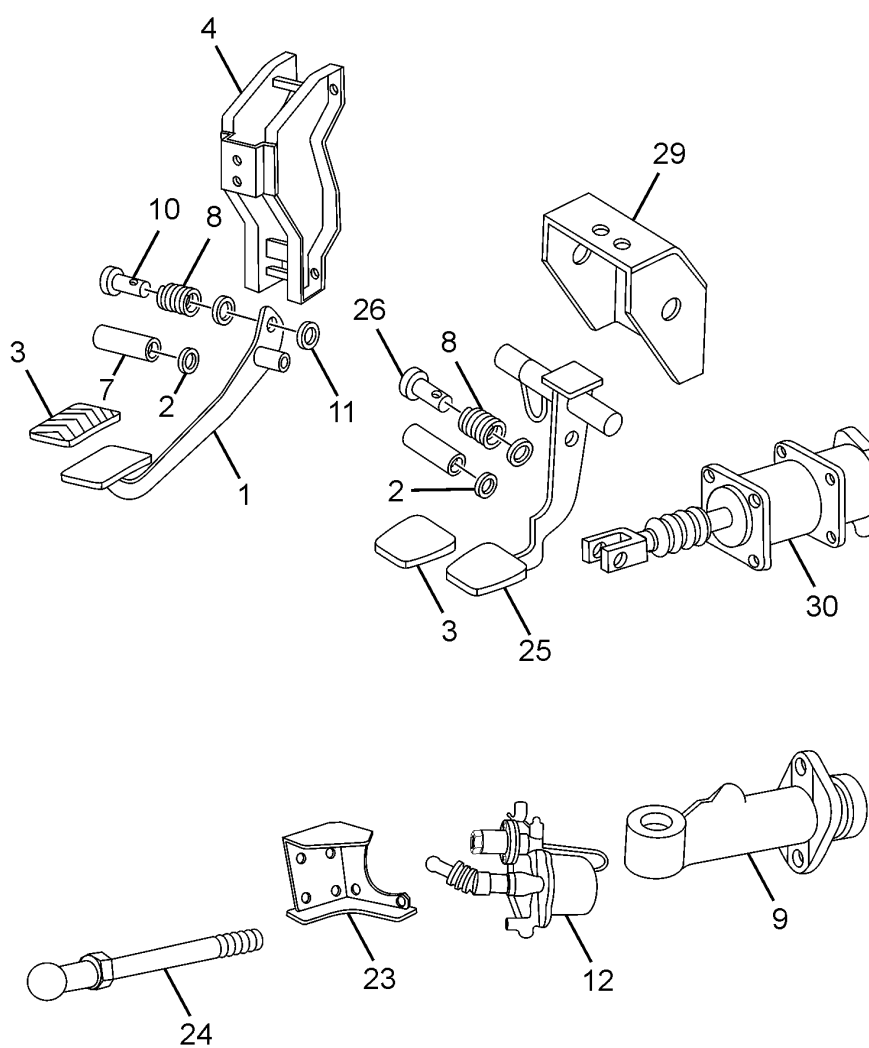
26.26.03		GEAR SHAFT LINKAGE		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264326810101	ASSY. BRACKET	1	
—	264126803412	BUSH (SPHERICAL SEAT G.S.LEVER)	1	
6	264126800204	SUB ASSY. CUP	1	
—	268426713403	BUSH (EXTENSION ARM)	1	
7	264126803409	BUSH (G.S.L.BALL SEAT)	1	
11	3522540097	RUBBER BELLOW	1	
9	264126808238	RETAINING PLATE	2	
10	264126808702	SPRING RING	1	
—	264126808234	BELLOW HOLDER	1	
13	264126806304	ASSY. SPACER	1	
14	263026700102	ASSY. GEAR SHIFT LEVER KNOB	1	
15	264126807717	RUBBER SEAL	1	
16	264126807715	FLAP (FOR CAB VERSION)	1	
-	264126800188	ASSY. RUBBER BELLOW	1	
18	264126800227	ASSY. GEAR SHIFT LEVER WITH BUSHES	1	
19	264326800133	ASSY. TURNING TUBE (WITHOUT BALL JOINT)	1	
20	250726700152	SUB. ASSY. BALL AND SOCKET JOINT BIG	1	
22	276326807901	LINK ROD	2	
23	264126800224	ASSY. BALL JOINT, RH THREADS	1	
24	264126800225	ASSY. BALL JOINT, LH THREADS	1	
27	250526710260	ASSY. BRACKET GEAR SHIFT LEVER	1	
40	250726706013	ASSY. SHIFTING LEVER	1	

CHASSIS TYPE: ALL



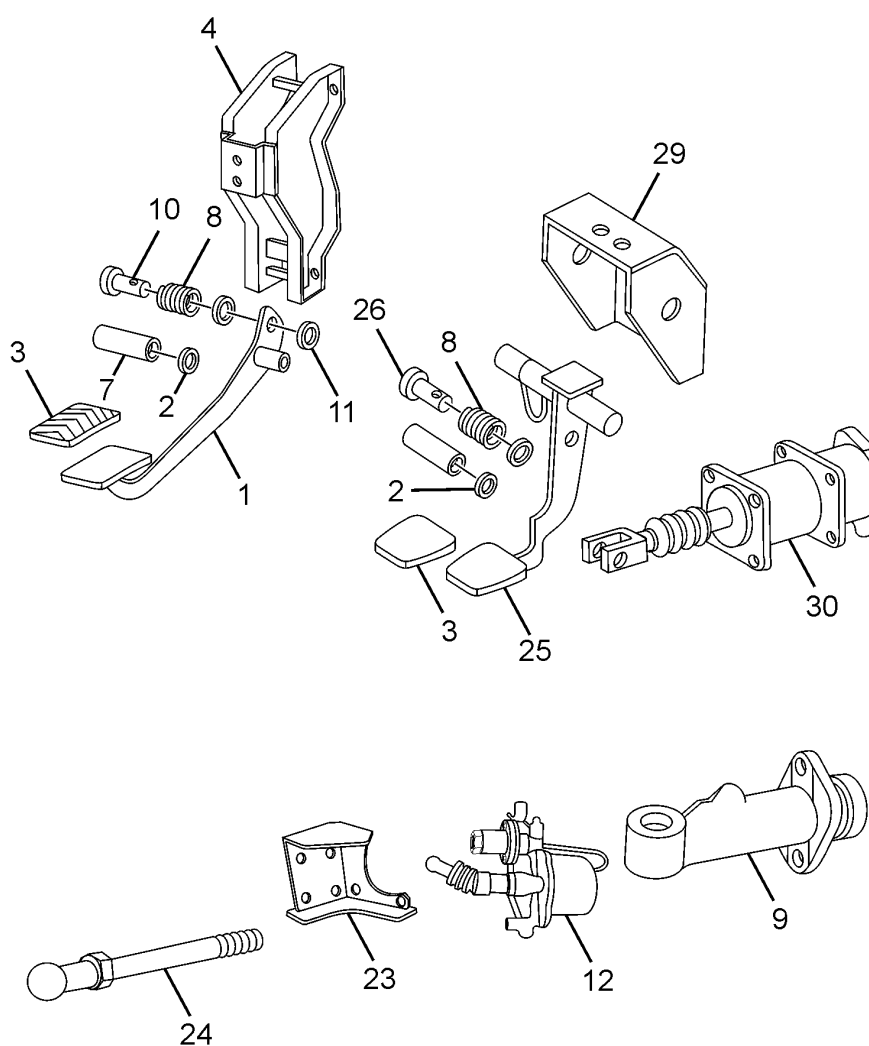
26.26.04		POWER TAKEOFF(PNEMATIC SHIFT)		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526400137	ASSY PTO W/O SHIFT LEVER PNEUMATIC SHIFT	1		
10	250526400140	ASSY HOUSING (PNEUMATIC)	1		
13	250526405301	GASKET	1		
14	250526408601	SPACER	1		
16	250526403107	BALL BEARING	1		
18	250526407902	INPUT GEAR SHAFT Z 29	1		
19	250526403103	BALL BRG	1		
20	250526408401	SLEEVE	1		
22	250526404701	BEARING COVER	1		
28	250526405402	SLIDING GEAR Z 18	1		
29	250526405101	SHIFTER FORK	1		
30	250526407907	SHIFTER SHAFT	1		
36	3122641071	SCREW	1		
37	250526407908	OUT PUT SHAFT	1		
38	265433403105	TAPER ROLLER BEARING-OUTER	1		
39	3122641410	FRONT COVER	1		
40	3122641179	GASKET/FRONT COVER TO HOUSING	1		
47	250526408612	SPACER	1		
48	265133403129	TAPER ROLLER BRG.(30X72X20.75)	1		
50	250526403710	REAR COVER	1		
51	39977746	OIL SEAL	1		
—	250526408614	SPACER	1		
—	3122631452	SHIM 0.125	AR	FOR SELECTION	
—	3122631552	SHIM 0.240	AR	FOR SELECTION	
—	3122631652	SHIM 0.500	AR	FOR SELECTION	
—	3122632152	SHIM 0.050	AR	FOR SELECTION	

CHASSIS TYPE: ALL



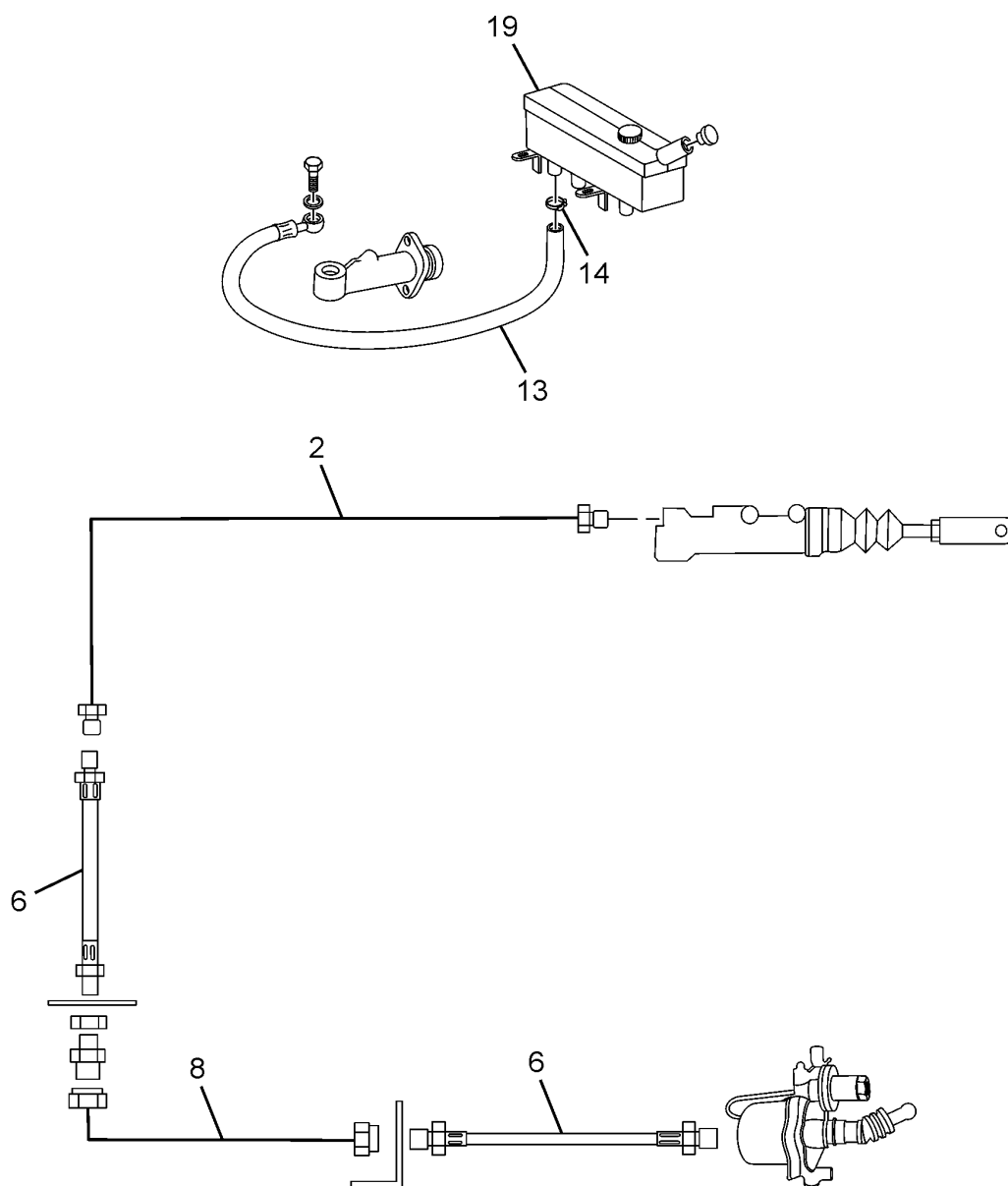
29.29.01		CLUTCH AND BRAKE CONTROLS		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264329200106	ASSY. CLUTCH PEDAL COMPLETE	1	
2	265129103401	SINTERED BUSH	2	
3	265129107703	RUBBER COVER	1	
4	264329200104	ASSY. SUPPORT COMPLETE (CLUTCH)	1	
7	264129108602	SPACER	1	
8	264129108701	TORSION SPRING	1	
9	264129100117	ASSY. CLUTCH MASTER CYL.	1	
10	264129106702	PIN CLUTCH PEDAL	1	
11	264129106301	BUSH (CLUTCH PEDAL)	1	
12	264129200101	ASSY. CLUTCH BOOSTER	1	
23	264129200113	ASSY. BRACKET (CLUTCH BOOSTER MOUNTING)	1	
24	264129300104	ASSY. PUSH ROD	1	
		BRAKE PEDAL		
25	264129100190	ASSY. BRAKE PEDAL COMPLETE, LHD	1	
2	265129103401	SINTERED BUSH	2	
—	264129109902	SLEEVE	1	
3	265129107703	RUBBER COVER	1	
26	264129106703	BRAKE PIN	1	
8	264129108701	TORSION SPRING	1	
29	264129100186	ASSY. COVER CONTROLS	1	
30	264143700102	ASSY. DUAL BRAKE VALVE	1	
-	264129100155	MAJOR REPAIR KIT CLUTCH MASTER CYLINDER CONSISTING OF:	1	
		MINOR REPAIR KIT CLUTCH MASTER CYLINDER	1	
		CRIMPING SLEEVE	1	
		SEAL	1	
		PUSH ROD	1	
		FORK	1	
		CIRCLIP	1	
		RUBBER BELLOW	1	
-	264129100156	MINOR REPAIR KIT CLUTCH MASTER CYLINDER	1	
-	264129200114	ASSY. MINOR REPAIR KIT (90 DIA BOOSTER) CONSISTING OF:	1	FOR 264129200112
		GASKET	1	
		AIR PROOF GASKET	1	
		AIR PROOF GASKET	1	

CHASSIS TYPE: ALL



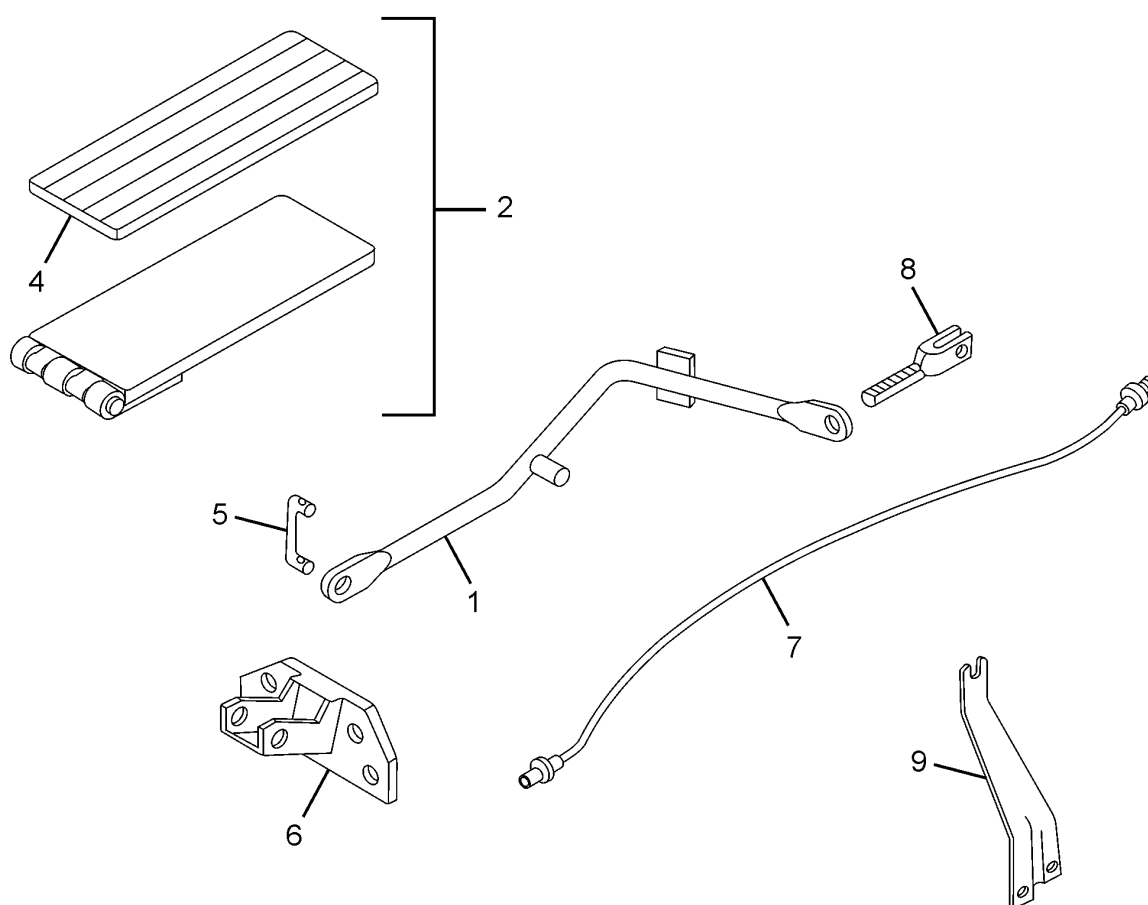
29.29.01		CLUTCH AND BRAKE CONTROLS		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	264129200115	BANJO BOLT	1	FOR 264129200112
		O-RING 29 X 3.4	1	
		O-RING 14 X 2.2	1	
		O-RING 12 X 2	1	
		O-RING 19 X 2.5	1	
		RUBBER PIPE	1	
		SEAL	1	
		AIR SEAL	1	
		SEAL	1	
		SEAL	2	
		CUP SEAL	1	
		CUP SEAL	1	
		SPRING	1	
		SPRING	1	
		WASHER	1	
		GAITER	1	
		HYDRAULIC PISTON	1	
		CIRCLIP	1	
		SPRING CLIP	1	
		VALVE POPPET	1	
		ASSY.MINOR REPAIR KIT(90 DIA. BOOSTER) CONSISTING OF:	1	
		GASKET	1	
		AIR PROOF GASKET	1	
		AIR PROOF GASKET	1	
		O-RING 29 X 3.4	1	
		O-RING 14 X 2.2	1	
		O-RING 12 X 2	1	
		O-RING 19 X 2.5	1	
		SEAL	1	
		AIR SEAL	1	
		SEAL	1	
		SEAL	2	
		CUP SEAL	1	
		CUP SEAL	1	
		SPRING	1	
		CIRCLIP	1	

CHASSIS TYPE: ALL



29.29.02		CLUTCH PIPE LINES		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
2	264329200108	ASSY. TUBE	1	
6	264129100199	ASSY. HOSE	2	
8	264329200107	ASSY. TUBE	1	
13	264129100127	ASSY CONNECTING LINE	1	
14	14270201700	HOSE CLIP 17	2	
19	264129100182	ASSY. FLUID CONTAINER	1	

CHASSIS TYPE: ALL



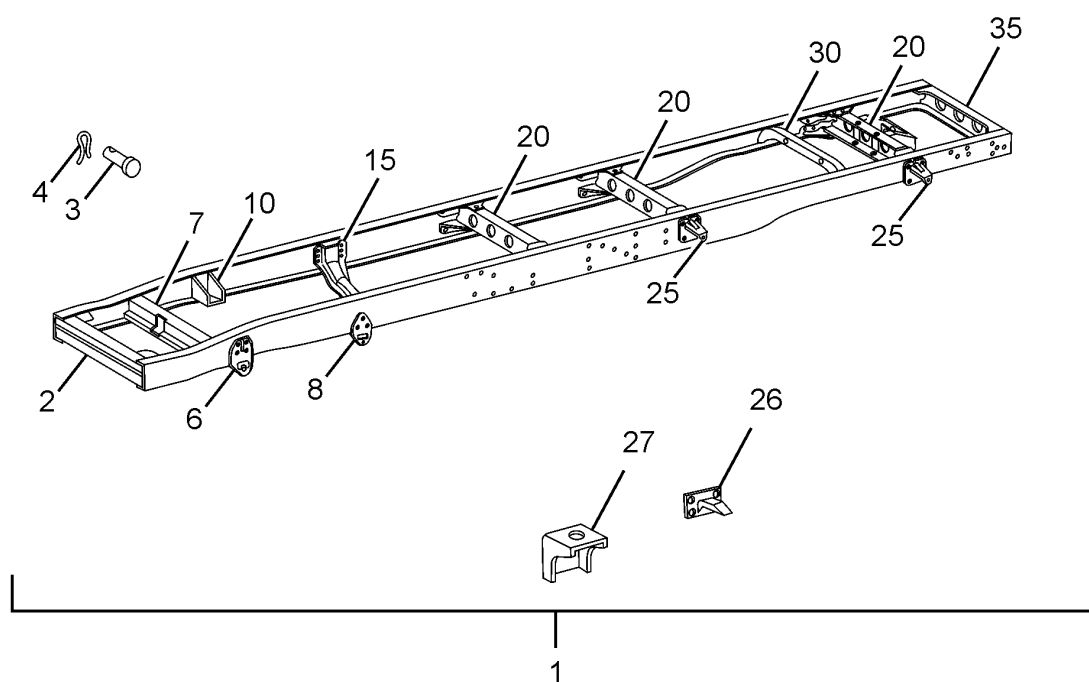
30.30.01		ACCELERATOR CONTROL		GROUP 30
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264130100131	ASSY.LEVER ACCELERATOR	1	
2	264130100135	ASSY.PEDAL PLATE WITH COVER	1	
4	264130107701	COVER(FORACCL.PEDAL)	1	
5	264130106004	LINKROD	1	
6	264330108204	BRACKET(ACCELERATOR CABLE MOUNTING)	1	
7	264330100121	ASSY.PULL CABLE(ACCELERATOR)	1	
8	264130109902	FORK	1	
9	265142804201	HOLDER BRAKE HOSE (CABLE TO FIP LEVER)	1	

31.31.01

FRAME

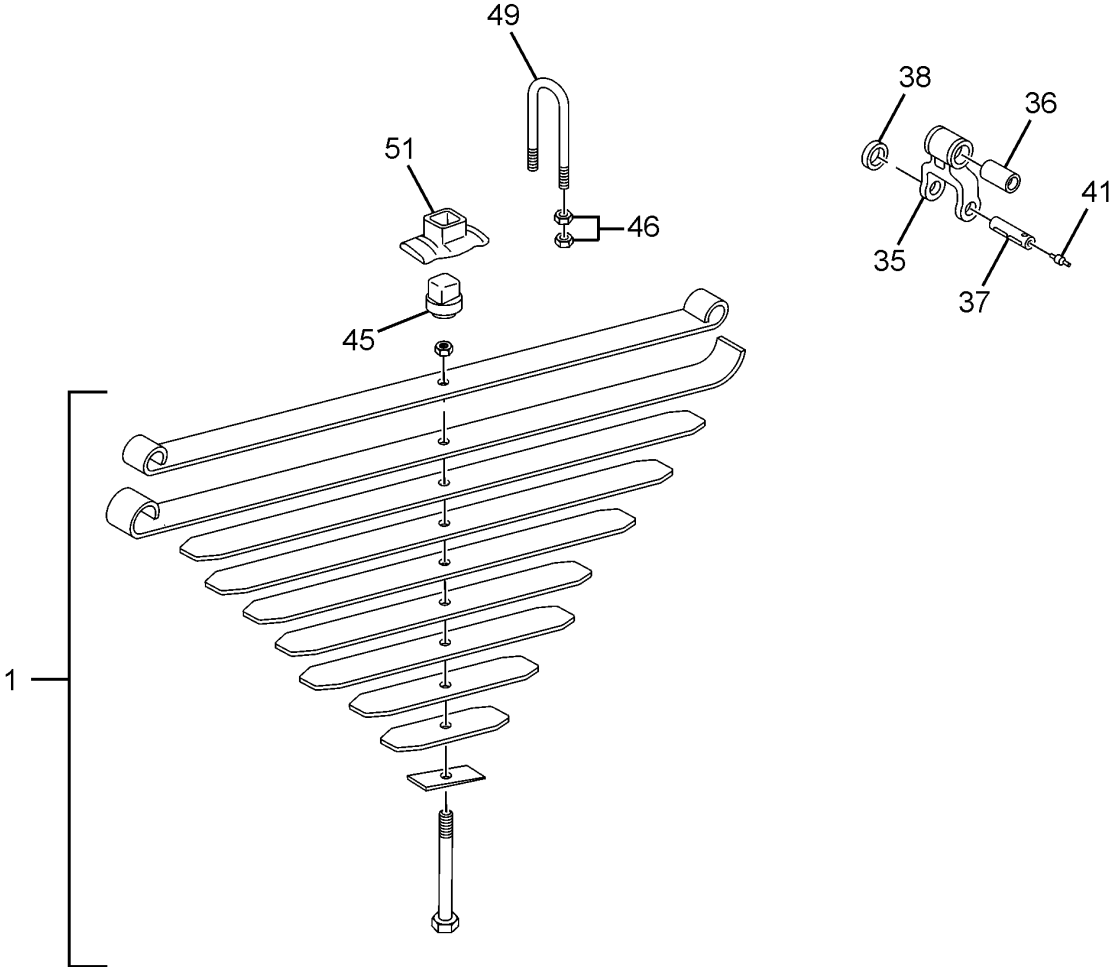
GROUP 31

CHASSIS TYPE: ALL



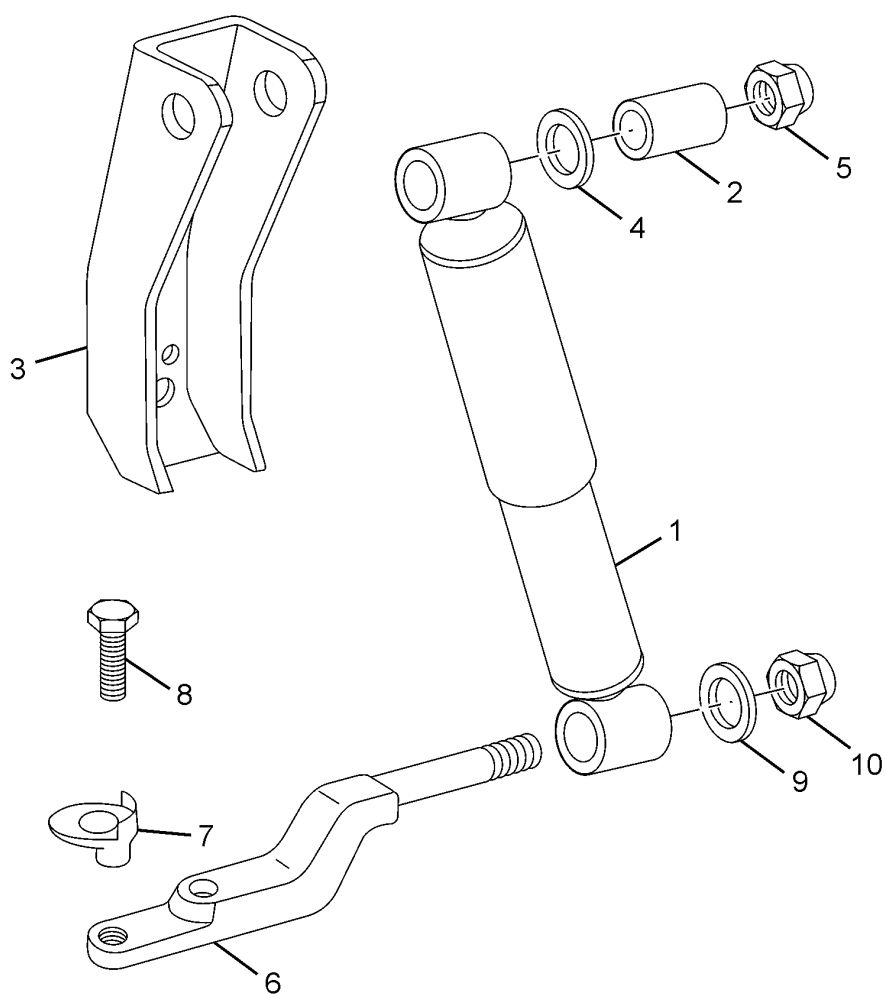
31.31.01		FRAME		GROUP 31
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264331000101	ASSY.FRAME	1	
2	264131200109	ASSY.FRONTCROSSMEMBER	1	
3	265131406701	PIN	1	
4	265131406702	PIN	1	
6	264132100103	ASSY.BRACKETFRONTSPRING(FRONT)	2	
7	264331200101	ENGINECROSSMEMBER(FRONT)	1	
8	264032100101	ASSY.FRONTSPRINGBRACKET(REAR)	2	
10	264131200111	ASSY.SUPPORT(ENG.C.M.-REAR)	2	
15	264131208256	ENGINECROSSMEMBER(REAR)	1	
—	264131300102	ASSY.BRACKET(BUMPSTOPFRT.SPRING)	2	
20	264031208206	CROSSMEMBER	3	
25	264032403701	SPRINGHANGERBRACKET(REAR)	4	
26	264132403702	SLIDESUPPORT	4	
27	264131400111	ASSY.CLEAT	14	
30	264131200120	ASSY.CROSSMEMBER(RRSH.ABSORBER)	1	
35	264131208255	ENDCROSSMEMBER	1	

32.32.01	FRONT SPRING	GROUP 32
CHASSIS TYPE: ALL		



32.32.01		FRONT SPRING		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264132100133	ASSY.FRONT SPRING(NORMAL CAMBER)DRIVER SIDE	1	
1	264132100134	ASSY.FRONT SPRING(HIGHER CAMBER)	1	
35	264032100105	ASSY.SHACKLE WITH BUSH	2	
36	265132403401	BUSH	4	
37	265132106704	SPRINGP IN(SHACKLE END)	6	
38	265132400126	ASSY.SEALING RING	12	
—	264032108201	LOCKING PLATE	6	
41	257441109902	GREASE NIPPLE	5	
—	17170600801	GREASE NIPPLE AM8X1P T2	1	
45	264032207702	RUBBER BUFFER(FRONT)	2	
46	12052396067	HEX NUT M16X1.5	16	
49	264132204209	U-CLAMP(FRONT)	4	
51	206033105301	GUIDE PLATE(CAST)FRONT	2	

CHASSIS TYPE: ALL



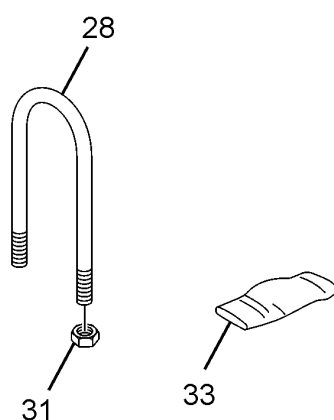
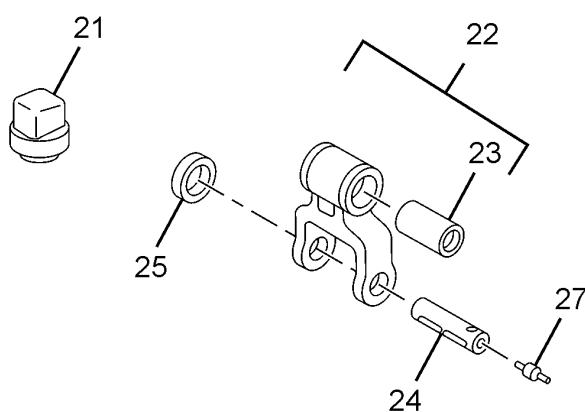
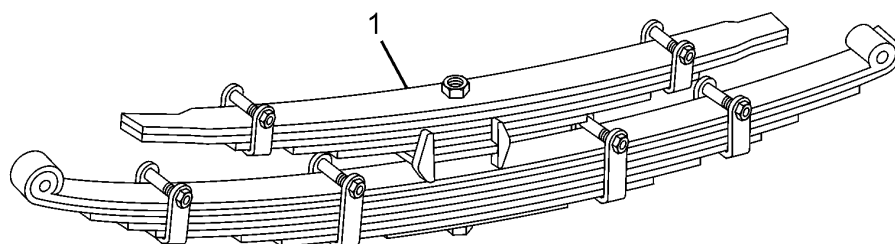
32.32.02		FRONT SHOCK ABSORBER		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264132300101	ASSY.FRONT SHOCK ABSORBER		
2	257432308602	BUSH(FRONT SHOCK ABSORBER)	4	
3	282132300102	ASSY.FRONT SHOCK ABSORBER BRACKET	2	
4	265132608210	WASHER	2	
5	12140601606	NYLOC NUT M16X1.5	2	
—	3123231576	WASHER	4	
6	264132305103	BRACKET BOTTOM(FRONT SHOCK ABSORBER MTG.)	2	
—	11064199112	HEX BOLT M12X1.5X52	2	
—	11324299078	HEX SCREW M12X1.5X35	2	
7	12580601306	TAB WASHER 13	2	
8	11063996167	HEX BOLT M16X1.5X125	2	
9	264132308206	WASHER	2	
10	12140601606	NYLOC NUT M16X1.5	2	

32.32.03

REAR SPRING

GROUP 32

CHASSIS TYPE: ALL



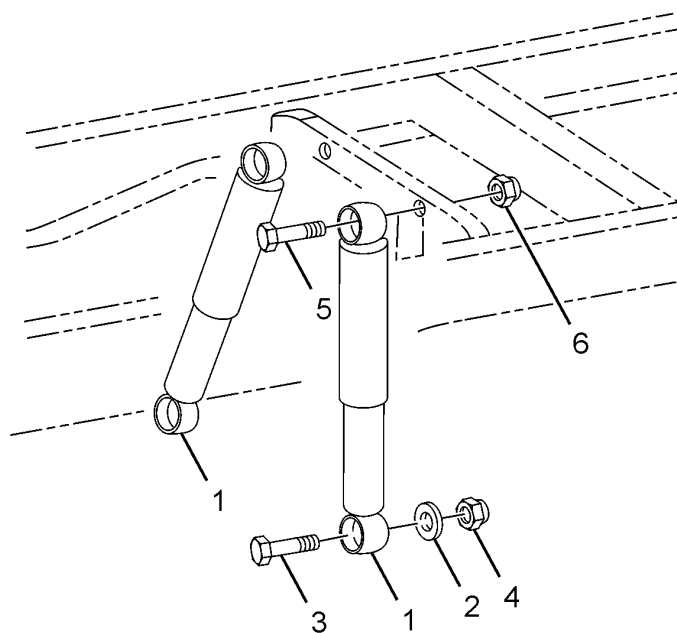
32.32.03		REAR SPRING		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264432400107	ASSY.REAR SPRING WITH AUX.SPRING	2	
21	264431400101	ASSY.RUBBER BUFFER(R.A.STOPPER)	2	
22	264032400106	ASSY.SHACKLE WITH BUSH	2	
23	264032403401	BUSH	2	
24	264032406702	SPRING PIN(REAR)	6	
25	264032400104	ASSY.SEALING RING	12	
-	264032108202	LOCK PLATE	4	
27	257441109902	GREASE NIPPLE	4	
28	264432504203	U-CLAMP	4	
—	3123251070	SPHERICAL WASHER	8	
31	12052396067	HEX NUT M16X1.5	16	
33	257432253706	GUIDE PLATE(REAR SPRING)	2	

32.32.04

REAR SHOCK ABSORBER

GROUP 32

CHASSIS TYPE: ALL



SFC-32.32.05

C07

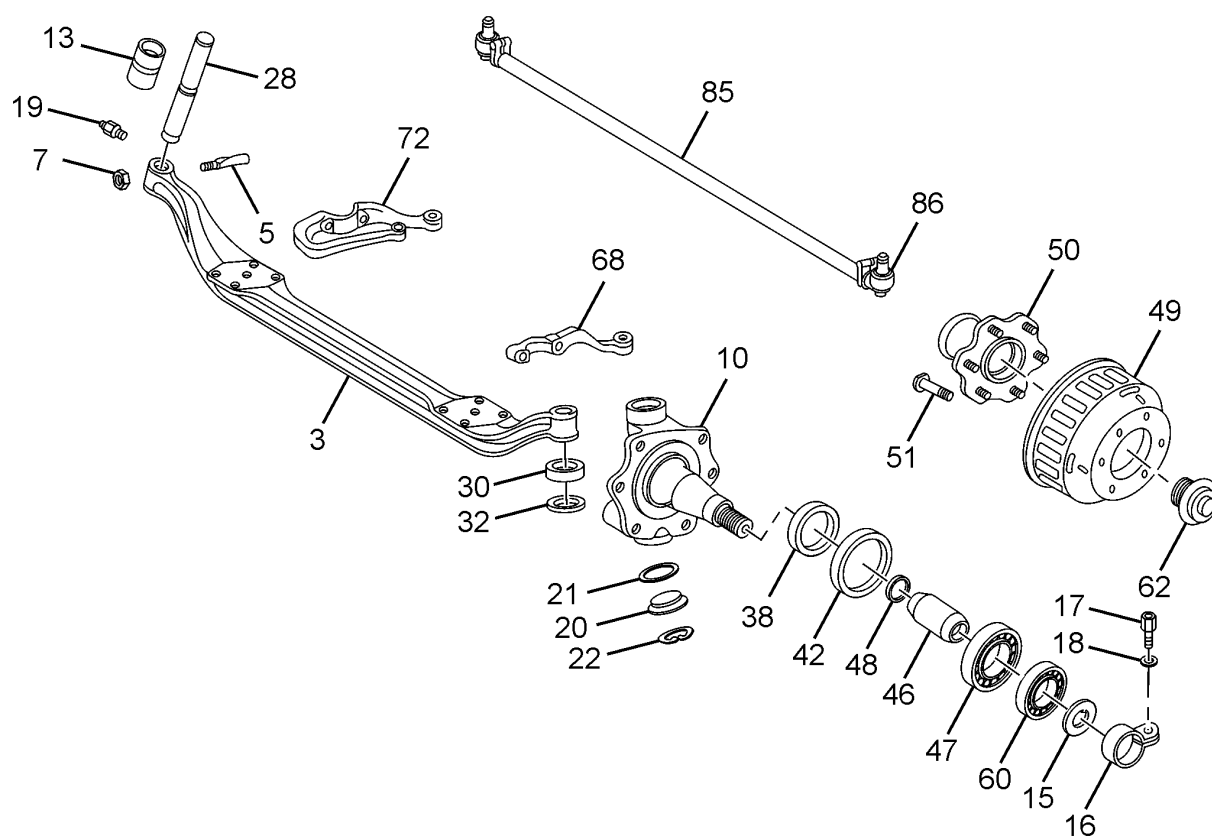
32.32.04		REAR SHOCK ABSORBER		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264032600117	ASSY.REAR SHOCK ABSORBER	2	
2	3123231576	WASHER	4	
3	11063996167	HEX BOLT M16X1.5X125	2	
4	12140601606	NYLOC NUT M16X1.5	2	
5	11063996108	HEX BOLT M14X1.5X70	2	
6	12140601401	NYLOC NUT M14X1.5	2	

33.33.01

FRONT AXLE

GROUP 33

CHASSIS TYPE: ALL



1

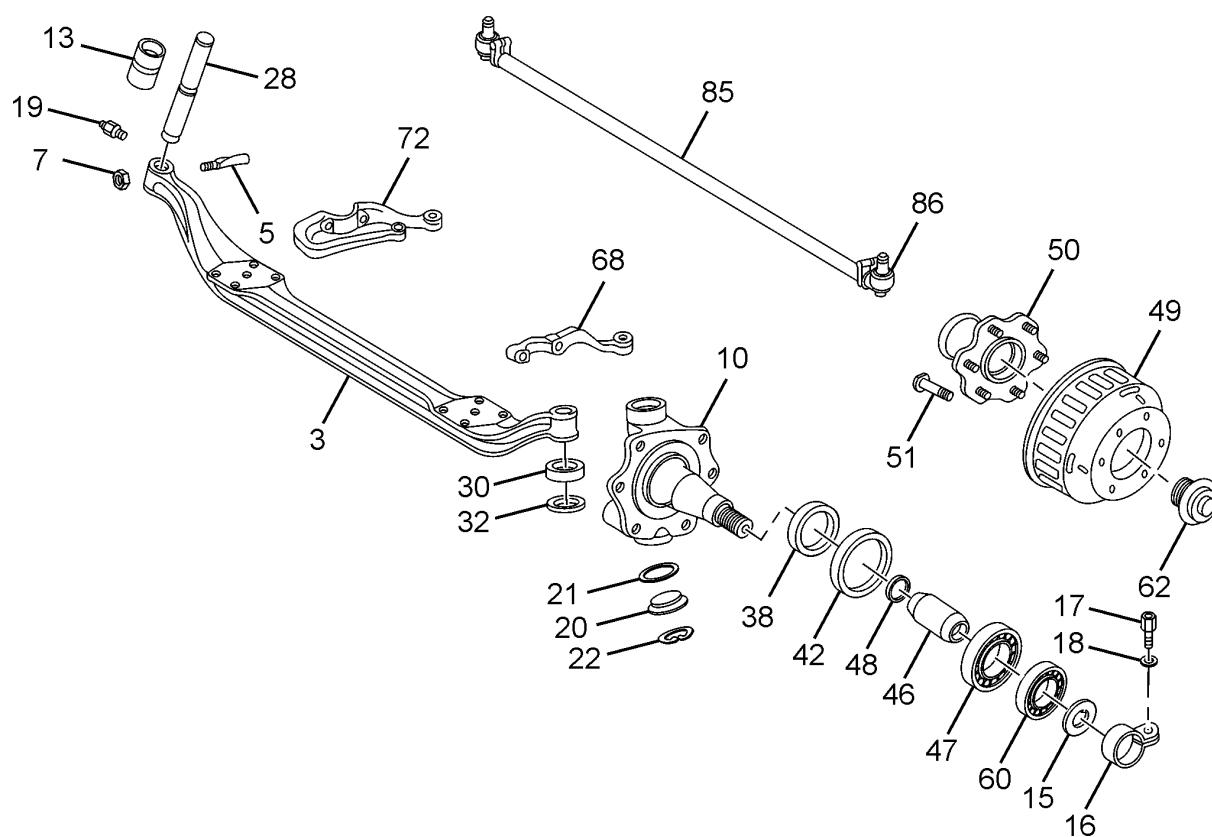
33.33.01		FRONT AXLE		GROUP 33	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264133000110	ASSY.FRONT AXLE WITH BRAKES(NON ASB.)	1		
3	264133105107	FRONT AXLE BEAM(STD)	1		
5	264033206711	COTTER PIN	2		
7	12051596011	HEX NUT M12	2		
10	264133200102	ASSY.STUB AXLE WITH BUSH STD	2		
13	264033203402	STEERING BUSH	4		
15	265133409204	THRUST WASHER	2		
16	265133205117	SPLIT NUT	2		
17	11411410252	CAPSCREW M10X25	2		
18	264133409202	WASHER	2		
—	257533206301	DUSTCAP,STUB AXLE	2		
19	17170600801	GREASE NIPPLE AM8X1	2		
20	264033408201	DUST COVER	8		
21	252001157701	SEALING RING	4		
22	14580603808	INTERNAL CIRCLIP B38X1.5N	4		
28	264033206707	KING PIN(STD)	2	SERVICED AS KIT	
30	264033403108	THRUST BEARING(STD)RHSDIE	1		
32	264033208302	SHIM 0.8MM THICK	AR	FOR SELECTION	
32	264033208303	SHIM 0.9MM THICK	AR	FOR SELECTION	
32	264033208304	SHIM 1.0MM THICK	AR	FOR SELECTION	
32	264033208305	SHIM 1.1MM THICK	AR	FOR SELECTION	
32	264033208306	SHIM 1.2MM THICK	AR	FOR SELECTION	
32	264033208307	SHIM 1.3MM THICK	AR	FOR SELECTION	
32	264033208308	SHIM 1.4MM THICK	AR	FOR SELECTION	
32	264033208309	SHIM 1.5MM THICK	AR	FOR SELECTION	
32	264033208310	SHIM 1.6MM THICK	AR	FOR SELECTION	
32	264033208311	SHIM 1.7MM THICK	AR	FOR SELECTION	
32	264033208312	SHIM 0.5MM THICK	AR	FOR SELECTION	
38	264033408601	SEAL RACE(STUB AXLE)	2		
42	265133407804	OIL SEAL	2		
46	264133209901	SPACER(BETWEEN BEARINGS)	2		
47	265135603101	TAPER ROLLER BEARING	2		
48	265133208630	SHIM	AR	FOR SELECTION	
48	265133208631	SHIM	AR	FOR SELECTION	
48	265133208632	SHIM	AR	FOR SELECTION	
48	265133208633	SHIM	AR	FOR SELECTION	
48	265133208634	SHIM	AR	FOR SELECTION	
48	265133208635	SHIM	AR	FOR SELECTION	
48	265133208636	SHIM	AR	FOR SELECTION	
48	265133208637	SHIM	AR	FOR SELECTION	

33.33.01

FRONT AXLE

GROUP 33

CHASSIS TYPE: ALL



1

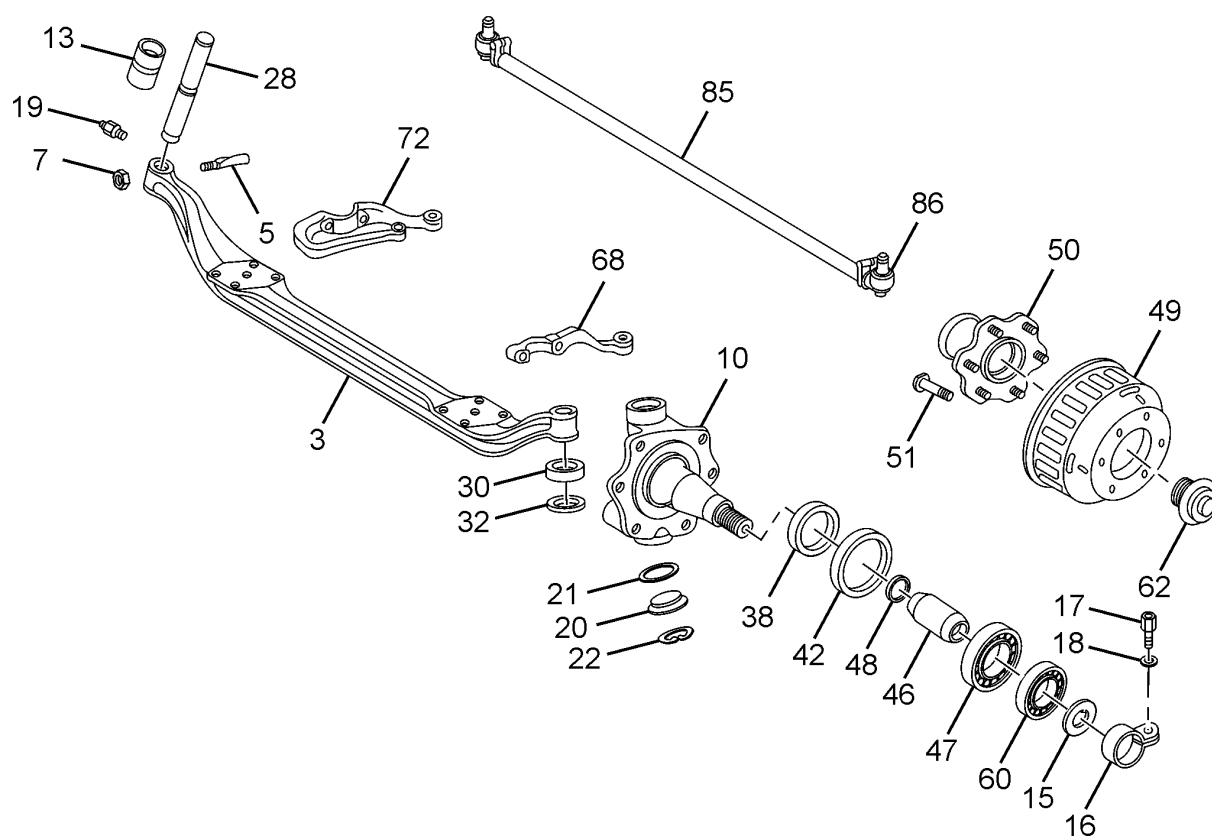
33.33.01		FRONT AXLE		GROUP 33
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
48	265133208638	SHIM	AR	FOR SELECTION
48	265133208639	SHIM	AR	FOR SELECTION
49	264142103701	BRAKE DRUM	2	
50	264133400104	ASSY.HUB COMPLETE	2	
51	264140106704	HUB PIN(FRONT)	12	
60	0009819605	TAPER ROLLER BEARING	2	OPTIONAL
60	264133403101	TAPER ROLLER BEARING	2	OPTIONAL
62	264133403704	HUB COVER FRONT	2	
68	264133805111	TIE ROD ARM LH	1	
72	282133805105	STEERING ARM RH	1	
85	264133200121	ASSY.TIE ROD	1	
86	264346600102	ASSY.BALL JOINT	2	
	885433190709	KING PIN KIT STD COMPRISES OF:	1	FOR SELECTION
		KING PIN(30.00)	2	
		BUSH	4	
		SEALING CAP	4	
		'O'RING	2	
		COTTER PIN	2	
		CIRCLIP	4	
		HEX.NUT	2	
		SPRING WASHER	2	
		GREASE NIPPLE	4	
	885433010709	KING PIN KIT RSI COMPRISES OF:	1	FOR SELECTION
		KING PIN(30.10)	2	
		BUSH	4	
		SEALING CAP	4	
		'O'RING	2	
		COTTER PIN	2	
		CIRCLIP	4	
		HEX.NUT	2	
		SPRING WASHER	2	
		GREASE NIPPLE	4	
	885433020709	KING PIN KIT RSII COMPRISES OF:	1	FOR SELECTION
		KING PIN(30.20)	2	
		BUSH	4	
		SEALING CAP	4	
		'O'RING	2	
		COTTER PIN	2	
		CIRCLIP	4	
		HEX.NUT	2	
		SPRING WASHER	2	
		GREASE NIPPLE	4	

33.33.01

FRONT AXLE

GROUP 33

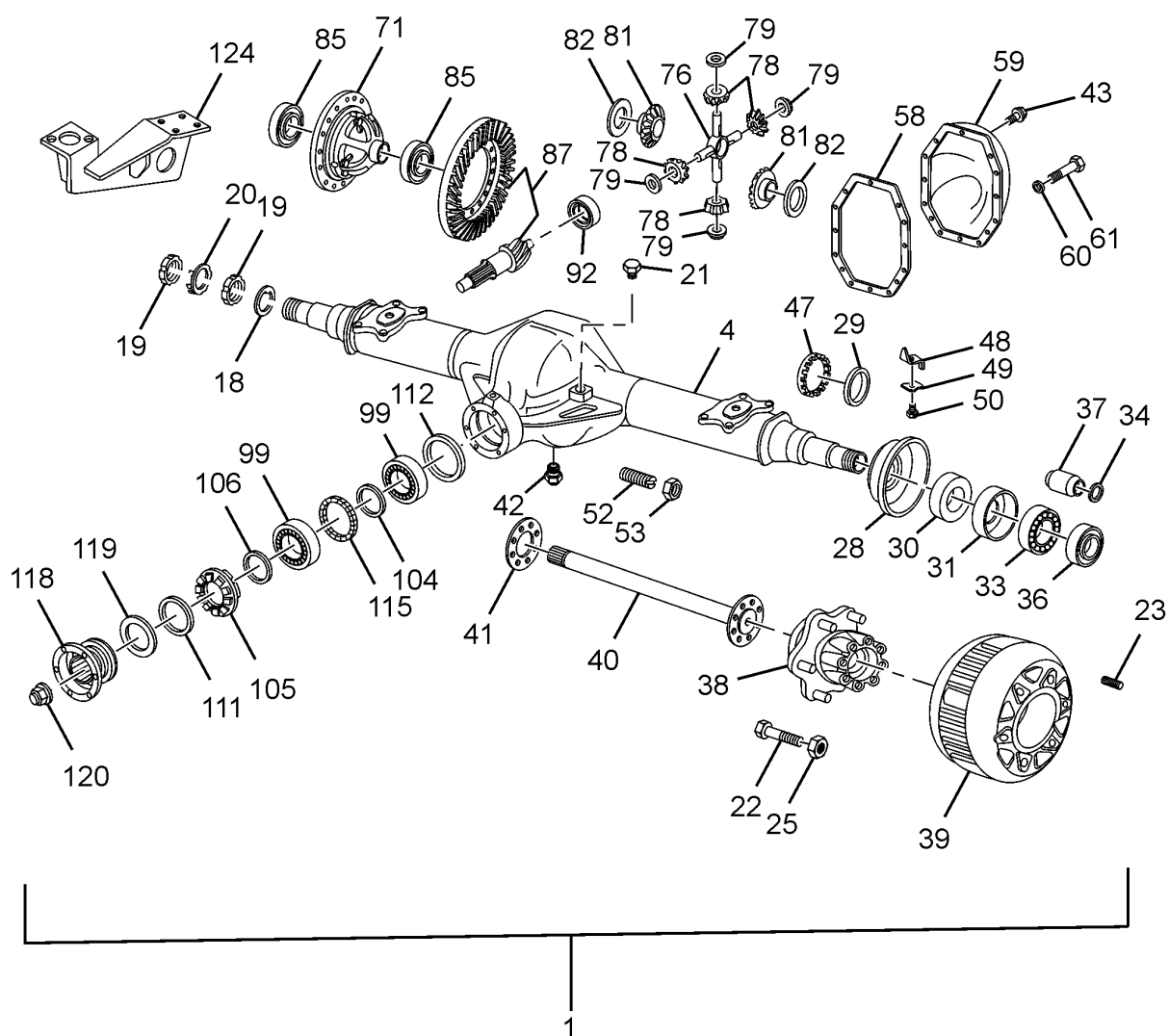
CHASSIS TYPE: ALL



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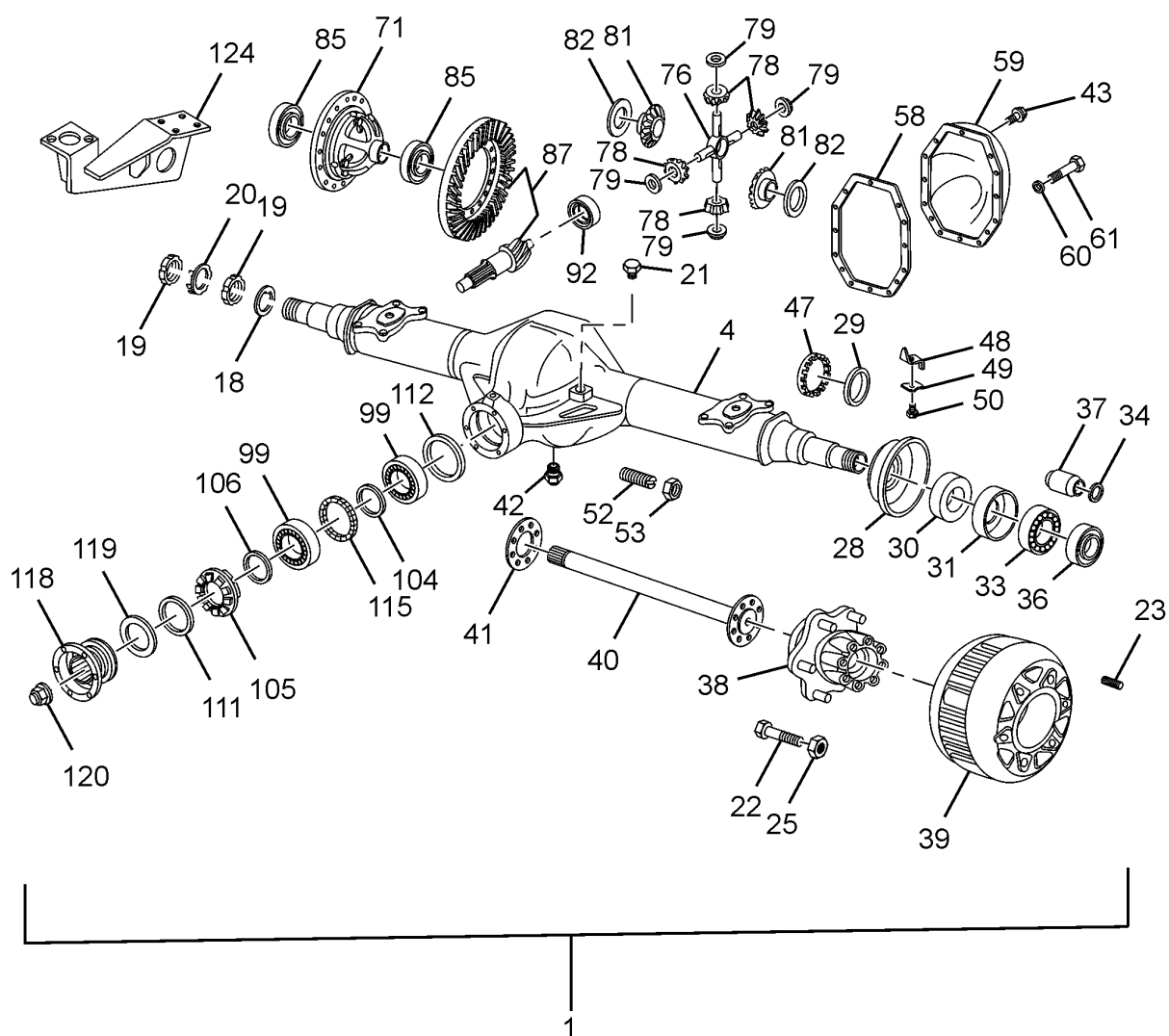
33.33.01		FRONT AXLE		GROUP 33
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	885433030709	KING PIN KIT RSIII COMPRISES OF:	1	FOR SELECTION
		KING PIN(30.30)	2	
		BUSH	4	
		SEALING CAP	4	
		'O'RING	2	
		COTTER PIN	2	
		CIRCLIP	4	
		HEX.NUT	2	
		SPRING WASHER	2	
		GREASE NIPPLE	4	

CHASSIS TYPE: ALL



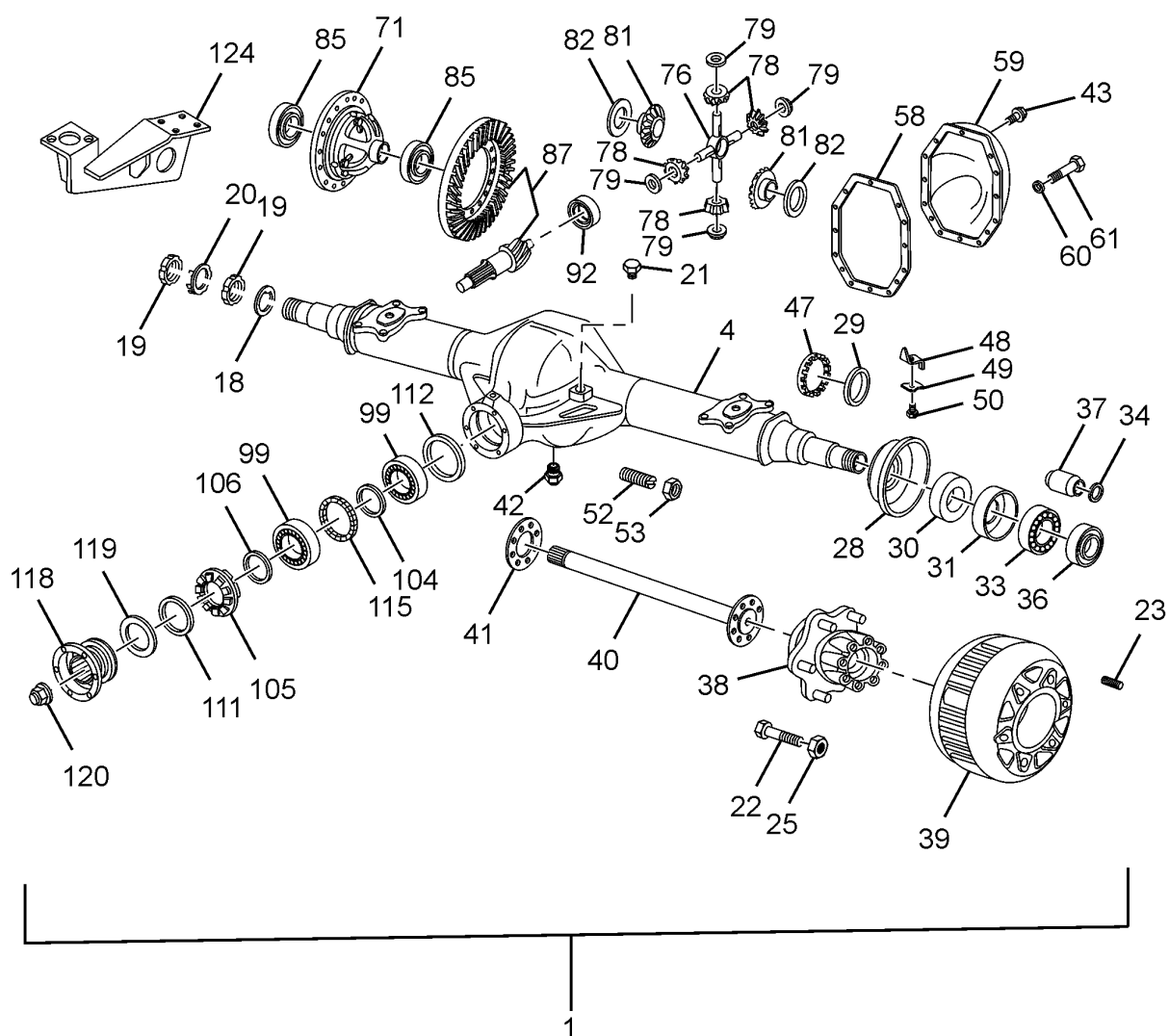
35.35.01		REAR AXLE		GROUP 35		
CHASSIS TYPE: ALL						
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS		
1	266135000121	ASSY.REAR AXLE COMPLETE WITH BRAKE(31/9CWPRATIO)	1			
4	266135100120	ASSY.REAR AXLE HOUSING WITH SUPPORTING TUBES	1			
	266135108202	OIL SLINGER	2			
	264132608211	BRACKET RH.(REARSA MTG.BOTTOM)	1			
	264132608212	BRACKET LH.(REAR SA MTG.BOTTOM)	1			
	264342400101	ASSY.BRACKET(L.C.R.V.MTG.ON REAR AXLE)	1			
18	261235608601	SPACER	2			
19	261235606501	LOCKING RING	4			
20	261235608202	LOCKING PLATE	2			
21	266835150102	PRESSURE RELIEF VALVE	1			
22	264140106703	HUB PIN REAR	12			
23	266535608801	STUD M16	16			
25	12302696029	HEX NUT M12X1.5	12			
28	266135108202	OIL SLINGER	2			
29	266135108602	PRESSURE RING	2			
30	266135607701	OIL SEAL,HUB INNER(DOUBLE LIP)	2			
	14580611002	INTERNAL CIRCLIP 110X4	2			
31	266135608601	SPACER	2			
33	257535603110	TAPER ROLLER BEARING,INNER	2			
34	264142108301	SHIMS	AR			FOR SELECTION
34	264142108302	SHIMS	AR			FOR SELECTION
34	264142108303	SHIMS	AR			FOR SELECTION
34	266135608302	SHIM-0.10 THK.	AR			FOR SELECTION
34	266135608303	SHIM-0.15 THK.	AR			FOR SELECTION
34	266135608304	SHIM-0.20 THK.	AR			FOR SELECTION
34	266135608305	SHIM-0.25 THK.	AR			FOR SELECTION
34	266135608306	SHIM-0.30 THK.	AR			FOR SELECTION
34	266135608307	SHIM-0.50 THK.	AR			FOR SELECTION
34	266135608308	SHIM-1.00 THK.	AR			FOR SELECTION
34	266135608309	SHIM-1.50 THK.	AR			FOR SELECTION
34	266135608310	SHIM-2.5 THK.	AR			FOR SELECTION
36	261235603102	TAPER ROLLER BEARING,OUTER	2			
37	266135608602	SPACER TUBE	2			
38	266135600114	ASSY.REAR HUB	2			
39	264142103701	BRAKE DRUM	2			
40	266135707902	REAR AXLE SHAFT	2			

CHASSIS TYPE: ALL



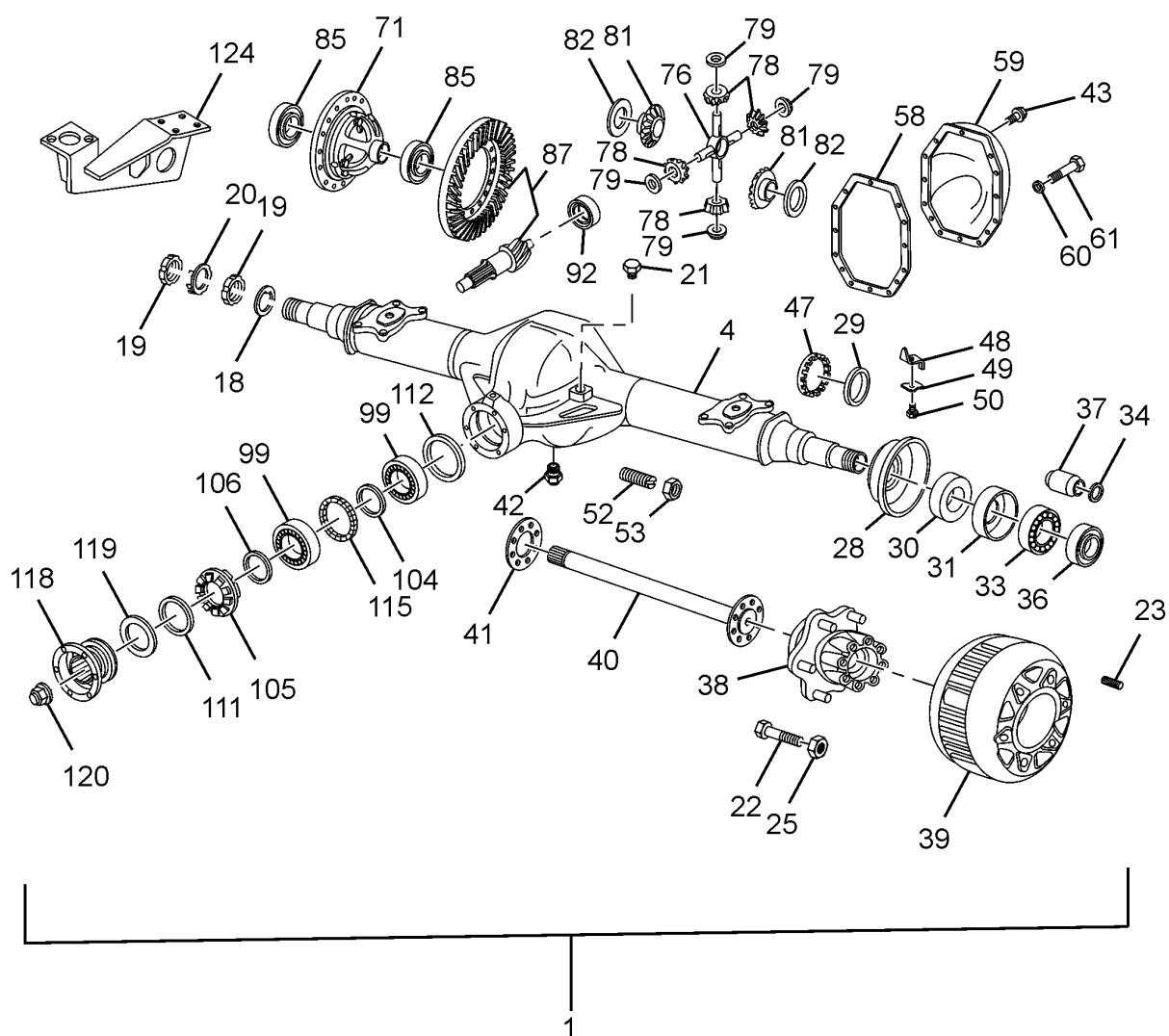
35.35.01		REAR AXLE		GROUP 35		
CHASSIS TYPE: ALL						
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS		
41	266135605302	GASKET(FOR BRAKE DRUM WITH HUB)	2			
42	250626107203	MAGNETIC DRAIN PLUG,(HEX HEAD TYPE)	1			
43	9970506	SCREW PLUG,OIL FILLING	1			
—	261235308201	LOCKING PLATE	2			
47	266135306501	THREADED RING(DIFFERENTIAL)	2			
48	3129941201	LOCKING PLATE	2			
49	261235608202	LOCKINGP LATE	2			
50	11323996191	HEX.SCREW M8X12	2			
52	261235300103	ADJUSTING PIN	1			
53	12080901800	HEX.THIN NUT M18X1.5	1			
58	266135105301	GASKET(BETWEEN R.A.HOUSING & REARCOVER)	1			
59	266135100105	ASSY.COVER REAR AXLE HOUSING	1			
60	12520698050	SPRING WASHER B10	12			
61	11323998185	HEX.SCREW M10X18	12			
71	266135300112	DIFFERENTIAL HOUSING ASSY.	1			
—	266135306101	LOCKING PLATE(DIFFERENTIAL CASE)	8			
—	266135308004	HEX.SCREW	16			
76	266135305103	DIFFERENTIAL SPIDER	1			SERVICED AS KIT
78	266135305419	DIFF.BEVEL PINION (REVACYCLE, Z=10)	4			SERVICED AS KIT
79	266135309210	SPHERICAL WASHER(STEEL)	4			
81	266135305420	REAR AXLE SHAFT GEAR (REVACYCLE, Z=16)	2			SERVICED AS KIT
82	266135309202	THRUST WASHER,SHAFT GEAR 1.95MM	2			FOR SELECTION
82	266135309203	THRUST WASHER,SHAFT GEAR 2.00MM	2			FOR SELECTION
82	266135309204	THRUST WASHER,SHAFT GEAR 2.05MM	2			FOR SELECTION
82	266135309205	THRUST WASHER,SHAFT GEAR 2.10MM	2			FOR SELECTION
82	266135309206	THRUST WASHER,SHAFT GEAR 2.15MM	2			FOR SELECTION
82	266135309207	THRUST WASHER,SHAFT GEAR 2.20MM	2			FOR SELECTION
82	266135309208	THRUST WASHER,SHAFT GEAR 2.25MM	2			FOR SELECTION
85	261235303101	TAPER ROLLER BEARING(55X100X26.75)	2			

CHASSIS TYPE: ALL



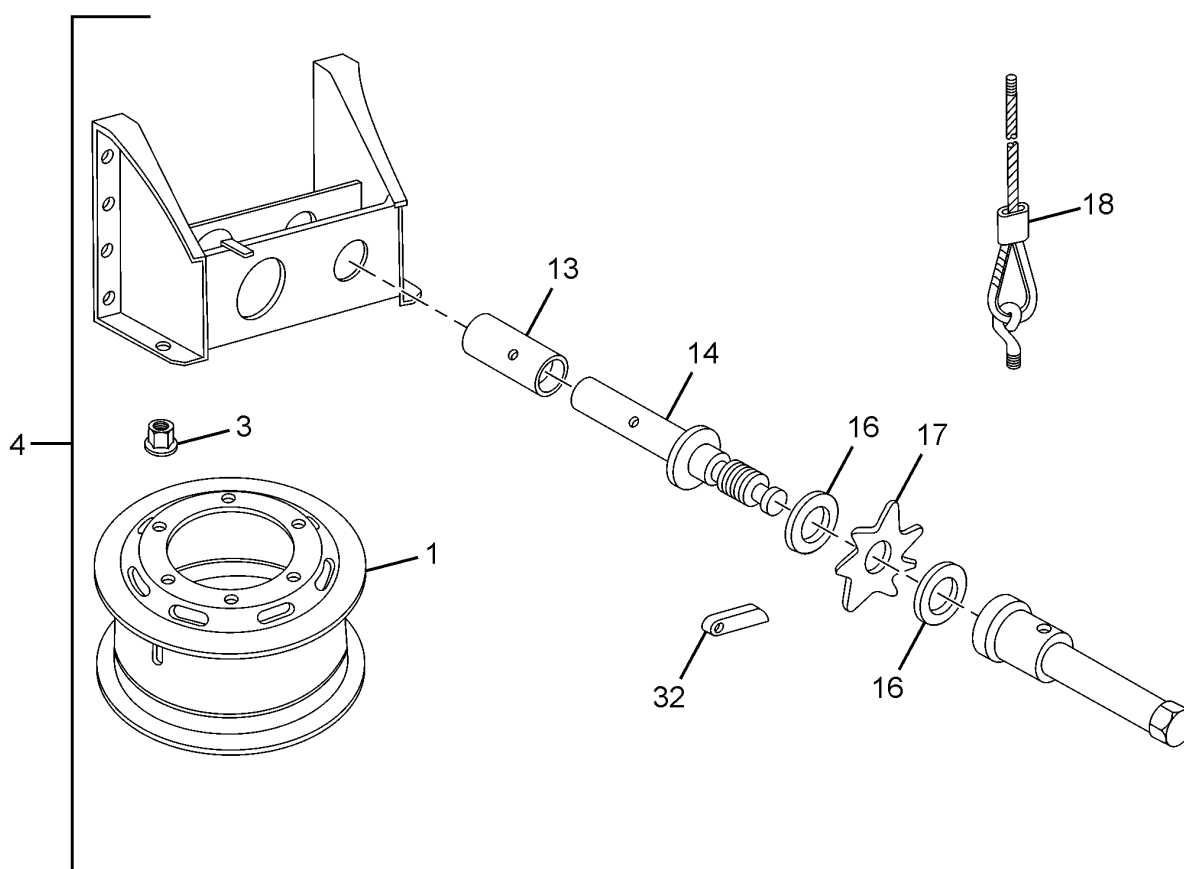
35.35.01		REAR AXLE		GROUP 35	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
87	266135300113	SET CROWN WHEEL AND PINION(31/9 RATIO)	1		
—	266135306506	THREADED RING(TAIL PINION)	1		
92	266135303116	CYLINDRICAL ROLLER BRG.(PINION NOSE)	1		
—	261235308202	LOCKING PLATE	1		
99	266135303105	TAPER ROLLER BRG.(TAIL PINION)	2		
104	266135308632	SPACER(BETWEEN TAIL PINION BRGS.)	1		
105	266135306501	THREADED RING	2		
106	266135308668	SPACER(BETWEEN BRG. AND FLANGE)	1		
—	266135308204	OIL SLINGER(FOR TAIL PINION)	1		
111	266135307702	OIL SEAL TAIL PINION	1		
112	266135308303	SHIM 0.15 THICK	AR	FOR SELECTION	
112	266135308304	SHIM 0.20 THICK	AR	FOR SELECTION	
112	266135308305	SHIM 0.25 THICK	AR	FOR SELECTION	
112	266135308306	SHIM 0.30 THICK	AR	FOR SELECTION	
112	266135308308	SHIM 0.50 THICK	AR	FOR SELECTION	
112	266135308309	SHIM 1.0 THICK	AR	FOR SELECTION	
112	266135308310	SHIM 1.5 THICK	AR	FOR SELECTION	
115	266135308644	SPACER RING,TAIL PINION 7.78 THICK	1	FOR SELECTION	
115	266135308647	SPACER RING,TAIL PINION 7.84 THICK	1	FOR SELECTION	
115	266135308650	SPACER RING,TAIL PINION 7.90 THICK	1	FOR SELECTION	
115	266135308651	SPACER RING,TAIL PINION 7.92 THICK	1	FOR SELECTION	
115	266135308652	SPACER RING,TAIL PINION 7.94 THICK	1	FOR SELECTION	
115	266135308655	SPACER RING,TAIL PINION 8.00 THICK	1	FOR SELECTION	
115	266135308656	SPACER RING,TAIL PINION 8.02 THICK	1	FOR SELECTION	
115	266135308658	SPACER RING,TAIL PINION 8.06 THICK	1	FOR SELECTION	
115	266135308659	SPACER RING,TAIL PINION 8.08 THICK	1	FOR SELECTION	
115	266135308660	SPACER RING,TAIL PINION 8.10 THICK	1	FOR SELECTION	
115	266135308666	SPACER RING,TAIL PINION 8.18 THICK	1	FOR SELECTION	

CHASSIS TYPE: ALL



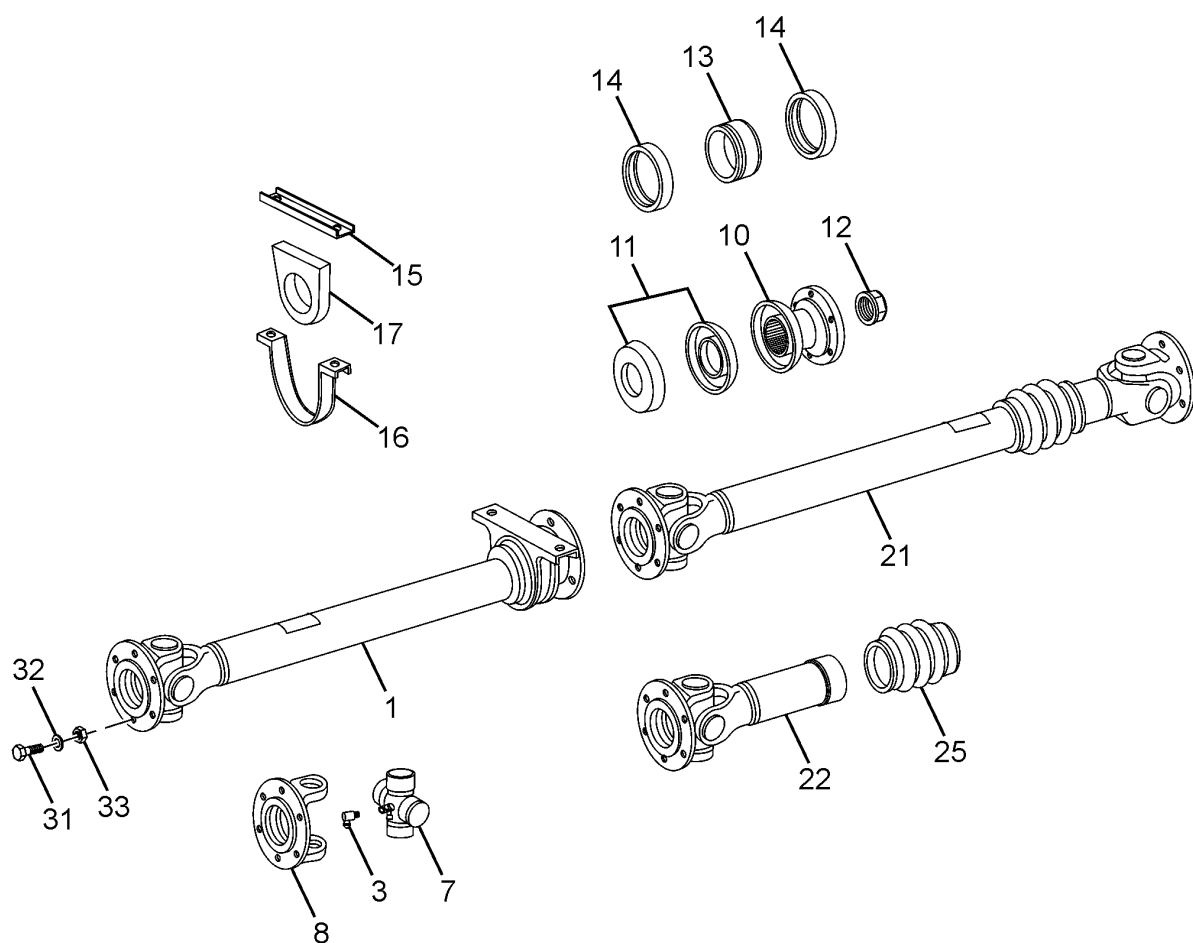
35.35.01		REAR AXLE		GROUP 35
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
115	266135308667	SPACER RING, TAIL PINION 8.20 THICK	1	FOR SELECTION
118	266135305001	COUPLING FLANGE	1	
119	266135308203	DUST COVER	1	
—	266135307801	DUST SEAL	1	
120	266135306504	HEX. NUT (TAIL PINION COUPLING FLANGE)	1	
124	264142310126	ASSY. BRAKE CHAMBER MOUNTING BRACKET RH	1	
124	264142310130	ASSY. BRAKE CHAMBER MOUNTING BRACKET LH	1	
—	264142308002	HEX. SCREW	12	
	266135300125	DIFFERENTIAL GEAR AND SPIDER KIT	1	
		CONSISTS OF:		
81		GEAR R.A SHAFT	2	
78		BEVEL GEAR	4	
76		DIFFERENTIAL SPIDER	1	

CHASSIS TYPE: ALL



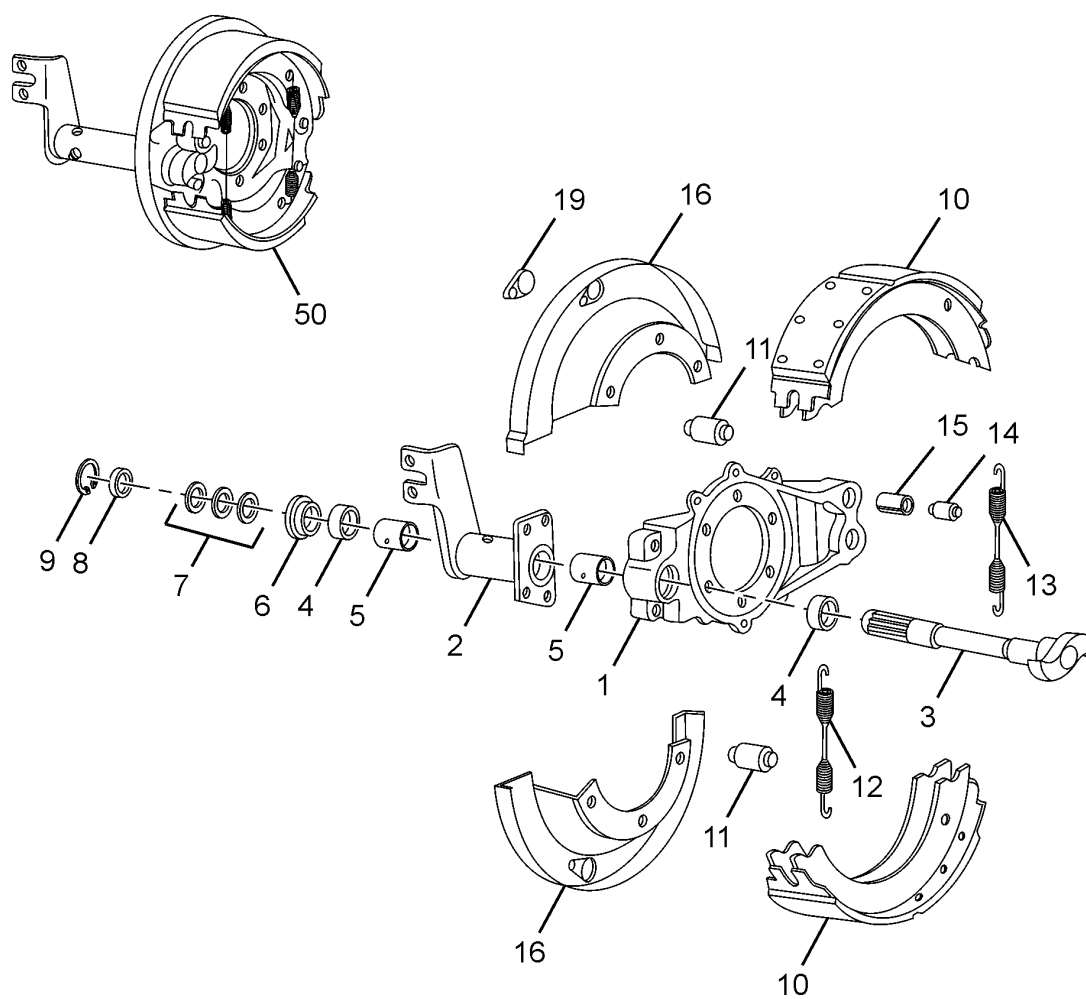
40.40.01		SPARE WHEEL CARRIER		GROUP 40
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264040100102	ASSY. WHEEL RIM WITH DISC (6X16)	6	
—	265140100002	LOCKING RING	6	
3	264040100101	ASSY. WHEEL NUT	24	
4	264140300106	ASSY. SPARE WHEEL CARRIER	1	
13	265140308401	SLEEVE	1	
14	265140300115	ASSY. SHAFT	1	
—	14150504504	DISC SPRING A 45	1	
16	257340306301	FRICTION PAD	2	
17	257640307108	RATCHET WHEEL	1	
18	265140300116	ASSY. WIRE ROPE	1	
32	257640307109	RATCHET ARM	1	

CHASSIS TYPE: ALL



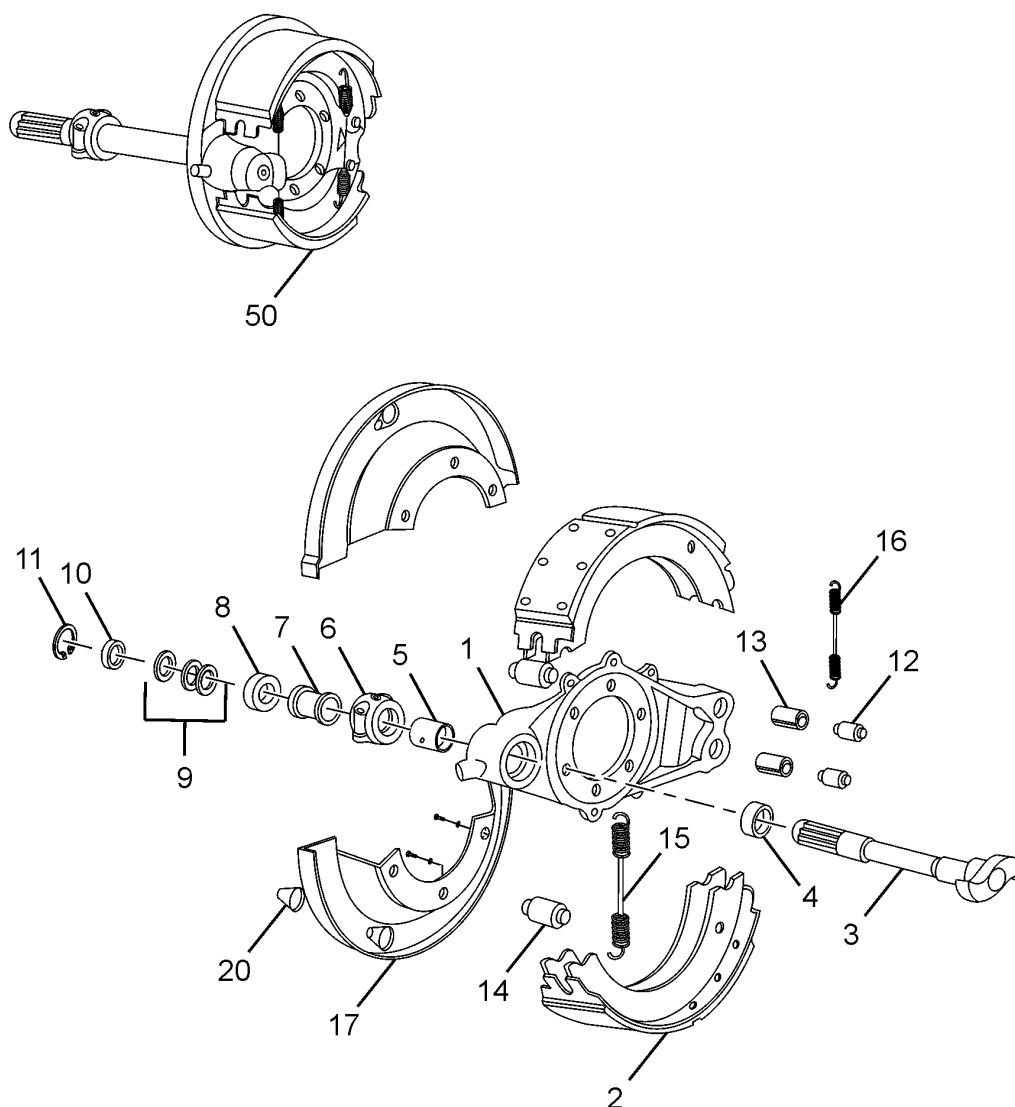
41.41.01		PROPELLER SHAFT		GROUP 41
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264141110105	PROPELLER SHAFT(FRONT) ASSY. PROPELLER SHAFT WITH CENTRE BEARING (FRT.)	1	
3	17172001009	GREASE NIPPLE AM 10X1	1	
7	885441011210	CROSS REPAIR KIT	2	
8	3124111111	UNIVERSAL JOINT FLANGE	1	
10	257341300114	ASSY. COUPLING FLANGE -WITH PROTECTIVE COVER	1	
11	257341308209	PROTECTIVE CAP	2	
12	0424110072J	HEX NUT	1	
13	257341300118	ASSY. CENTRE BEARING	1	
—	257441303101	SRDG. BRG. 40 BC02/80X18/6208	1	
—	0009972247	PACKING RING	2	
14	257341308210	RETAINER	2	
15	257341304202	CLAMP	1	
16	257341303307	BRACKET	1	
17	257341307505	RUBBER HOUSING	1	
		PROPELLER SHAFT(REAR)		
21	264041120111	ASSY. PROPELLER SHAFT REAR (TUBE LENGTH 818)	1	
22	257341120109	ASSY. U.J. LONG FORK COMPLETE	1	
8	3124111111	U.J. FLANGE	1	
7	885441011210	CROSS REPAIR KIT	2	
25	3284110097	PROTECTIVE CAP	1	
—	3284110051	RING	2	
—	14280500802	HOSE CLAMP 80	1	
—	14280500705	HOSE CLAMP 70	1	
31	257641113201	BOLT	18	
32	250526406101	LOCKING PLATE	9	
33	12051901001	HEX NUT M 10X1	18	
		REPAIR KIT		
7	885441011210	CROSS REPAIR KIT CONSISTING OF :	1	
—		CROSS	1	NOT SERVICED LOOSE
—		ASSY. BEARING CUP	4	NOT SERVICED LOOSE
—		CLOSING RING	4	NOT SERVICED LOOSE
—		GREASE NIPPLE	1	NOT SERVICED LOOSE
—		HEX THIN NUT M 8X1	1	NOT SERVICED LOOSE

CHASSIS TYPE: ALL



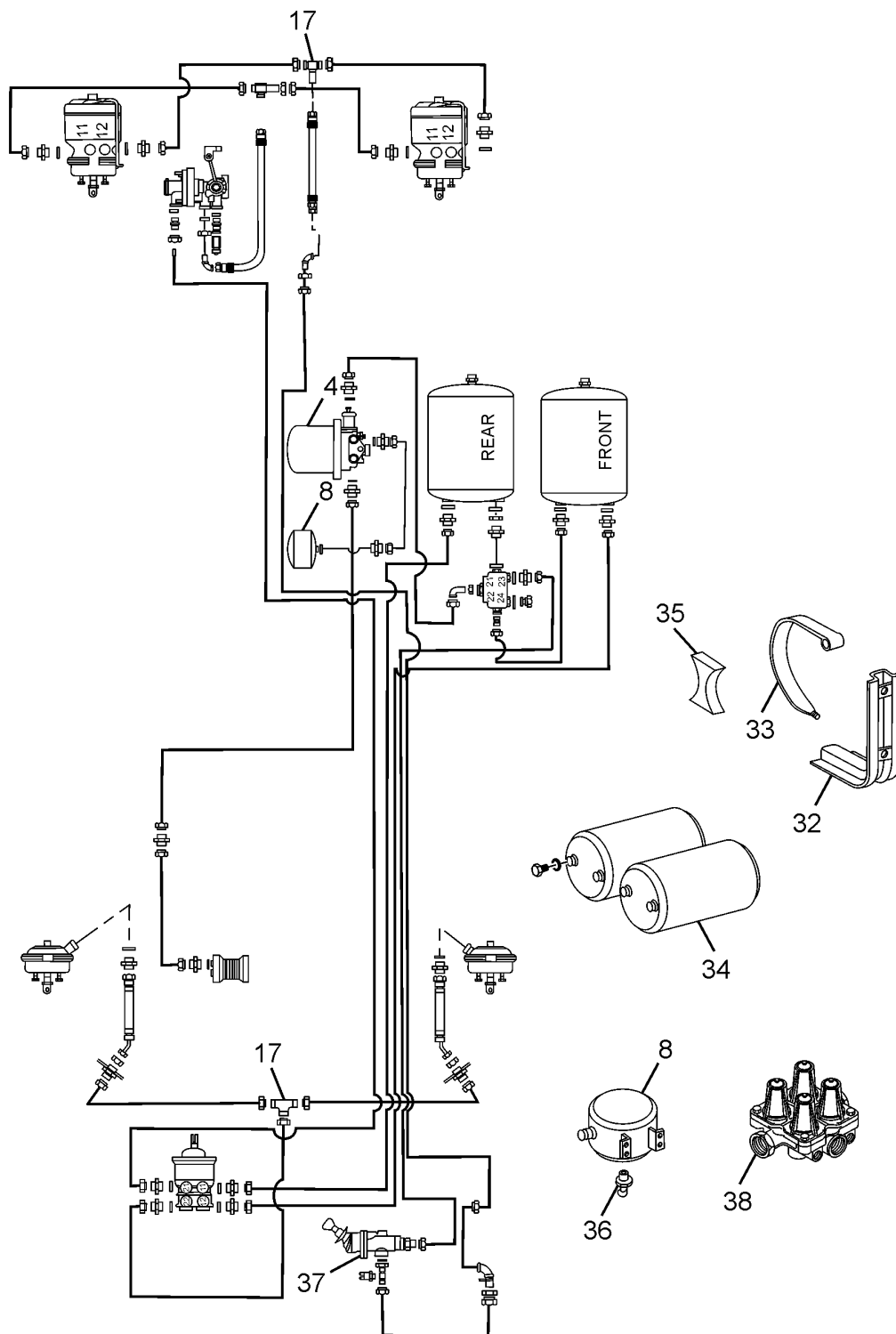
42.42.01		FRONT WHEEL BRAKE (S-CAM) ABS		GROUP 42	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
50	264342100106	ASSY. FRONT BRAKE RH	1	FOR SELECTION FOR SELECTION	
50	264342100105	ASSY. FRONT BRAKE LH	1		
1	264342103702	TORQUE PLATE LH	1		
1	264342103703	TORQUE PLATE RH	1		
2	264142100170	ASSY. CHAMBER MTG. BRACKET LH	1		
2	264142100171	ASSY. CHAMBER MTG. BRACKET RH	1		
3	264142105104	CAM SHAFT LH	1		
3	264142105105	CAM SHAFT RH	1		
4	264142107703	OIL SEAL	4		
5	264142103404	BUSH (BRONZE)	4		
6	264142108602	SLEEVE (DELRIN)	2		
7	264142108304	SHIM 0.50 MM	AR		
7	264142108305	SHIM 0.30 MM	AR		
8	264142108306	SHIM 1.00 MM	2		
9	264142104301	CIRCLIP	2		
10	264342100110	ASSY. BRAKE SHOE (STD)	4		
11	264142109906	ROLLER	4		
12	264142108705	SPRING PULL OFF (CAM END)	2		
13	264142108706	SPRING PULL OFF (FULCRUM END)	4		
14	264142106704	FULCRUM PIN	4		
15	264142103405	FULCRUM PIN BUSH	4		
16	264142108213	DUST COVER FRONT (BOTTOM)	1		
16	264142108212	DUST COVER FRONT (TOP)	1		
19	257342107501	GROMMET	4		
REPAIR KIT					
—	264342100171	LINING KIT (STD)	1	FOR SELECTION	
—	264342100172	LINING KIT (R/S I)	1	FOR SELECTION	
—	264342100173	LINING KIT (R/S II)	1	FOR SELECTION	

CHASSIS TYPE: ALL



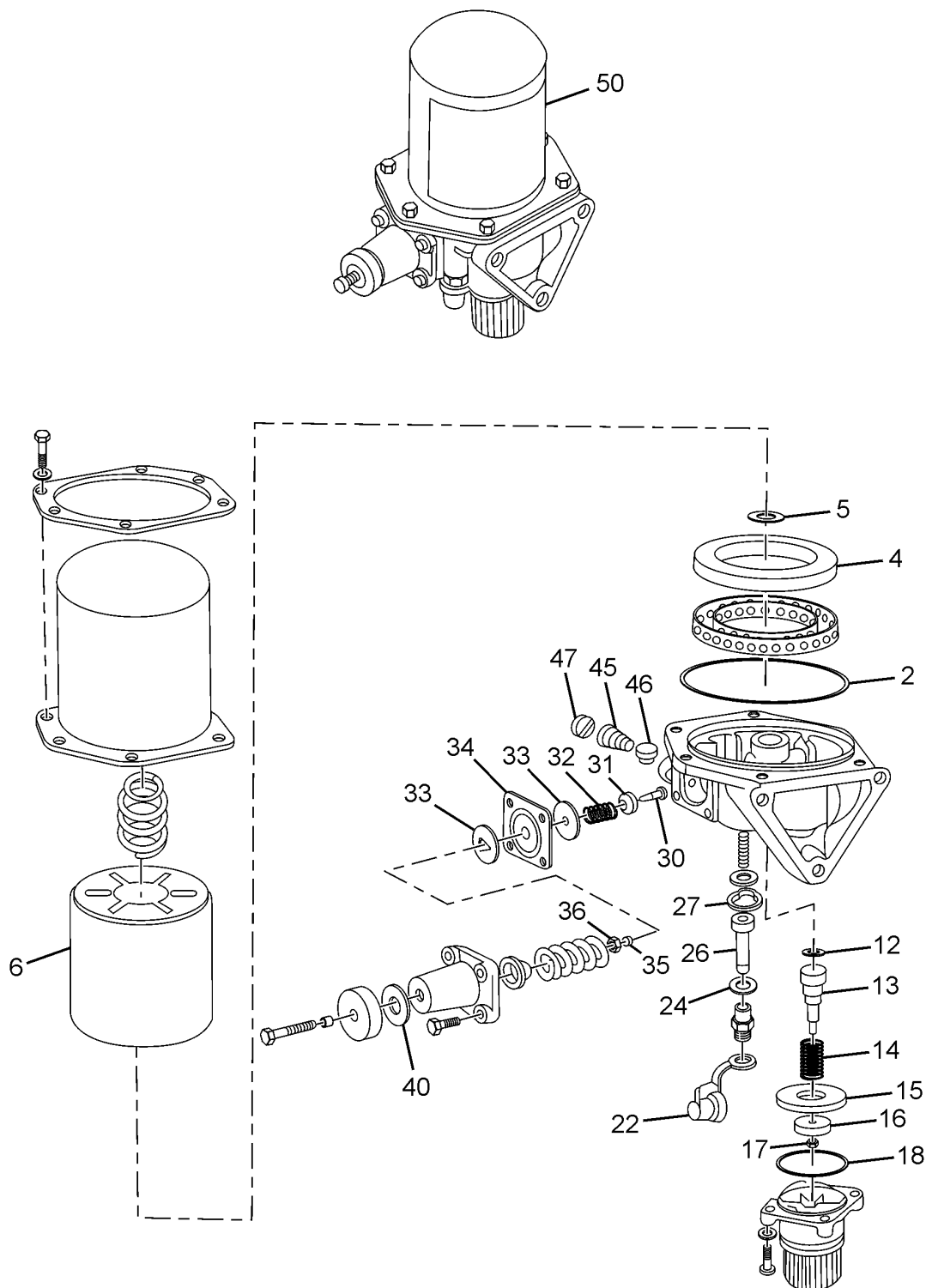
42.42.02		REAR WHEEL BRAKE (S-CAM) ABS		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264342300105	ASSY. REAR BRAKE RH	1	
50	264342300106	ASSY. REAR BRAKE LH	1	
1	264342303702	TORQUE PLATE -LH	2	
1	264342303703	TORQUE PLATE -RH	2	
2	264142100110	ASSY. BRAKE SHOE (STD)	4	
3	264142305106	CAM SHAFT REAR LH	1	
3	264142305107	CAM SHAFT REAR RH	1	
4	264142107703	OIL SEAL	8	
5	264142103404	BUSH (BRONZE)	4	
6	264142300191	ASSY. BRACKET CAM SHAFT	2	
7	264142308603	SPACER (CAM SHAFT)	2	
8	264342108601	SLEEVE	2	
9	264142108304	SHIM 0.50 MM	4	
9	264142108305	SHIM 0.30 MM	2	
9	209342109204	WASHER 1.50 MM	2	
10	264142108306	SHIM 1.00 MM	2	
11	264142104301	CIRCLIP	2	
12	264142106704	FULCRUM PIN	4	
13	264142103405	FULCRUM PIN BUSH	4	
14	264142109906	ROLLER	4	
15	264142108705	SPRING PULL OFF (CAM END)	2	
16	264142108706	SPRING PULL OFF (FULCURM END)	4	
17	264142308210	DUST COVER (TOP)	1	
17	264142308211	DUST COVER (BOTTOM)	1	
20	257342107501	GROMMET	4	
		REPAIR KIT		
—	264342100171	KIT -LINING SET (STD)	1	FOR SELECTION
—	264342100172	KIT -LINING SET (R/S I)	1	FOR SELECTION
—	264342100173	KIT -LINING SET (R/S II)	1	FOR SELECTION

CHASSIS TYPE: ALL



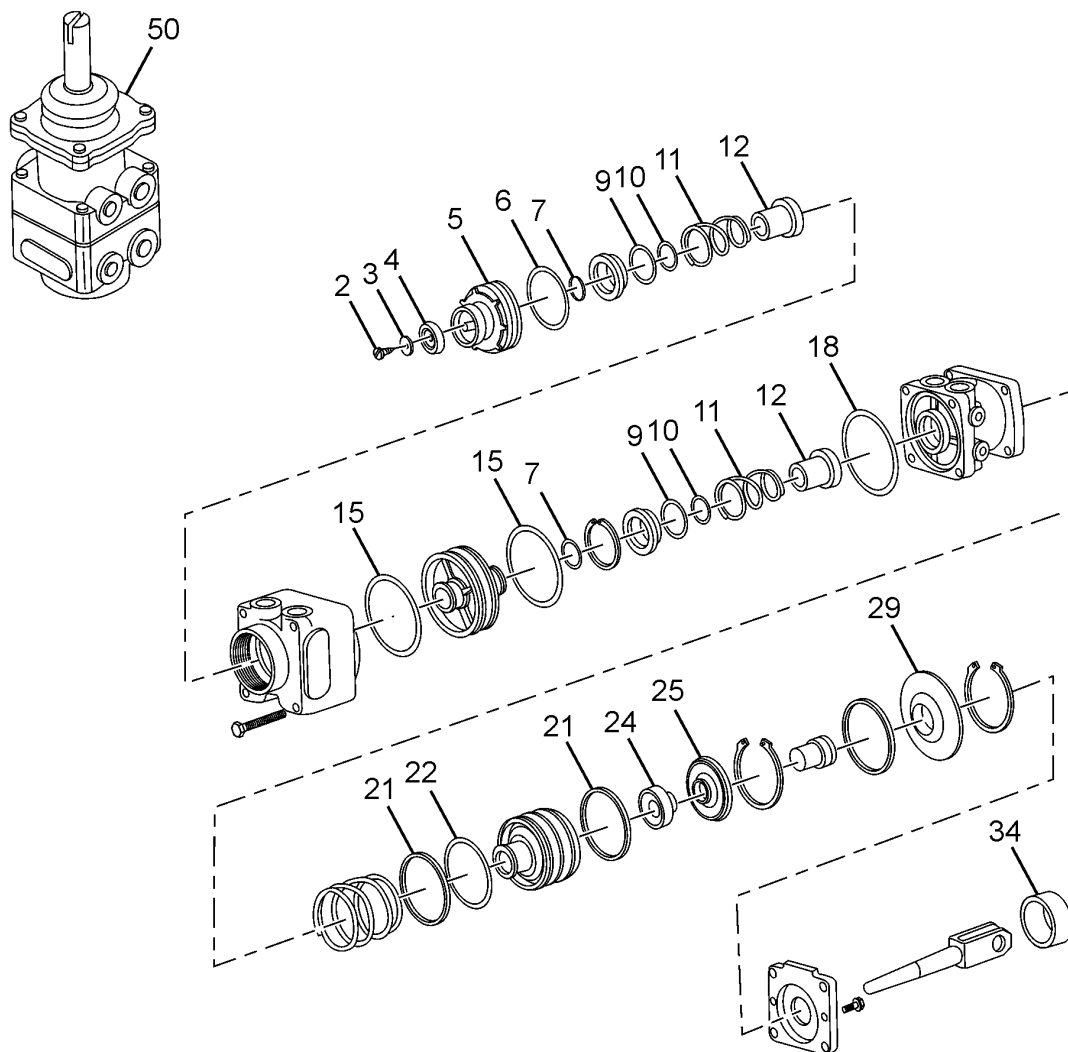
42.42.03		AIR LINES		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264343900114	ASSY.NYLON PIPE SET COMPLETE	1	
4	264143700105	AIR DRIER	1	
—	264143200118	ASSY. BRACKET LH (AIR DRIER)		
8	276843700102	PURGE TANK	1	
—	264343709901	PRESSURE TEST CONNECTOR	1	
17	264342906802	T SOCKET	1	
32	264143200113	ASSY. SUPPORT (AIR TANK)	2	
33	257643200118	ASSY. STRAP	2	
34	264143200121	ASSY. AIR TANK	2	
35	257643208602	SPACER BLOCK	2	
36	257643790159	WATER DRAIN VALVE	2	
37	257343700154	GRADUATED HAND BRAKE VALVE		
38	257343700157	4 WAY SYSTEM CONTROL VALVE	1	
—	264343700104	AUTOMATIC LOAD SENSING VALVE	1	
—	282142403301	BRACKET LCRV MTG.	1	
—	264342400102	ASSY PULL ROD (FOR LOAD SENSING VALVE)	1	

CHASSIS TYPE: ALL



42.42.04		AIR DRIER WITH TYRE INFLATOR		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264143700105	AIR DRIER WITH UNLOADER VALVE	1	
—	264143700112	PLUNGER ASSY. CONSISTING OF :	1	
13		UNLOADER PLUNGER	1	
14		COMPRESSION SPRING	1	
15		VALVE SEAT	1	
16		VALVE	1	
17		HEXAGONAL NYLOC NUT	1	
—	264143700111	REPAIR KIT CONSISTING OF :	1	
2		SEALING RING	1	
4		FILTER	1	
5		SEALING RING	1	
6		DESICCANT CARTRIDGE	1	
12		SEALING RING	1	
16		VALVE	1	
18		SEALING RING	1	
22		DUST CAP	1	
24		SEALING RING	1	
26		VALVE	1	
27		SEALING WASHER	1	
31		VALVE	1	
34		DIAPHRAGM	1	
40		EXHAUST FLAP	1	
45		CONICAL SPRING	1	
46		NON RETURN VALVE	1	
47		VALVE STOP & SPRING RETAINER	1	
		SILICON GREASE SACHET	2	
—	264143700113	ASSY. DIAPHRAGM CONSISTS OF :	1	
30		GOVERNOR PLUNGER	1	
31		VALVE	1	
32		SPRING	1	
33		FOLLOWER	2	
34		DIAPHRAGM	1	
35		SPRING WASHER	1	
36		HEX NUT	1	

CHASSIS TYPE: ALL



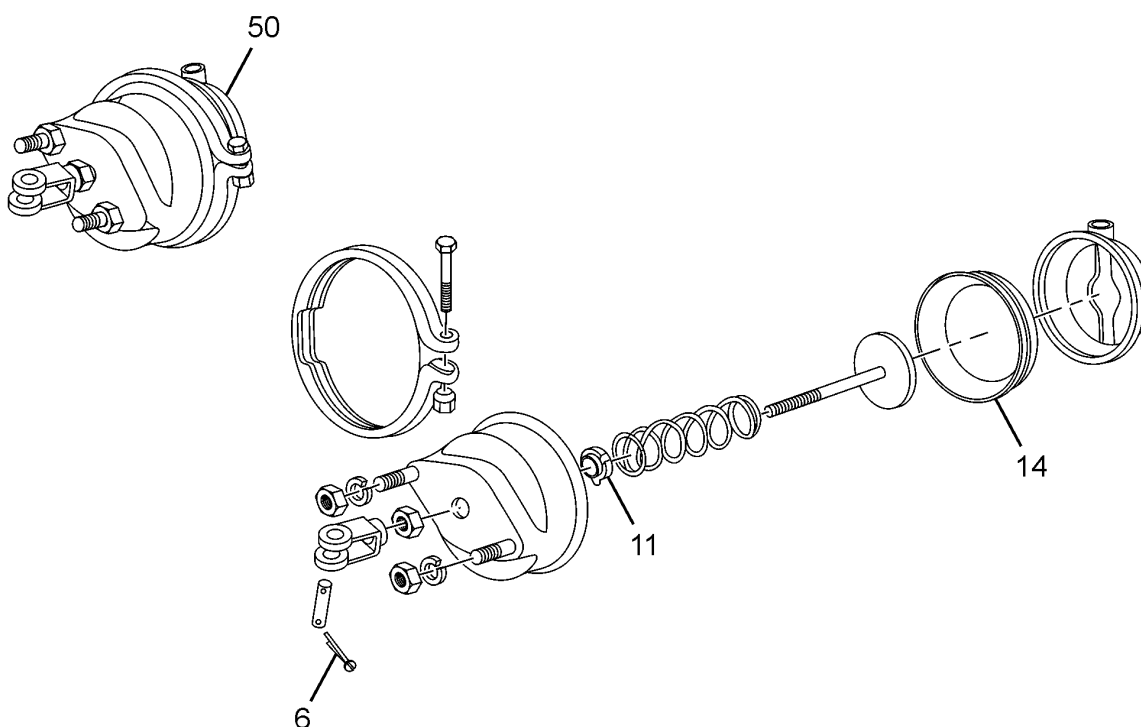
42.42.05		DUAL BRAKE VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264143700102	DUAL BRAKE VALVE	1	
—	257643730134	VENTING GUIDE ASSY. CONSISTING OF :	1	
2		SELF TAPPING SCREW	1	
3		CAP	1	
4		WASHER	1	
5		VENTING GUIDE	1	
	264143700126	REPAIR KIT CONSISTING OF :	1	
4		WASHER	1	
6		'O' RING	1	
7		'O' RING	2	
9		'O' RING	2	
10		'O' RING	2	
11		SPRING	2	
12		VALVE	2	
15		'O' RING	2	
18		'O' RING	1	
21		GUIDE RING	2	
22		'O' RING	1	
24		RUBBER SPRING	1	
25		SPRING SEAT	1	
29		BOOT	1	
34		BOOT	1	

42.42.06

FRONT BRAKE CHAMBER

GROUP 42

CHASSIS TYPE: ALL

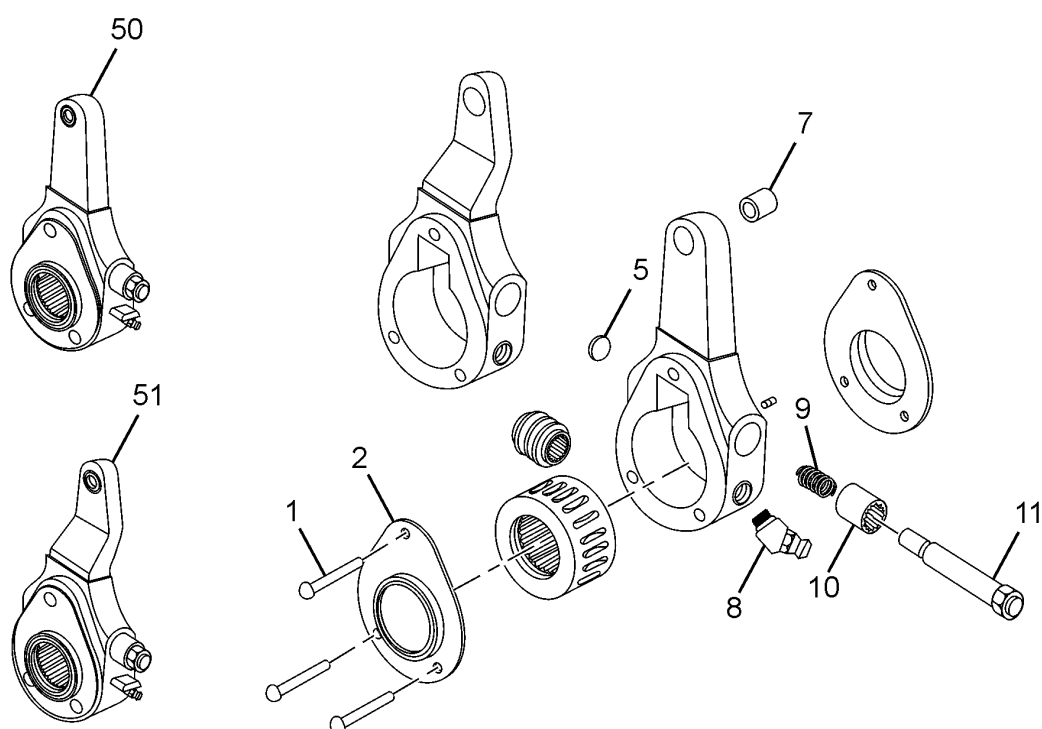


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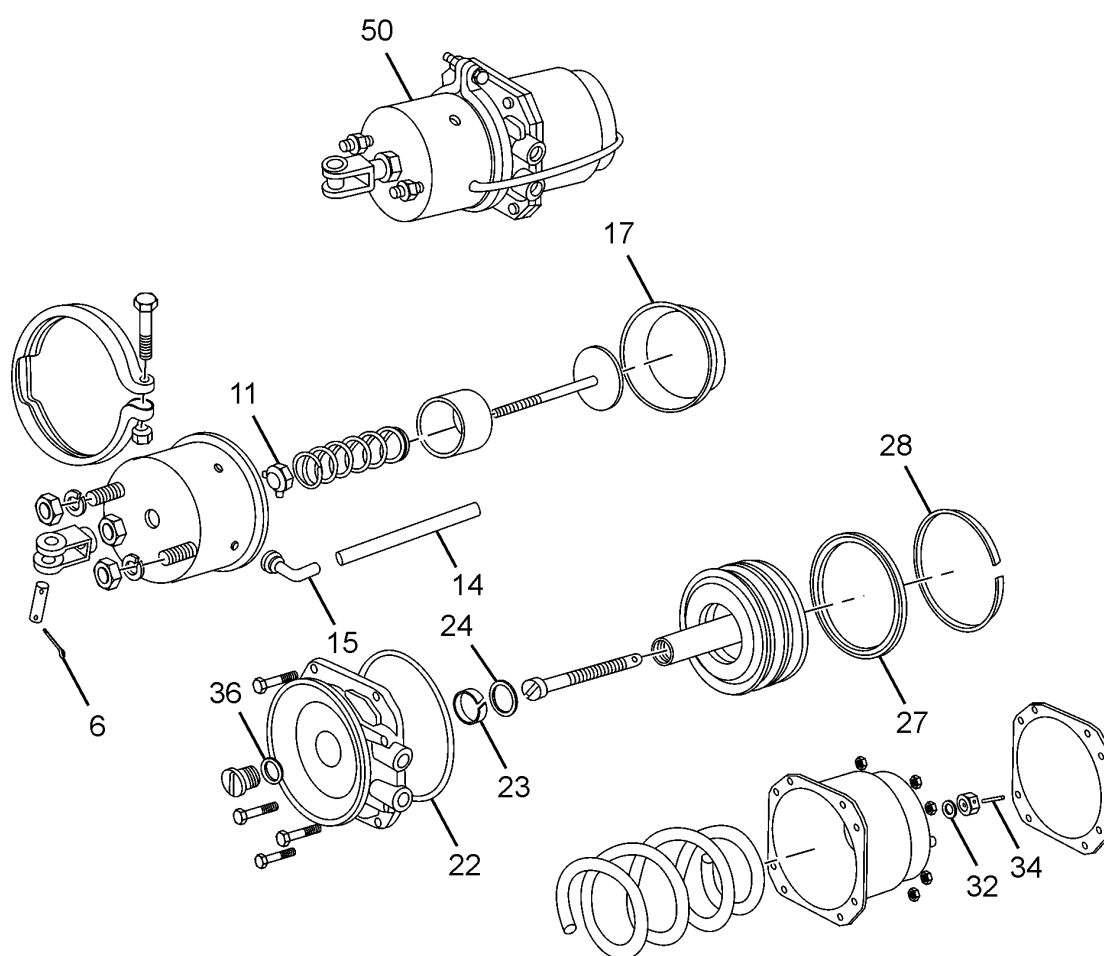
42.42.06		FRONT BRAKE CHAMBER		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264142100148	FRONT BRAKE CHAMBER	2	FOR TYPE 12
—	264142100166	REPAIR KIT CONSISTING OF :	1	FOR TYPE 12
6		SPLIT PIN	2	
11		SEAL ASSY.	1	
14		DIAPHRAGM	1	

CHASSIS TYPE: ALL



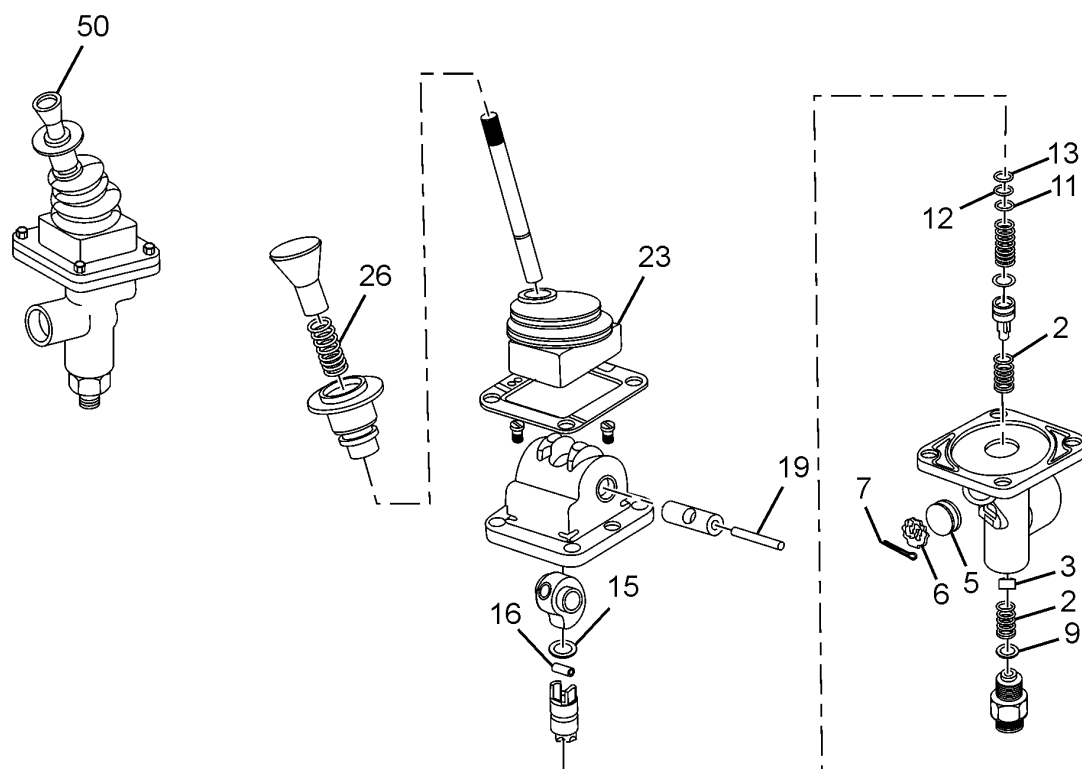
42.42.07		FRONT AND REAR SLACK ADJUSTER		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264142110164	SLACK ADJUSTER FRONT	2	PART NO. WILL BE INFORMED LATER
51	264142300163	REAR SLACK ADJUSTER RH	1	
51	264142300162	REAR SLACK ADJUSTER LH	1	
—	264142100168	WORM SHAFT KIT CONSISTING OF :	1	
7		BUSH	1	
9		WARM SHAFT LOCK SPRING	1	
10		WORM SHAFT LOCK	1	
11		WORM SHAFT	1	
—		MAJOR REPAIR KIT FRONT/REAR SLACK ADJUSTER CONSISTING OF :	1	
1		RIVET	3	
2		COVER	2	
5		WELCH PLUG	1	
7		BUSH	1	
8		CONICAL HEAD GREASE NIPPLE	1	
9		WORM SHAFT LOCK SPRING	1	WORM SHAFT KIT
10		WORM SHAFT LOCK	1	WORM SHAFT KIT
11		WORM SHAFT	1	WORM SHAFT KIT

CHASSIS TYPE: ALL



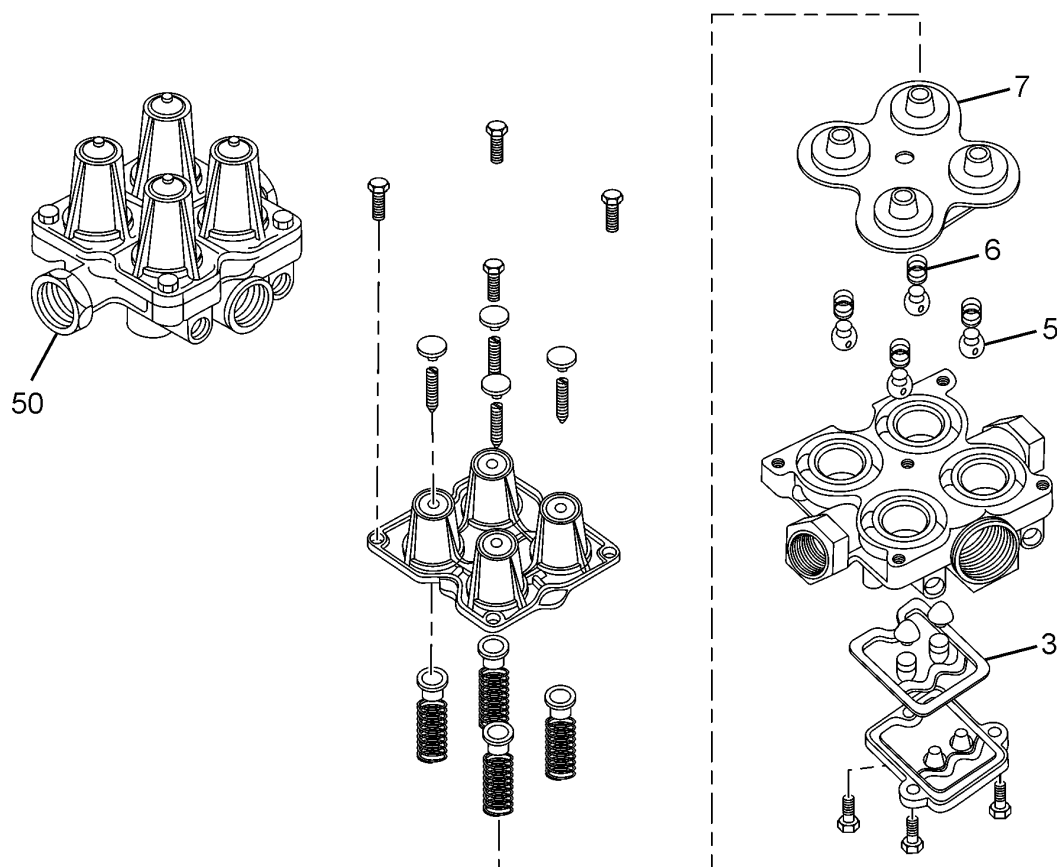
42.42.08		REAR BRAKE ACTUATOR		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	209342300112	ASSY. REAR BRAKE ACTUATOR 12/12	2	
—	264142300129	REPAIR KIT SPRING BRAKE ACTUATOR, CONSISTING OF :		
6		SPLIT PIN	2	
11		SEAL ASSY.	1	
14		BREATHER TUBE	1	
15		ELBOW	2	
17		DIAPHRAGM	1	
22		SEALING RING	1	
23		BEARING	1	
24		SEALING RING	1	
27		SEAL (RAM)	1	
28		BEARING (RAM)	1	
32		WASHER	1	
34		SPRING DOWEL SLEEVE	1	
36		SEALING RING	1	

CHASSIS TYPE: ALL



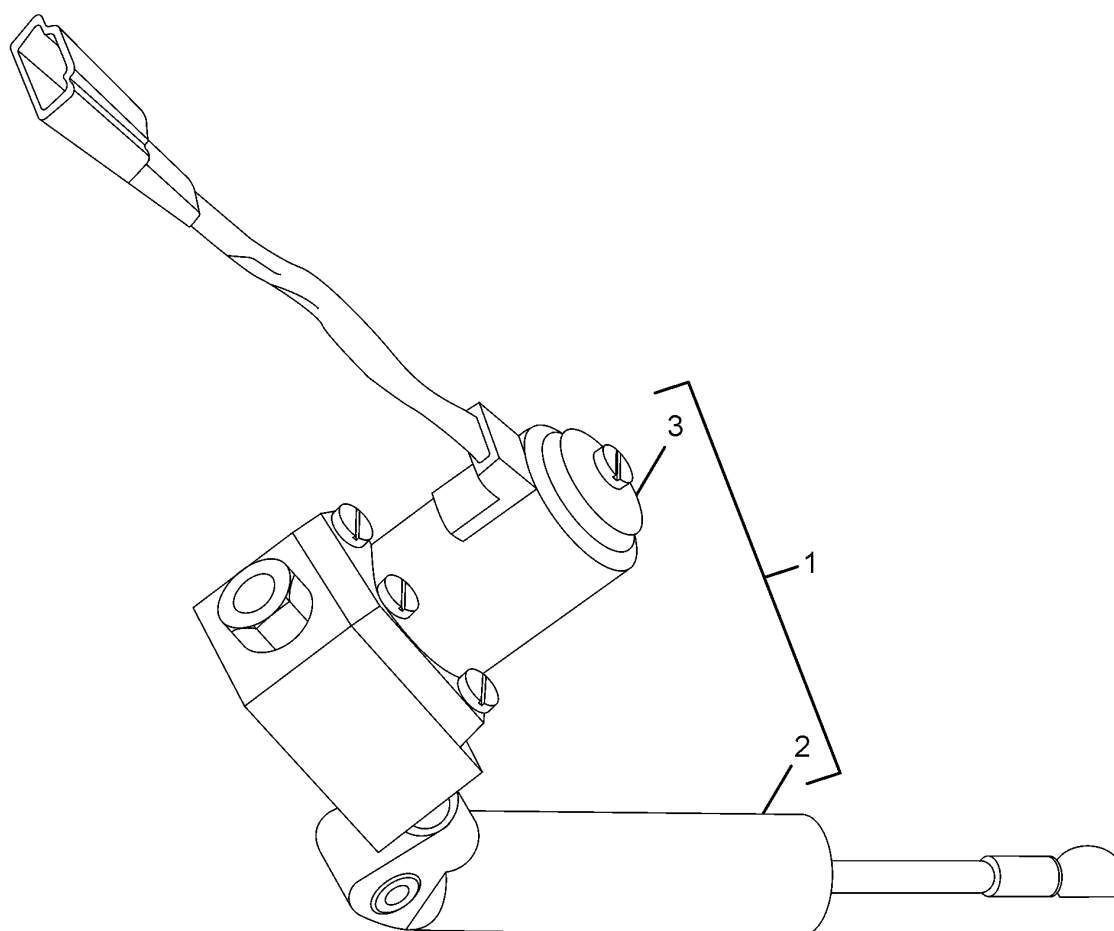
42.42.09		GRADUATED HAND BRAKE VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	257343700154	ASSY. GRADUATED HAND BRAKE VALVE	1	FOR SELECTION FOR SELECTION FOR SELECTION
—	257342420001	REPAIR KIT CONSISTING OF :	1	
2		SPRING	2	
3		VALVE	1	
5		FILTER	1	
6		STRAINER PLATE	1	
7		SPLIT PIN	1	
9		SEALING RING	1	
11		SHIM	1	
12		SHIM	1	
13		SHIM	1	
15		SEALING RING	1	
16		ROLLER	1	
19		TENSION PIN	1	
23		GAITER	1	
26		SPRING	1	
—		GREASE SACHET	1	

CHASSIS TYPE: ALL



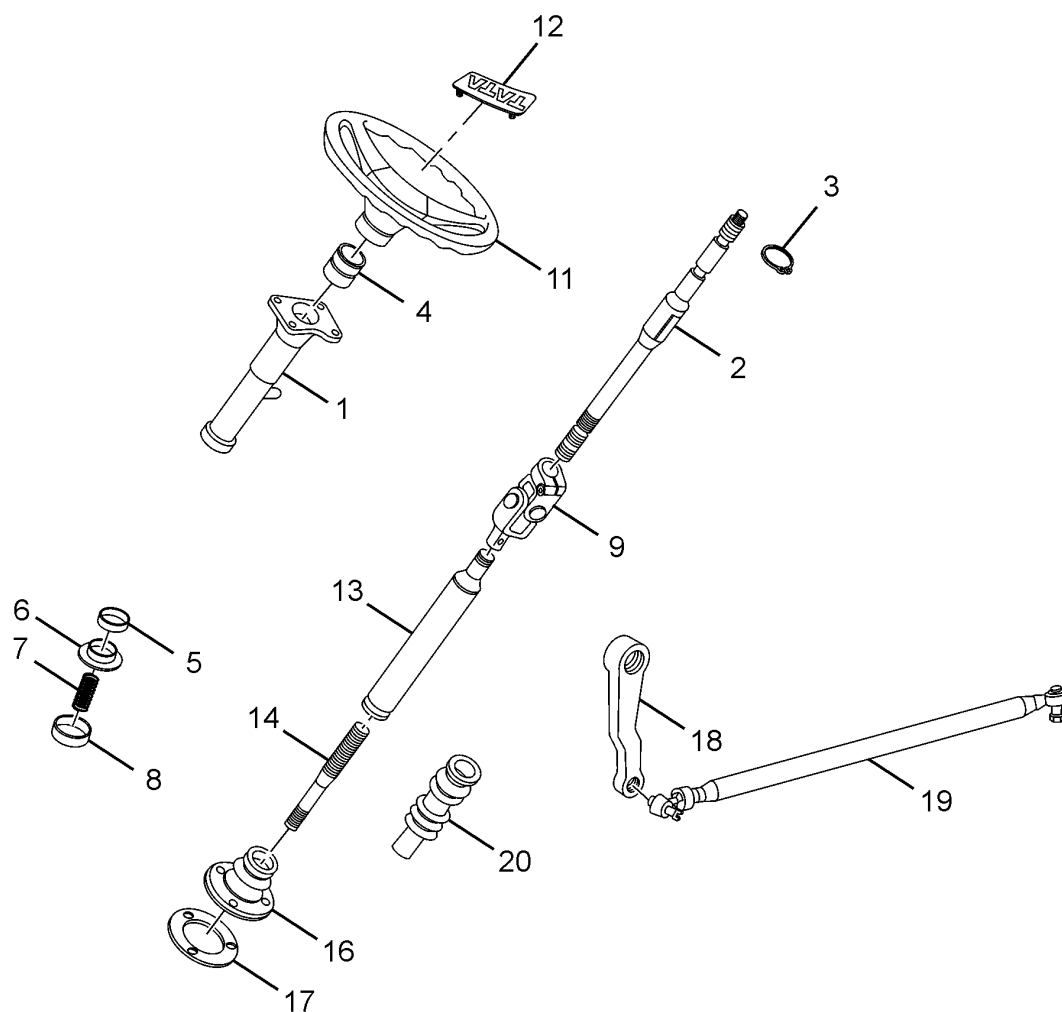
42.42.10		QUADRUPLE SYSTEM PROTECTION VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	257343700157	QUADRUPLE SYSTEM PROTECTION VALVE	1	
—	257643740116	REPAIR KIT CONSISTING OF :	1	
-		GAITER		
-		O' RING	1	
3		SPRING	6	
-		VALVE	6	
5		SPECIAL CHECK VALVE	1	
6		JOINT	4	
7		CHECK VALVE	1	
-		VALVE	1	
—		GREASE SACHET	1	

CHASSIS TYPE: ALL



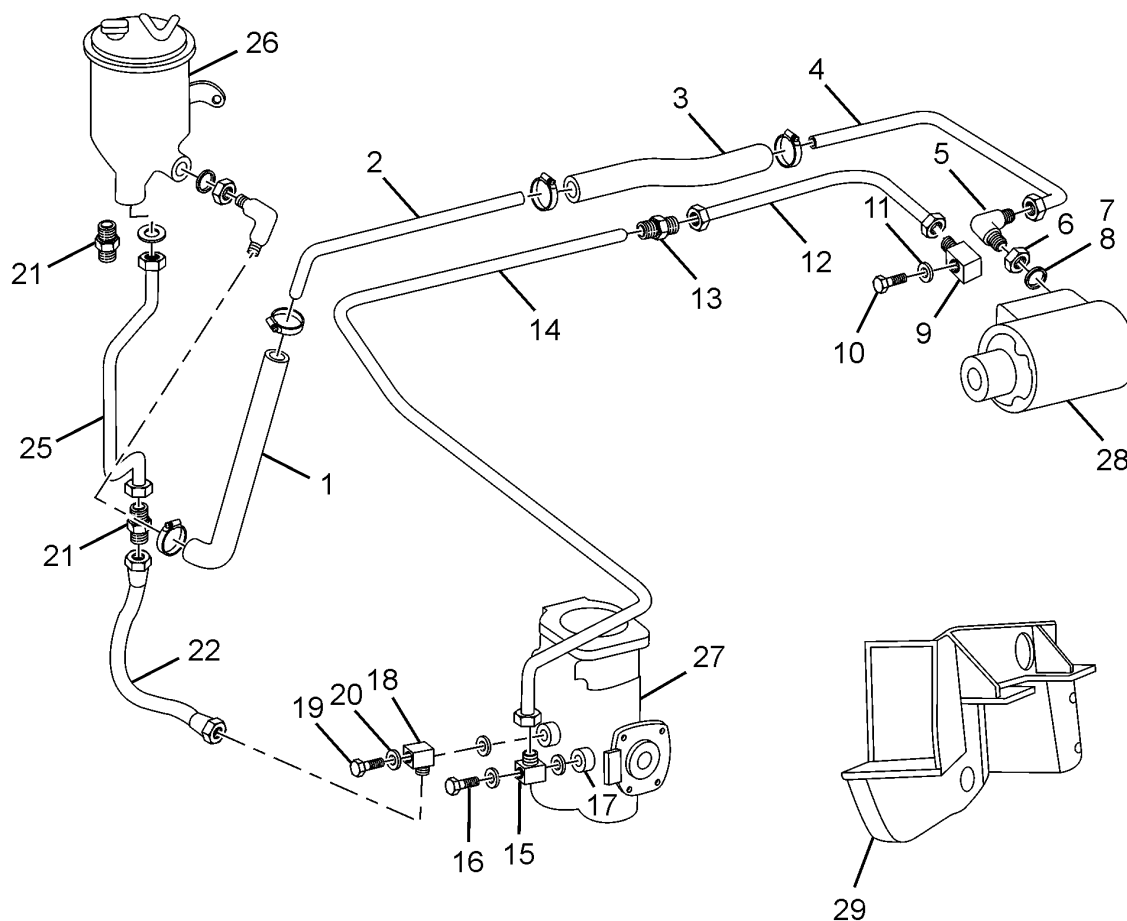
42.42.11		AIR CYLINDER WITH MAGNETIC VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264154209938	AIR CYLINDER WITH MAGNETIC VALVE	1	
2	264154209952	AIR CYLINDER	1	
3	264154209950	MAGNETIC VALVE	1	

CHASSIS TYPE: ALL



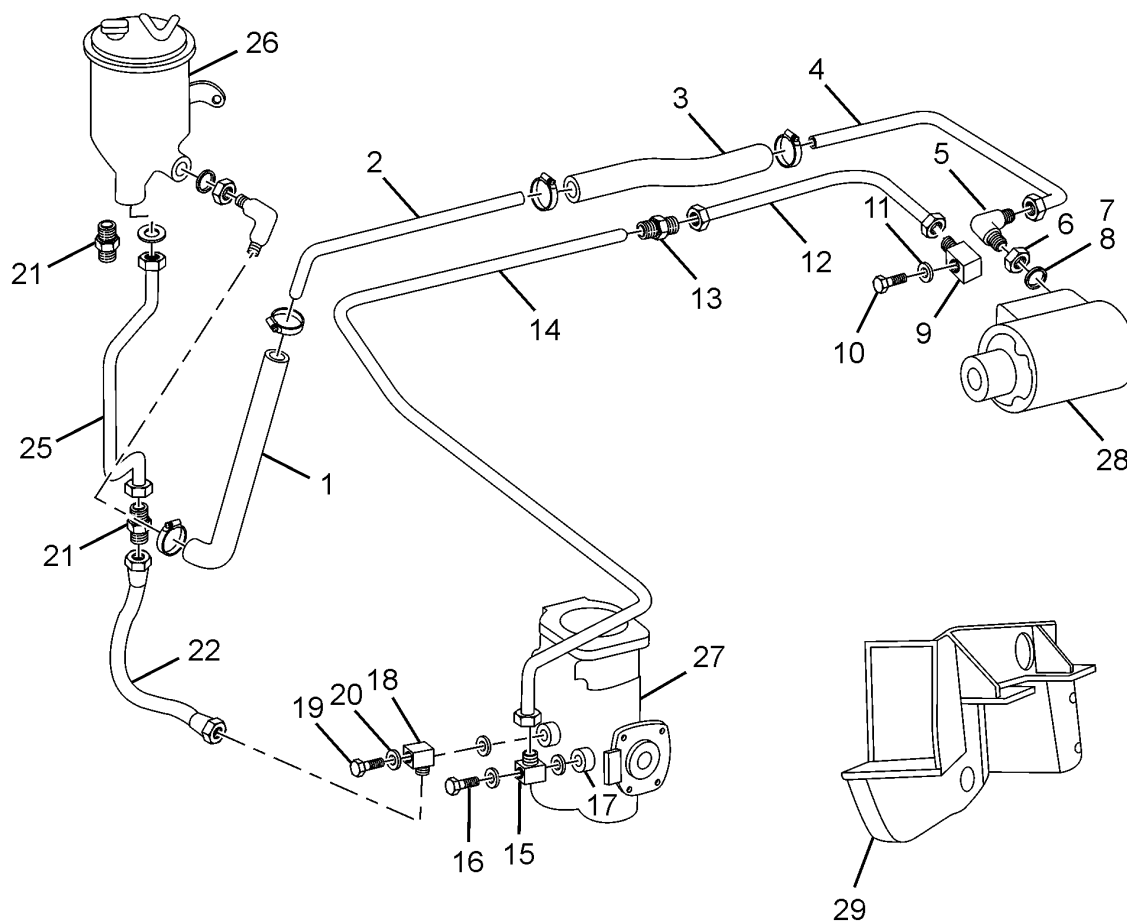
46.46.01		STEERING LINKAGE		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	278346200105	ASSY. STEERING COLUMN	1	
2	278346200104	ASSY. STEERING SPINDLE TOP	1	
3	14550602009	CIRCLIP 20X1.2 N	1	
4	264046203102	S.R.D.G. BALL BEARING	2	
5	264146207920	SPACER	1	
6	265446209915	SPRING SEAT	1	
7	265446208711	COMPRESSION SPRING	1	
8	265446208278	SPRING SEAT CUP	1	
9	265146600102	ASSY.UNIVERSAL JOINT	2	
—	265146603201	BOLT.	4	
11	265946400110	ASSY STEERING WHEEL, 400 DIA, 4 SPOKE, GRAY	1	
12	265446406312	T EMBLEM	1	
13	264346200104	ASSY.STG.SPINDLE, MIDDLE	1	
14	264146207930	STEERING SPINDLE BOTTOM	1	
-	265146603201	BOLT	4	
16	264146106301	RUBBER BELLOW	1	
17	264146108201	CLAMPING RING	1	
18	264146306019	PITMAN ARM	1	
19	264146600159	ASSY.DRAG LINK-LHD	1	
20	264146206301	RUBBER BELLOW	1	

CHASSIS TYPE: ALL



46.46.02		POWER STEERING COMPONENTS AND PIPELINES		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
		PIPE LINES		
1	257446805802	3/4 IN LP HOSE (620 MM. LONG) ON HYD. TANK	1	
2	270546800115	ASSY. TUBE (HYD. TANK HOSE TO HOSE)	1	
3	260146805801	3/4 IN L.P.HOSE (300 MM APPROX. LONG)	2	
	14280500357	HOSE CLAMP 35	4	
4	264146800115	ASSY TUBE (TANK TO PUMP)	1	
5	257646806803	ELBOW (ON PUMP OUTLET PORT)	1	
6	12056102602	LOCK NUT M26X1.5 (ON HYD.PUMP INLET PORT)	1	
7	257443509201	SEALING RING (ON HYD.PUMP INLET PORT)	1	
8	17050501205	O RING 25.0X2.65 (ON HYD.PUMP INLET PORT)	1	
9	264146806805	BANJO BODY (ON ZF PUMP OUTLET PORT)	1	
10	264146806806	BANJO (ON ZF PUMP OUTLET PORT)	1	
11	16220710240	SEALING WASHER 16X20 CU (ON ZF PUMP OUTLET PORT)	2	
12	265144800101	3/8 INCH HIGH PRESSURE HOSE ASSY	1	
13	16420801509	COUPLING BODY L15	1	
14	264146800114	ASSY TUBE	1	
15	257344106802	BANJO BODY (ON STRG GEAR BOX INLET PORT)	1	
16	257344106803	BANJO (ON STRG GEAR BOX INLET PORT)	1	
17	16220710240	SEALING WASHER 16X20 CU	2	
18	257646806801	BANJO BODY (ON STRG GEAR BOX OUTLET PORT)	1	
19	16530901801	BANJO M18X1.5 (ON STRG GEAR BOX OUTLET PORT)	1	
20	16220710282	SEALING WASHER 18X22 CU	2	
21	16420801509	COUPLING BODY L15	2	
22	257446800104	3/8IN HP HOSE ASSY. WITH WIRE GUARD	1	
-	270546805801	RUBBER HOSE	1	
-	14280500306	HOSE CLAMP 30	2	

CHASSIS TYPE: ALL



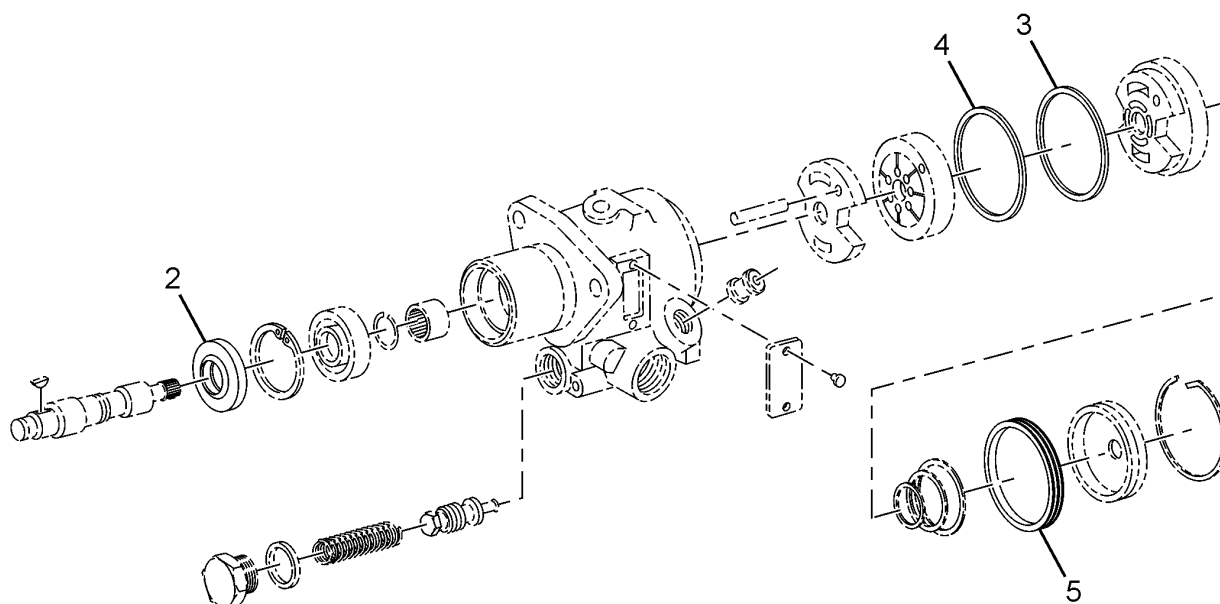
46.46.02		POWER STEERING COMPONENTS AND PIPELINES		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
25	264146800141	ASST TUBE (POWER STRG GEAR BOX TO RESERVOIR)	1	
		POWER STEERING COMPONENTS		
26	264146800138	ASSY. POWER STEERING HYDRAULIC TANK (ZF)	1	
27	264146200182	ASSY. POWER STEERING GEAR BOX (ZF), LH	1	
28	252723110103	ASSY. POWER STEERING PUMP (ZF)	1	
29	264146200180	ASSY. BRACKET STEERING GEAR BOX MOUNTING	1	

46.46.03

POWER STEERING PUMP

GROUP 46

CHASSIS TYPE: ALL

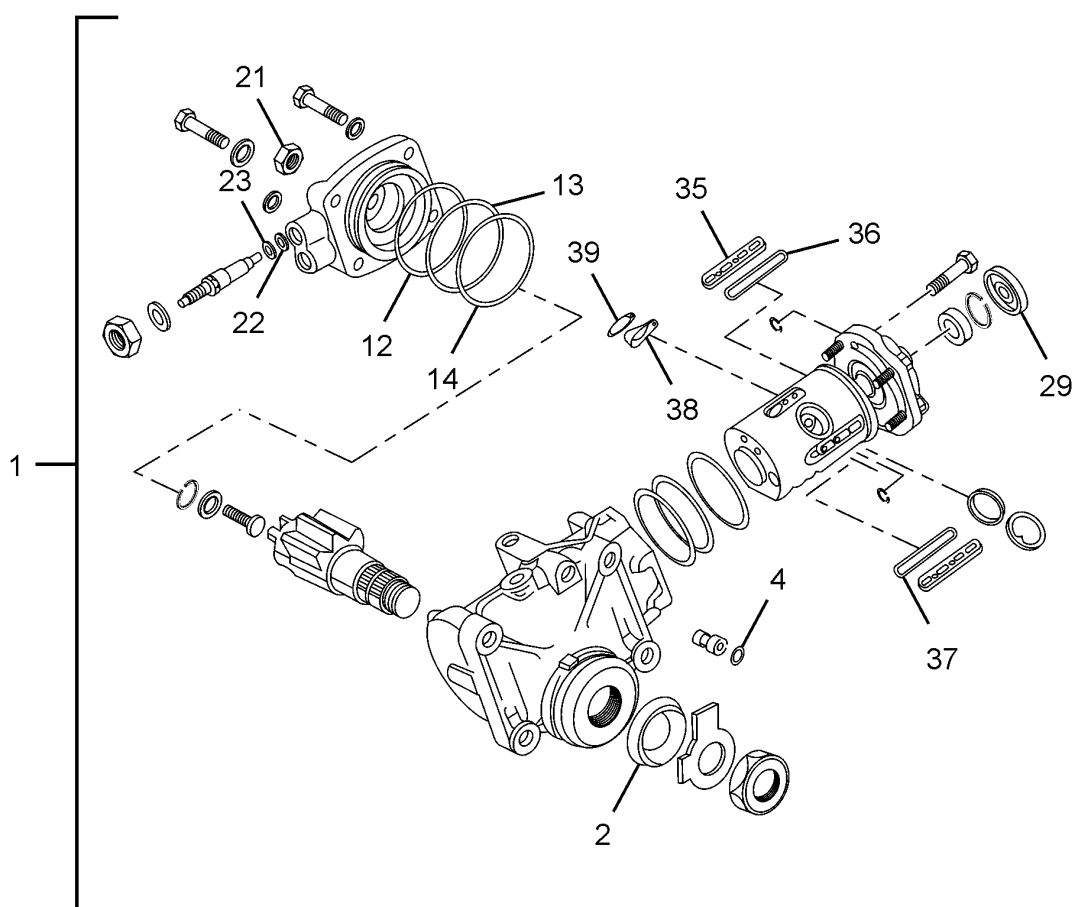


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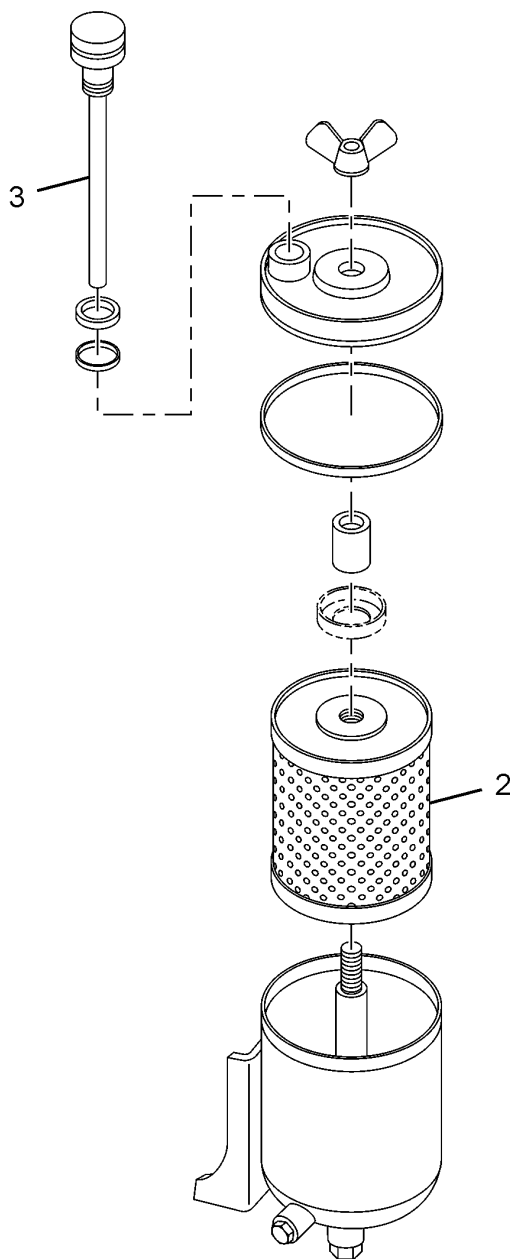
46.46.03		POWER STEERING PUMP		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
-	257323100102	PUMP SEAL KIT, ZF, CONSISTING OF :	1	
2		OIL SEAL	1	
3		'O' RING	1	
4		SUPPORT RING	1	
5		PROTECTING SEALING RING	1	

CHASSIS TYPE: ALL

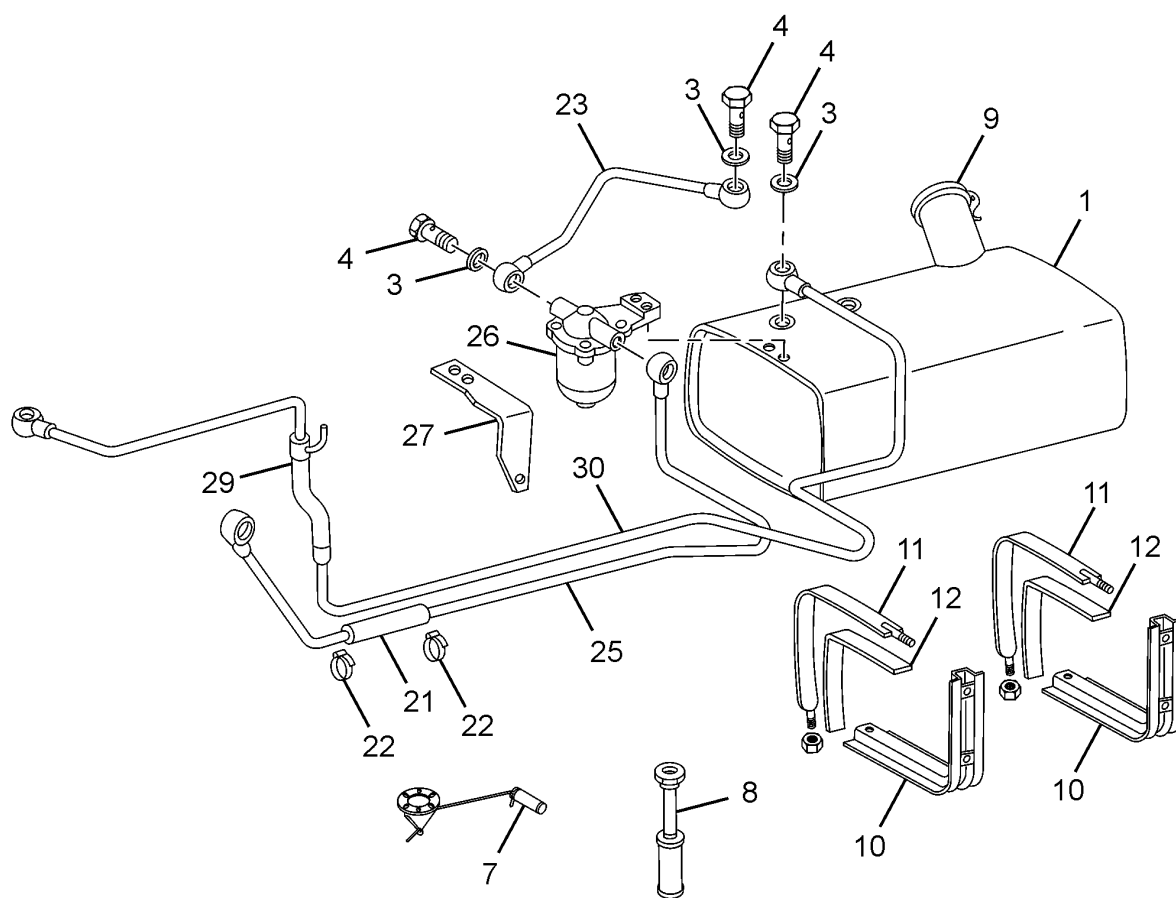


46.46.04		POWER STEERING GEAR BOX(ZF)		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	257346210102	SEAL KIT(POWER STEERING GEAR BOX)CONSISTING OF:	1	
1	264146200182	ASSY. POWER STEERING GEAR BOX	1	
2		DUST SEAL	1	
—		GASKET	3	
—		SUPPORT RING	3	
4		'O'RING	1	
13		'O'RING	1	
12		'O'RING	1	
14		SEALING RING	1	
21		SEALING NUT	1	
22		'O'RING	2	
23		'O'RING	2	
29		PROTECTIVE CAP	1	
35		GASKET	2	
36		GASKET	2	
37		GASKET	2	
38		GASKET	2	
39		GASKET	2	
		GASKET	2	

CHASSIS TYPE: ALL

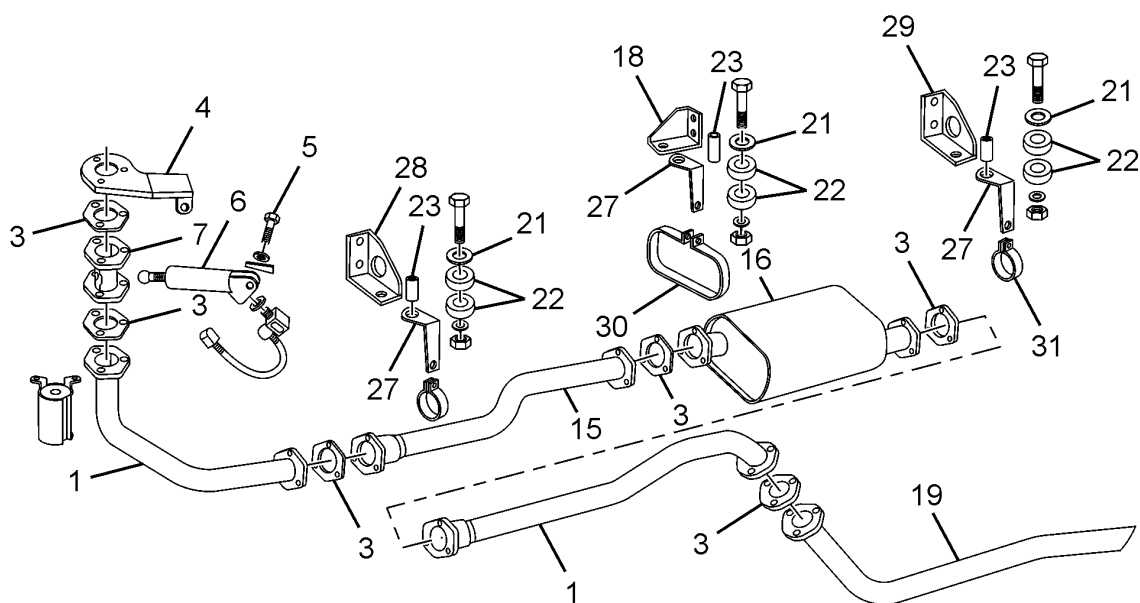


CHASSIS TYPE: ALL



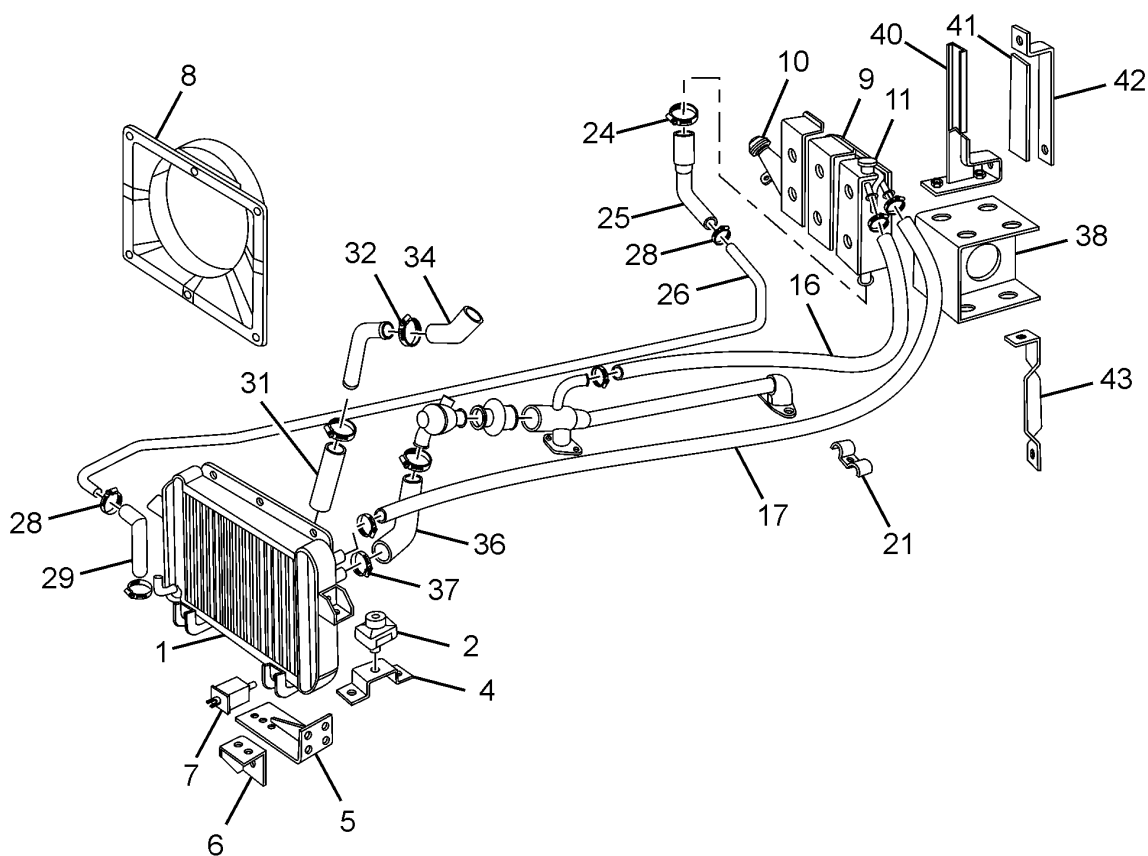
47.47.01		FUEL SYSTEM		GROUP 47
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264147100102	ASSY. FUEL TANK COMPLETE	1	
3	16220510577	SEALING WASHER 38X44 AL	1	
4	16531999049	PIPE UNION BOLT 10	1	
—	16220510216	SEALING WASHER 14X18 AL	4	
7	265154210101	TANK UNIT	1	
8	265147100101	ASSY SUCTION TUBE	1	
9	0424700605J	ASSY. FUEL TANK CAP	1	
10	264047500104	ASSY. BRACKET (FUEL TANK MTG)	2	
11	265147500102	ASSY. STRAP	2	
12	265147507701	RUBBER PACKING	4	
21	3124760026	RUBBER HOSE	2	
22	14270201700	HOSE CLAMP 17	4	
23	264147600140	ASSY. SUCTION LINE (FUEL TANK TO WATER SEPARATOR)	1	
25	264347600125	ASSY. SUCTION LINE (WATER SEPARATOR TO HOSE)	1	
26	264147100113	WATER SEPARATOR		
27	264147600126	ASSY. BRACKET (WATER SEPARATOR)	1	
29	3124760026	RUBBER HOSE	1	
30	264347600126	ASSY. RETURN LINE (TANK TO SOCKET)	1	

CHASSIS TYPE: ALL



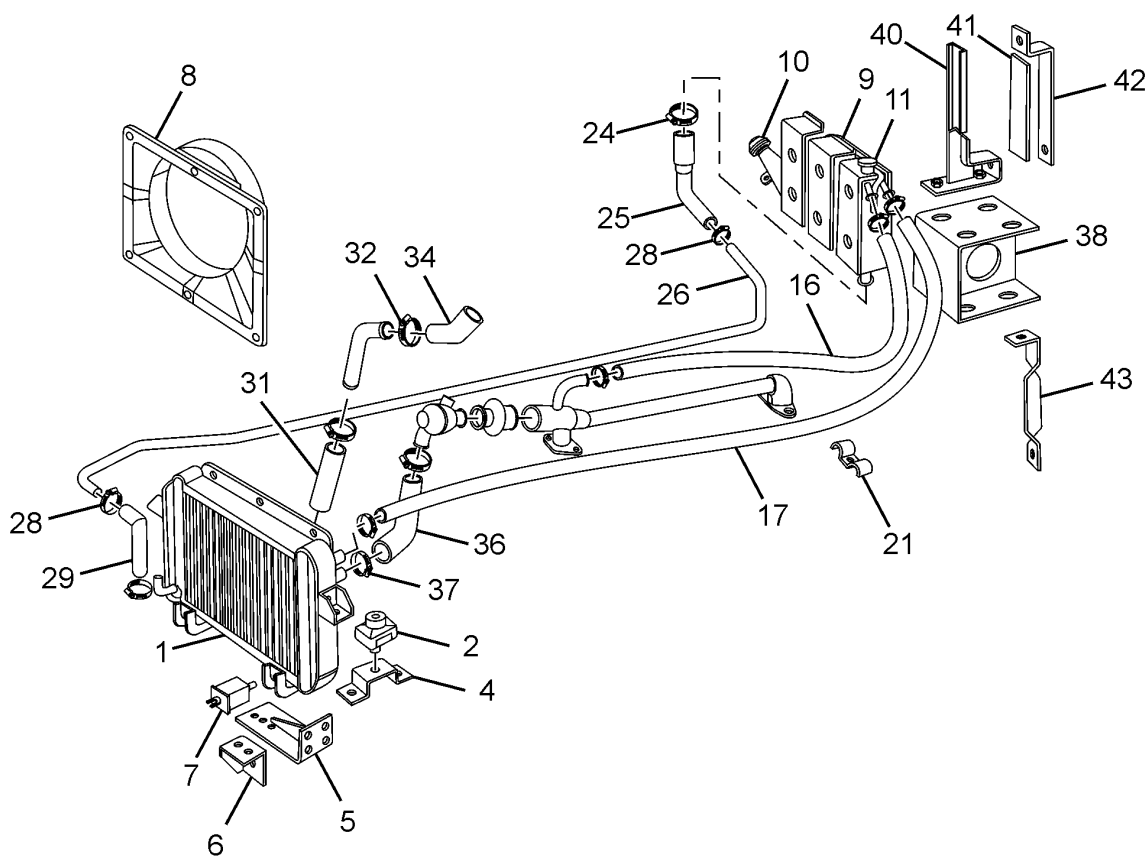
49.49.01		EXHAUST SYSTEM		GROUP 49
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264349200112	ASSY. EXHAUST PIPE FRONT	1	
3	3124921080	SEALING FLANGE	5	
4	264449200106	ASSY. BRACKET	1	
5	275449206701	PIN	1	
6	264154209938	ASSY. MAGNETIC VALVE WITH DIN TER AND HSG.	1	
7	264149200148	ASSY. EXHAUST BRAKE UNIT	1	
15	264349200113	EXHAUST PIPE (INTERMEDIATE)	1	
16	265149100114	ASSY. SILENCER WITH TAIL PIPE	1	
18	264149208213	BRACKET (RH)	1	
19	264349200115	EXHAUST TAIL PIPE (REAR EXHAUST)	1	
21	257649009202	WASHER	2	
22	257649007502	RUBBER BUFFER	4	
23	257649006902	TUBE	2	
-	264349200116	ASSY. BRACKET, (EXHAUST MTG)	1	
27	264149203301	BRACKET (FOR SILENCER AND REAR PIPE MTG)	2	
28	264149208216	BRACKET (FOR II ND PIPE MTG.)	1	
29	264149208217	BRACKET (FOR III RD PIPE MTG.)	1	
30	264149204201	CLAMP (FOR HOLDING SILENCER)	1	
31	257449104202	CLAMP (FOR HOLDING REAR EXHAUST PIPES)	5	

CHASSIS TYPE: ALL



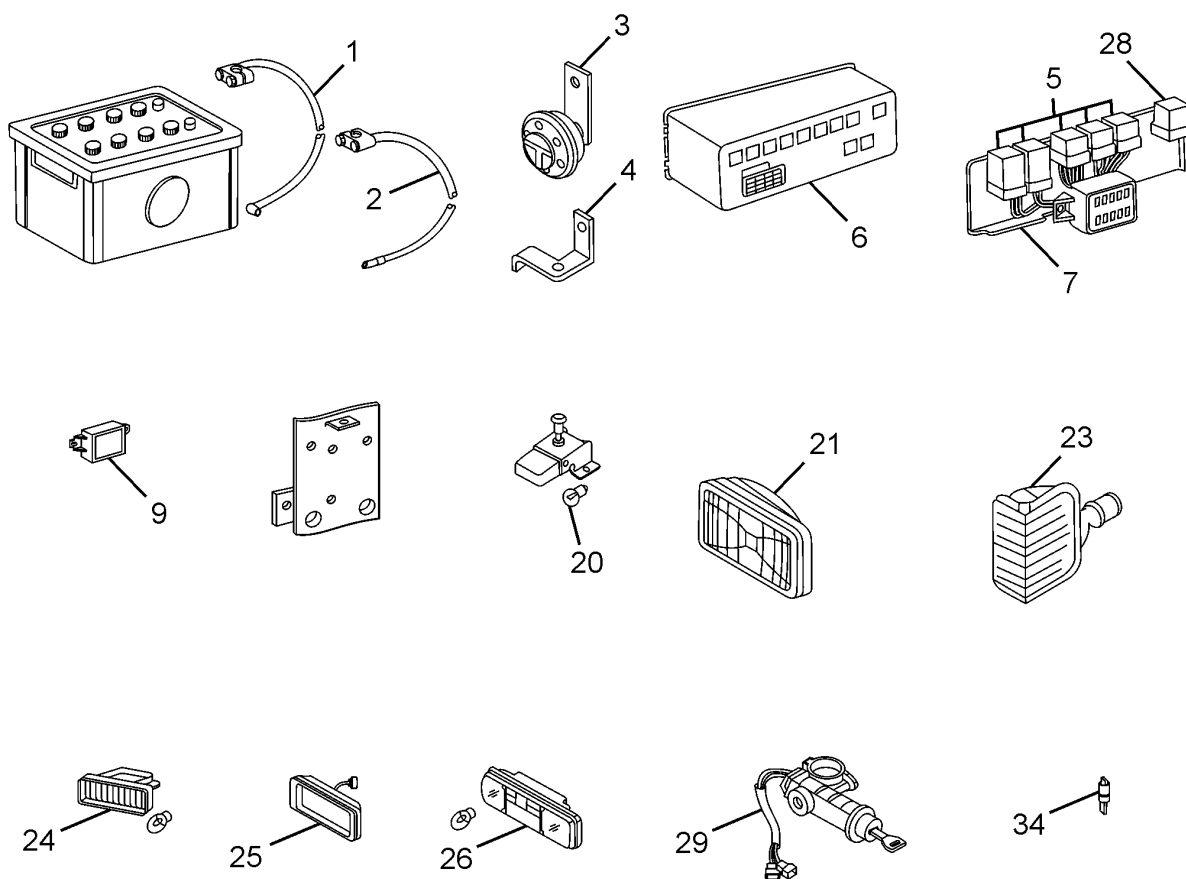
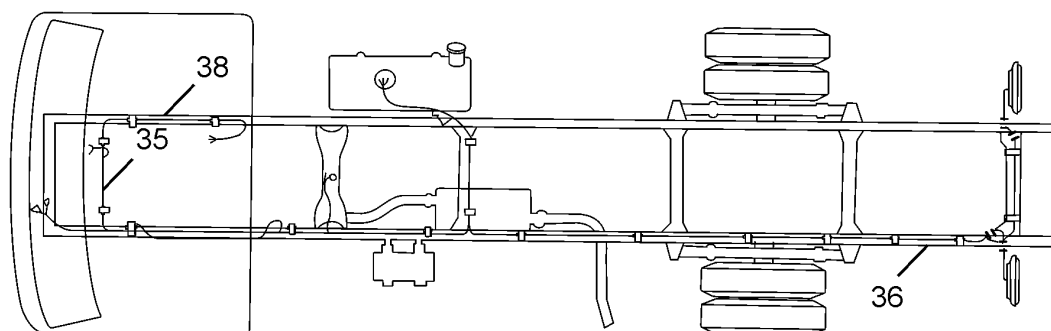
50.50.01		RADIATOR AND FITMENTS		GROUP 50
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252550100225	ASSY. RADIATOR BLOCK COMPLETE	1	
2	253350000116	ASSY. RADIATOR MOUNTING PAD BOTTOM	2	
4	252550008262	RADIATOR MTG. BRACKET -RH	1	
4	252550008263	RADIATOR MTG. BRACKET -LH	1	
5	252550000137	RADIATOR MTG. BRACKET -RH	1	
5	252550000138	RADIATOR MTG. BRACKET -LH	1	
6	252550008265	BRACKET -LH (RADIATOR MTG.BOTTOM)	1	
6	252550008264	BRACKET -RH (RADIATOR MTG.BOTTOM)	1	
7	252750000109	.ASSY.RADIAIOR MTG PAD SIDE.	2	
8	252550500103	FAN SHROUD	1	
9	252750100249	SET. ASSY. AUX. TANK & MTGS.	1	
10	252750108242	ASSY. PRESSURE VALVE CAP (7 PSI)	1	
11	252750108243	ASSY. PRESSURE VALVE CAP (14 PSI)	1	
16	252750105828	RUBBER HOSE (1350LG.AUX. TANK TO UCW LINE	1	
17	252750105861	RUBBER HOSE (1770 LG AUX. TANK TO RADIATOR)	1	
21	252750100191	ASSY.CLAMP WITH SLEEVE (FOR VENT HOSES)	1	
25	252750105858	RUBBER HOSE (L=180):AUX TANK TO TUBE	1	
24	252750104207	HOSE CLAMP 42 DIA.	1	
26	252550106919	PIPE (20 O.D. X 1.5 THICK)	1	
28	254720124214	HOSE CLAMP (32 DIA.)	1	
29	252550105833	HOSE (20 O.D. PIPE TO RADIATOR)	1	
31	252550105830	RUBBER HOSE	1	
32	254750104222	HOSE CLAMP (50 DIA.)	1	
34	252550105829	RUBBER HOSE (RAD. TO WATER PUMP)	1	
—	254709134217	HOSE CLAMP (58 DIA.)	1	
—	278650404201	CLAMP	1	
36	252750105801	RUBBER HOSE (THERMOSTAT TO RADIATOR)	1	
37	254750104222	HOSE CLAMP (50 DIA.)	1	
38	252750100221	ASSY. SUPPORT	1	
	252550108218	BRACKET (CLAMPING, PIPE ON LONG MEMBER)	1	

CHASSIS TYPE: ALL



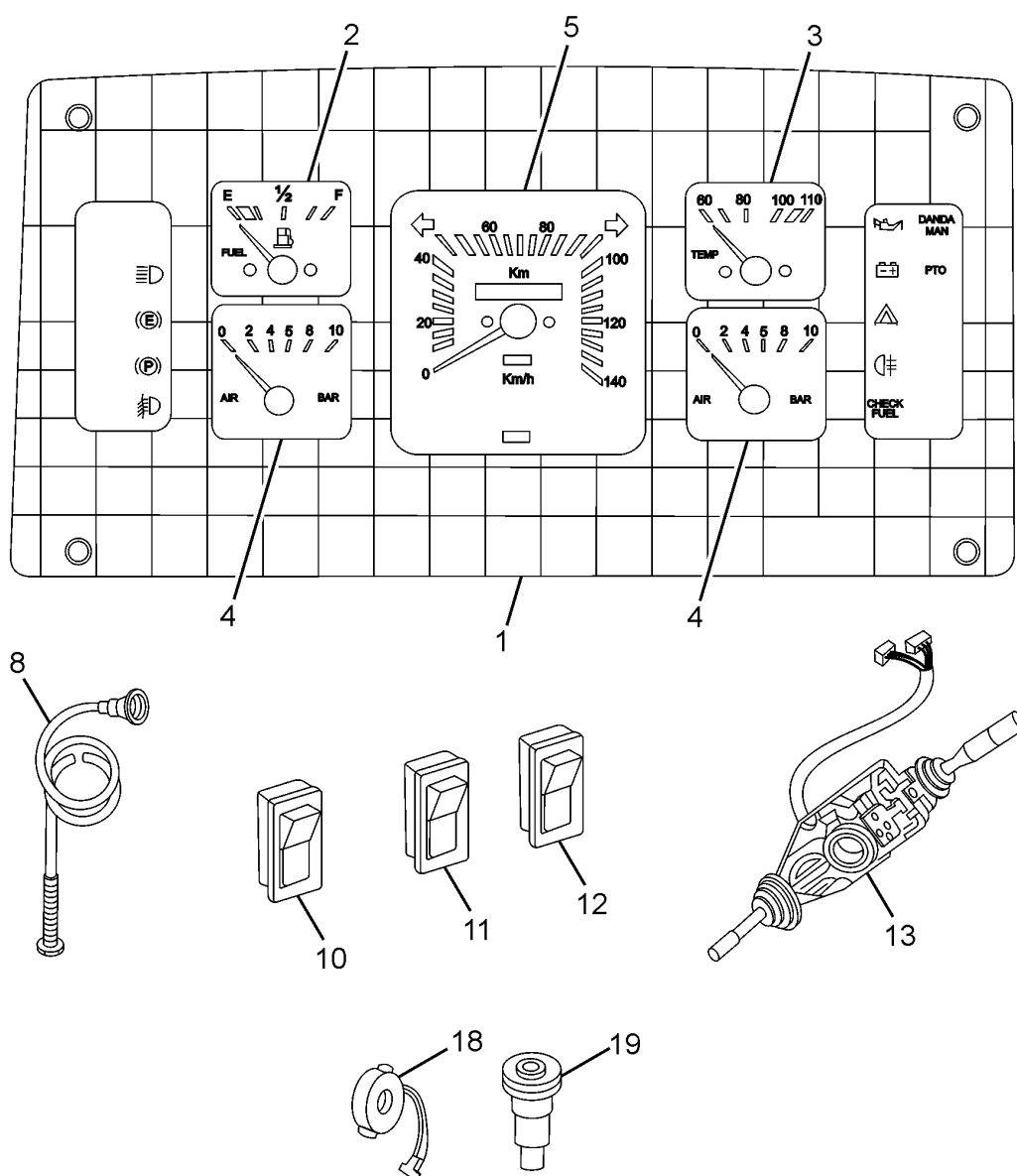
50.50.01		RADIATOR AND FITMENTS		GROUP 50
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
	278650404201	CLAMP	1	
40	252750108240	ASSY. CLAMP FRONT	2	
41	252750108239	CLAMP REAR	2	
42	252750109913	RUBBER STRAP (325 MM LONG)	2	
43	252750100216	ASSY SUPPORT	2	

CHASSIS TYPE: ALL



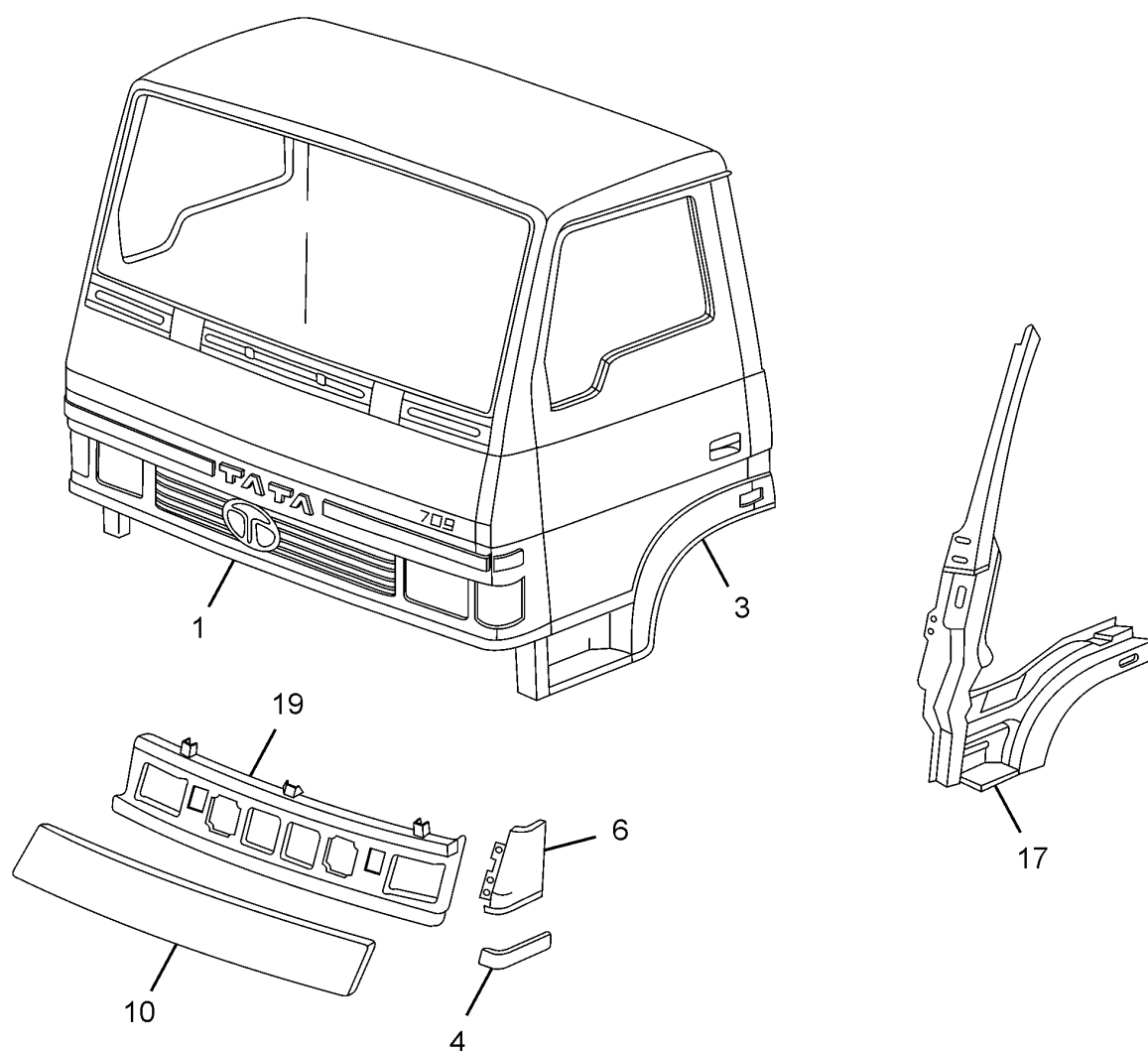
54.54.01		LIGHT AND SIGNAL		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264354100105	ASSY. BATTERY CABLE +VE	1	FOR VEH WITH LOAD BODY
2	264354100106	ASSY. BATTERY CABLE -VE	1	
3	265154219943	HORN	1	
4	264354208201	BRACKET HORN MOUNTING	1	
5	284254209919	RELAY	5	
6	270754206301	COVER (FUSE BOX AND RELAYS)	1	
6	264154206306	COVER (FUSE BOX AND RELAYS)	1	FOR VEH W/O LOAD BODY
7	270754200111	ASSY BRACKET (FOR STARTER & ENGINE STOP RELAY)	1	FOR VEH W/O LOAD BODY
9	265954204907	RELAY (FOR ACCESSORIES)	2	
	264354200106	BRACKET STARTER RELAY MOUNTING	1	
20	264154420165	ASSY. ENGINE LAMP	1	
—	269854500111	HEAD LAMP LEVELING SWITCH (VERTICAL)	1	
21	264154400180	HEAD LAMP W/E-CERT. BULBS LH , 'E' CERTIFIED	1	
21	264154400181	HEAD LAMP W/E-CERT. BULBS RH. 'E' CERTIFIED	1	
—	264181100178	HEAD LAMP DOME LH	2	
23	264154400135	BLINKER LAMP LH	1	
23	264154400136	BLINKER LAMP RH	1	
24	257654400138	ASSY. SIDE IND. LAMP RH WITH BULB	1	
24	257654400137	ASSY. SIDE IND. LAMP LH WITH BULB	1	
25	257654400111	ASSY. CAB LAMP	1	
26	257454410172	ASSY TAIL LAMP LH WITH BULB	1	
26	257454410170	ASSY TAIL LAMP RH WITH BULB	1	
28	283354509918	ELECTRONIC FLASHER KIT	1	
29	264154500106	IGNITION CUM STEERING LOCK	1	
34	257454509953	MECH. STOP LIGHT SWITCH	1	
35	264354620161	WIRING HARNESS MAIN	1	
36	264354620162	WIRING HARNESS (FRONT TO TAIL)	1	
36	264154610107	WIRING HARNESS (SEAT BELT)	1	
-	270754600108	WIRING HARNESS ENGINE	1	
38	264154660127	WIRING HARNESS ROOF	1	
—	269954509928	WIPER CONTROLLER	1	
—	264754400119	END OUTLINE MARKER LAMP	2	

CHASSIS TYPE: ALL



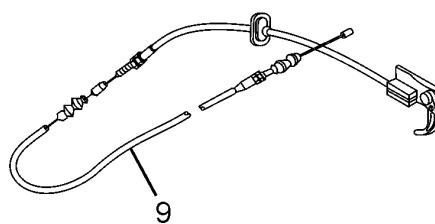
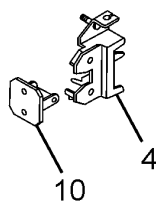
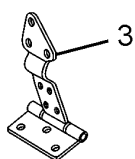
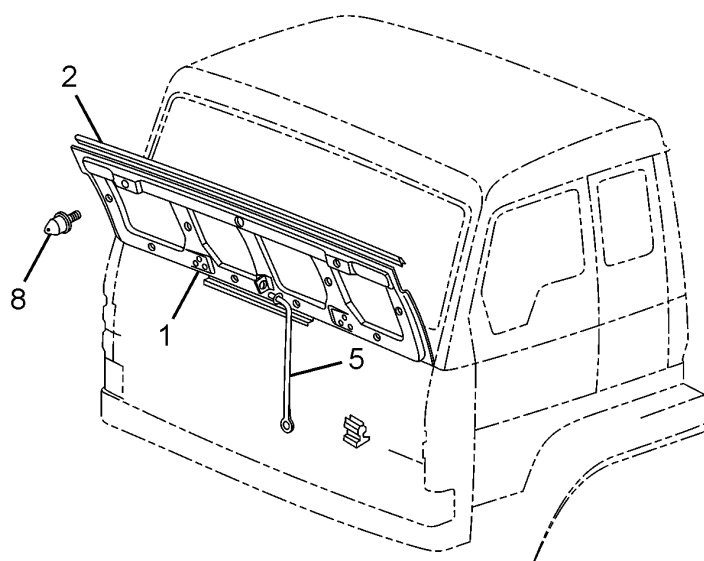
54.54.02		INSTRUMENTS		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264354200117	ASSY INSTRUMENT CLUSTER 1:0.70,	1	
2	264154209984	FUEL GAUGE	1	
3	264154209985	TEMP GAUGE	1	
4	264154209991	AIR PRESSURE GAUGE	2	
5	264354209932	SPEEDOMETER RATIO 0.70	1	
-	264154200193	WIRING HARNESS INSTRUMENT CLUSTER	1	
8	264354209921	ASSY. SPEEDO CABLE (JIS) 3000 MM	1	
10	264154506911	PIANO SWITCH (EXHAUST BRAKE ON)	1	
11	264154506912	PIANO SWITCH (ENGINE LAMP)	1	
12	264154506914	PIANO SWITCH (POWER TAKE OFF)	1	
13	264354500101	ASSY. COMBI SWITCH	1	
18	265154200158	ELECTRIC BUZZER	1	
19	257454509985	LOW AIR PRESSURE SWITCH	3	

CHASSIS TYPE: ALL



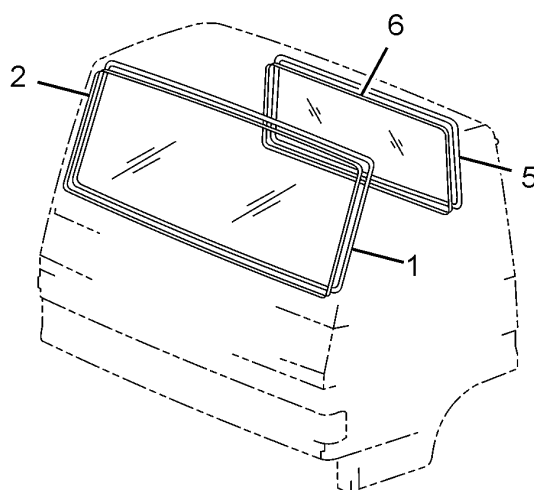
60.60.01		CAB/COWL		GROUP 60
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264160000240	ASSY. CAB COMPLETE, LHD	1	
1	264160000268	ASSY. CAB (BARE), LHD	1	
3	264163108253	FENDER OUTER LH	1	
3	264163108254	FENDER OUTER RH	1	
4	264160100104	ASSY. PANEL CORNER BOTTOM LH	1	
4	264160100105	ASSY. PANEL CORNER BOTTOM RH	1	
6	264160100112	ASSY. OUTER PANEL CORNER (FRONT) LH	1	
6	264160100113	ASSY. OUTER PANEL CORNER (FRONT) RH	1	
—	264160100115	ASSY PANEL OUTER W/S BOTTOM	1	
10	267375100101	ASSY. CENTRE FLAP	1	
17	264163000105	ASSY. SIDE WALL COMPLETE LH	1	
17	264163000106	ASSY. SIDE WALL COMPLETE RH	1	
19	267360100106	ASSY. FRONT SUPPORT	1	
—	264160108217	STEP BOARD	1	

CHASSIS TYPE: ALL



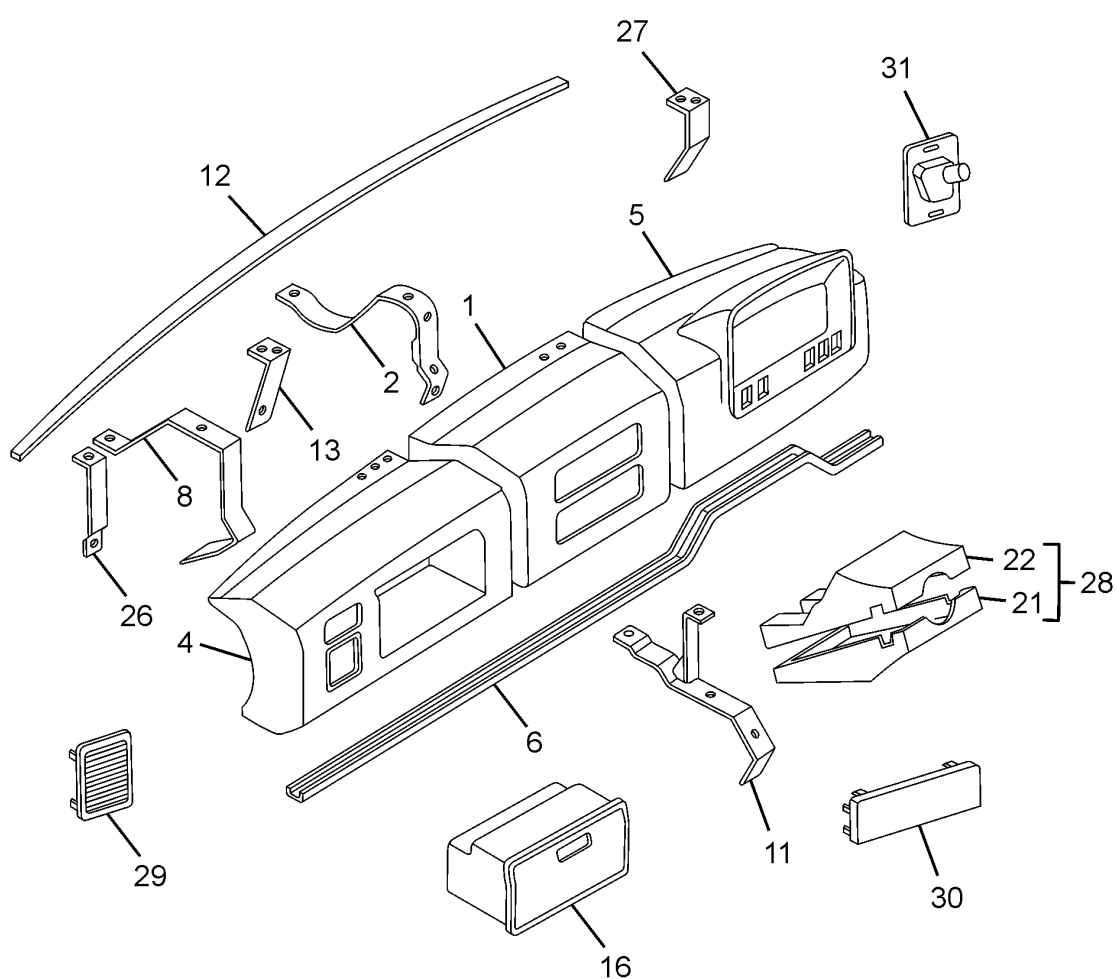
60.60.02		CENTRE FLAP		GROUP 60
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	267375100101	ASSY. CENTRE FLAP	1	
2	264188806301	BEADING FRONT PANEL	1	
3	264175200116	ASSY. HINGE (CENTRE FLAP)	2	
4	264175200107	ASSY. LOCK (CENTRE FLAP)	2	
5	264175200119	ASSY. STAY ROD	1	
8	265188700113	ASSY. RUBBER BUFFER	2	
9	264175200125	ASSY. RELEASE CABLE (CENTRE FLAP)	1	
10	264175200122	ASSY. STRIKER (CENTRE FLAP)	1	

CHASSIS TYPE: ALL



60.67.01		WINDSHIELD GLASS		GROUP 67
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264167106305	RUBBER MOULD (5.76 THK W/S GLASS)	1	
2	274767102301	WINDSHIELD GLASS (5.76 THK.)	1	
5	264167806301	RUBBER MOULD (REAR WINDOW FOR TRUCK)	1	
6	265167802302	GLASS PANE REAR WINDOW	1	

CHASSIS TYPE: ALL



60.68.01		DASHBOARD		GROUP 68
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	267368900102	ASSY. DASHBOARD COMPLETE, LHD	1	
1	264168906336	DASHBOARD (CENTRE)	1	
2	264168900128	ASSY. REINFORCEMENT MIDDLE LH	1	
2	264168900129	ASSY. REINFORCEMENT MIDDLE RH	1	
4	264168906321	DASHBOARD LH	1	
5	264168906319	DASHBOARD RH	1	
6	274768908205	REINFORCEMENT (FRONT)	1	
—	264168900131	ASSY. REINFORCEMENT INSIDE (GLOVE BOX)	1	
8	264168900132	ASSY. REINFORCEMENT OUTSIDE (GLOVE BOX)	1	
—	264168900133	ASSY. REINFORCEMENT INSIDE COMPLETE	1	
11	264168900134	ASSY. REINFORCEMENT OUTSIDE COMPLETE	1	
12	264168900135	ASSY. REINFORCEMENT TOP	1	
13	264168900147	ASSY. BRACKET LH (DASHBOARD MTG.)	2	
16	264168900195	ASSY. GLOVE BOX (GREY)	1	
—	264168900112	ASSY. BRACKET (DASH BOARD)	1	
26	264168900147	ASSY. BRACKET LH	1	
26	264168900113	ASSY. BRACKET LH	1	
27	264168900114	ASSY. BRACKET RH	1	
—	264168900151	VENTILATION NOZZLE ASSY.	4	
28	274768900122	SET OF NACELLE	1	
21		NACELLE FRONT	1	
22		NACELLE REAR	1	
29	264168906331	SPEAKER GRILL	2	
30	264168906315	COVER RADIO CUT OUT	1	
31	264168906349	COVER CLUTCH FLUID BOTTLE	1	

60.69.01

LINING, FLOOR MAT

GROUP 69

CHASSIS TYPE: ALL

NO IMAGE

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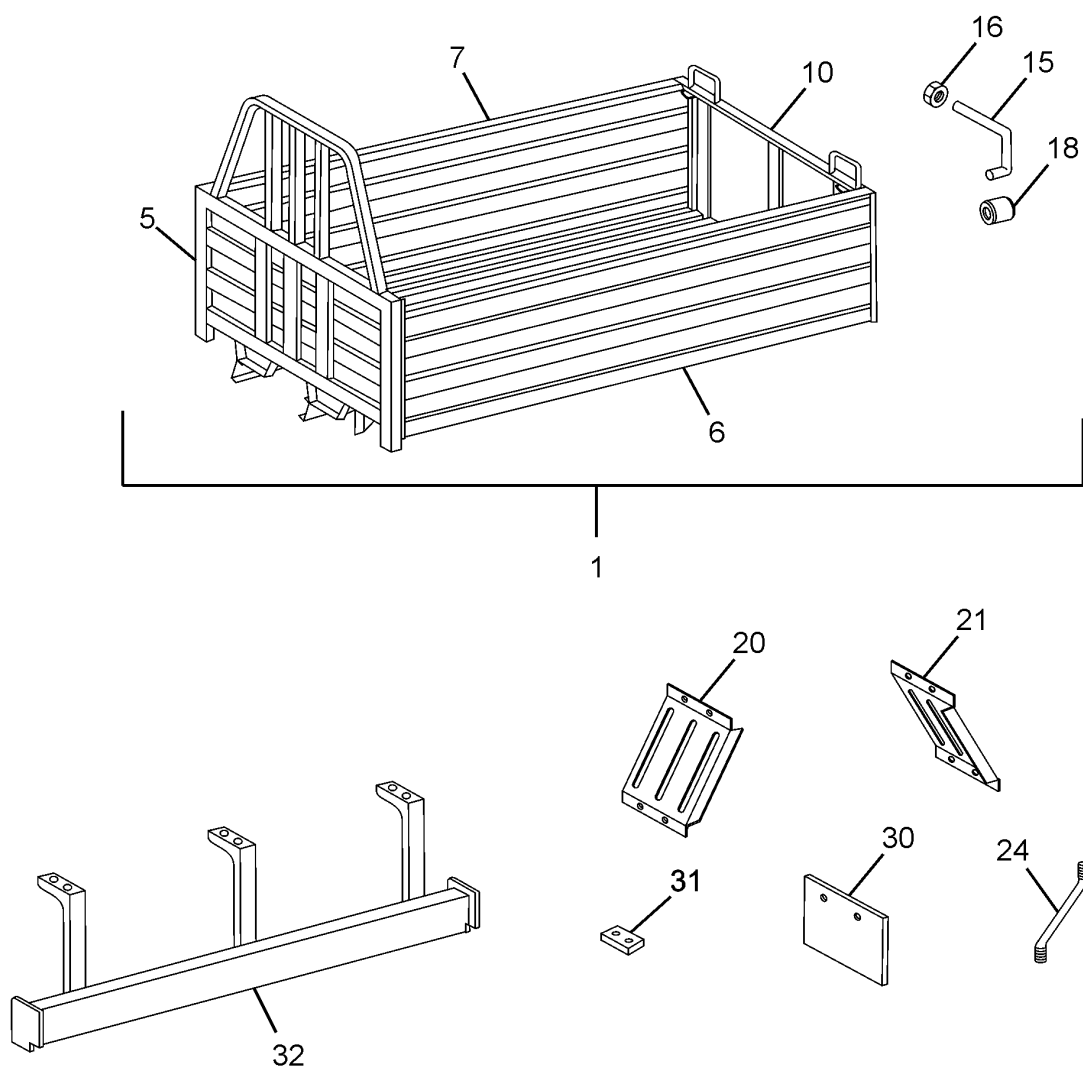
60.69.01		LINING, FLOOR MAT		GROUP 69
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264169506316	ROOF LINING	1	
—	264169702501	ROOF BEADING	1	
—	264169400101	PADDING REAR WALL	1	
—	264168406330	FLOOR MAT	1	

60.70.01

LOAD BODY

GROUP 70

CHASSIS TYPE: 381311

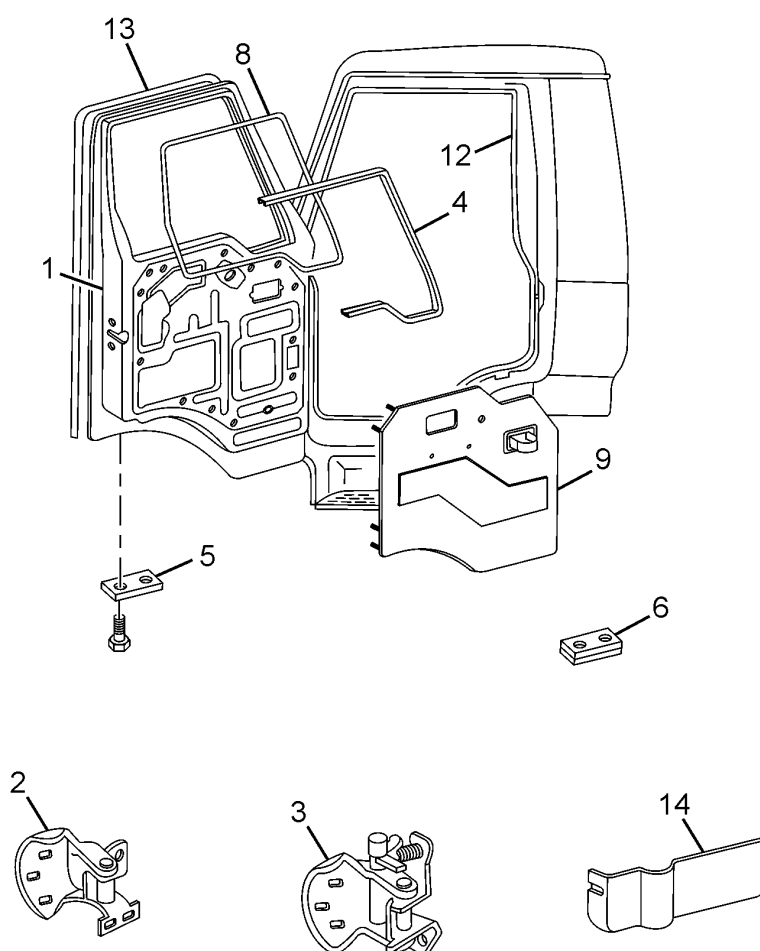


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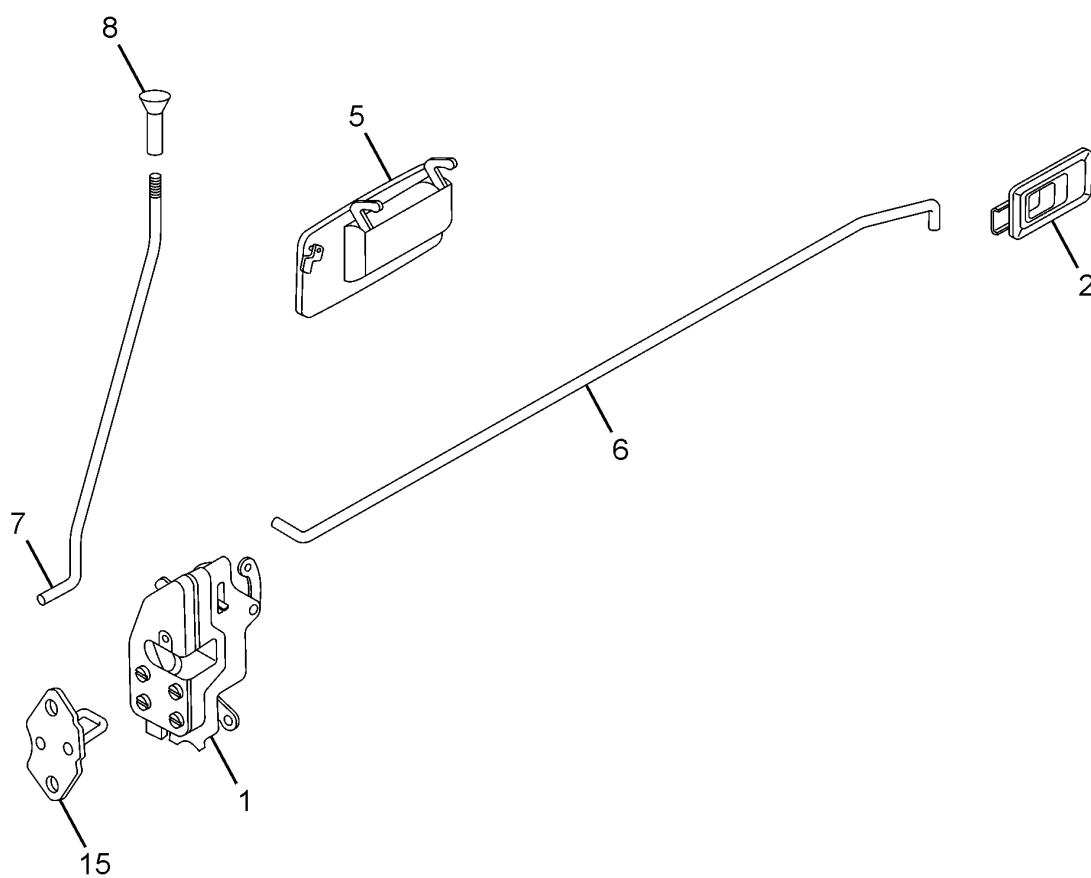
60.70.01		LOAD BODY		GROUP 70
CHASSIS TYPE: 381311				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264170000101	ASSY. LOAD BODY (WITH BOLTED SIDE PANELS)	1	OPTIONAL
1	264170000117	ASSY. LOAD BODY (WITH BOLTED SIDE PANELS)	1	OPTIONAL
5	264170200118	ASSY. FRONT PANEL WITH LOAD GUARD	1	
6	264170300101	ASSY. SIDE PANEL LH	1	
7	264170300102	ASSY. SIDE PANEL RH	1	
10	264170400101	ASSY. TAIL GATE	1	
15	265170905601	HANDLE LH	1	
15	265170905605	HANDLE RH	1	
16	12051596011	HEX NUT M 12	2	
18	265170900105	ASSY. STOPPER (REAR)	2	
20	264070108210	MUDGUARD LH	2	
21	264070108211	MUDGUARD RH	2	
24	264070108298	MUDGUARD STAY (REAR)	8	
30	264081100101	ASSY. MUD FLAP (REAR)	2	
31	265170900107	ASSY. RUBBER PACKING	8	
31	264170900101	ASSY. RUBBER PACKING	2	
—	265170906305	PACKING	6	
—	257389109201	WASHER	24	
32	264170100185	ASSY SIDE GUARD LH	1	
32	264170100193	ASSY SIDE GUARD RH	1	
—	264170100176	ASSY SUPPORT (SIDE GUARD)	6	
—	257354410136	ASSY REFLEX REFLECTOR	6	

CHASSIS TYPE: ALL



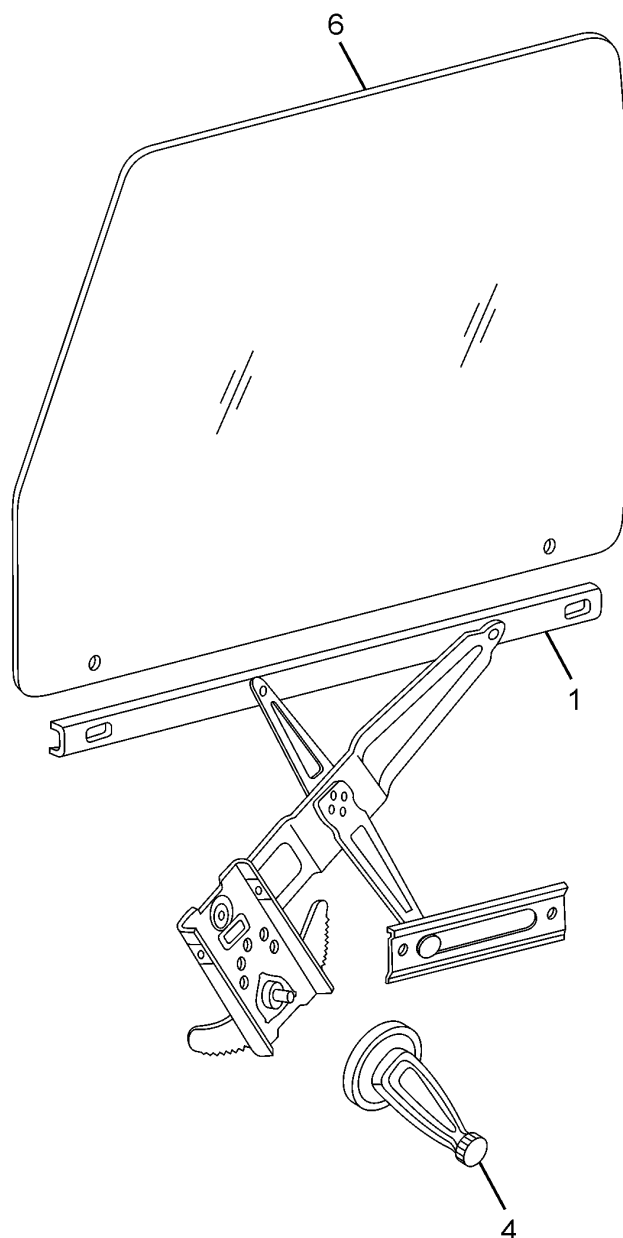
60.72.01		DOOR		GROUP 72	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
		DOOR LH			
1	264172200135	ASSY. DOOR SHELL LH	1		
2	264172300111	ASSY. HINGE TOP LH (DOOR)	1		
3	264172300118	ASSY. HINGE BOTTOM LH (DOOR)	1		
4	264172200113	ASSY. GUIDE CHANNEL LH	1		
5	264172300124	ASSY. DOVETAIL BOTTOM (DOOR)	2		
6	264172306303	DOVETAIL BOTTOM (BODY SIDE)	2		
8	264172502501	VELVET CHANNEL	2		
9	264172700101	ASSY. PADDING DOOR LH	1		
9	264172700103	ASSY. PADDING DOOR LH	1		
—	264172506307	WEATHER STRIP LH	2		
—	264172506308	WEATHER STRIP RH	2		
12	264172300122	ASSY. SEALING MOULD LH (OUTER)	1		
13	264172300137	ASSY. SEALING INNER LH	1		
		DOOR RH			
1	264172200136	ASSY. DOOR SHELL RH	1		
2	264172300112	ASSY. HINGE TOP RH (DOOR)	1		
3	264172300119	ASSY. HINGE BOTTOM RH (DOOR)	1		
4	264172200114	ASSY. GUIDE CHANNEL RH	1		
9	264172700102	ASSY. PADDING DOOR RH	1	OPTIONAL	
9	264172700104	ASSY. PADDING DOOR RH	1	OPTIONAL	
12	264172300123	ASSY. SEALING MOULD RH (OUTER)	1		
13	264172300138	ASSY. SEALING INNER RH	1		
14	265472706317	MAGAZINE POCKET (GREY) LH	1		
14	265472706318	MAGAZINE POCKET (GREY) RH	1		
—	264172300140	ASSY. DOOR STRAP	2		

CHASSIS TYPE: ALL



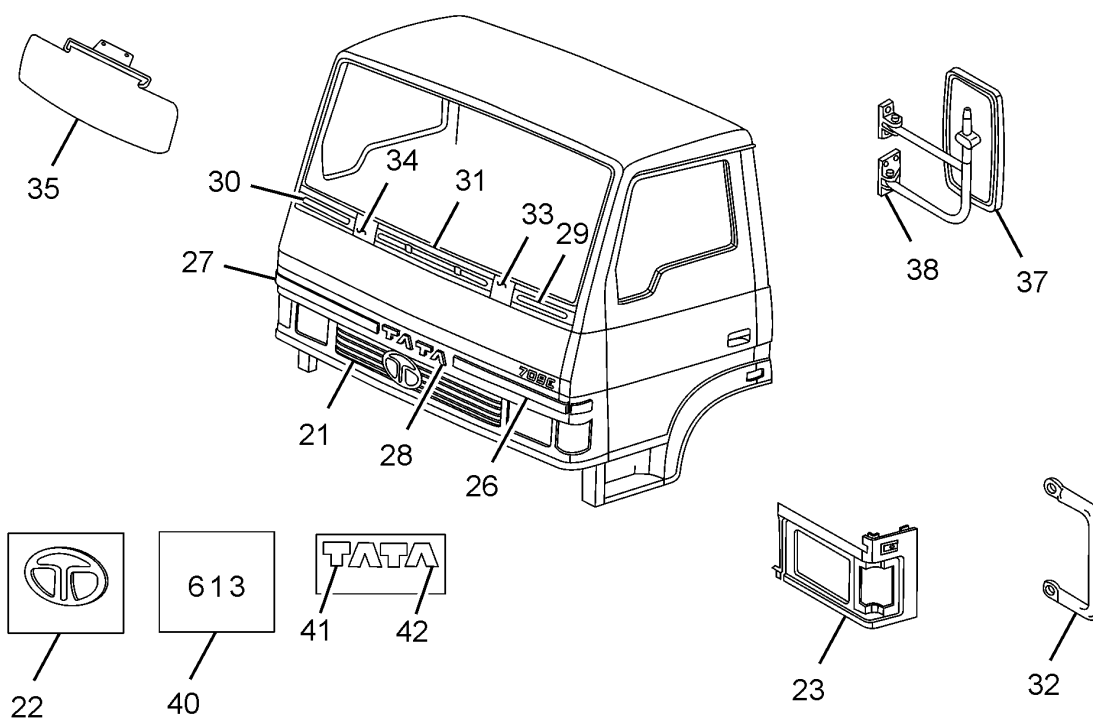
60.72.02		DOOR LOCK		GROUP 72
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264172300143	DOOR LOCK FRONT LH	1	
1	264172300144	DOOR LOCK FRONT RH	1	
	264172300139	KIT FOR LOCKS CONSISTING OF :	1	
2		ASSY. INNER HANDLE	2	
5		ASSY. OUTER DOOR HANDLE LH	1	
5		ASSY. OUTER DOOR HANDLE RH	1	
6		LINK RH (INNER HANDLE)	1	
7		LINK RH (POP-UP KNOB)	1	
		ASSY. KEY	3	
		ASSY. GLOVE BOX LOCK	1	
		STEERING LOCK CUM IGNITION SWITCH	1	
8	264172306302	KNOB (INNER LOCK)	2	
15	265472300212	DOOR STRIKER	2	

CHASSIS TYPE: ALL



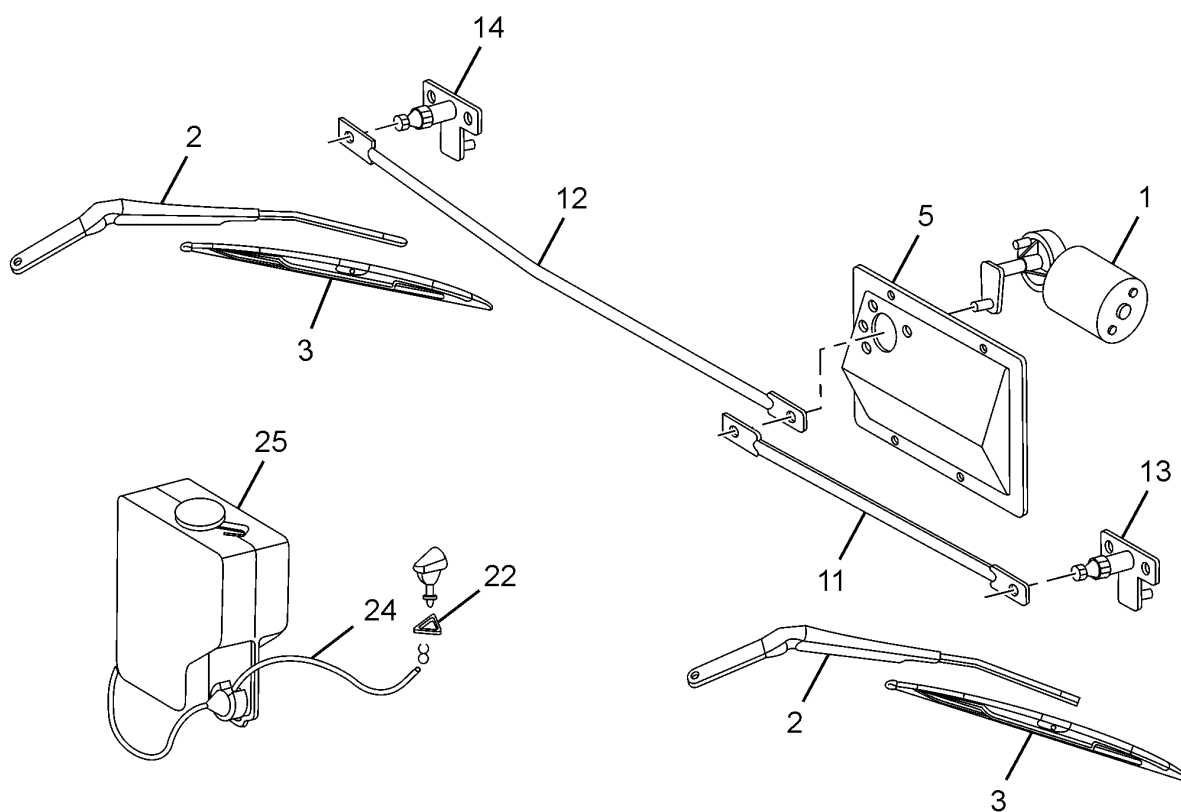
60.72.03		WINDING REGULATOR AND GLASS		GROUP 72
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264172500101	ASSY. WINDING REGULATOR LH	1	
1	264172500102	ASSY. WINDING REGULATOR RH	1	
4	267872300114	ASSY HANDLE [WINDOW WINDING]	2	
6	274772502301	DOOR GLASS LH	1	
6	274772502302	DOOR GLASS RH	1	

CHASSIS TYPE: ALL



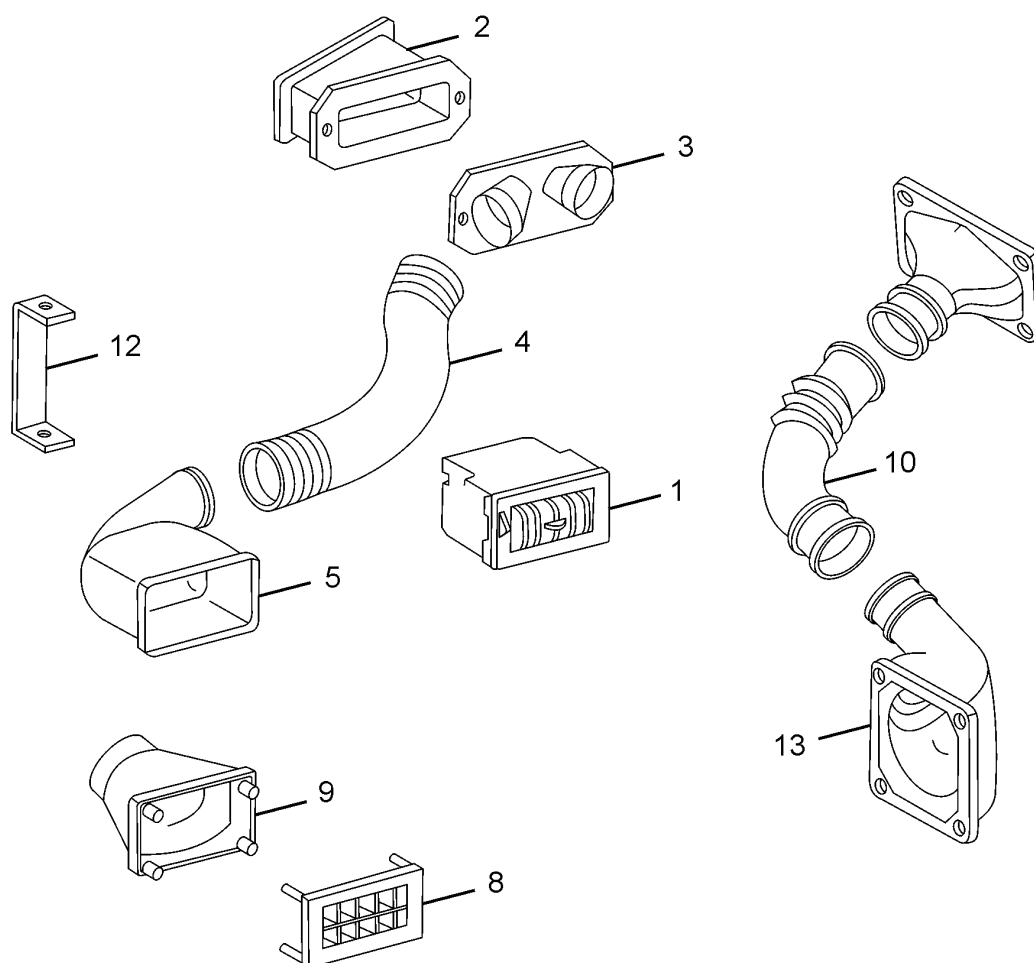
60.81.01		INTERNAL AND EXTERNAL FITMENTS		GROUP 81
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
21	264181906302	CENTRE GRILL (FRONT)	1	
22	264181900127	'T' EMBLEM OVAL STYLISED	1	
23	264181900101	ASSY. BAZZLE RH	1	
23	264181900102	ASSY. BAZZLE LH	1	
26	264181900150	ASSY. COVER SIDE LH (CENTRE FLAP)	1	
27	264181900151	ASSY. COVER SIDE RH (CENTRE FLAP)	1	
28	264181900159	ASSY. COVER CENTRE WITH 'TATA' LETTER	1	
29	264181906332	GRILL LH	1	
30	264181906333	GRILL RH	1	
31	264181906331	GRILL MIDDLE	1	
32	274781506901	GRAB HANDLE	2	
33	264181100175	ASSY. COVER LH (CENTRE FLAP HINGE)	1	
34	264181100176	ASSY. COVER RH (CENTRE FLAP HINGE)	1	
35	257581100101	ASSY.SUNVISOR RH	1	
35	257581100102	ASSY.SUNVISOR LH	1	
37	257681100153	REAR VIEW MIRROR OUTSIDE LH	1	
37	257681100152	REAR VIEW MIRROR OUTSIDE RH	1	
38	264181100138	ASSY. FRAME COMPLETE LH	1	
38	264181100139	ASSY. FRAME COMPLETE RH	1	
—	265881100119	ASSY. INNER HANDLE	2	
40	264181900122	ASSY. MASCOT "613"	1	
41	265181006304	ASSY. LETTER 'T'	2	
42	265181006305	ASSY. LETTER 'A'	2	
—	265172506316	GRAB HANDLE (ON DOOR)	2	
—	264158904001	ASSY. HYDRAULIC JACK (4TON) WITH HANDLE	1	
—	264181100108	LID FUEL PRIMING	1	
—	264181106304	SEALING (LID)	1	
	265468900189	ASH TRAY	2	
	267881106305	REFLEX REFLECTOR	2	

CHASSIS TYPE: ALL



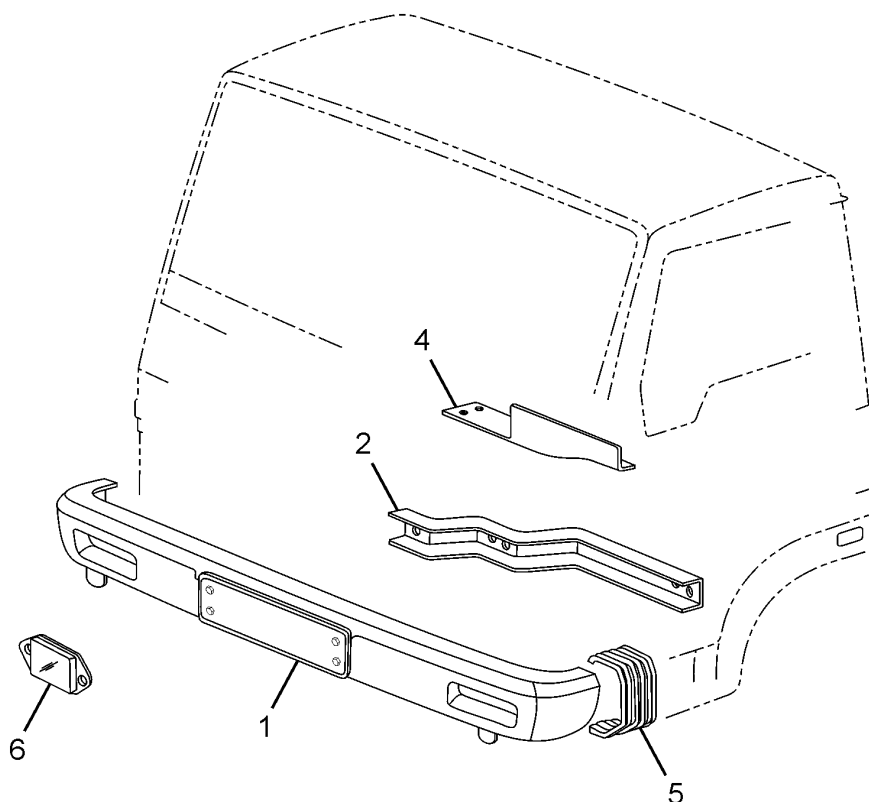
60.82.01		WIPER MOTOR AND LINKAGES		GROUP 82
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264182409950	17W -HI -POWER WIPER MOTOR	1	
2	264182400110	ASSY. WIPER ARM	2	
3	278082400101	ASSY. WIPER BLADE	2	
5	264182408201	ASSY. BRACKET (WIPER MOTOR MTG.)	1	
—	264182409906	HEX. SCREW	2	
—	264182400138	REPAIR KIT FOR ACCESSORIES WIPER, CONSISTING OF :	1	
12		ASSY LINK [792]	1	
11		ASSY.LINK (183)	1	
13		ASSY WHEEL BOX [58.13 MM]	1	
14		ASSY.WHEEL BOX (C0-DRIVER -45)	1	
—	264182400143	KIT W/S WASHER UNIT (LHD), CONSISTING OF:	1	
—	264182400142	KIT W/S WASHER UNIT (RHD), CONSISTING OF:		
-		ASSY.TWIN JET NOZZLE	1	
22		OMEGA CLIP.	2	
24		TUBE-1300 MM LONG.	1	
25		TANK	1	

CHASSIS TYPE: ALL



60.83.01		VENTILATION		GROUP 83
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264168900151	ASSY. VENTILATION NOZZLE	4	
2	264183100103	ASSY. DUCT OUTER LH	1	
2	264183100104	ASSY. DUCT OUTER RH	1	
3	264183106308	DUCT INNER (WIND SHIELD BOTTOM)	2	
4	264183106311	HOSE (VENTILATION)	8	
5	264183106320	ELBOW DUCT LH	2	
5	264183106321	ELBOW DUCT RH	2	
8	264183100106	ASSY. VENTILATION GRILL (LEG ROOM)	2	
9	264183106323	TOP DUCT (LEG ROOM VENTILATION)	2	
10	264183106319	BELLOW (LEG ROOM VENTILATION)	2	
12	264183100128	ASSY. BRACKET (ELBOW DUCT MTG.)	4	
13	264183106303	DUCT LOWER (SQUARE) (LEG ROOM VENTILATION)	2	

CHASSIS TYPE: ALL



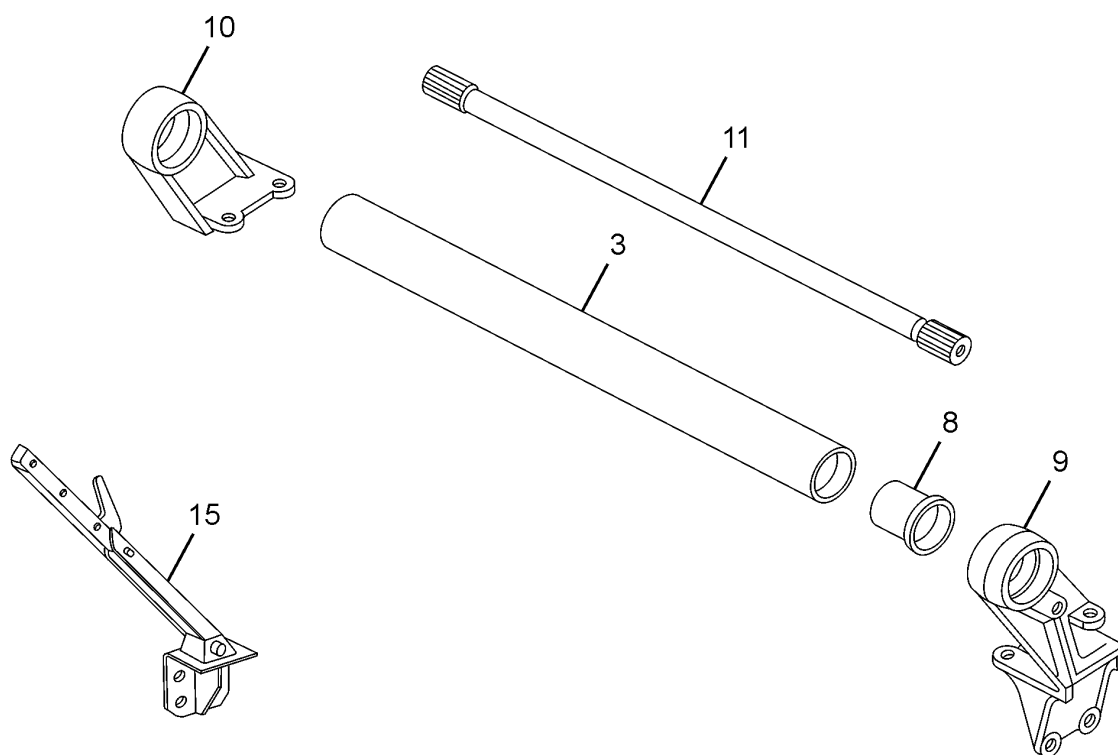
60.88.01		BUMPER		GROUP 88
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264188500115	ASSY. BUMPER COMPLETE	1	
2	264188500101	ASSY. SUPPORT LH (BUMPER MTG.)	1	
2	264188500102	ASSY. SUPPORT RH (BUMPER MTG.)	1	
4	264188500110	BRACKET LH (BUMPER MTG.)	1	
4	264188500111	BRACKET RH (BUMPER MTG.)	1	
5	264188500104	ASSY. END COVER LH	1	
5	264188500118	ASSY. END COVER LH	1	
5	264188500105	ASSY. END COVER RH	1	
5	264188500119	ASSY. END COVER RH	1	
6	257354410137	ASSY. REFLEX REFLECTOR	2	

60.89.01

CAB MOUNTING(FRONT)

GROUP 89

CHASSIS TYPE: ALL

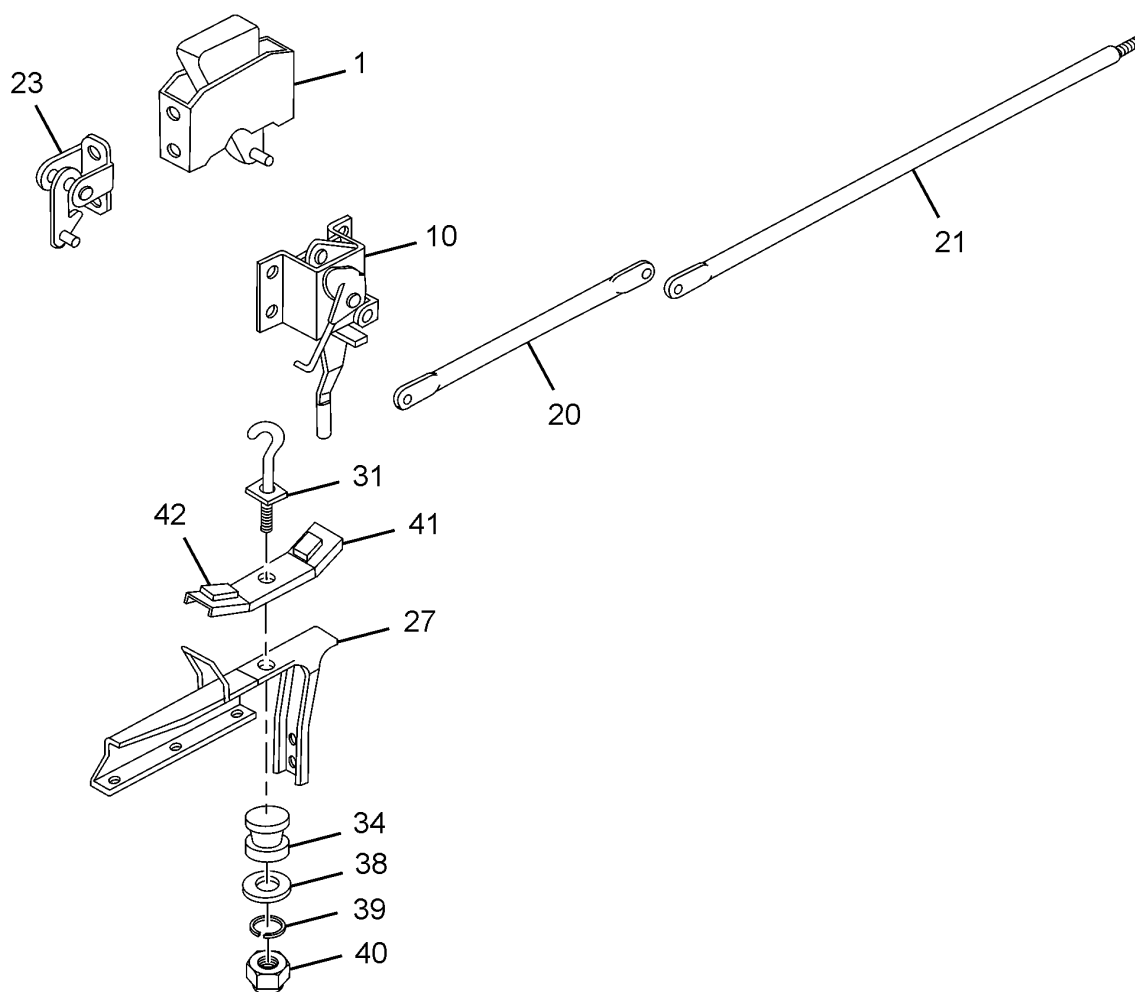


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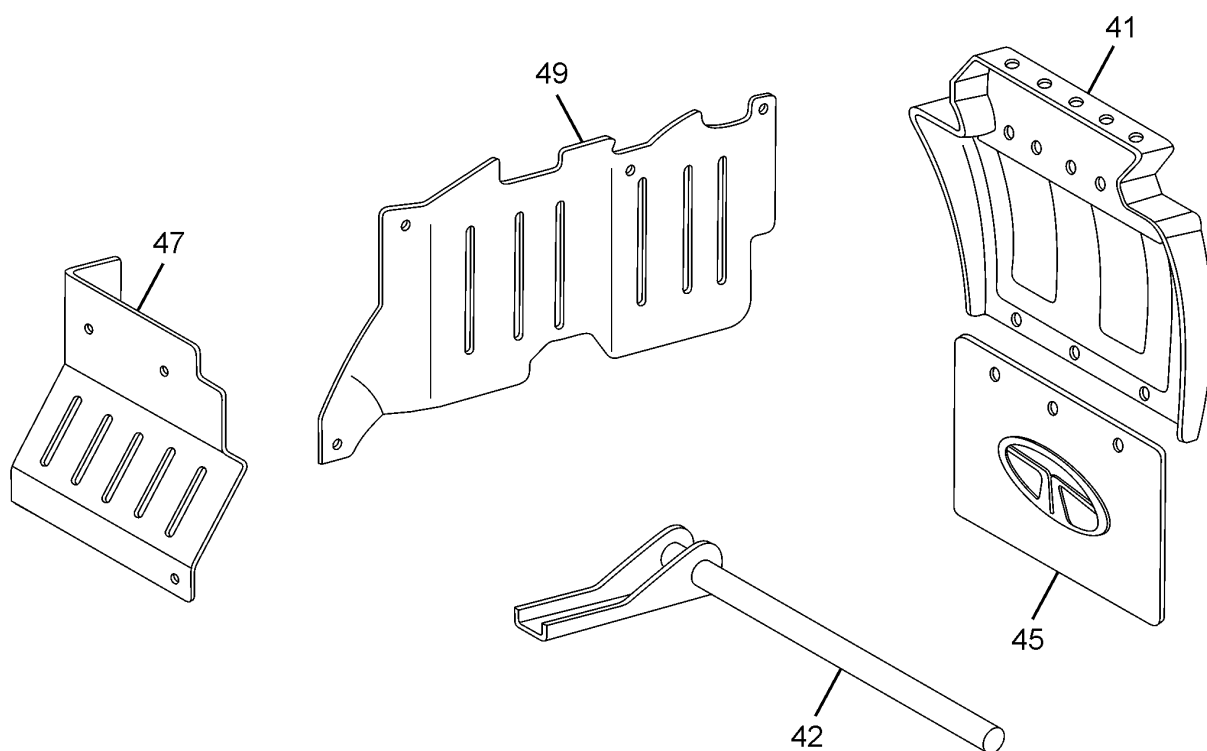
60.89.01		CAB MOUNTING(FRONT)		GROUP 89
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
3	267389100102	CROSS TUBE (TORSION BAR) LHD	1	
—	264189103403	SERRATED BUSH RH (CROSS TUBE)	1	
—	264189103404	SPACER BUSH	2	
8	264189100154	ASSY. RUBBER BUSH (FRONT MTG.)	2	
9	264189103706	MOUNTING BRACKET BOTTOM LH	1	
10	264189103705	MOUNTING BRACKET BOTTOM RH	1	
11	264189107904	TORSION BAR	1	
—	264189103704	ADJUSTER RH (TORSION BAR), LHD	1	
—	274789108242	SHIM	AR	
—	264189108004	SPECIAL BOLT (FOR ADJUSTER)	1	
—	264189100155	ASSY. NUT PLATE (FRONT MOUNTING)	1	
15	264189100139	ASSY. STAY COMPLETE	1	

CHASSIS TYPE: ALL



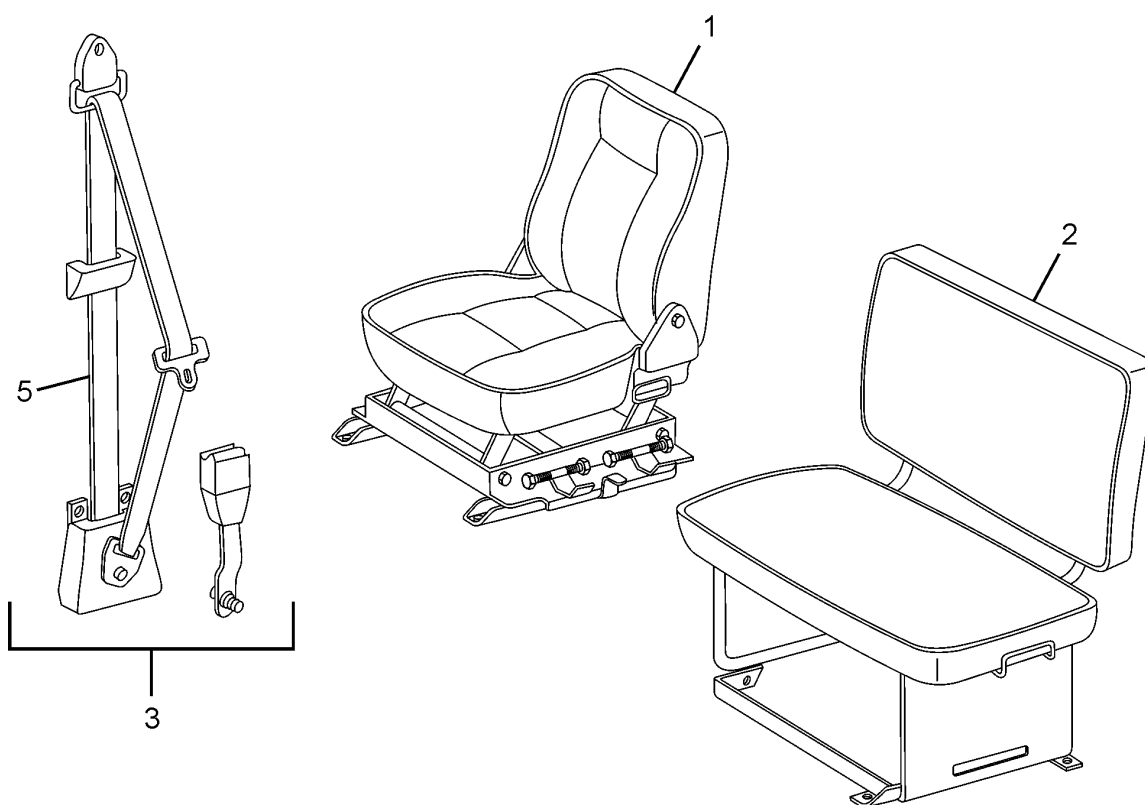
60.89.02		CAB MOUNTING(FRONT)		GROUP 89	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264189100148	ASSY. HOUSING BRACKET COMPLETE RH	1		
1	264189100147	ASSY. HOUSING BRACKET COMPLETE LH	1		
—	264189100140	ASSY. FINAL LINK (LOCKING MECHANISM)	2		
—	264189108703	TORSION SPRING (LOCKING MECHANISM)	2		
—	264189106705	PIN (LOCK MECHANISM)	2		
10	264189100146	ASSY. HANDLE MOUNTING (CAB LOCKING MECHANISM) CONSISTS OF :	1		
20	264189100134	ASSY. CONNECTING LINK LH	1		
21	264189100135	ASSY. CONNECTING LINK RH	1		
23	264189100151	ASSY. SECONDARY LOCK (LOCKING MECHANISM)	1		
27	264189100141	ASSY. MOUNTING BRACKET LH (CHASSIS SIDE)	1		
27	267389100106	ASSY. MOUNTING BRACKET RH (CHASSIS SIDE)	1		
—	264189100173	ASSY. TIE MEMBER (REAR MOUNTING)	1		
31	264189100185	ASSY. MOUNTING HOOK (CAB LOCKING MECHANISM)	2		
—	264189108272	PLATE (CAB LOCKING MECHANISM)	2		
—	264189108270	MOUNTING CUP (CAB LOCKING MECHANISM)	6		
—	264189106314	RUBBER MOUNTING (UPPER) (CAB LOCKING MECHANISM)	2		
34	264189100115	ASSY. RUBBER MOUNTING (LOWER)	2		
—	264189106913	SPACER (REAR MOUNTING)	2		
38	12460501707	BRIGHT WASHER 17	2		
39	12520698025	SPRING WASHER B 8	2		
40	12140601606	NYLOC NUT M 16X1.5	2		
41	264189100182	ASSY. BRACKET UPPER (CHASSIS SIDE)	2		
42	264189100184	ASSY. MOUNTING PAD (CAB LOCKING MECHANISM)	4		

CHASSIS TYPE: ALL



60.89.03		MUDGUARD AND MUDFLAP		GROUP 89
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
41	264189106305	MUD GUARD LH	1	
41	264189106306	MUD GUARD RH	1	
42	264189100165	ASSY. SUPPORT (BOTTOM) LH	1	
42	264189100166	ASSY. SUPPORT (BOTTOM) RH	1	
—	264189108257	CLAMP REAR MUDGUARD MOUNTING	6	
—	264189106307	SEALING (REAR MUDGUARD)	4	
45	264081100102	ASSY. MUD FLAP REAR	2	
47	264189110123	ASSY.MUDFLAP FRONT INNER LH	1	
47	264189110124	ASSY.MUDFLAP FRONT INNER RH	1	
49	274789100171	ASSY.MUDFLAP FRONT OUTER-LH	1	
49	274789100172	ASSY.MUDFLAP FRONT OUTER-RH	1	

CHASSIS TYPE: ALL



60.91.01		SEAT AND SEAT BELTS		GROUP 91
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264191000123	ASSY. DRIVER'S SEAT RH, LHD	1	
2	264194000121	ASSY. CO-DRIVER'S SEAT	1	
3	264191500109	ASSY. SEAT BELT KIT COMPLETE	1	
		CONSISTING OF :		
—	264191500110	SEAT BELT (MIDDLE PASSENGER)	1	
—	264191500111	SEAT BELT (CO -DRIVER SIDE)	1	
5	264191500112	SEAT BELT (DRIVER SIDE)	1	

